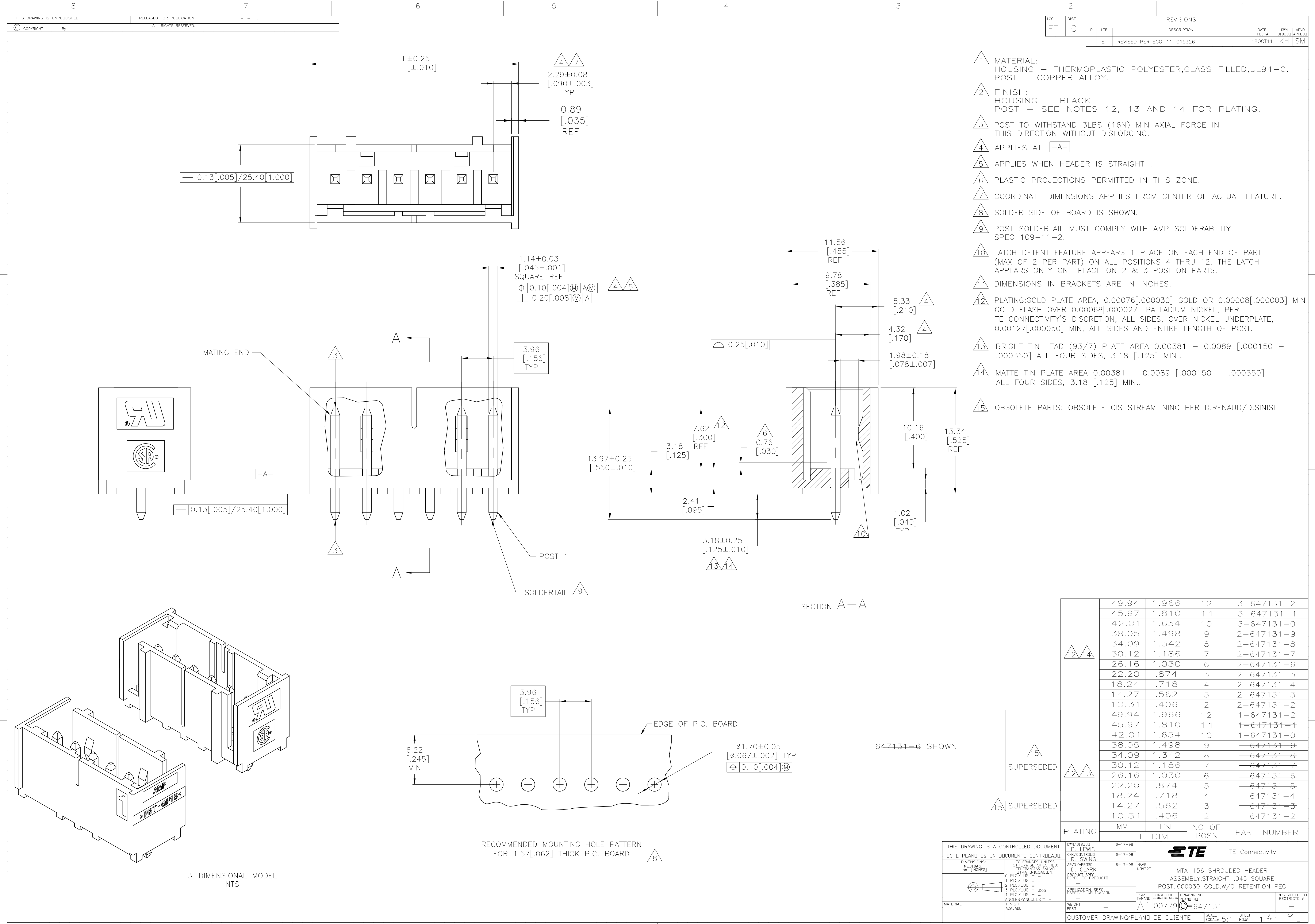




- 1 MATERIAL: HOUSING — THERMOPLASTIC POLYESTER, GLASS FILLED, UL94—0. POST — COPPER ALLOY.
- 2 FINISH: HOUSING — BLACK POST — SEE NOTES 12, 13 AND 14 FOR PLATING.
- 3 POST TO WITHSTAND 3LBS (16N) MIN AXIAL FORCE IN THIS DIRECTION WITHOUT DISLODGING.
- 4 APPLIES AT —A—
- 5 APPLIES WHEN HEADER IS STRAIGHT .
- 6 PLASTIC PROJECTIONS PERMITTED IN THIS ZONE.
- 7 COORDINATE DIMENSIONS APPLIES FROM CENTER OF ACTUAL FEATURE.
- 8 SOLDER SIDE OF BOARD IS SHOWN.
- 9 POST SOLDER TAIL MUST COMPLY WITH AMP SOLDERABILITY SPEC 109—11—2.
- 10 LATCH DETENT FEATURE APPEARS 1 PLACE ON EACH END OF PART (MAX OF 2 PER PART) ON ALL POSITIONS 4 THRU 12. THE LATCH APPEARS ONLY ONE PLACE ON 2 & 3 POSITION PARTS.
- 11 DIMENSIONS IN BRACKETS ARE IN INCHES.
- 12 PLATING: GOLD PLATE AREA, 0.00076[.000030] GOLD OR 0.00008[.000003] MIN GOLD FLASH OVER 0.00068[.000027] PALLADIUM NICKEL, PER TE CONNECTIVITY'S DISCRETION, ALL SIDES, OVER NICKEL UNDERPLATE, 0.00127[.000050] MIN, ALL SIDES AND ENTIRE LENGTH OF POST.
- 13 BRIGHT TIN LEAD (93/7) PLATE AREA 0.00381 — 0.0089 [.000150 — .000350] ALL FOUR SIDES, 3.18 [.125] MIN..
- 14 MATTE TIN PLATE AREA 0.00381 — 0.0089 [.000150 — .000350] ALL FOUR SIDES, 3.18 [.125] MIN..
