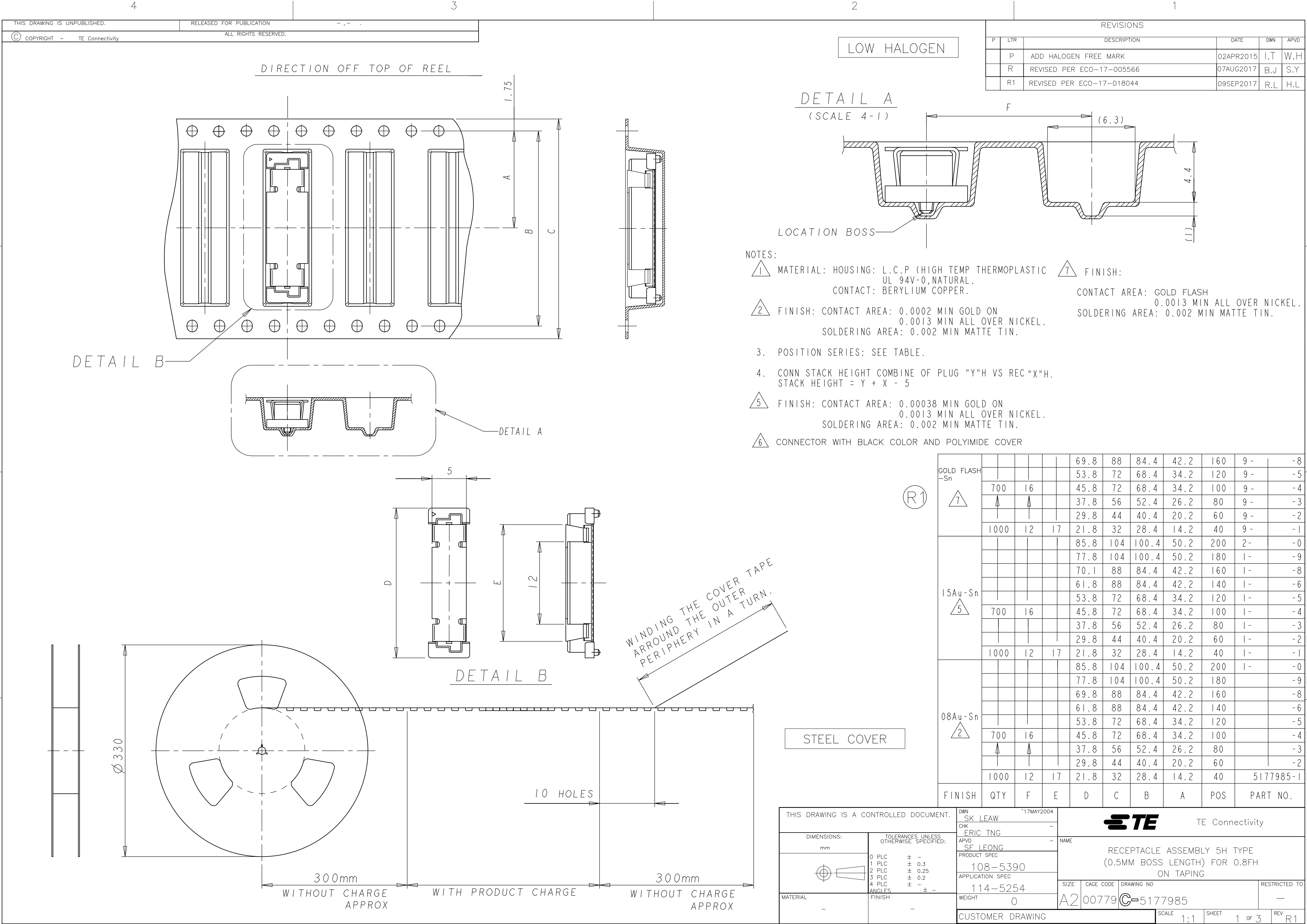




DETAIL A
(SCALE 4-1)

LOCATION BOSS

NOTES:

