















**DAC8551** 

SLAS429E - APRIL 2005 - REVISED JUNE 2017

## DAC8551 16-Bit, Ultralow-Glitch, Voltage-Output Digital-to-Analog Converter

## **Features**

Relative Accuracy: 8LSB Glitch Energy: 0.1 nV-s

MicroPower Operation: 140 uA at 2.7 V

Power-On Reset to Zero Power Supply: 2.7 V to 5.5 V

16-Bit Monotonic

Settling Time: 10 µs to ±0.003% FSR

Low-Power Serial Interface with Schmitt-Triggered Inputs

On-Chip Output Buffer Amplifier with Rail-to-Rail Operation

Power-Down Capability

Binary Input

**SYNC** Interrupt Facility

Drop-In Compatible With DAC85x1 and DAC8550 (2's Complement Input)

## **Applications**

- **Process Control**
- **Data Acquisition Systems**
- Closed-Loop Servo-Control
- PC Peripherals
- Portable Instrumentation
- **Programmable Attenuation**

## 3 Description

The DAC8551 is a small, low-power, voltage output, 16-bit digital-to-analog converter (DAC). It is monotonic, provides good linearity, and minimizes undesired code-to-code transient voltages. The DAC8551 uses a versatile 3-wire serial interface that operates at clock rates to 30 MHz and is compatible with standard SPI™, QSPI™, Microwire™, and digital signal processor (DSP) interfaces.

The DAC8551 requires an external reference voltage to set its output range. The DAC8551 incorporates a power-on-reset circuit that ensures the DAC output powers up at 0 V and remains there until a valid write takes place to the device. The DAC8551 contains a power-down feature, accessed over the serial interface, that reduces the current consumption of the device to 200 nA at 5 V.

The low-power consumption of this device in normal operation makes it ideally suited for portable, batteryoperated equipment. The power consumption is 0.38 mW at 2.7 V, reducing to less than 1  $\mu$ W in power-down mode.

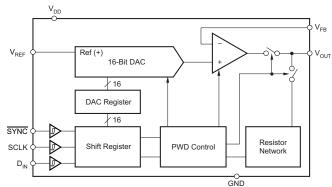
For additional flexibilty, see the DAC8550 (SLAS476), a 2's complement-input counterpart to the DAC8551.

## Device Information<sup>(1)</sup>

| PART NUMBER | PACKAGE   | BODY SIZE (NOM)   |
|-------------|-----------|-------------------|
| DAC8551     | VSSOP (8) | 3.00 mm × 3.00 mm |

(1) For all available packages, see the orderable addendum at the end of the data sheet.

## **Functional Block Diagram**



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## 4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

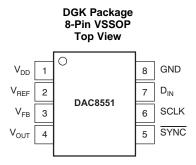
| Cł | hanges from Revision D (February 2017) to Revision E   | Page |
|----|--|------|
| •  | Changed the $V_{IL}$ Test Conditions From: $V_{DD}$ = 5 V To: 3 V $\leq$ $V_{DD}$ $\leq$ 5.5 V and From: $V_{DD}$ = 3 V To: 2.7 V $\leq$ $V_{DD}$ $<$ 3 V in the <i>Electrical Characteristics</i> | 6    |
| •  | Changed the $V_{IH}$ Test Conditions From: $V_{DD}$ = 5 V To: 3 V $\leq$ $V_{DD}$ $\leq$ 5.5 V and From: $V_{DD}$ = 3 V To: 2.7 V $\leq$ $V_{DD}$ $<$ 3 V in the <i>Electrical Characteristics</i> | 6    |

| Ci | langes from Revision C (march 2016) to Revision D   | ray    |
|----|---|--------|
| •  | Relative accuracy DAC8551, Deleted the TYP value of ± 3, Changed the MAX value From: ±8 To: ±12 in the<br>Electrical Characteristics        |        |
| •  | Relative accuracy DAC8551A, Deleted the TYP value of ± 3, Changed the MAX value From: ±8 To: ±16 in the<br>Electrical Characteristics       |        |
| •  | Changed Differential nonlinearity Test Conditions From: 16-bit monotonic To: three separate entries in the <i>Electrica Characteristics</i> | al<br> |
| •  | Changed Input LOW voltage 5 V MAX value From: 0.8 To: 0.3 X V <sub>DD</sub> in the <i>Electrical Characteristics</i>                        | (      |
| •  | Changed Input LOW voltage 3 V MAX value From: 0.6 To: 0.1 X V <sub>DD</sub> in the <i>Electrical Characteristics</i>                        | (      |
| •  | Changed Input HIGH voltage 5 V MIN value From: 2.4 To:0.7 X V <sub>DD</sub> in the <i>Electrical Characteristics</i>                        | (      |
| •  | Changed Input HIGH voltage 3 V MIN value From: 2.1 To:0.9 X V <sub>DD</sub> in the <i>Electrical Characteristics</i>                        | (      |

