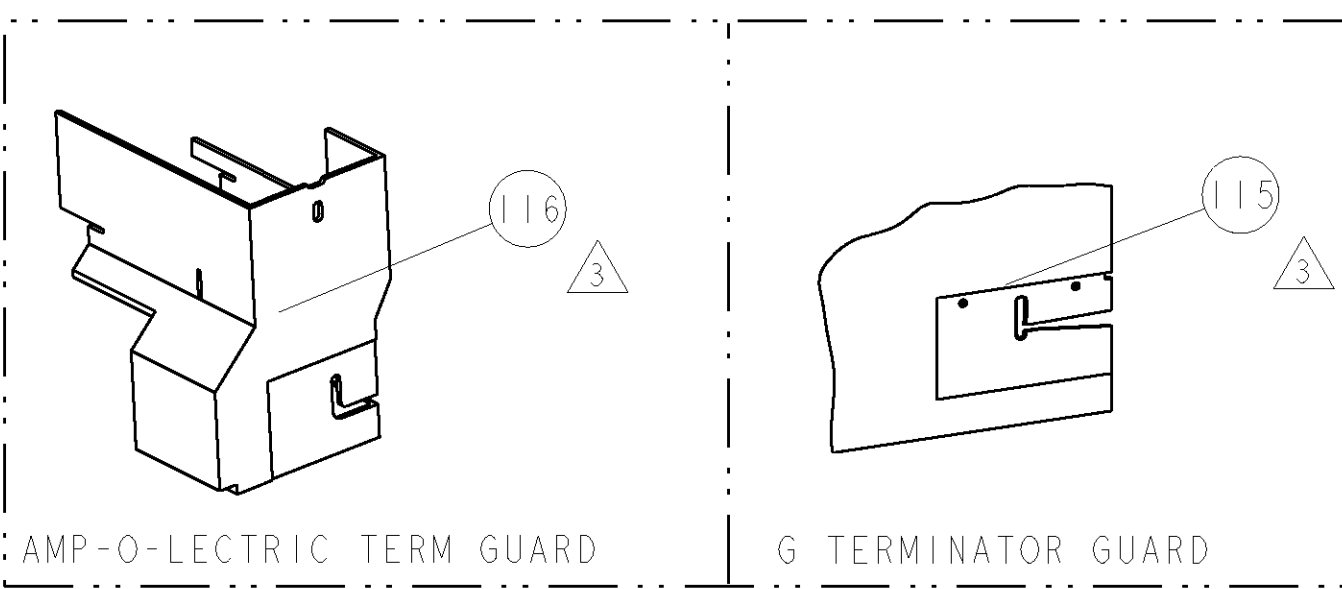
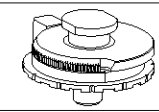


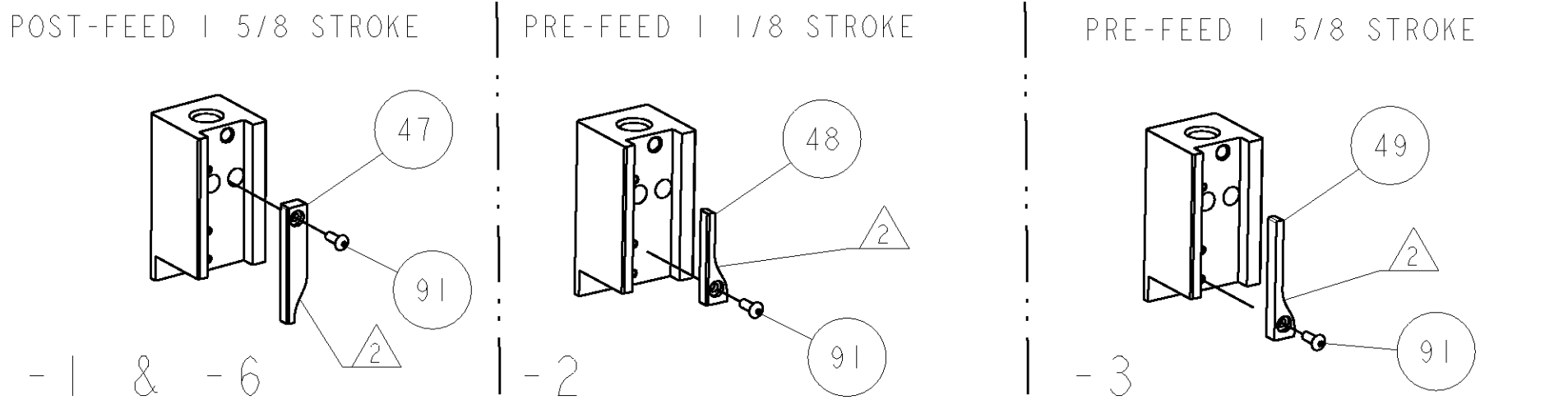
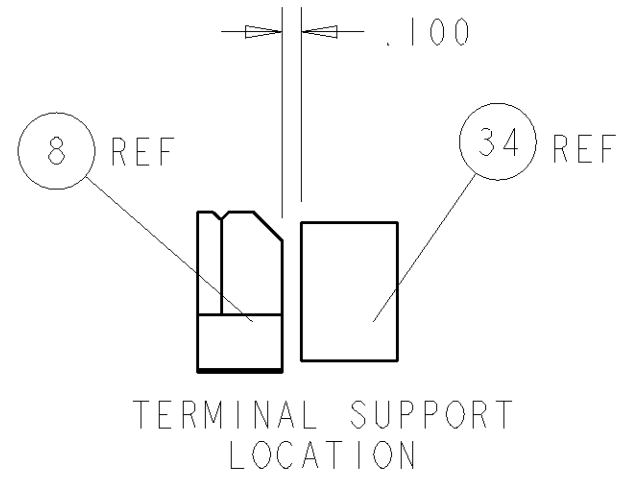
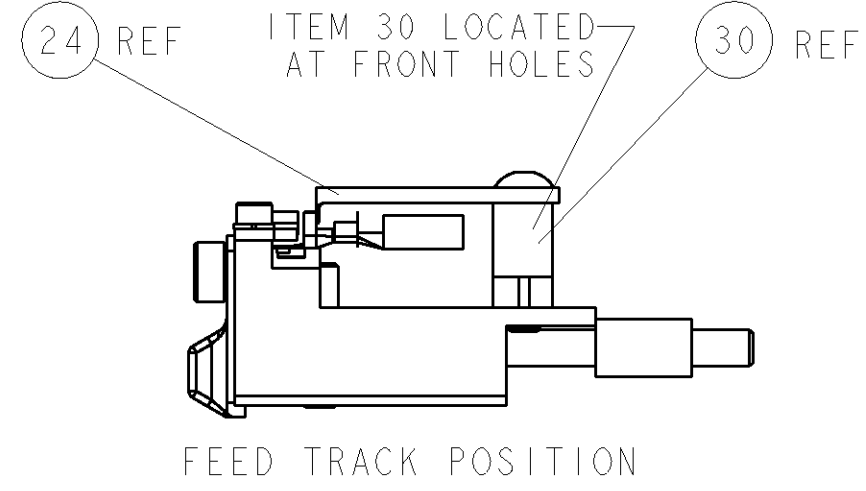
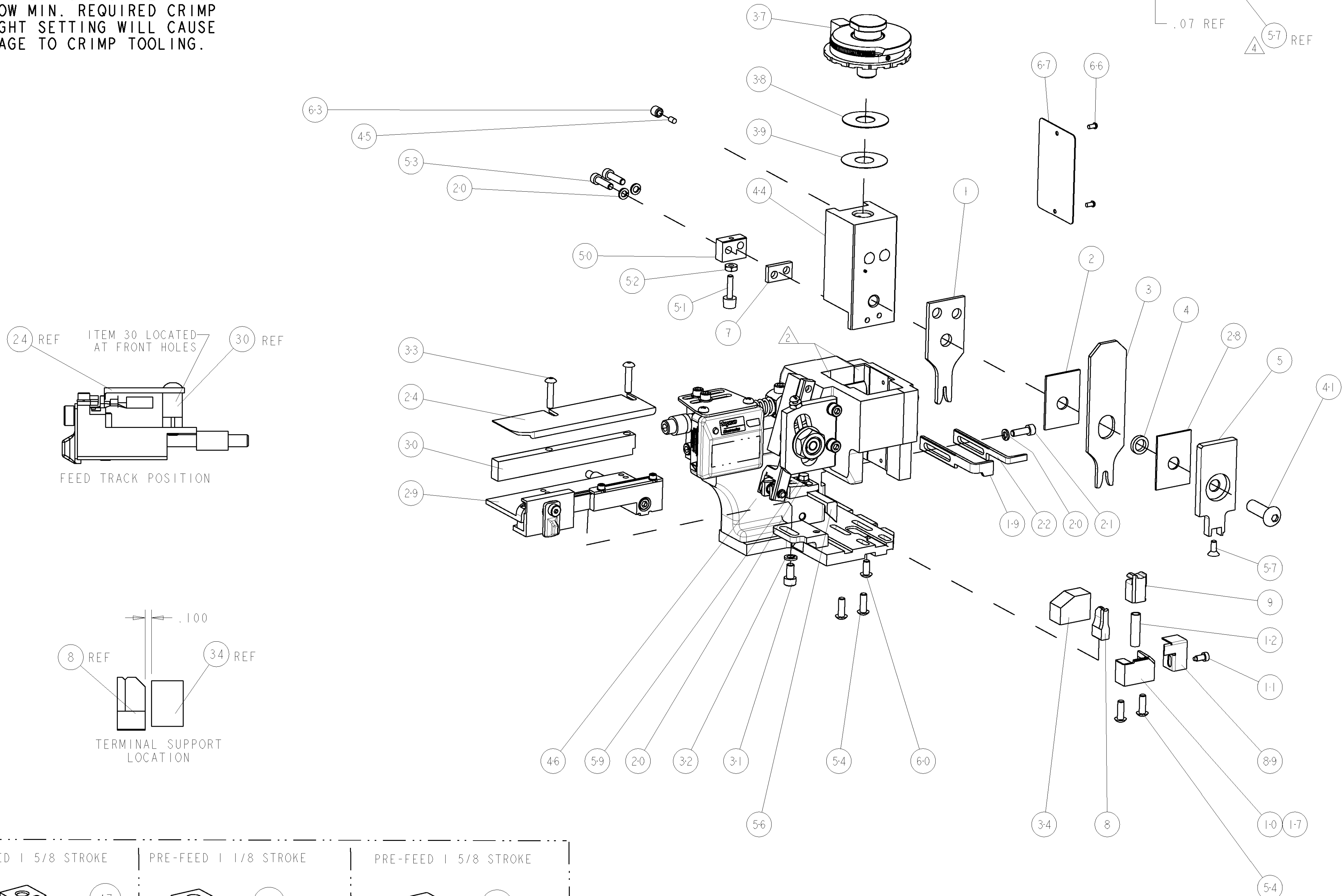
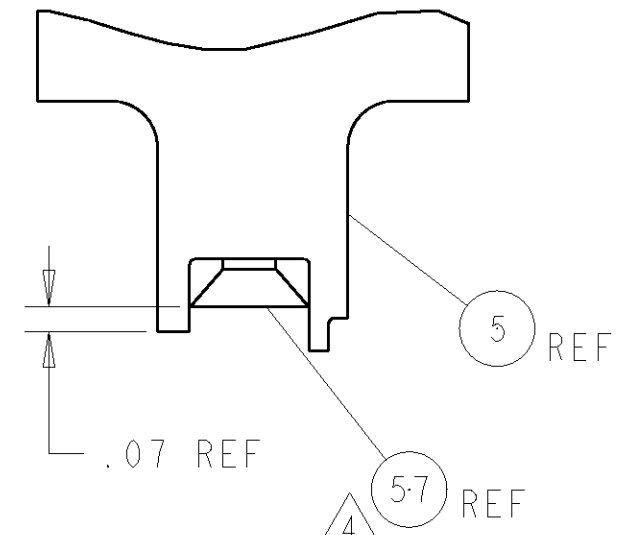
8				7			
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1855263-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1855263-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1855263-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1855263-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1855263-7	A	-	-	-	SPARE PARTS		

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: BSK 2.8 BOSCH-SENSOR-CONTACT					
TYCO PN	MFR PN	BOSCH TERMINAL - AMP CRIMP SPECS			
