



NOTES:

1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

△ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

3- FEED PIVOT-CENTER HOLE

△ CUT TO LENGTH AT ASSY.

KEY:

■ - RECOMMENDED SPARE PARTS CUSTOMER RESPONSIBLE FOR REPLACEMENT.

● - GREASE WLEPLY

QTY	PART NO	DESCRIPTION	ITEM NO
1	453615-1	PLATE, TERMINAL NO	145
2	690101-2	PLATE, SERIAL NO	144
			143
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142
			REF 694433-8 PAWL FEED
1	21899-2	WASHER, FLAT (NO 10) MOUNTING	141
1	21899-2	WASHER, FLAT (NO 10) S. G. ADJ BLOCK	140
1	21024-5	WASHER, LOCK (NO 10) MOUNTING	139
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138
			137
			136
2	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135
REF	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134
			1 7-21002-9 BOLT, CRIMPER (BUT. HD 5/16-24 UNF X 1.00)
			1 690602-6 CAM PRE FEED 1.62 STROKE
REF	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133
			132
			131
			1 690191-1 PLUG, NYLON
			1 455673-1 RAM
			1 690125-1 WASHER, LAMINATED
			1 690124-1 WASHER, RAM
			1 23241-6 BALL, STEEL
			2 23241-6 BALL, STEEL
			2 690170-1 SPRING, COMPRESSION
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124
			1 690142-1 DISC, INSULATION
			1 9-690692-9 DISC, WIRE
2	21017-2	SCR, DRIVE (#2 X .188 LG)	122
1	819347-1	PLATE, I.D.	121
2	5-21006-6	SCR, SET: SKT CAP (10-32 X .75) DRAG	120
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119
			1 462544-1 PLATE, BASE SPECIAL
			1 690432-3 SCREW, ADJUSTMENT
1	3-21000-9	SCR, SOC HD SKT CAP (10-32 X 1.00) MOUNTING	117
1	2-22733-1	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116
4	22733-9	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	115
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	114
			1 1-455888-0 SPACER, FRONT SHEAR DEPRESSOR
1	1-21002-7	SCR, BUT HD SKT CAP (6-32 X .50) CAM	112
2	2-21000-7	SCR, SKT HD CAP (8-32 X .50) SCR. BLOCK	111
			23030-1 SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC
2	1-21000-8	SCR, SKT HD CAP (6-32 X .25) REAR SHEAR PLATE	109
2	2-21000-9	SCR, SKT HD CAP (8-32 X .75) DEPRESSOR (REAR)	108
REF	2-21002-1	SCR, BUT HD MACH (8-32 X .38) FEED FINGER	107
2	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	106
REF	2-21002-1	SCR, BUT HD CAP (8-32 X .38) STRIPPER	105
			REF 462615-1 STRIPPER
			1 690518-4 HOLDER, TERMINAL
			1 691668-1 GUARD, CHIP (REAR)
1	3-22603-1	SCR, HEX HD CAP (10-32 X .38) SG ADJ BLOCK	102
			1 690461-1 STOP, SHEAR (REAR)
			1 690464-4 PLATE, SHEAR (REAR)
			1 691023-1 HOLDER, SHEAR (REAR)
			1 690463-1 SHEAR, FLOAT (REAR)
2	463310-4	BLADE, STRIPPING (#18)	77
			2 3-22280-3 SPRING, SHEAR
			1 690461-2 STOP, SHEAR (FRONT)
			1 462548-1 HOLDER, SHEAR (FRONT) SPECIAL
			1 462547-1 SHEAR, FLOAT (FRONT) SPECIAL
2	690603-1	SPRING, ASSIST	73
			1 9-690512-4 ANVIL
			1 1-240641-4 SPACER, DEPRESSOR (REAR)
			1 690468-7 DEPRESSOR, SHEAR (REAR)
			1 462838-1 DEPRESSOR, SHEAR (FRONT) SPECIAL
			1 1-238011-0 SPACER, TUBULAR, INS CRIMPER
			1 9-456135-1 CRIMPER, INSULATION
			1 455888-8 SPACER, CRIMPER
			1 2-456404-1 CRIMPER, WIRE

QTY	PART NO	DESCRIPTION	ITEM NO
REF	816472-1	STOP WIRE	60
64			64
63			63
62			62
61			61
60			60
59			59

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.070	F	400	A1 8040
INSUL	.110	0		
WIRE RANGE	22-18	INSULATION RANGE	.051-.090	PRESS NO 463345-1

APPLICATOR WILL APPLY

102099
102100
102604

REVISION RECORD

REV	DATE	DESCRIPTION
1	8-7-79	SET UP GAGE 10-1
2	9-22-88	1025
3	12-1-86	DR 5-4-78 APPS/78
4	3/1/82	DR 5-4-78 APPS/78
5	1/30/82	DR 5-4-78 APPS/78
6	1/30/82	DR 5-4-78 APPS/78
7	11-78	DR 5-4-78 APPS/78
8	12-78	DR 5-4-78 APPS/78
9	12-78	DR 5-4-78 APPS/78
10	12-78	DR 5-4-78 APPS/78

AMP INCORPORATED Harrisburg Pa

AMP 2983-3 (8-73)

Mouser Electronics

Authorized Distributor

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[466937-1](#)