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Dimensioning and tolerancing per ASME Y14.5M-2009
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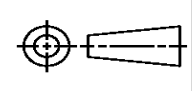
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							A1	ECR-12-015651	04SEPT2012	MY	TE

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151045-5

FOR REPLACEMENT PARTS FOR APPLICATOR 2034014
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
2034014

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	M. YOUNGER		 TE Connectivity		
		CHK	M. YOUNGER				
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME		
		0 PLC ±		T. ELBIN			
		1 PLC ±		PRODUCT SPEC			
		2 PLC ±		APPLICATION SPEC			
		3 PLC ±					
4 PLC ±		4 ANGLES ±		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
MATERIAL		FINISH		A 3		©- 2034014	
				WEIGHT			
				CUSTOMER DRAWING		SCALE	SHEET 1 OF 2 REV A1

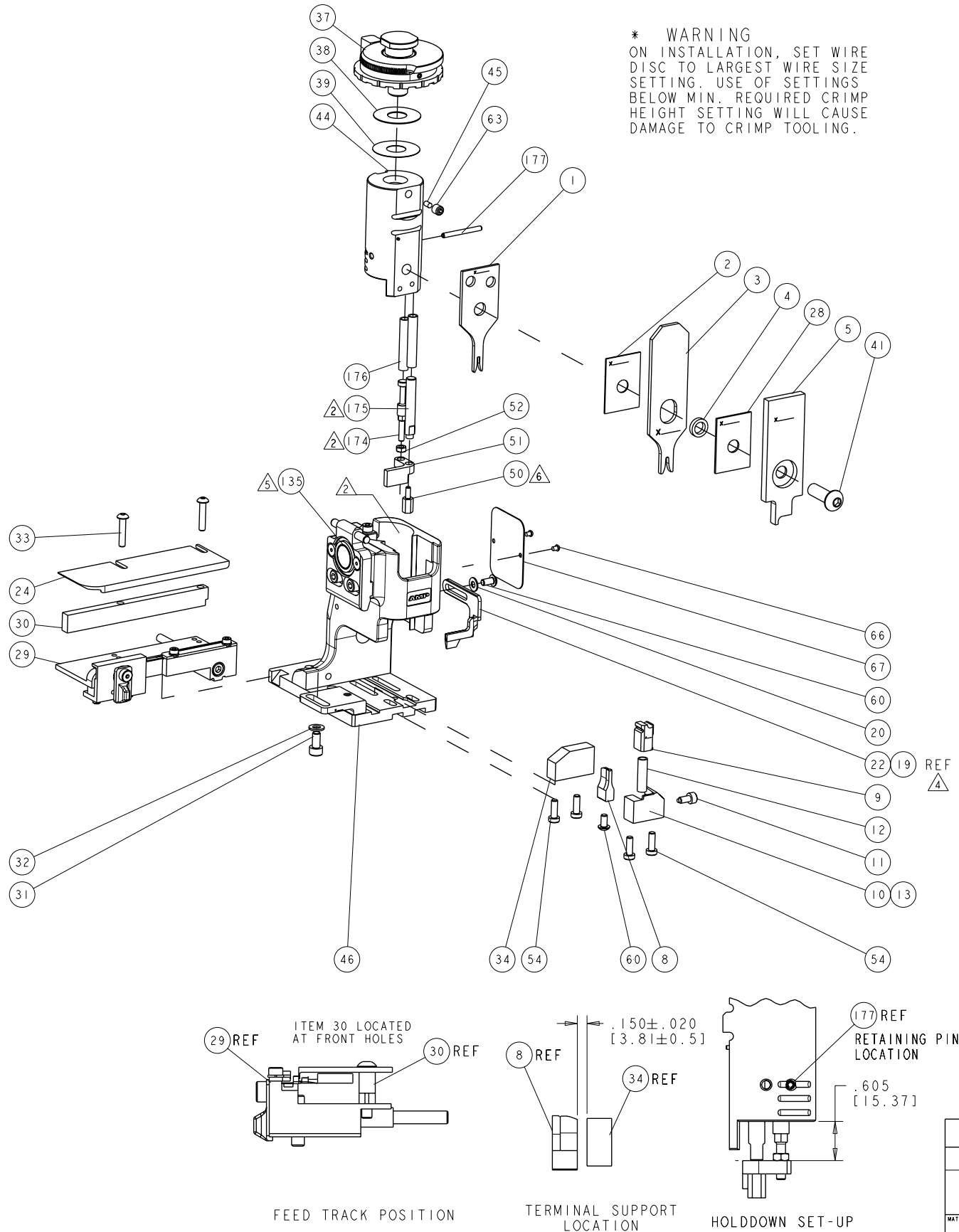
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20				20				
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PART NUMBER		REV	DESCRIPTION			PROGRAMMED MEMORY CHIP		
2034014-1		A	CUTS CARRIER			8-2034014-1		
2034014-6		A	CONTINUOUS CARRIER			8-2034014-6		
7-2034014-1		A	-1 AND SPARE PARTS			9-2034014-1		
7-2034014-6		A	-6 AND SPARE PARTS			9-2034014-6		
7-2034014-7		A	SPARE PARTS KIT			-		

