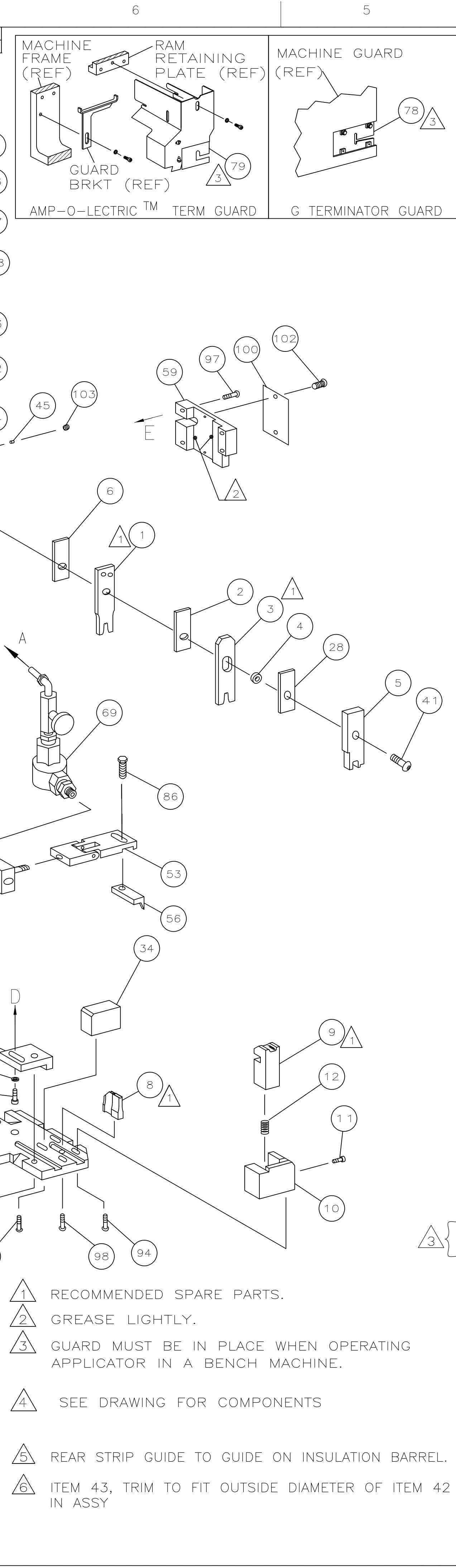
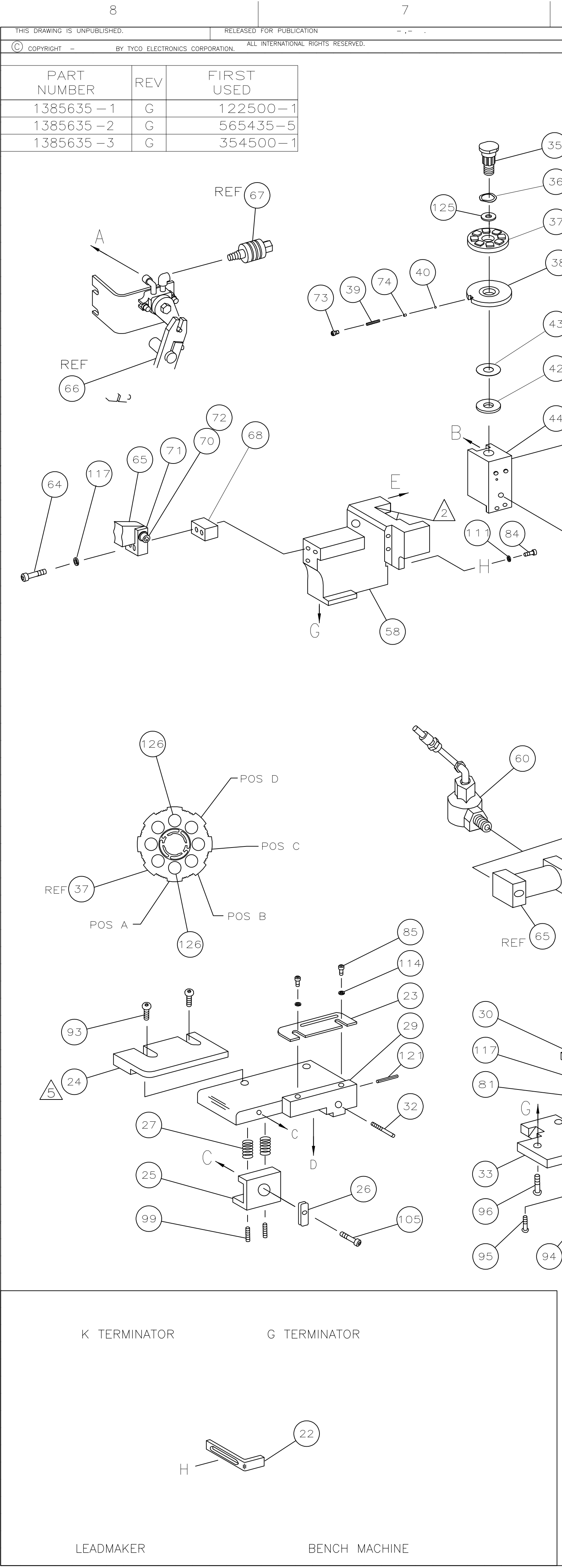




