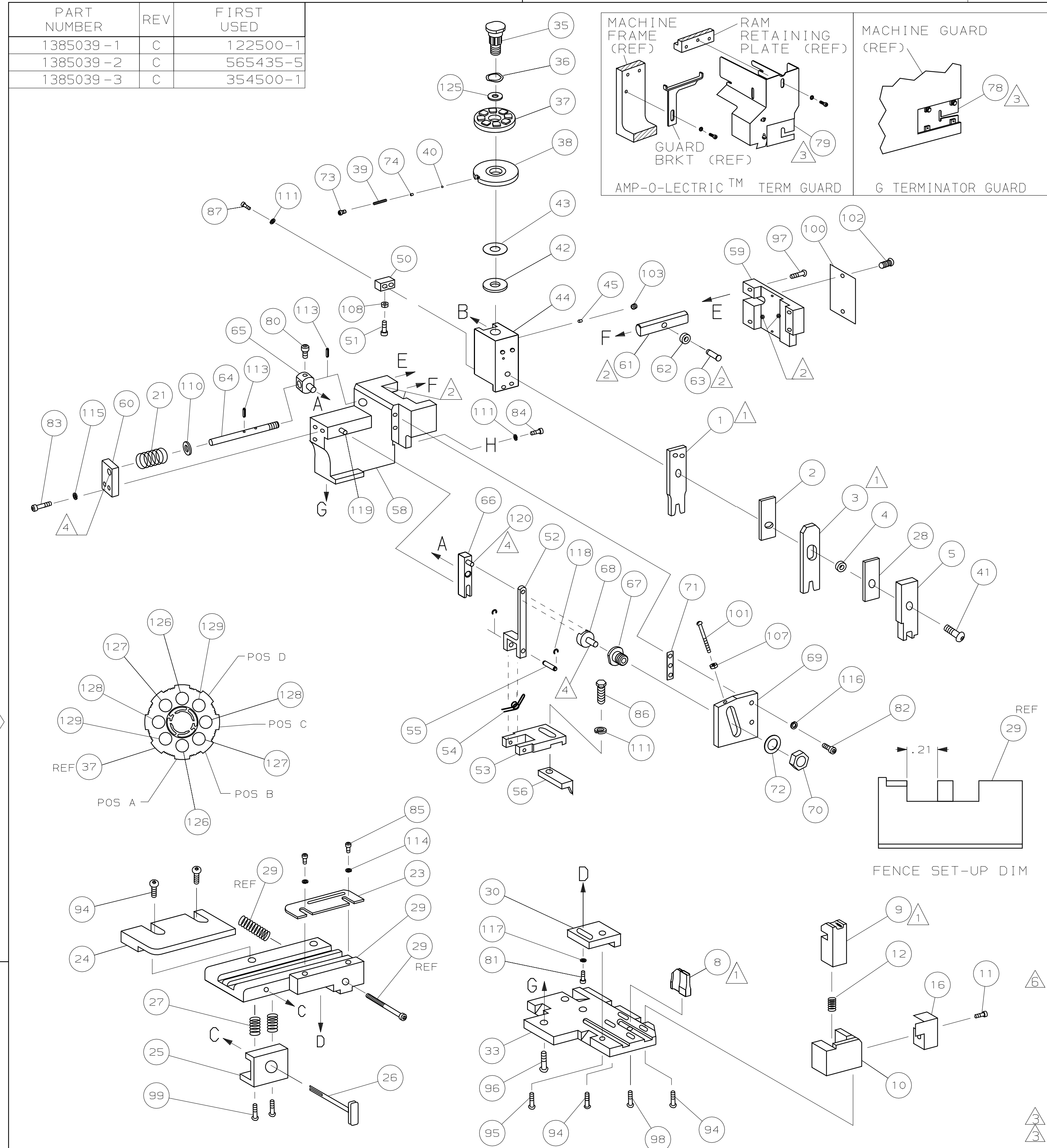


CAGE CODE 00779	CUSTOMER AND ASSEMBLY DRAWING	RESTRICTED TO —
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POST FEED 1 5/8 STROKE	PRE FEED 1 1/8 STROKE	PRE FEED 1 5/8 STROKE
44 (REF) 47 91 2 ROTATED 180°	44 (REF) 48 91 2 ROTATED 180°	44 (REF) 49 91 2 ROTATED 180°



