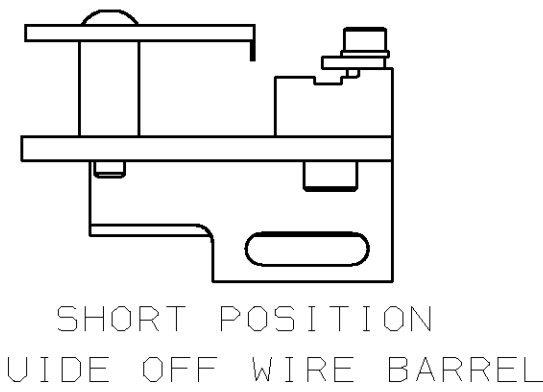
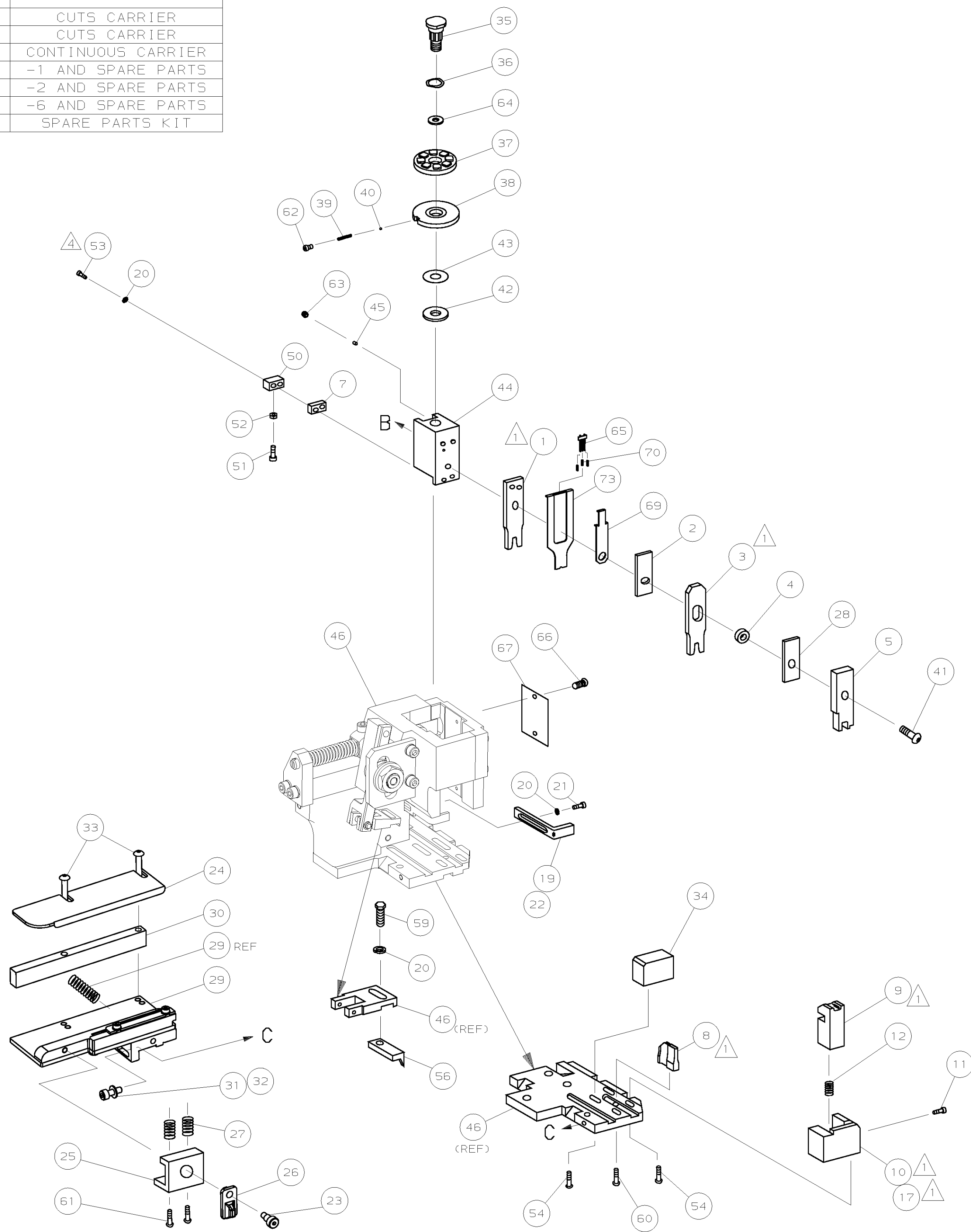




