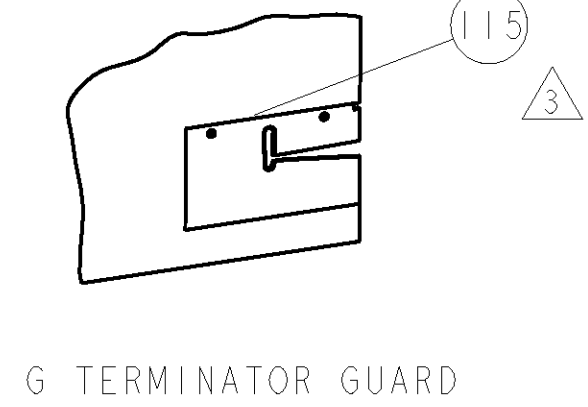
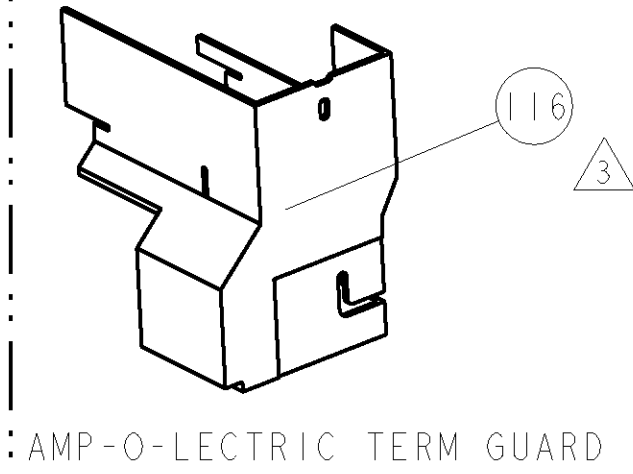
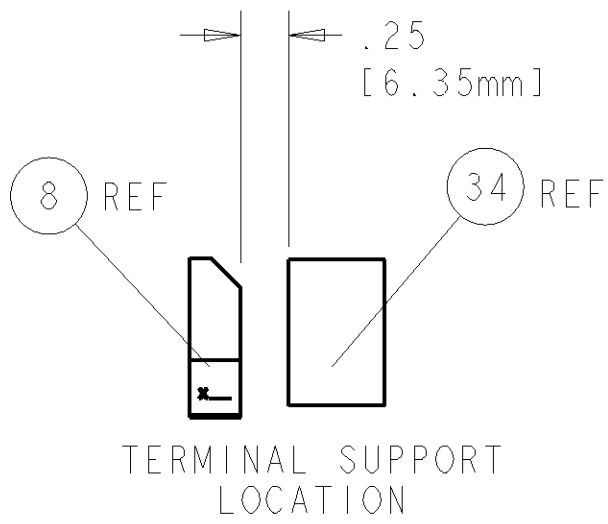