1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4. LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
6. CUT TO LENGTH AT ASSY

2	2	2	-	C	6-354779-1	PIN, WIRE DISC (.3295)D	129
2	2	2	-	C	5-354779-9	PIN, WIRE DISC (.3285)C	128
2	2	2	-	C	5-354779-6	PIN, WIRE DISC (.3270)B	127
2	2	2	-	C	5-354779-1	PIN, WIRE DISC (.3245)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
							122
							121

REF	REF	REF	-	A	1-21030-1	PIN,DOWEL (ø.187x.50) LEVER	120
REF	REF	REF	-	A	1-21030-6	PIN,DOWEL (ø.187x1.25) HOUSING	119
REF	REF	REF	-	A	21045-3	RING,RET "C" (ø.187) FD FING PIN	118
1	1	1	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK	117
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) ADJ PLATE	116
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) FEED GDE ROD	115
2	2	2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114
REF	REF	REF	-	A	5-21028-1	PIN,SLT SPR (ø.125x.50) ADJ ROD	113
							112

4	4	4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111
REF	REF	REF	-	A	21899-4	WASHER, FLAT (Ø5/16) SCREW ADJ	110
							109
1	1	1	-	A	21018-5	NUT, HEX (NO. 6) HOLDDOWN	108
REF	REF	REF	-	A	21068-5	NUT, HEX (6-32) FEED ADJ	107

								106
								105
								104
1	1	1	-	A	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM		103
2	2	2	-	A	21017-2	SCR,DRIVE (#2x.19)ID PLATE		102
DEF	DEF	DEF		A	6-32315-F	SCR,BAN,UP(6-32-1/2)25550-AD1		101

REF	REF	REF	-	A	8-23715-3	SCR,PAN HD(8-32x1.50)FEED ADJ	101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	5-21006-6	SCR,BHC (10-32x.88)DRAG	99
1	1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW) ANVIL	98
REF	REF	REF	-	A	2-21002-9	SCR,BHC (10-32x.75)CAP	97
REF	REF	REF	-	A	2-22733-8	SCR,BHC (1/4-20x.62)HOUSING	96
REF	REF	REF	-	A	2-21002-7	SCR,BHC (10-32x.50)SG ADJ BLOCK	95
6	6	6	-	A	2-21002-2	SCR,BHC (8-32x.50)TERM H DWN	94

							93
							92
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM	91
							90
							89

2	2	2	-	A	2-21000-7	SCR, SHC (8-32x.48) DEP-HOLD	88
1	1	1	-	A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER	86
2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	85
1	1	1	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84
REF	REF	REF	-	A	3-21000-7	SCR, SHC (10-32x.75) FEED RDJ GD	83
REF	REF	REF	-	A	3-21000-6	SCR, SHC (10-32x.62) FD ADJ BLK	82
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38) SG ADJ BL	81
REF	REF	REF	-	A	3-21000-4	SCR, SHC (10-32x.38) PIVOT BLK	80
-	REF	-	-	B	455749-1	GUARD, WINDOW	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78

							77
							76
							75
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR,SHC (6-32x.25 SL) INS DISC	73

REF	REF	REF	-	A	458109-1	WASHER, SPECIAL	72
REF	REF	REF	-	A	690517-1	SPACER	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY	REQD	PER	ASSY	PARTS LIST			

		C	ECR-06-021316		
		B1	ECN 0150-0458-04		
		B	0150-0270-00		
		A	REVISED		
P	F	LTR	REVISION RECORD		

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