

This exploded view diagram illustrates the assembly of a mechanical device. The components are numbered 1 through 67. The diagram shows the following assembly points and sub-assemblies:

- Top Assembly:** Components 39, 38, 45, 44, 50, 7, 52, 51, and 31 are shown being assembled onto a central block (44).
- Right Side Assembly:** Components 1, 2, 3, 4, 5, 28, and 41 are shown being assembled onto a vertical rail (2).
- Bottom Left Assembly:** Components 33, 24, 30, 29, 29, 29, 31, 32, 25, 27, 26, 23, and 61 are shown being assembled onto a base plate (24).
- Bottom Center Assembly:** Components 46, 67, 66, 20, 21, 19, 22, 59, 20, 46 (REF), 56, 46 (REF), 54, 60, 54, and 34 are shown being assembled onto a central base (46).
- Bottom Right Assembly:** Components 9, 12, 10, 17, and 1 are shown being assembled onto a vertical rail (12).

The diagram uses arrows to indicate the direction of assembly for each component. The letters A, B, and C are used to label specific assembly points or sub-assemblies.

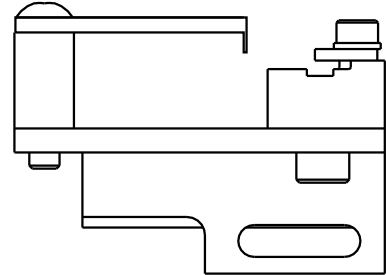
VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE

LOC
A
DIST
66

44 (REF) 49 47 48

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



								DIMENSIONS: mm [INCHES]				MATL				HT TR				FIN											
								DO NOT SCALE PRINT.																							
								TOLERANCES UNLESS OTHERWISE SPECIFIED:				DR				10FEB03				APP											
								1 PLC DEC ±				L.LOFHOUSE				F.BACKHURST				 AMP AMP Incorporated Harrisburg, PA 17105-3608											
								2 PLC DEC ±				CHK				REL															
								3 PLC DEC ±								31MAR03															
								ANGLES ±								L.LOFHOUSE															
								SURF. TEXTURE:				NAME				FINE ADJ SIDE FD HD-I APPL				MACHINE REF											
								✓				SCALE				D				DWG NO				1528144							
								REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX																SHEET							
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