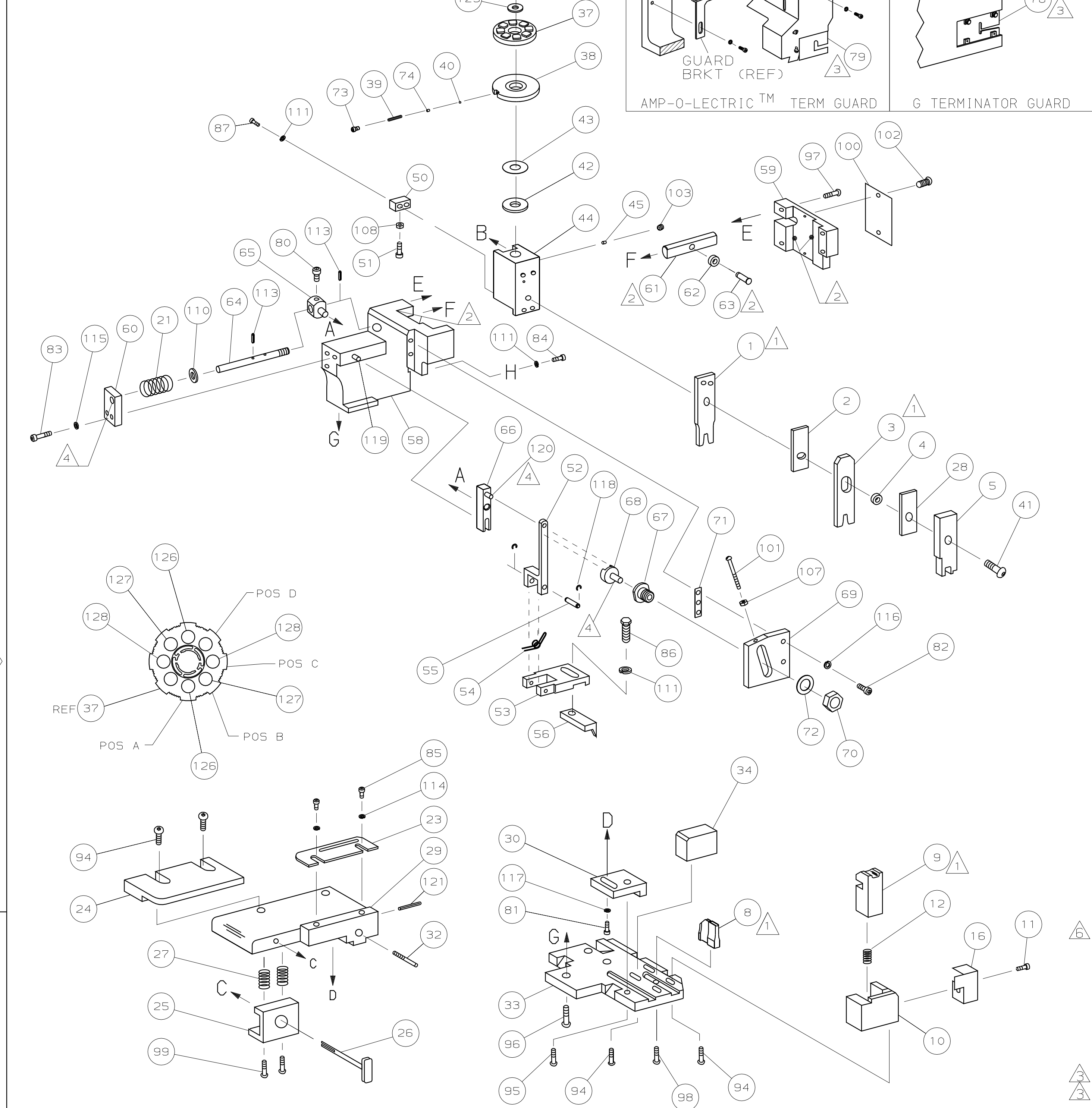


| PART NUMBER | REV | FIRST USED |
|-------------|-----|------------|
| 680307-1    | D   | 122500-1   |
| 680307-2    | D   | 565435-5   |
| 680307-3    | D   | 354500-1   |