| C | hanges from Revision B (October 2006) to Revision C  | Page |
|---|--|------|
| • | Removed Packaging/Ordering Information table   | 1    |
| • | Added ESD Ratings table, Feature Description section, Device Functional Modes, Application and Implementation section, Power Supply Recommendations section, Layout section, Device and Documentation Support section, and Mechanical, Packaging, and Orderable Information section. | b    |



## 5 Pin Configuration and Functions



#### **Pin Functions**

| Р                | IN  |      |  |
|------------------|-----|------|--|
| NAME             | NO. | TYPE | DESCRIPTION  |
| D <sub>IN</sub>  | 7   | 1    | Serial data input. Data is clocked into the 24-bit input shift register on each falling edge of the serial clock input. Schmitt-Trigger logic input.   |
| GND              | 8   | GND  | Ground reference point for all circuitry on the part   |
| SCLK             | 6   | ı    | Serial clock input. Data can be transferred at rates up to 30-MHz Schmitt-Trigger logic input.   |
| SYNC             | 5   | ı    | Level-triggered control input (active LOW). This is the frame synchronization signal for the input data. When \$\overline{SYNC}\$ goes LOW, it enables the input shift register and data is transferred in on the falling edges of the following clocks. The DAC is updated following the 24th clock (unless \$\overline{SYNC}\$ is taken HIGH before this edge, in which case the rising edge of \$\overline{SYNC}\$ acts as an interrupt and the write sequence is ignored by the DAC8551). Schmitt-Trigger logic input. |
| $V_{DD}$         | 1   | PWR  | Power supply input, 2.7 V to 5.5 V   |
| $V_{FB}$         | 3   | 1    | Feedback connection for the output amplifier. For voltage output operation, tie to V <sub>OUT</sub> externally.  |
| V <sub>OUT</sub> | 4   | 0    | Analog output voltage from DAC. The output amplifier has rail-to-rail operation.   |
| V <sub>REF</sub> | 2   | I    | Reference voltage input  |



## 6 Specifications

## 6.1 Absolute Maximum Ratings<sup>(1)</sup>

|                                       |   |    | MIN  | MAX            | UNIT |
|---------------------------------------|---|----|------|----------------|------|
| Input voltage                         | G | ND | -0.3 | 6              | V    |
| Digital input voltage                 | G | ND | -0.3 | $V_{DD} + 0.3$ | V    |
| Output voltage                        | G | ND | -0.3 | $V_{DD} + 0.3$ | V    |
| Operating temperature                 |   |    | -40  | 105°C          | °C   |
| Junction temperature, T <sub>J</sub>  |   |    |      | 150°C          | °C   |
| Storage temperature, T <sub>stg</sub> |   |    | -65  | 150            | °C   |

<sup>(1)</sup> Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

## 6.2 ESD Ratings

|                    |                         |   | VALUE | UNIT |
|--------------------|-------------------------|---|-------|------|
| V                  |                         | Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 (1)              | ±2000 | V    |
| V <sub>(ESD)</sub> | Electrostatic discharge | Charged-device model (CDM), per JEDEC specification JESD22-C101 (2) | ±500  | V    |

<sup>(1)</sup> JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

## 6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

|                |  | MIN | NOM       | MAX      | UNIT |
|----------------|--|-----|-----------|----------|------|
|                | Supply voltage (V <sub>DD</sub> to GND)                  | 2.7 |           | 5.5      | V    |
|                | Digital input voltage (D <sub>IN</sub> , SCLK, and SYNC) | 0   |           | $V_{DD}$ | V    |
| $V_{REF}$      | Reference input voltage                                  | 0   |           | $V_{DD}$ | V    |
| $V_{FB}$       | Output amplifier feedback input                          |     | $V_{OUT}$ |          | V    |
| T <sub>A</sub> | Operating ambient temperature                            | -40 |           | 105      | °C   |

