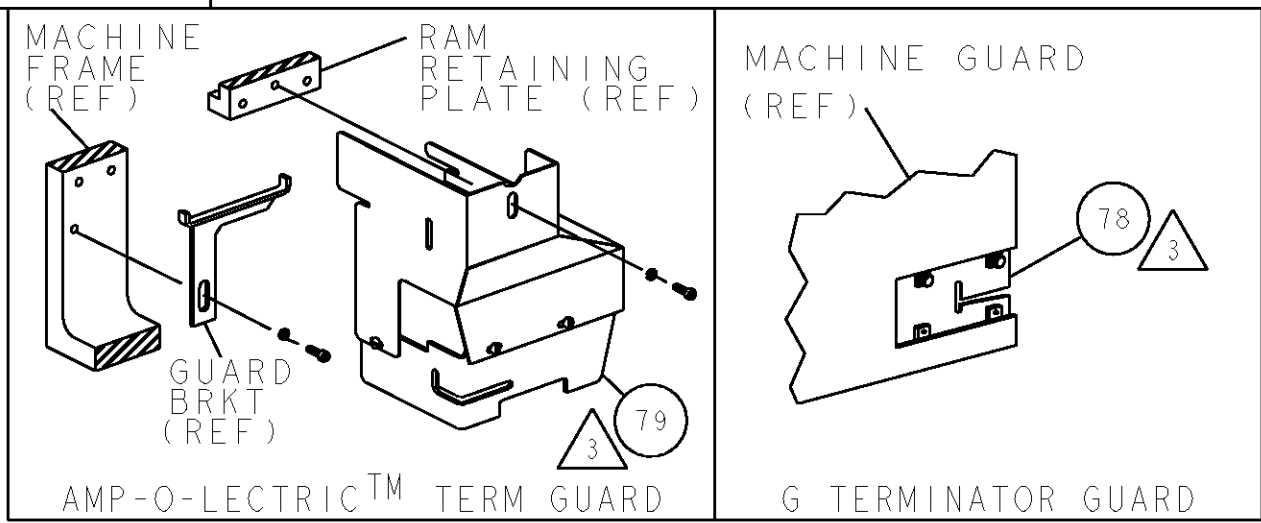


8				7				
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PART NUMBER		REV	FIRST USED		POWER UNIT		FEED TYPE	
1852824-1		A	122500-1		LEADMAKER & BENCH MODEL G		AIR FEED	
1852824-2		A	565435-5		BENCH MODEL K		AIR FEED	
7-1852824-7		A	-		SPARE PARTS		-	

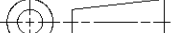
- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- 4 TERMINAL LUBRICANT IS RECOMMENDED



TERMINAL NAME: TERMINAL, EYELET				
TE PN	MANUF PN	ESSEX TERMINAL - TE CRIMP SPECS		
1949901	100951-D02			
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE
-	-	A	3.29±0.05mm [.129±.002]	12AWG
-	-	B	-	-
-	-	C	-	-
-	-	D	-	-
-	-	CRIMP	SIZE	TYPE
-	-	WIRE	5.59mm [.220]	F
-	-	INSUL	8.64mm [.340]	F
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE
6.99-8.64	NONE	40.00	408-8039	458638-1

LOC	DIST	REVISONS			
A	66	P LTR	DESCRIPTION	DATE	DWN
		A	RELEASED	15JUL2009	MEH

-	1	1	-	683875-1	PLATE, DRAG LOCATOR	170
-	-	1	-	1-460277-9	AIR FEED ASSY	169
-	1	1	-	1-464452-4	DRAG, STOCK	168
-	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	167
-	2	2	-	21024-5	WASHER, SPRG LOCK, REG NO 10	166
-	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	165
-	1	1	-	460680-1	FEED FINGER ASSEMBLY	163
-	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	162
-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	161
-	1	-	-	1-460277-5	AIR FEED ASSY	160
-	2	2	-	354779-2	PIN, WIRE DISC, .3000	126
-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	REF	-	-	24042-2	VALVE, SHUT-OFF	106
-	1	1	-	455888-2	SPACER, CRIMPER	96
-	REF	-	-	455745-1	GUARD WINDOW	79
-	-	REF	-	679532-1	INSERT, GUARD	78
-	1	-	-	465184-9	LUBRICATOR ASSY	77
-	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	74
-	1	1	-	217238-1	GENERAL INSTRUCTION PKG	72
-	1	1	-	4088039	EF APPL INST 408-8039	71
-	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	4	4	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	57
-	2	2	-	8-21002-9	SCR, BTN SKT HD CAP 8-32 X 1.00	56
-	2	2	-	21018-4	NUT, HEX, REG 4-40	54
-	2	2	-	21022-2	NUT, LOCK, HEX, TORQUE, 8-32	53
-	2	2	-	4-21078-8	SET SCREW, SOCKET HD, OVAL POINT	52
-	1	1	-	1633570-4	SUB ASSY, APPLICATOR FRAME	46
-	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	-	1338281-7	RAM	44
-	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	-	1-690124-1	WASHER, RAM (.150)	42
-	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	-	23241-6	BALL, STEEL	40
-	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	-	690212-1	POST, RAM	35
-	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
-	2	2	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	31
-	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	29
-	1	1	-	1-690451-7	SPACER, STRIPPER	28
-	1	1	-	468281-5	STRIPPER	27
-	2	2	-	22354-8	STUD, THREADED	25
-	1	1	-	455678-1	PLATE, STRIP GUIDE	24
-	2	2	-	22281-9	SPRING, COMPRESSION	22
-	1	1	-	464451-1	ARM, STOCK DRAG	20
-	1	1	-	5-458030-2	STRIP GUIDE, REAR	19
-	1	1	-	5-458031-2	STRIP GUIDE, FRONT	18
-	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
-	1	1	-	2-240641-6	SPACER	15
-	1	1	-	2-240641-7	SPACER	14
-	1	1	-	240644-1	PLATE, REAR SHEAR	11
-	-	-	-	-	-	10
-	1	1	-	690482-4	PLATE, FRONT SHEAR	9
-	1	1	-	1633760-2	ANVIL, COMBINATION	8
-	1	1	-	1-690474-7	BLADE, SLUG	7
-	1	1	-	3-238009-4	BLOCK, FL CRIMPER SPACER	4
-	1	1	-	4-1633511-5	CRIMPER, INSULATION F	3
-	1	1	-	1-455888-5	SPACER, CRIMPER	2
-	1	1	-	456413-7	CRIMPER, WIRE PREMIUM	1

-77			-2	-1	U/M	PART NO		DESCRIPTION			ITEM NO						
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									CHK 06APR2009	Tyco Electronics							
									G. BAILEY 06APR2009	Harrisburg, PA 17105-3608							
									APVD 06APR2009	NAME							
									N. DEMING 06APR2009	END FEED HDM APPLICATOR							
DIMENSIONS:			TOLERANCES UNLESS OTHERWISE SPECIFIED:						PRODUCT SPEC								
INCHES			1 PLC ±.1						APPLICATION SPEC								
			2 PLC ±.01						-								
			3 PLC ±.001						-								
			4 PLC ±.0001						-								
			ANGLES:														
MATERIAL			FINISH			WEIGHT			SIZE			CAGE CODE	DRAWING NO	RESTRICTED TO			
-			-			-			A1			00779	C=1852824	-			
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