POST FEED 1 5/8 STROKE

LEADMAKER

PRE FEED 1 1/8 STROKE

K TERMINATOR

PRE FEED 1 5/8 STROKE

G TERMINATOR

LOC A

DIST 66

LEADMAKER & BENCH MACHINE

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 CUT TO LENGTH AT ASSY

680307 680307

| TERMINAL NAME: DUAC CONTACT SOCKET |                          |                            |                                                             |
|------------------------------------|--------------------------|----------------------------|-------------------------------------------------------------|
|                                    |                          | 106528<br>794139<br>794578 | CRIMPING DATA                                               |
|                                    |                          | PAD LTR                    | CRIMP HEIGHT WIRE SIZE                                      |
|                                    |                          | A                          | .031 ±.002 [0.79 ±0.05mm] 22                                |
|                                    |                          | B                          | .027 ±.002 [0.69 ±0.05mm] 24                                |
|                                    |                          | C                          | .025 ±.002 [0.64 ±0.05mm] 26                                |
|                                    |                          | D                          | NOT USED                                                    |
|                                    |                          | CRIMP                      | SIZE TYPE RANGE                                             |
|                                    |                          | WIRE                       | .048 [1.22mm] F 26-22                                       |
|                                    |                          | INSUL                      | .080 [2.03mm] F ø.047-.069                                  |
| WIRE STRIP LENGTH .094-.126        | TERM APPL SPEC 114-19048 | FEED .472                  | APPL INSTRUCTION 408-8040 SET UP GAGE 458637-1 LAYOUT L1768 |