				4				3	
TERMINAL NAME: VERTICAL BULKHEAD CABLE RECP									
1600961				AMP TERMINAL		AMP CRIMP		SPECS	
				PAD LTR	CRIMP HEIGHT			WIRE SIZE	
				A	.084 ±.002 [2.13 ±0.05mm]			14	
				B	NOT			USED	
				C	NOT			USED	
				D	NOT			USED	
				CRIMP	SIZE		TYPE	RANGE	
				WIRE	.136 [3.45mm]		F	16-12	
				INSUL	.170 [4.32mm]		0	.120-.156	
WIRE STRIP LENGTH		TERM APPL SPEC		FEED		APPL INSTRUCTION		SET UP GAGE	LAYOUT
.235-.265		118-4610		.900		408-8040		458637-1	L2862

						129
						128
						127
2	2	2	-	7-354778-0	PIN, WIRE DISC (.2845)A	126
1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	4088040	SF APPL INST 408-8040	123
						122
1	1	1	-	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	121
						120
						119
						118
3	3	3	-	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
						116
						115
2	2	2	-	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
						113
						112
1	1	1	-	21024-4	WASHER,LOCK(#8)STRIPPER	111
						110
						109
						108
						107
						106
1	1	1	-	22353-8	SCR,SHLD(Ø.187x.25)DRAG LEVER	105
						104
1	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
						101
1	1	1	-	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	5-21006-6	SCR,SET(10-32x.75)DRAG	99
1	1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
4	4	4	-	2-21002-9	SCR,BHC(10-32x.75)CAP	97
3	3	3	-	2-22733-8	SCR,BHC(1/4-20x.62)HSG	96
1	1	1	-	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLK	95
4	4	4	-	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
2	2	2	-	2-21002-4	SCR,BHC(8-32x.75)R STP GDE	93
						92
						91
						90
						89
						88
						87
1	1	1	-	2-21002-0	SCR,BHC(8-32x.25)FEED FINGER	86
2	2	2	-	1-21000-3	SCR,SHC(4-40x.25)FR ST GUIDE	85
1	1	1	-	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
						83
						82
1	1	1	-	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
						80
-	1	-	-	462992-7	GUARD ASSY	79
REF	-	-	-	679532-1	INSERT, GUARD	78
						77
						76
						75
1	1	1	-	690603-1	SPRING, ASSIST	74
1	1	1	-	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	73
1	1	1	-	3-21001-4	SCR,SHC(3/8x.88)FEED MT	72
1	1	1	-	459610-3	MOUNT, FEED BRACKET	71
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				PARTS LIST		