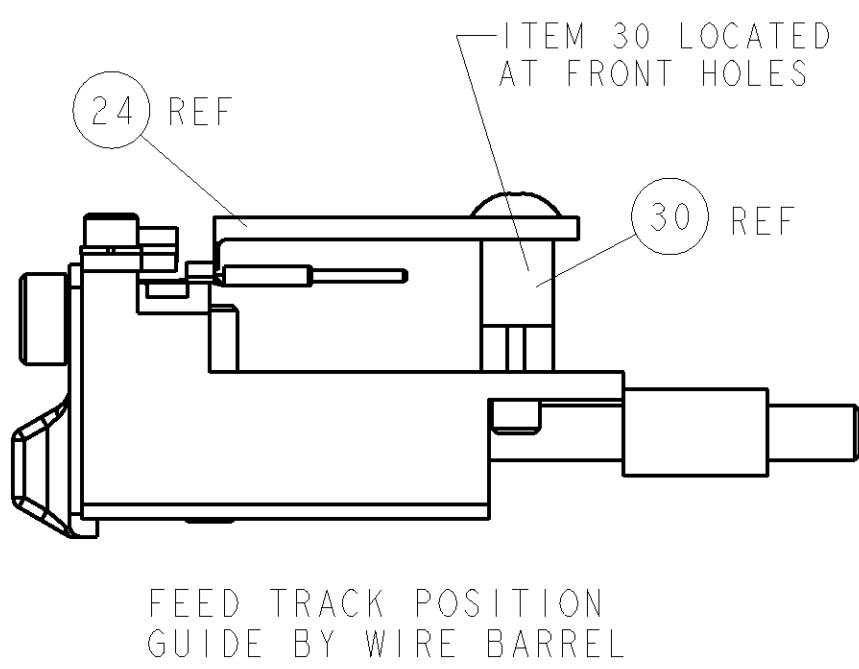
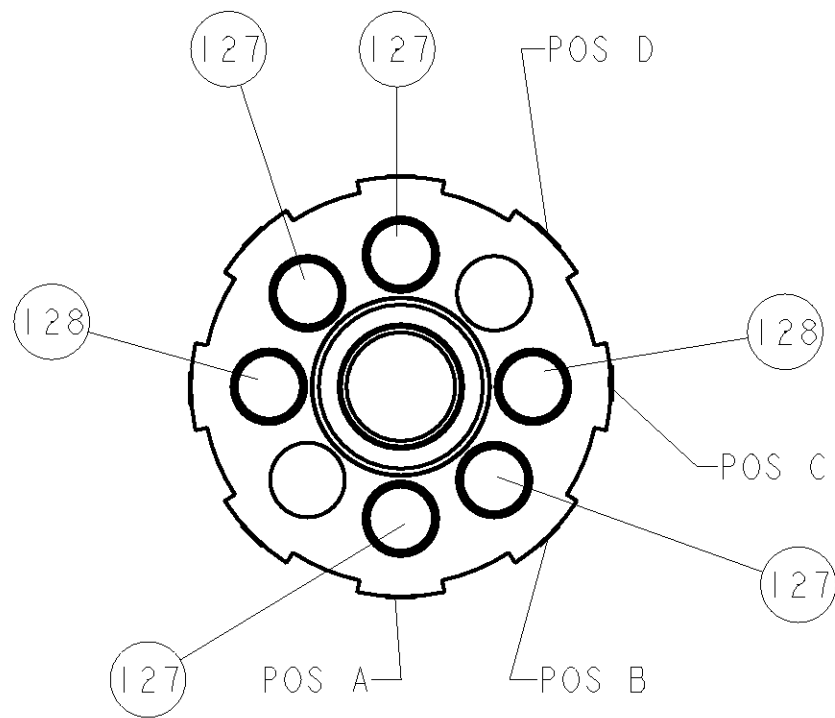
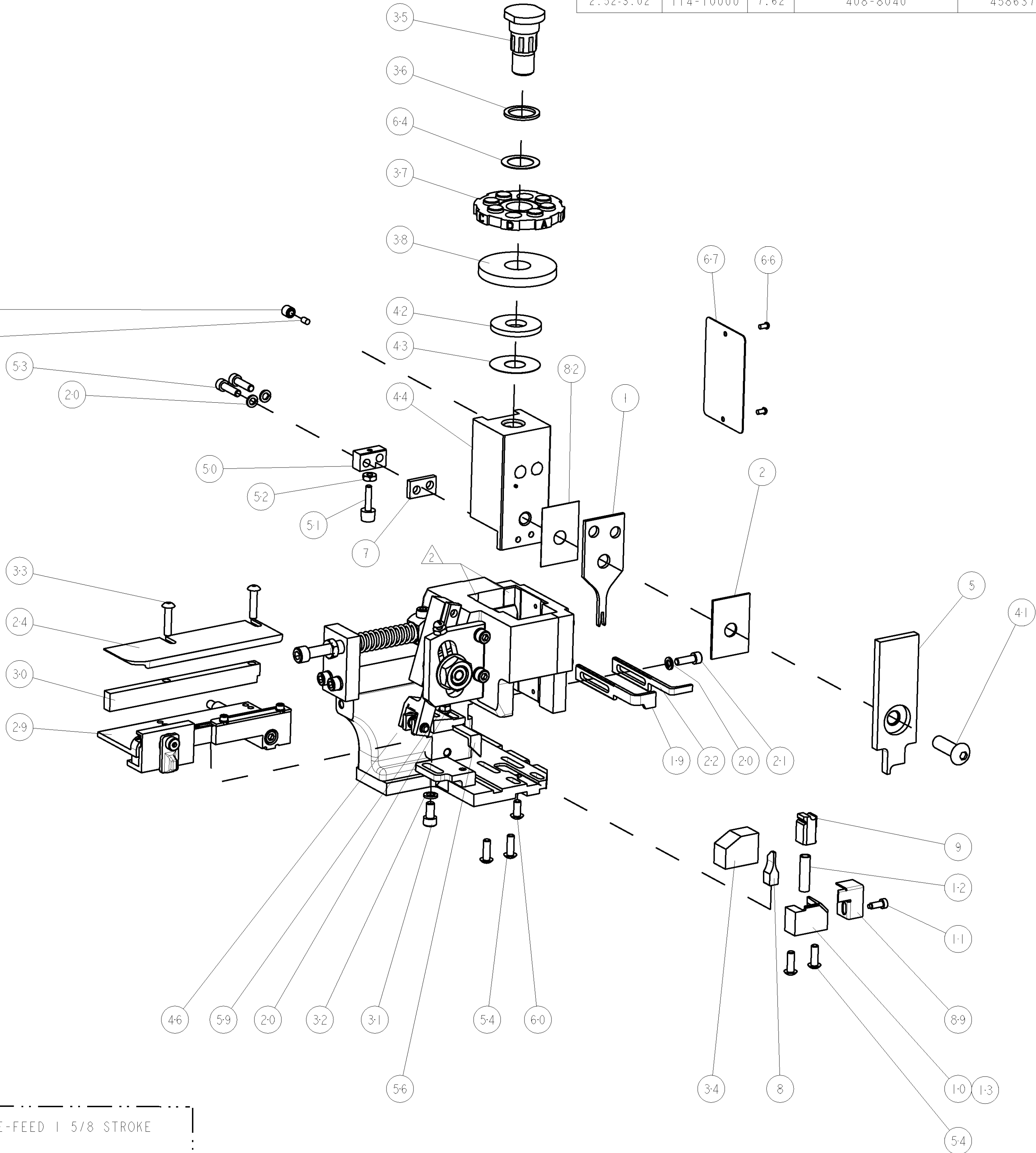