|     |     |     |     |          |            |                                 |         |
|-----|-----|-----|-----|----------|------------|---------------------------------|---------|
| 2   | 2   | 2   | -   | C        | 6-354779-2 | PIN, WIRE DISC (.3300)C         | 129     |
| 2   | 2   | 2   | -   | C        | 5-354779-8 | PIN, WIRE DISC (.3280)B         | 127     |
| 2   | 2   | 2   | -   | C        | 5-354779-0 | PIN, WIRE DISC (.3240)A         | 126     |
| 1   | 1   | 1   | -   | A        | 986950-1   | WASHER, FLAT PRECISION          | 125     |
| 1   | 1   | 1   | -   | A        | 217238-1   | GENERAL INSTRUCTION PACKAGE     | 124     |
| 1   | 1   | 1   | -   | -        | 4088040    | SF APPL INST 408-8040           | 123     |
|     |     |     |     |          |            |                                 | 122     |
| 1   | 1   | 1   | -   | A        | 4-21028-0  | PIN,SLT SPR(ø.093x.75)ST GDE PL | 121     |
| REF | REF | REF | -   | A        | 1-21030-1  | PIN,DOWEL(ø.187x.50)LEVER       | 120     |
| REF | REF | REF | -   | A        | 1-21030-6  | PIN,DOWEL(ø.187x1.25)HOUSING    | 119     |
| REF | REF | REF | -   | A        | 21045-3    | RING,RET "C"(ø.187)FD FING PIN  | 118     |
| 1   | 1   | 1   | -   | A        | 21024-5    | WASHER, LOCK (#10)ADJ BLOCK     | 117     |
| REF | REF | REF | -   | A        | 21024-5    | WASHER,LOCK(#10)ADJ PLATE       | 116     |
| REF | REF | REF | -   | A        | 21024-5    | WASHER,LOCK(#10)FEED GDE ROD    | 115     |
| 2   | 2   | 2   | -   | A        | 21024-2    | WASHER,LOCK(#4)FRONT STP GUIDE  | 114     |
| REF | REF | REF | -   | A        | 5-21028-1  | PIN,SLT SPR(ø.125x.50)ADJ ROD   | 113     |
|     |     |     |     |          |            |                                 | 112     |
| 4   | 4   | 4   | -   | A        | 21024-4    | WASHER,LOCK(#8)STRIPPER         | 111     |
| REF | REF | REF | -   | A        | 21899-4    | WASHER,FLAT(ø5/16)SCREW ADJ     | 110     |
|     |     |     |     |          |            |                                 | 109     |
| 1   | 1   | 1   | -   | A        | 21018-5    | NUT,HEX(NO.6)HOLDDOWN           | 108     |
| REF | REF | REF | -   | A        | 21018-5    | NUT,HEX(6-32)FEED ADJ           | 107     |
|     |     |     |     |          |            |                                 | 106     |
|     |     |     |     |          |            |                                 | 105     |
|     |     |     |     |          |            |                                 | 104     |
| 1   | 1   | 1   | -   | A        | 21009-2    | SCR,SKT SET(1/4-20x.25 LW)RAM   | 103     |
| 2   | 2   | 2   | -   | A        | 21017-2    | SCR,DRIVE(#2x.19)ID PLATE       | 102     |
| REF | REF | REF | -   | A        | 6-23715-5  | SCR,PAN HD(6-32x1.50)FEED ADJ   | 101     |
| 1   | 1   | 1   | -   | B        | 461264-1   | PLATE, IDENTIFICATION           | 100     |
| 2   | 2   | 2   | -   | A        | 3-21002-0  | SCR,BHC(10-32x.88)DRAG          | 99      |
| 1   | 1   | 1   | -   | A        | 22733-8    | SCR,BHC(8-32x.38 LW)ANVIL       | 98      |
| REF | REF | REF | -   | A        | 2-21002-9  | SCR,BHC(10-32x.75)CAP           | 97      |
| REF | REF | REF | -   | A        | 2-22733-8  | SCR,BHC(1/4-20x.62)HOUSING      | 96      |
| REF | REF | REF | -   | A        | 2-21002-7  | SCR,BHC(10-32x.50)SG ADJ BLOCK  | 95      |
| 6   | 6   | 6   | -   | A        | 2-21002-2  | SCR,BHC(8-32x.50)TERM H DWN     | 94      |
|     |     |     |     |          |            |                                 | 93      |
|     |     |     |     |          |            |                                 | 92      |
| 1   | 1   | 1   | -   | A        | 1-21002-7  | SCR,BHC(6-32x.38)CAM            | 91      |
|     |     |     |     |          |            |                                 | 90      |
|     |     |     |     |          |            |                                 | 89      |
|     |     |     |     |          |            |                                 | 88      |
| 2   | 2   | 2   | -   | A        | 2-21000-7  | SCR,SHC(8-32x.48)DEP-HOLD       | 87      |
| 1   | 1   | 1   | -   | A        | 2-22603-0  | SCR,HEX HD(8-32x.31)FEED FINGER | 86      |
| 2   | 2   | 2   | -   | A        | 1-21000-3  | SCR,SHC(4-40x.25)F ST GUIDE     | 85      |
| 1   | 1   | 1   | -   | A        | 2-21000-7  | SCR,SHC(8-32x.50)STRIPPER       | 84      |
| REF | REF | REF | -   | A        | 3-21000-7  | SCR,SHC(10-32x.75)FEED ROD GD   | 83      |
| REF | REF | REF | -   | A        | 3-21000-6  | SCR,SHC(10-32x.62)FD ADJ BLK    | 82      |
| 1   | 1   | 1   | -   | A        | 3-21000-4  | SCR,SHC(10-32x.38)SG ADJ BL     | 81      |
| REF | REF | REF | -   | A        | 3-21000-4  | SCR,SHC(10-32x.38)PIVOT BLK     | 80      |
| -   | REF | -   | -   | B        | 455749-1   | GUARD, WINDOW                   | 79      |
| REF | -   | -   | -   | B        | 679532-1   | INSERT, GUARD                   | 78      |
|     |     |     |     |          |            |                                 | 77      |
|     |     |     |     |          |            |                                 | 76      |
|     |     |     |     |          |            |                                 | 75      |
| 1   | 1   | 1   | -   | A        | 690603-1   | SPRING, ASSIST                  | 74      |
| 1   | 1   | 1   | -   | A        | 23030-1    | SCR,SHC(6-32x.25 SL)INS DISC    | 73      |
| REF | REF | REF | -   | A        | 458109-1   | WASHER, SPECIAL                 | 72      |
| REF | REF | REF | -   | A        | 690517-1   | SPACER                          | 71      |
| -3  | -2  | -1  | U/M | DWG SIZE | PART NO    | DESCRIPTION                     | ITEM NO |