- 15 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

2, 14	49.94	1.966	12	3—647131—2
	45.97	1.810	11	3—647131—1
	42.01	1.654	10	3—647131—0
	38.05	1.498	9	2—647131—9
	34.09	1.342	8	2—647131—8
	30.12	1.186	7	2—647131—7
	26.16	1.030	6	2—647131—6
	22.20	.874	5	2—647131—5
	18.24	.718	4	2—647131—4
	14.27	.562	3	2—647131—3
	10.31	.406	2	2—647131—2
	49.94	1.966	12	1—647131—2
	45.97	1.810	11	1—647131—1
	42.01	1.654	10	1—647131—0
	38.05	1.498	9	—647131—9

12, 13	49.94	1.966	12	1—647131—2
	45.97	1.810	11	1—647131—1
	42.01	1.654	10	1—647131—0
	38.05	1.498	9	—647131—9
	34.09	1.342	8	—647131—8
	30.12	1.186	7	—647131—7
	26.16	1.030	6	—647131—6
	22.20	.874	5	—647131—5
	18.24	.718	4	647131—4
	14.27	.562	3	—647131—3
	10.31	.406	2	647131—2
PLATING	MM	IN	NO OF POSN	PART NUMBER
	L DIM			

THIS DRAWING IS A CONTROLLED DOCUMENT. ESTE PLANO ES UN DOCUMENTO CONTROLADO.		DWN/DIBUJO B. LEWIS CHK/CONTROL R. SWING	6—17—98	NAME D. CLARK	
DIMENSIONS: MEDIDAS mm (INCHES)	TOLERANCES UNLESS OTHERWISE SPECIFIED: TOLERANCIAS SALVO INDICACION:	PRODUCT SPEC ESPEC DE PRODUCTO		APPLICATION SPEC ESPEC DE APLICACION	
		SIZE TAMANO		RESTRICTED TO RESTRICTO A	
MATERIAL	FINISH ACABADO	WEIGHT PESO		CUSTOMER DRAWING/PLANO DE CLIENTE	
		SCALE ESCALA		SHEET HOJA	

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