1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. CUT TO LENGTH AT ASSY.
5. SEE APPLICATION SPECIFICATION FOR SPECIFIC WIRE DETAILS.



	A	SEE ECN 015A-0557-04	
P E T R		REVISION RECORD	

-	-	1	1	1	1	1	1	1490525-1	DEPRESSOR, WIRE	73
-	-	1	1	1	1	1	1	1426468	PRINT, APPLICATOR LOG SHEET	72
-	-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
-	-	3	3	3	3	3	3	1-23147-4	SPRING, DEPRESSOR	70
-	-	1	1	1	1	1	1	1490524-2	SPACER, DEPRESSOR	69
										68
-	-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
-	-	1	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65
-	-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M5X6)RAM	63
-	-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62
-	-	2	2	2	2	2	2	1-18024-5	SCR,BHC(M5X25)DRAG	61
-	-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
										58
-	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	57
										56
										55
-	-	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
-	-	2	2	2	2	2	2	1-18023-4	SCR,SHC(M4x20)TERM HLD DWN	53
-	-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52
-	-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	1	1	1	1	1	1	18024-3	SCR,BHC(M3x10)CAM	49
-	-	-	-	-	-	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	-	1	1	1	1	1	1	1338660-1	RAM	44
-	-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
-	-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
-	-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	-	1	1	1	1	1	1	1-1320922-0	DISC, INSULATION	38
-	-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	-	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	34
-	-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
-	-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	-	1	1	1	1	1	1	1320908-3	SPACER, STRIP GUIDE	30
-	-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	-	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28
-	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	-	1	1	1	1	1	1	1320928-2	PLATE, STRIP GUIDE	24
-	-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	-	-	1	-	-	1	-	690472-1	STRIPPER	19
										18
-	-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
										16
										15
										14
										13
-	-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	-	1	1	1	1	1	1	356885-1	STOP, SHEAR	11
-	-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1	5-1333202-5	ANVIL	8
-	-	1	1	1	1	1	1	2-240641-5	SPACER, DEPRESSOR (REAR)	7
										6
-	-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
-	-	1	1	1	1	1	1	238011-6	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	1	5-456134-2	CRIMPER, INSULATION	3
-	-	1	1	1	1	1	1	455888-1	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1	937157-5	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO
								← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		

QTY REOD PER ASSY				PARTS LIST				
		DIMENSIONS: mm (INCHES) DO NOT SCALE PRINT.	MATL	HT	TR	FIN		
		TOLERANCES UNLESS OTHERWISE SPECIFIED:	DR	26NOV03	APP	26NOV03		
		1 PLC DEC ±	L.L.OFHOUSE		F.BACKHURST		Type Electronics Harrisburg, PA 17105-3608	
		2 PLC DEC ±	CHK		REL			12-07-04
		3 PLC DEC ±			M.C.LIFFORD			
		ANGLES ± -	NAME	SIDE FEED HD-I APPLICATOR				MACHINE
		SURF TEXTURE: ✓						HD-I
MC	JUL 04	REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX	SCALE		D	DWG NO	1426468	
APP	DATE						SHEET	
							1 of 1	
							REV	
							A	
		CAGE CODE	CUSTOMER AND ASSEMBLY DRAWING					RESTRICTED TO
		00779						-

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