| QTY REQD PER ASSY |   | PARTS LIST |                  |    |       |      |  |
|-------------------|---|------------|------------------|----|-------|------|--|
|                   |   |            |                  |    |       |      |  |
|                   |   | D          | ECR-05-018475    | GB | 12-05 |      |  |
|                   |   | C          | ECN 0150-1058-04 | TE | 8-04  |      |  |
|                   |   | B          | ECN 0150-0317-03 | TE | 3-03  |      |  |
|                   |   | A4         | 0150-0056-01     | CE | JAN01 |      |  |
|                   |   | A3         | 0150-0215-00     | TK | 3-00  |      |  |
|                   |   | A2         | 0150-0110-00     | TE | FEB00 |      |  |
|                   |   | A1         | 0150-8036-97     | TB | 10-97 |      |  |
|                   |   | A          | REVISED          | CE | 7-96  |      |  |
| P                 | F | LTR        | REVISION RECORD  |    | APP   | DATE |  |

| -1 LEADMAKER                                                                                                                                                                                                    |     |     |     |                               | MECH POST FEED                                            |                             |           |                                                                                                                                     |           |  |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|-----|-----|-------------------------------|-----------------------------------------------------------|-----------------------------|-----------|-------------------------------------------------------------------------------------------------------------------------------------|-----------|--|--|
| -2 BENCH MODEL K                                                                                                                                                                                                |     |     |     |                               | MECH PRE FEED                                             |                             |           |                                                                                                                                     |           |  |  |
| -3 BENCH MODEL G                                                                                                                                                                                                |     |     |     |                               | MECH PRE FEED                                             |                             |           |                                                                                                                                     |           |  |  |
| REF                                                                                                                                                                                                             | REF | REF | -   | B                             | 22594-8                                                   | NUT, HEX (1/2-20)           | 70        |                                                                                                                                     |           |  |  |
| REF                                                                                                                                                                                                             | REF | REF | -   | B                             | 240628-1                                                  | PLATE, ADJUSTMENT           | 69        |                                                                                                                                     |           |  |  |
| REF                                                                                                                                                                                                             | REF | REF | -   | B                             | 240626-1                                                  | SHAFT, PIVOT                | 68        |                                                                                                                                     |           |  |  |
| REF                                                                                                                                                                                                             | REF | REF | -   | B                             | 240633-1                                                  | BUSHING                     | 67        |                                                                                                                                     |           |  |  |
| REF                                                                                                                                                                                                             | REF | REF | -   | A                             | 455680-1                                                  | LEVER, INTERMEDIATE         | 66        |                                                                                                                                     |           |  |  |
| REF                                                                                                                                                                                                             | REF | REF | -   | B                             | 240629-1                                                  | BLOCK, PIVOT                | 65        |                                                                                                                                     |           |  |  |
| REF                                                                                                                                                                                                             | REF | REF | -   | A                             | 240632-2                                                  | SCREW, ADJ FEED ROD         | 64        |                                                                                                                                     |           |  |  |
| REF                                                                                                                                                                                                             | REF | REF | -   | B                             | 240659-3                                                  | PIN, CAM ROLLER             | 63        |                                                                                                                                     |           |  |  |
| REF                                                                                                                                                                                                             | REF | REF | -   | B                             | 240658-1                                                  | ROLLER, CAM                 | 62        |                                                                                                                                     |           |  |  |
| REF                                                                                                                                                                                                             | REF | REF | -   | B                             | 454398-2                                                  | ROD, FEED                   | 61        |                                                                                                                                     |           |  |  |
| REF                                                                                                                                                                                                             | REF | REF | -   | A                             | 454178-1                                                  | GUIDE, FEED ROD             | 60        |                                                                                                                                     |           |  |  |
| REF                                                                                                                                                                                                             | REF | REF | -   | C                             | 454220-1                                                  | CAP, RAM                    | 59        |                                                                                                                                     |           |  |  |
| REF                                                                                                                                                                                                             | REF | REF | -   | D                             | 454485-1                                                  | HOUSING                     | 58        |                                                                                                                                     |           |  |  |
|                                                                                                                                                                                                                 |     |     |     |                               |                                                           |                             | 57        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | B                             | 458537-2                                                  | PAWL, FEED                  | 56        |                                                                                                                                     |           |  |  |
| REF                                                                                                                                                                                                             | REF | REF | -   | B                             | 240624-1                                                  | PIN, FEED FINGER            | 55        |                                                                                                                                     |           |  |  |
| REF                                                                                                                                                                                                             | REF | REF | -   | B                             | 691499-1                                                  | SPRING, FEED FINGER         | 54        |                                                                                                                                     |           |  |  |