#### 6.4 Thermal Information

|                      |  | DAC8551     |      |
|----------------------|--|-------------|------|
|                      | THERMAL METRIC <sup>(1)</sup>                | DGK (VSSOP) | UNIT |
|                      |  | 8 PINS      |      |
| $R_{\theta JA}$      | Junction-to-ambient thermal resistance       | 206         | °C/W |
| $R_{\theta JC(top)}$ | Junction-to-case (top) thermal resistance    | 44          | °C/W |
| $R_{\theta JB}$      | Junction-to-board thermal resistance         | 94.2        | °C/W |
| ΨЈТ                  | Junction-to-top characterization parameter   | 10.2        | °C/W |
| ΨЈВ                  | Junction-to-board characterization parameter | 92.7        | °C/W |

For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report.

<sup>(2)</sup> JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.



### 6.5 Electrical Characteristics

V<sub>DD</sub> = 2.7 V to 5.5 V and -40°C to 105°C (unless otherwise noted)

|        | PARAMETER                               | TEST CONDITI   | ONS                   | MIN | TYP    | MAX       | UNIT             |
|--------|---|--|-----------------------|-----|--------|-----------|------------------|
| STATIC | PERFORMANCE <sup>(1)</sup>              |  |                       |     |        |           |                  |
|        | Resolution                              |  |                       | 16  |        |           | Bits             |
|        |   | Measured by line passing through   | DAC8551               |     |        | ±12       | LSB              |
|        | Relative accuracy                       | codes 485 and 64741 at $V_{REF} = 5$ V, codes 970 and 63947 at $V_{REF} = 2.5$ V                             | DAC8551A              |     |        | ±16       | LSB              |
|        |   | $2.5 \text{ V} \le \text{V}_{REF} \le 5.5 \text{ V},  0^{\circ}\text{C} \le \text{T}_{A} \le 10^{\circ}$     | 05°C                  |     |        | ±1        | LSB              |
|        | Differential nonlinearity               | $4.2 \text{ V} < \text{V}_{\text{REF}} \le 5.5 \text{ V}, -40^{\circ}\text{C} \le \text{T}_{\text{A}} \le$   | 105°C                 |     |        | ±1        | LSB              |
|        |   | $2.5 \text{ V} \le \text{V}_{\text{REF}} \le 4.2 \text{ V}, -40^{\circ}\text{C} \le \text{T}_{\text{A}} \le$ | 0°C                   |     |        | ±2        | LSB              |
|        | Zero-code error                         | Measured by line passing through   | codes 485 and 64741   |     | ±2     | ±12       | mV               |
|        | Full-scale error                        | Weasured by line passing tillough  | 20de3 403 and 04741   | =   | ±0.05% | ±0.5%     | FSR              |
|        | Gain error                              | Measured by line passing through   | DAC8551               | =   | ±0.02% | ±0.15%    | FSR              |
|        | Gain endi                               | codes 485 and 64741  | DAC8551A              | =   | ±0.02% | ±0.2%     | FSR              |
|        | Zero-code error drift                   |  |                       |     | ±5     |           | μV/°C            |
|        | Gain temperature coefficient            |  |                       |     | ±1     |           | ppm of<br>FSR/°C |
| PSRR   | Power-supply rejection ratio            | $R_L = 2 k\Omega, C_L = 200 pF$  |                       |     | 0.75   |           | mV/V             |
| OUTPU  | T CHARACTERISTICS <sup>(2)</sup>        |  |                       |     |        |           |                  |