8				7			
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1852754-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1852754-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1852754-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1852754-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1852754-7	A	-	-	-	SPARE PARTS		

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: PIN/SOCKET CONTACT, 0.8mm, 20-24 AWG, M12					
TE PN	-	TE TERMINAL - TE CRIMP SPECS			
2008936	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
2008937	-		A .81mm+.05/-0.05 [.032+.002/-0.002]		20AWG
-	-		B .81mm+.05/-0.05 [.032+.002/-0.002]		22AWG
-	-		C .81mm+.05/-0.05 [.032+.002/-0.002]		24AWG
-	-	D			
-	-	CRIMP	SIZE	TYPE	RANGE
-	-		1.40mm [.055]	F	24-20 AWG
-	-	WIRE			
-	-	INSUL			
WIRE STRIP LENGTH 2.52-3.02	TERM APPL SPEC 114-10000	FEED 7.62	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



-	2	2	2	2	-	3-354779-6	PIN, WIRE DISC, .3170	128
-	2	2	2	2	-	3-354779-8	PIN, WIRE DISC, .3180	127
-	2	2	2	2	-	3-354779-8	PIN, WIRE DISC, .3180	126
-	-	-	REF	-	...	455749-1	GUARD WINDOW	116
-	-	REF	-	-	...	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	455888-1	SPACER, CRIMPER	82
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	...	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	1	-	-	...	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-9	WASHER, RAM (.125)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690223-2	SPACER, INS.	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-7	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	1-1633665-6	ANVIL, COMBINATION	8
-	1	1	1	1	-	240641-5	SPACER	7
-	-	-	-	-	...	-	-	6
-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
-	-	-	-	-	...	-	-	4
-	-	-	-	-	...	-	-	3
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	2
1	1	1	1	1	-	4-456402-6	CRIMPER, WIRE PREMIUM	1

-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
DIMENSIONS: INCHES						0 PLC ±.01	1 PLC ±.01	2 PLC ±.01
TOLERANCES UNLESS OTHERWISE SPECIFIED:						3 PLC ±.001	4 PLC ±.0001	5 PLC ±.0001
MATERIAL: -						FINISH: -	WEIGHT: -	CUSTOMER DRAWING
DWN B. HIGMAN 22OCT2008						CHK T. ELBIN 22OCT2008	APVD W. DEWING 22OCT2008	NAME SIDE FEED HDM APPLICATOR
Tyco Electronics Tyco Electronics Harrisburg, PA 17105-3608						SIZE CAGE CODE DRAWING NO RESTRICTED TO		
A1 00779 C-1852754						SCALE 3:5 SHEET 1 OF 1 REV A1		

CUSTOMER VIEWABLE ASSEMBLY

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