1949342-1	1928498060				
1949342-2	1928498062	CRIMP HEIGHT	WIRE SIZE	REF SETTING	
-	-	.056±.002 [1.42±0.05mm]	1mm2	B6	
-	-	.052±.002 [1.32±0.05mm]	0.75mm2	C3	
-	-	.048±.002 [1.22±0.05mm]	0.5mm2	D2	
-	-	-	-	-	
SEAL PN.	-	CRIMP	SIZE	TYPE	RANGE
1572254	1928300599	WIRE	.080 [2.03mm]	F	0.5-1.0 mm2
-	-	INSUL	.150 [3.81mm]	O	Ø.047-.083 [1.2-2.1mm]
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS		SET UP GAGE
.165-.180	NONE	.472	408-8040		458637-1



3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	-	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	-	-	-	-	-	..	690501-4	CAM, POST FEED, 1 5/8	47
-	-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	-	1	1	1	1	-	469367-9	SHIM	38
-	-	1	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	-	1	1	1	1	-	690786-4	TERMINAL SUPPORT	34
-	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	-	1	1	1	1	-	1320908-6	SPACER, STRIP GUIDE	30
-	-	1	1	1	1	-	1633091-3	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	-	1	-	-	-	-	690472-2	STRIPPER	22
-	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	-	691353-1	STRIPPER	19
-	-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	17
-	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	-	1	1	1	1	-	690461-2	STOP, SHEAR	11
-	-	-	-	-	-	-	1-690459-0	SHEAR HOLDER, FRONT	10
-	-	1	1	1	1	-	318707-2	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	-	2-1633109-8	ANVIL, COMBINATION .080	8
-	-	1	1	1	1	-	240641-5	SPACER	7
-	-	1	1	1	1	-	318701-1	DEPRESSOR, SHEAR	5
-	-	1	1	1	1	-	238011-4	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	-	5-904741-6	CRIMPER, INSUL O PREMIUM	3
-	-	1	1	1	1	-	1-455888-2	SPACER, CRIMPER	2
1	1	1	1	1	1	-	1-456405-6	CRIMPER, WIRE PREMIUM	1
-77	-6	-3	-2	-1	U/M		PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS: INCHES		CHK	L. GROSS	09MAY2007	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	T. ELBIN	09MAY2007	FINE ADJUST SIZE HDM APPLICATOR	
0 PLC ±.01		PRODUCT SPEC		-		
1 PLC ±.01		-		-		
2 PLC ±.01		APPLICATION SPEC		-		
3 PLC ±.001		-		-		
4 PLC ±.0001		-		-		
ANGLES		-		-		
MATERIAL		FINISH		RESTRICTED TO		
-		WEIGHT		-		
-		CUSTOMER DRAWING		-		
-		SCALE		3:5		
-		SHEET		1 OF 1		
-		REV		A		

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