|        | Output voltage range                    |  |                       | 0   |        | $V_{REF}$ | V                |
|        | Output voltage settling time            | To ±0.003% FSR, 0200h to FD00h<br>0 pF < C <sub>L</sub> < 200 pF   | , $R_L = 2 k\Omega$ , |     | 8      | 10        | μS               |
|        | 3                                       | $R_L = 2 k\Omega, C_L = 50 pF$   |                       |     | 12     |           | μS               |
|        | Slew rate                               |  |                       |     | 1.8    |           | V/μs             |
|        | • | R <sub>L</sub> = ∞   |                       |     | 470    |           | pF               |
|        | Capacitive load stability               | $R_L = 2 k\Omega$  |                       |     | 1000   |           | pF               |
|        | Code change glitch impulse              | 1 LSB change around major carry  |                       |     | 0.1    |           |                  |
|        | Digital feedthrough                     | 50 kΩ series resistance on digital li  | nes                   |     | 0.1    |           | nV-s             |
|        | DC output impedance                     | At mid-code input  |                       |     | 1      |           | Ω                |
|        | <b>0</b> 1                              | V <sub>DD</sub> = 5 V  |                       |     | 50     |           |                  |
|        | Short-circuit current                   | V <sub>DD</sub> = 3 V  |                       |     | 20     |           | mA               |
|        |   | Coming out of power-down mode,   | V <sub>DD</sub> = 5 V |     | 2.5    |           |                  |
|        | Power-up time                           | Coming out of power-down mode,   | V <sub>DD</sub> = 3 V |     | 5      |           | μS               |
| AC PEF | RFORMANCE                               |  |                       |     |        | <u>'</u>  |                  |
| SNR    | Signal-to-noise ratio                   | BW = 20 kHz, V <sub>DD</sub> = 5 V, f <sub>OUT</sub> = 1 k<br>1st 19 harmonics removed for SNR               |                       |     | 95     |           | dB               |
| THD    | Total harmonic distortion               | BW = 20 kHz, V <sub>DD</sub> = 5 V, f <sub>OUT</sub> = 1 k<br>1st 19 harmonics removed for SNR               |                       |     | -85    |           | dB               |
| SFDR   | Spurious-free dynamic range             | BW = 20 kHz, V <sub>DD</sub> = 5 V, f <sub>OUT</sub> = 1 k<br>1st 19 harmonics removed for SNR               |                       |     | 87     |           | dB               |
| SINAD  | Signal to noise and distortion          | BW = 20 kHz, V <sub>DD</sub> = 5 V, f <sub>OUT</sub> = 1 k<br>1st 19 harmonics removed for SNR               | kHz,<br>calculation   |     | 84     |           | dB               |
| REFER  | ENCE INPUT                              |  |                       |     |        |           |                  |
|        | Defendant manual                        | V <sub>REF</sub> = V <sub>DD</sub> = 5 V   |                       |     | 40     | 75        | μА               |
|        | Reference current                       | $V_{REF} = V_{DD} = 3.6 \text{ V}$   |                       |     | 30     | 45        | μА               |
|        | Reference input range                   |  |                       | 0   |        | $V_{DD}$  | V                |
|        | Reference input impedance               |  |                       |     | 125    |           | kΩ               |