| REF                                                                                                                                                                                                             | REF | REF | -   | B                             | 690541-1                                                  | HOLDER, FEED FINGER         | 53        |                                                                                                                                     |           |  |  |
| REF                                                                                                                                                                                                             | REF | REF | -   | A                             | 455679-2                                                  | LEVER, TERMINAL FEED ARM    | 52        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | A                             | 811242-2                                                  | BUMPER, HOLDDOWN            | 51        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | A                             | 690753-1                                                  | SPACER, TONKER              | 50        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | -   | -   | -   | B                             | 690602-6                                                  | CAM, PRE-FEED 1 5/8 ST      | 49        |                                                                                                                                     |           |  |  |
| -                                                                                                                                                                                                               | 1   | -   | -   | B                             | 690602-5                                                  | CAM, PRE-FEED 1 1/8 ST      | 48        |                                                                                                                                     |           |  |  |
| -                                                                                                                                                                                                               | -   | 1   | -   | B                             | 690501-4                                                  | CAM, POST-FEED 1 5/8 ST     | 47        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | B                             | 459456-2                                                  | APPLICATOR, BASIC (SUBASSY) | 46        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | A                             | 690191-1                                                  | PLUG, NYLON                 | 45        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | C                             | 455673-1                                                  | RAM                         | 44        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | A                             | 690125-1                                                  | WASHER, LAMINATED           | 43        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | A                             | 690124-1                                                  | WASHER, RAM                 | 42        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | A                             | 7-21002-9                                                 | BOLT, CRIMPER (5/16x1.00)   | 41        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | A                             | 23241-6                                                   | BALL, STEEL                 | 40        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | A                             | 690170-1                                                  | SPRING, COMPRESSION         | 39        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | C                             | 690142-1                                                  | DISC, INSULATION            | 38        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | D                             | 354777-1                                                  | WIRE DISC, PLASTIC          | 37        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | A                             | 22480-5                                                   | WASHER, SPRING              | 36        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | B                             | 690212-1                                                  | POST, RAM                   | 35        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | B                             | 690786-1                                                  | SUPPORT, TERMINAL           | 34        |                                                                                                                                     |           |  |  |
| REF                                                                                                                                                                                                             | REF | REF | -   | D                             | 455675-1                                                  | PLATE, BASE                 | 33        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | A                             | 690432-3                                                  | SCREW, ADJUSTMENT           | 32        |                                                                                                                                     |           |  |  |
|                                                                                                                                                                                                                 |     |     |     |                               |                                                           |                             | 31        |                                                                                                                                     |           |  |  |
| REF                                                                                                                                                                                                             | REF | REF | -   | B                             | 455689-1                                                  | BLOCK, STRIP GUIDE ADJ      | 30        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | C                             | 455671-1                                                  | PLATE, STRIP GUIDE          | 29        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | C                             | 1-455888-7                                                | SPACER, FRONT SHEAR DEP     | 28        |                                                                                                                                     |           |  |  |
| 2                                                                                                                                                                                                               | 2   | 2   | -   | A                             | 1-22284-0                                                 | SPRING, DRAG                | 27        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | B                             | 690546-1                                                  | LEVER, DRAG RELEASE         | 26        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | B                             | 240792-5                                                  | DRAG, TERMINAL              | 25        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | D                             | 6-690504-3                                                | GUIDE, STRIP (REAR)         | 24        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | A                             | 690438-1                                                  | GUIDE, STRIP (FRONT)        | 23        |                                                                                                                                     |           |  |  |
| -                                                                                                                                                                                                               | -   | 1   | -   | B                             | 690472-2                                                  | STRIPPER                    | 22        |                                                                                                                                     |           |  |  |
| REF                                                                                                                                                                                                             | REF | REF | -   | A                             | 4-22284-9                                                 | SPRING, FEED RETURN         | 21        |                                                                                                                                     |           |  |  |
|                                                                                                                                                                                                                 |     |     |     |                               |                                                           |                             | 20        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | -   | -   | B                             | 691353-1                                                  | STRIPPER                    | 19        |                                                                                                                                     |           |  |  |
|                                                                                                                                                                                                                 |     |     |     |                               |                                                           |                             | 18        |                                                                                                                                     |           |  |  |
|                                                                                                                                                                                                                 |     |     |     |                               |                                                           |                             | 17        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | B                             | 318563-1                                                  | GUARD, CHIP, FRONT          | 16        |                                                                                                                                     |           |  |  |