8

REF

34

REF

→

←.150±.020

ITEM 34 LOCATION

THIS
MATERIAL

LOC		DIST		REVISIONS			
A		66		F	LTR	DESCRIPTION	DATE
				G	ECR-09-000948		1-2009
				DM	TE		

-1	LEADMAKER	AIRFEED
-2	BENCH MODEL K	AIRFEED
-3	BENCH MODEL G	AIRFEED

1	1	1	-	21024-8	WASHER,LOCK(3/8)FEED BRKT	70
-	1	-	-	692655-5	AIR FEED VALVE ASSY	69
1	1	1	-	461690-1	SPACER, AIR FEED	68
-	REF	-	-	24042-2	VALVE, SHUT OFF	67
-	REF	-	-	692655-6	AIR FEED VALVE ASSY	66
1	1	1	-	461065-2	AIR FEED ASSY (2 INCH)	65
2	2	2	-	4-21000-3	SCR,SHC(10-32x2.00)AIR ASSY	64
1	1	1	-	692655-7	AIR FEED VALVE ASSY	63
1	1	1	-	454220-1	CAP, RAM	62
1	1	1	-	454485-1	HOUSING	61
1	1	1	-	2-694433-1	PAWL, FEED	60
1	1	1	-	461062-1	FEED FINGER ASSY	59
1	1	1	-	690191-1	PLUG, NYLON	58
1	1	1	-	1-819307-0	RAM	57
1	1	1	-	690125-1	WASHER, LAMINATED	56
1	1	1	-	690124-6	WASHER, RAM	55
1	1	1	-	7-21002-9	BOLT, CRIMPER(5/16x1.00)	54
1	1	1	-	23241-6	BALL, STEEL	53
1	1	1	-	690170-1	SPRING, COMPRESSION	52
1	1	1	-	690142-1	DISC, INSULATION	51
1	1	1	-	354777-1	WIRE DISC, PLASTIC	50
1	1	1	-	22480-5	WASHER, SPRING	49
1	1	1	-	690212-1	POST, RAM	48
1	1	1	-	690786-1	SUPPORT, TERMINAL	47
1	1	1	-	455675-1	PLATE, BASE	46
1	1	1	-	690432-3	SCREW, ADJUSTMENT	45
1	1	1	-	455689-1	BLOCK, STRIP GUIDE ADJ	44
1	1	1	-	458144-1	PLATE, STRIP GUIDE	43
1	1	1	-	1-455888-6	SPACER, FRONT SHEAR DEP	42
2	2	2	-	1-22284-0	SPRING, DRAG	41
1	1	1	-	356835-1	LEVER, DRAG RELEASE	40
1	1	1	-	240792-1	DRAG, TERMINAL	39
1	1	1	-	4-90765-2	GUIDE, STRIP (REAR)	38
1	1	1	-	1-690438-0	GUIDE, STRIP (FRONT)	37
1	1	1	-	458230-4	STRIPPER	36
1	1	1	-	3-22280-3	SPRING, SHEAR	35
1	1	1	-	690461-2	STOP, SHEAR	34
1	1	1	-	1-690459-0	HOLDER, SHEAR (FRONT)	33
1	1	1	-	454276-5	SHEAR, FLOAT (FRONT)	32
1	1	1	-	7-662520-7	ANVIL	31
1	1	1	-	1-455888-4	SPACER, CRIMPER	30
1	1	1	-	2-455889-1	DEPRESSOR, SHEAR (FRONT)	29
1	1	1	-	1-238011-2	SPACER, BLOCK CRIMPER	28
1	1	1	-	4-683454-0	CRIMPER, INSULATION	27
1	1	1	-	455888-1	SPACER, CRIMPER	26
1	1	1	-	4-1490019-2	CRIMPER, WIRE	25
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				PARTS LIST		

8	REF	34	REF
ITEM 34 LOCATION			

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