<sup>(1)</sup> Linearity calculated using a reduced codes range of 485 and 64741 at  $V_{REF} = 5V$ , codes 970 and 63947 at  $V_{REF} = 2.5V$ ; output unloaded, 100mV headroom between reference and supply Specified by design and characterization; not production tested.



## **Electrical Characteristics (continued)**

 $V_{DD}$  = 2.7 V to 5.5 V and -40°C to 105°C (unless otherwise noted)

|                                   | PARAMETER                         | TEST CONDITION                                   | ONS   | MIN                   | TYP  | MAX  | UNIT |
|-----------------------------------|-----------------------------------|--|---|-----------------------|------|--|------|
| LOGIC I                           | INPUTS <sup>(2)</sup>             |  |   |                       |      |  |      |
|                                   | Input current                     |  |   |                       | ±1   |  | μА   |
| V <sub>IL</sub> Input LOW voltage |                                   | 3 V ≤ V <sub>DD</sub> ≤ 5.5 V                    |   |                       |      | 0.3 X V <sub>DD</sub>                        | V    |
|                                   |                                   | 2.7 V ≤ V <sub>DD</sub> < 3 V                    |   |                       |      | 0.1 X V <sub>DD</sub>                        | V    |
| \ /                               |                                   | 3 V ≤ V <sub>DD</sub> ≤ 5.5 V                    |   | 0.7 X V <sub>DD</sub> |      |  | V    |
| V <sub>IH</sub>                   | Input HIGH voltage                | $2.7 \text{ V} \leq \text{V}_{DD} < 3 \text{ V}$ |   | 0.9 X V <sub>DD</sub> |      |  | ٧    |
|                                   | Pin capacitance                   |  |   |                       |      | 3  | pF   |
| POWER                             | REQUIREMENTS                      |  |   |                       |      |  |      |
| $V_{DD}$                          | Supply voltage                    |  |   | 2.7                   |      | 5.5  | V    |
|                                   |                                   | Normal mode, input code = 32768,                 | $V_{DD}$ = 3.6 V to 5.5 V,<br>$V_{IH}$ = $V_{DD}$ and<br>$V_{IL}$ = GND |                       | 160  | 250  |      |
| I <sub>DD</sub>                   | Supply current                    | no load, does not include reference current      | $V_{DD}$ = 2.7 V to 3.6 V,<br>$V_{IH}$ = $V_{DD}$ and<br>$V_{IL}$ = GND |                       | 140  | 0.1 X V <sub>DD</sub> 3  5.5  250  240  2  2 | μА   |
|                                   |                                   | All power-down modes,                            | V <sub>DD</sub> = 3.6 V to 5.5 V  |                       | 0.2  | 2  |      |
|                                   |                                   | $V_{IH} = V_{DD}$ and $V_{IL} = GND$             | V <sub>DD</sub> = 2.7 V to 3.6 V  |                       | 0.05 | 2  | μА   |
| I <sub>OUT</sub> /I <sub>DD</sub> | Power efficiency                  | $I_{LOAD} = 2 \text{ mA}, V_{DD} = 5 \text{ V}$  |   |                       | 89%  |  |      |
|                                   | Specified performance temperature |  |   | -40                   |      | 105  | °C   |



## 6.6 Timing Characteristics

 $V_{DD}$  = 2.7 V to 5.5 V, all specifications –40°C to 105°C (unless otherwise noted)<sup>(1)(2)</sup>

|                               | PARAMETER                                     | TEST CONDITIONS                            | MIN  | TYP | MAX | UNIT |
|-------------------------------|---|--|------|-----|-----|------|
| t <sub>1</sub> <sup>(3)</sup> | CCL I/ avalatima                              | $V_{DD} = 2.7 \text{ V to } 3.6 \text{ V}$ | 50   |     |     |      |
| ι <sub>1</sub> (* )           | SCLK cycle time                               | $V_{DD} = 3.6 \text{ V to } 5.5 \text{ V}$ | 33   |     |     | ns   |
|                               | CCLIVINGUL time a                             | V <sub>DD</sub> = 2.7 V to 3.6 V           | 13   |     |     |      |
| t <sub>2</sub>                | SCLK HIGH time                                | $V_{DD} = 3.6 \text{ V to } 5.5 \text{ V}$ | 13   |     |     | ns   |
|                               | CCLIVI OW times                               | V <sub>DD</sub> = 2.7 V to 3.6 V           | 22.5 |     |     |      |
| t <sub>3</sub>                | SCLK LOW time                                 | V <sub>DD</sub> = 3.6 V to 5.5 V           | 13   |     |     | ns   |
|                               | CVAIC to CCLIV vision advantation             | V <sub>DD</sub> = 2.7 V to 3.6 V           | 0    |     |     |      |
| $t_4$                         | SYNC to SCLK rising edge setup time           | V <sub>DD</sub> = 3.6 V to 5.5 V           | 0    |     |     | ns   |
|                               | Data action times                             | V <sub>DD</sub> = 2.7 V to 3.6 V           | 5    | 5   |     |      |
| t <sub>5</sub>                | Data setup time                               | $V_{DD} = 3.6 \text{ V to } 5.5 \text{ V}$ | 5    |     |     | ns   |
|                               | Data hald time                                | V <sub>DD</sub> = 2.7 V to 3.6 V           | 4.5  |     |     |      |
| t <sub>6</sub>                | Data hold time                                | $V_{DD} = 3.6 \text{ V to } 5.5 \text{ V}$ | 4.5  |     |     | ns   |
|                               | O4th CCLIV falling advanta CVAIC sining advan | V <sub>DD</sub> = 2.7 V to 3.6 V           | 0    |     |     |      |
| t <sub>7</sub>                | 24th SCLK falling edge to SYNC rising edge    | $V_{DD} = 3.6 \text{ V to } 5.5 \text{ V}$ | 0    |     |     | ns   |
|                               | Minimum CVAIC LIICI Lines                     | V <sub>DD</sub> = 2.7 V to 3.6 V           | 50   | 50  |     |      |
| t <sub>8</sub>                | Minimum SYNC HIGH time                        | V <sub>DD</sub> = 3.6 V to 5.5 V           | 33   |     |     | ns   |
| t <sub>9</sub>                | 24th SCLK falling edge to SYNC falling edge   | V <sub>DD</sub> = 2.7 V to 5.5 V           | 100  |     |     | ns   |