1 MATERIAL: HOUSING: L.C.P (HIGH TEMP THERMOPLASTIC
UL 94V-0, NATURAL.
CONTACT: BERYLIUM COPPER.

2 FINISH: CONTACT AREA: 0.0002 MIN GOLD ON
0.0013 MIN ALL OVER NICKEL.
SOLDERING AREA: 0.002 MIN MATTE TIN.

3. POSITION SERIES: SEE TABLE.

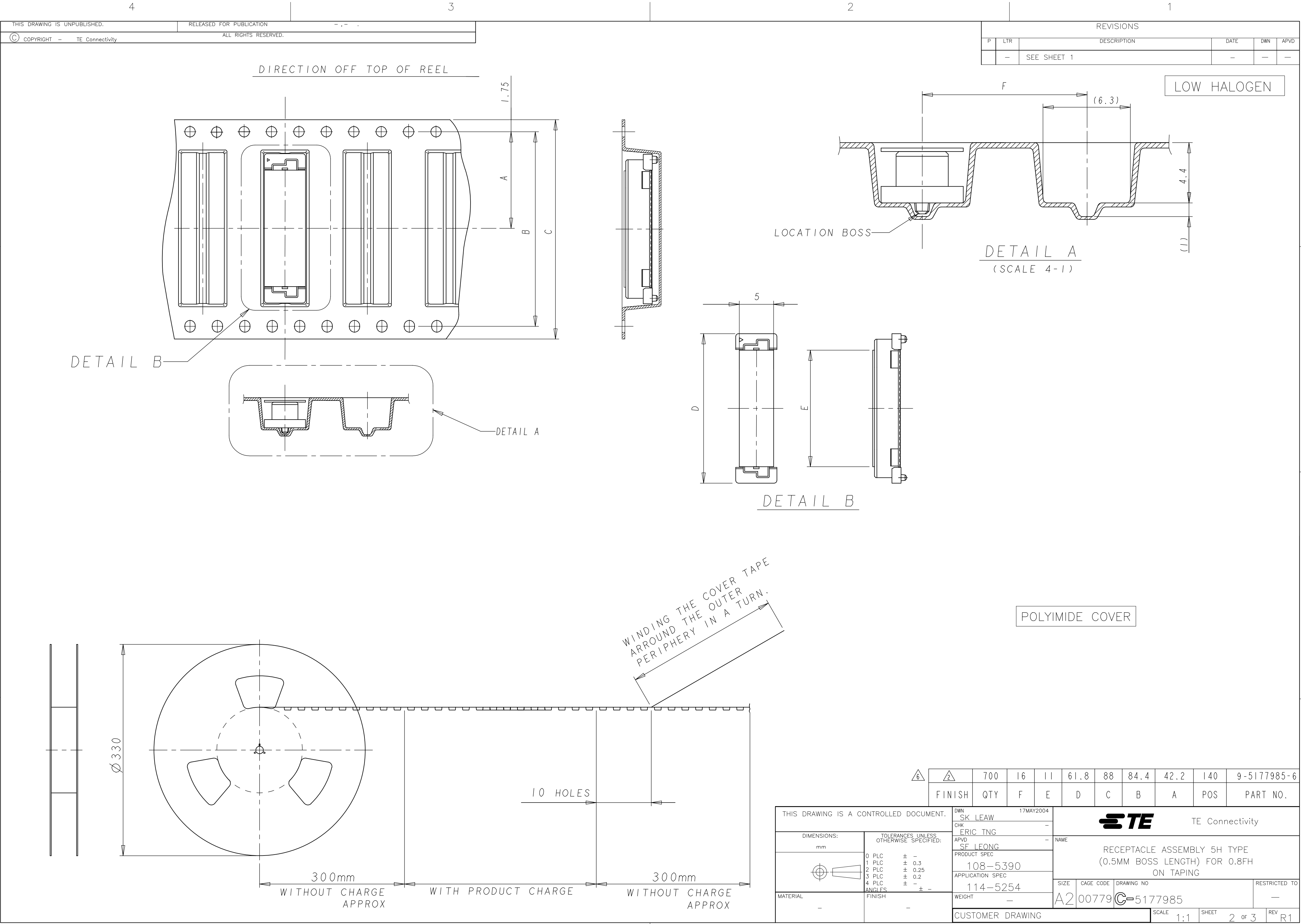
4. CONN STACK HEIGHT COMBINE OF PLUG "Y"H VS REC "X"H.
STACK HEIGHT = Y + X - 5

5 FINISH: CONTACT AREA: 0.00038 MIN GOLD ON
0.0013 MIN ALL OVER NICKEL.
SOLDERING AREA: 0.002 MIN MATTE TIN.

6 CONNECTOR WITH BLACK COLOR AND POLYIMIDE COVER

7 FINISH:
CONTACT AREA: GOLD FLASH
0.0013 MIN ALL OVER NICKEL.
SOLDERING AREA: 0.002 MIN MATTE TIN.

R1	GOLD FLASH -Sn	7					69.8	88	84.4	42.2	160	9 -	-8
							53.8	72	68.4	34.2	120	9 -	-5
			700	16			45.8	72	68.4	34.2	100	9 -	-4
			▲	▲			37.8	56	52.4	26.2	80	9 -	-3
			▲	▲			29.8	44	40.4	20.2	60	9 -	-2
			1000	12	17	21.8	32	28.4	14.2	40	9 -	-1	
15Au-Sn	5					85.8	104	100.4	50.2	200	2 -	-0	
						77.8	104	100.4	50.2	180	1 -	-9	
						70.1	88	84.4	42.2	160	1 -	-8	
						61.8	88	84.4	42.2	140	1 -	-6	
						53.8	72	68.4	34.2	120	1 -	-5	
		700	16			45.8	72	68.4	34.2	100	1 -	-4	
		▲	▲			37.8	56	52.4	26.2	80	1 -	-3	
		▲	▲			29.8	44	40.4	20.2	60	1 -	-2	
	1000	12	17	21.8	32	28.4	14.2	40	1 -	-1			
08Au-Sn	2					85.8	104	100.4	50.2	200	1 -	-0	
						77.8	104	100.4	50.2	180		-9	
						69.8	88	84.4	42.2	160		-8	
						61.8	88	84.4	42.2	140		-6	
						53.8	72	68.4	34.2	120		-5	
		700	16			45.8	72	68.4	34.2	100		-4	
		▲	▲			37.8	56	52.4	26.2	80		-3	
		▲	▲			29.8	44	40.4	20.2	60		-2	
			1000	12	17	21.8	32	28.4	14.2	40	5177985-1		
FINISH	QTY	F	E	D	C	B	A	POS	PART NO.				



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