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.57mm [.062]	F
INSUL	2.29mm [.090]	O
APPL INSTRUCTIONS 408-10135		

TERMINAL DATA: TE TERMINAL		TYCO ELECTRONICS CRIMP SPEC	
TERMINAL NAME: MICRO POWER QUADLOCK PIN/SKT CONTACT			
WIRE STRIP LENGTH 3.2-3.8 mm [.125-.149 IN]			INSULATION DIAMETER RANGE 1.20-1.60mm [.047-.062 IN]
TERMINAL APPL SPEC	 114-18141	-	-
TERMINALS APPLIED			
968679-2	968679-5	968678-2	968678-5

WIRE SIZE	CRIMP HEIGHT mm[INCH]	REF SETTING*
0.5mm ²	1.15±.03 [.045±0012]	C0
0.35mm ²	1.08±.03 [.043±0012]	C5

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE BEARING SURFACES LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATIONS.
- 5 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.
- 6 APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.



-	1	1	1	1	1-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
-	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-1	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1	1901680-1	GUIDE PIN,HOLDDOWN	174
-	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	1	1	1	1	1633565-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1976552-1	TAG,IDENTIFICATION	67
-	2	2	2	2	21017-1	SCREW, DRIVE	66
-	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	2-1752354-2	STANDOFF,HOLD-DOWN	50
-	1	1	1	1	1752300-1	SF SYSTEM III APPLICATOR	46
-	1	1	1	1	690191-1	PLUG,NYLON	45
-	1	1	1	1	1901069-1	RAM ASSEMBLY, SYSTEM III RETROFIT	44
-	1	1	1	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	1	1	1	1	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	469367-9	SHIM	38
-	1	1	1	1	879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	1-1752356-3	SUPPORT, TERMINAL	34
-	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
-	1	1	1	1	18028-3	WASHER, FLAT, REG M5	32
-	1	1	1	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	1	1	1	1	1-1320908-5	SPACER, STRIP GUIDE	30
-	1	1	1	1	1901087-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1320928-5	PLATE, STRIP GUIDE	24
-	1	1	1	1	1976045-1	STRIPPER	22
-	1	1	1	1	18028-2	WASHER, FLAT, REG M4	20
-	REF	REF	REF	REF	1752311-1	STRIPPER	19
1	1	1	1	1	1338684-1	SHEAR HOLDER, FRONT	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	356885-4	STOP, SHEAR	11
-	1	1	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	462006-1	FLOATING SHEAR, FRONT	9
1	2	2	1	1	5-1333202-3	ANVIL, COMBINATION	8
-	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	2	2	1	1	8-456135-0	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1	455888-6	SPACER, CRIMPER	2
1	2	2	1	1	3-456403-9	CRIMPER, WIRE PREMIUM	1
-	77	-76	-71	-6	-1	PART NO	ITEM NO

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DIMENSIONS: INCHES[mm]		CHK R. DOBSON 11JAN2008	NAME SIDE FEED SYSTEM III APPLICATOR WITH FINE ADJUST	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD N. DEMING 11JAN2008	SIZE CAGE CODE DRAWING NO 00779 2034014	
0 PLC ±.0005		PRODUCT SPEC	RESTRICTED TO	
1 PLC ±.0005		APPLICATION SPEC	SCALE 3:5	
2 PLC ±.0005		SEE TABLE	SHEET 1 OF 1	
3 PLC ±.0005		WEIGHT	REV A	
4 PLC ±.0005		CUSTOMER DRAWING		
ANGLES				
FINISH				
MATERIAL				

Mouser Electronics

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[TE Connectivity:](#)

[2034014-6](#)