- (1) All input signals are specified with  $t_R = t_F = 5$  ns (10% to 90% of  $V_{DD}$ ) and timed from a voltage level of ( $V_{IL} + V_{IH}$ ) / 2.
- (2) See Figure 1.
- (3) Maximum SCLK frequency is 30 MHz at  $V_{DD}$  = 3.6 V to 5.5 V and 20 MHz at  $V_{DD}$  = 2.7 V to 3.6 V.

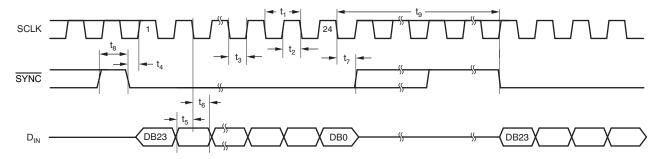


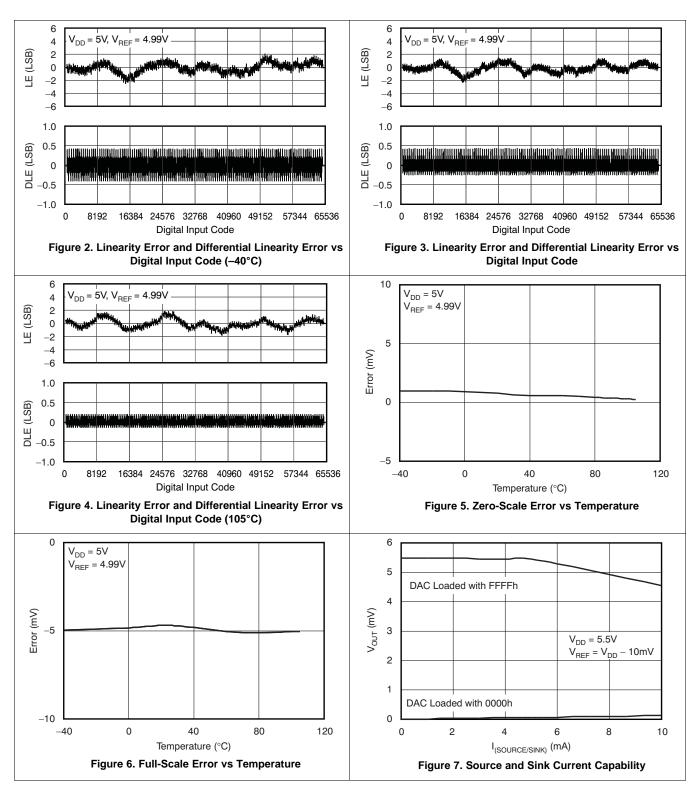
Figure 1. Serial Write Operation



## 6.7 Typical Characteristics

## 6.7.1 $V_{DD} = 5 V$

At  $T_A = 25$ °C (unless otherwise noted)



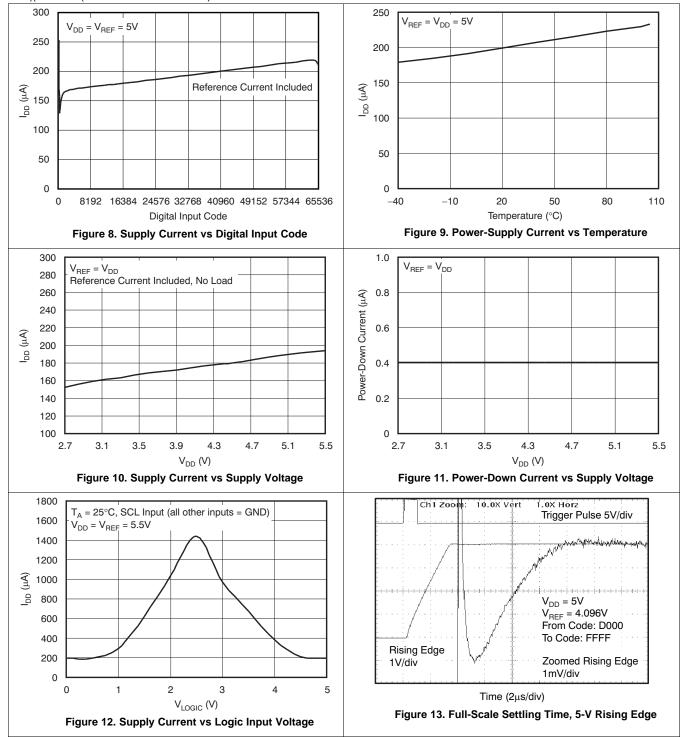
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## $V_{DD} = 5 V$ (continued)

