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REV ITEM 37 PER R2416 4/28 3/78 T PER ECN A-26190 JR CE7-31-90

AMP 1281-1 (6/85)

APPLICATOR PARTS LIST

TYPE

MINIATURE QUICK CHANGE APPLICATOR
END FEEDAMP INCORPORATED
HARRISBURG, PENNA.

TYPE CODE

☐ PROD
☐ IN DIR
☐ W.O.

NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER 453828-2	1	690405-3
2	SPACER - INSULATION	1	1-690407-7
3	INSULATION CRIMPER	1	690406-2
4	PIN - CRIMPER	1	238009-1
5	SHEAR BLADE SPACER		
6	HOLD DOWN		
7	SHEAR BLADE	1	690612-1
8	ANVIL	1	240694-2
9	FRONT SHEAR PLATE	1	690552-1
10	SHEAR PLATE SPACER 469488-1	1	690611-1
11	REAR SHEAR PLATE	1	690631-1
12	HOLD DOWN SPRING		
13	SPRING SPACER		
14	HOLD DOWN SPACER		
15			
16	SPRING - FEED RETURN 3-22288-0	1	690427-1
17	ANCHOR - SPRING	1	238008-1
18	FRONT - STRIP GUIDE	1	690531-1
19	REAR - STRIP GUIDE	1	690530-1
20	DRAG - STOCK	1	240696-2
21	DRAG LEVER	1	240636-1
22	DRAG SPRING 7-22282-5	1	240810-1
23	PLATE - STRIP HOLD		
24	STRIP GUIDE PLATE	1	690528-1
25	BASE BLOCK	1	690555-1
26	BASE PLATE	1	690554-1
27	STRIPPER	1	690634-1
28	RETAINING PLATE		
29	SHOULDER SCREW		
30	ANCHOR SPACER	1	690453-1
31	SPACER - BASE BLOCK		
32	Shear Blade-Side	1	690549-9
33	Shear Blade-Side	1	690551-1
34	Strip Guide Spacer	1	690610-1
35	POST-RAM	1	690212-1
36	SPRING WASHER 22480-5	1	690435-1
37	DISC-WIRE 3-690441-2	1	6-690441-0
38	DISC-INSULATION	1	690142-1
39	SPRING-COMPRESSION	2	690170-1
40	BALL STEEL 23241-6	2	690169-1
41	DISC SPACER		
42	WASHER RAM	1	690124-1

NO.	DESCRIPTION	REQ.	PART NO.	
43	WASHER-LAMINATED	1	690125-1	
44	RAM	1	690550-1	
45	PLUG-NYLON	1	690191-1	
46	BLOCK-INS. ADJ.	1	690402-1	
47	SCREW-SHOULDER 22353-8	1	690227-1	
48	CAM	1	238015-1	
49	CRIMPER BOLT 7-21002-9	1	690323-1	
50	SCREW, DRIVE, #2x.19LG	2	21017-2	
51	PLATE, IDENTIFICATION	1	461264-1	
52	LEVER-TERMINAL	1	240634-1	
53	FEED FINGER	1	690532-1	
54	FEED FINGER SPRING 621492-1	1	240638-1	
55	FEED FINGER PIN	1	240624-1	
56	Feed Arm	1	690529-1	
57				
58	HOUSING	1	690553-1	
59	CAP	1	240621-1	
60	WEAR PLATE	1	690648-1	
61	ROD-FEED	1	690649-1	
62	ROLLER-CAM	1	240658-1	
63	PIN-CAM ROLLER	1	240659-1	
64	SCREW-ADJ.	1	240632-1	
65	BLOCK-PIVOT	1	240629-1	
66	LEVER-INTERMEDIATE	1	240630-1	
67	BUSHING	1	240633-1	
68	SHAFT-PIVOT	1	240626-1	
69	PLATE ADJ.	1	240628-1	
70	HEX NUT 22594-8	1	376926	
71	SPACER	1	690517-1	
72	Spring Assist	2	690603-1	
73	Terminal Lift	1	690646-1	
74	Bushing-Term. Lift	1	690644-1	
75	Spring-Term. Lift	1	690645-1	
76				
77	GUARD, CHIP	1	469487-1	
78				
79	GUARD, ASSY	REF	453750-5	
REV.	REVISION RECORD	DATE	BY	ECN
T1	0150-6205-95	6-95	PM	
T2	0150-1144-04	9-04	ML	
C	REF PER 1.5.1	4/28/98	PM	2.100

TO APPLY TERMINAL

SPEC 114-2079

PAD LETTER CRIMP HEIGHT WIRE SIZE

A	.057	1 #16
B	.049	1 #18
C	.045	1 #20
D	NOT	USED

CRIMP	SIZE	TYPE	FEED
WIRE	.090	F	
INSUL.	.140	F	.525

INSULATION RANGE WIRE RANGE

.090 - .130 20 - 16

EXPLODED VIEW SET UP GAGE

A-6090 679108-1

REMARKS:

AMPOMATOR

■ DENOTES WEARING PARTS
RECOMMEND PURCHASE REPLACEMENT

THIS APPLICATOR IS TO BE USED ON

MACH. SERIAL NO.

MACH. PARTS LIST

APPL. SERIAL NO.

DATE SHIPPED

CUSTOMER NAME AND ADDRESS

APPLICATOR
NUMBER

REV.

T2 686262-4

60755

62435

63848

CAGE CODE
00779

CUSTOMER AND ASSEMBLY DRAWING

RESTRICTED TO

SHEET
1 OF 1

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