|                                                                                                                                                                                                                 |     |     |     |                               |                                                           |                             | 15        |                                                                                                                                     |           |  |  |
|                                                                                                                                                                                                                 |     |     |     |                               |                                                           |                             | 14        |                                                                                                                                     |           |  |  |
|                                                                                                                                                                                                                 |     |     |     |                               |                                                           |                             | 13        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | A                             | 3-22280-3                                                 | SPRING, SHEAR               | 12        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | B                             | 690461-1                                                  | STOP, SHEAR                 | 11        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | C                             | 690459-1                                                  | HOLDER, SHEAR (FRONT)       | 10        |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | C                             | 462006-1                                                  | SHEAR, FLOAT (FRONT)        | 9         |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | C                             | 8-189717-0                                                | ANVIL                       | 8         |                                                                                                                                     |           |  |  |
|                                                                                                                                                                                                                 |     |     |     |                               |                                                           |                             | 7         |                                                                                                                                     |           |  |  |
|                                                                                                                                                                                                                 |     |     |     |                               |                                                           |                             | 6         |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | C                             | 2-455889-0                                                | DEPRESSOR, SHEAR (FRONT)    | 5         |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | B                             | 2-238011-5                                                | SPACER, BLOCK CRIMPER       | 4         |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | C                             | 9-456134-4                                                | CRIMPER, INSULATION         | 3         |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | C                             | 455888-6                                                  | SPACER, CRIMPER             | 2         |                                                                                                                                     |           |  |  |
| 1                                                                                                                                                                                                               | 1   | 1   | -   | C                             | 568176-6                                                  | CRIMPER, WIRE               | 1         |                                                                                                                                     |           |  |  |
| -3                                                                                                                                                                                                              | -2  | -1  | U/M | DWG SIZE                      | PART NO                                                   | DESCRIPTION                 | ITEM NO   |                                                                                                                                     |           |  |  |
|                                                                                                                                                                                                                 |     |     |     |                               | ← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) |                             |           |                                                                                                                                     |           |  |  |
| QTY REQD PER ASSY                                                                                                                                                                                               |     |     |     | PARTS LIST                    |                                                           |                             |           |                                                                                                                                     |           |  |  |
| DIMENSIONS IN INCHES.<br>DO NOT SCALE PRINT.<br>TOLERANCES UNLESS OTHERWISE SPECIFIED:<br>2 PLC DEC ±<br>3 PLC DEC ±<br>4 PLC DEC ±<br>ANGLES ±<br>SURF TEXTURE: ✓<br>REMOVE BURRS, BREAK SHARP EDGES R.015 MAX |     |     |     | MATL                          | -                                                         | HT TR                       | -         | FIN                                                                                                                                 | -         |  |  |
|                                                                                                                                                                                                                 |     |     |     |                               |                                                           |                             |           |                                                                                                                                     |           |  |  |
|                                                                                                                                                                                                                 |     |     |     |                               |                                                           |                             |           |                                                                                                                                     |           |  |  |
|                                                                                                                                                                                                                 |     |     |     |                               |                                                           |                             |           |                                                                                                                                     |           |  |  |
|                                                                                                                                                                                                                 |     |     |     |                               |                                                           |                             |           |                                                                                                                                     |           |  |  |
|                                                                                                                                                                                                                 |     |     |     | DR M. OBRINE                  | 4-30-96                                                   | APP T. ELBIN                | 4-30-96   |  AMP Incorporated<br>Harrisburg, PA 17105-3608 |           |  |  |
|                                                                                                                                                                                                                 |     |     |     | CHK 4-30-96                   | C. ERISMAN                                                | REL 7/16/96                 | B. MORGAN |                                                                                                                                     |           |  |  |
|                                                                                                                                                                                                                 |     |     |     | NAME SIDE FEED HDM APPLICATOR |                                                           |                             |           | MACHINE REF                                                                                                                         | MINI APPL |  |  |
|                                                                                                                                                                                                                 |     |     |     | SCALE -                       | D                                                         | DWG NO                      | 680307    | SHEET 1 of 1                                                                                                                        | REV D     |  |  |

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