## At T<sub>A</sub> = 25°C (unless otherwise noted)



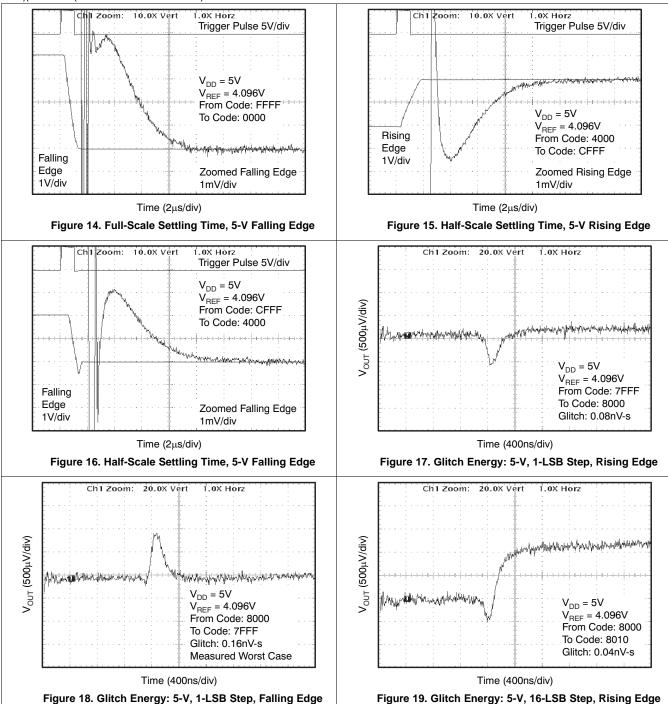
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## $V_{DD} = 5 V$ (continued)

### At $T_A = 25$ °C (unless otherwise noted)

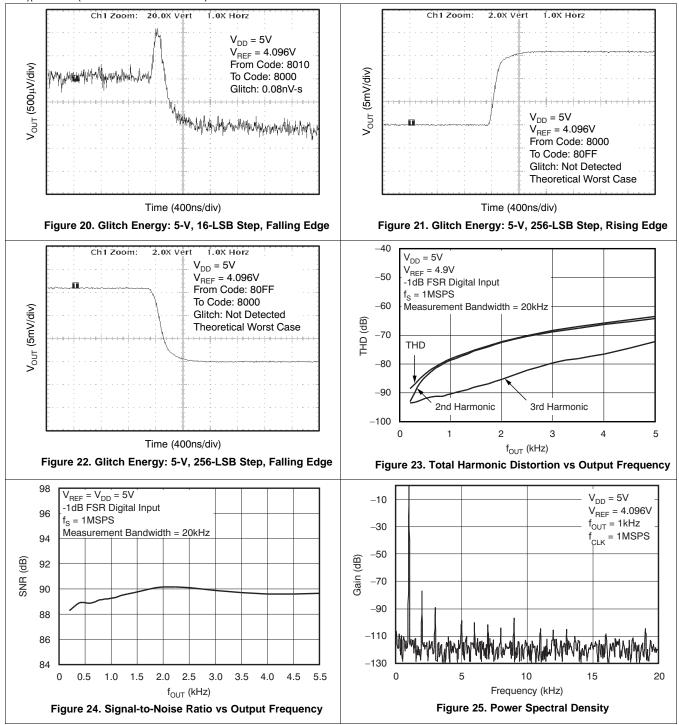


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## $V_{DD} = 5 V$ (continued)

### At $T_A = 25$ °C (unless otherwise noted)

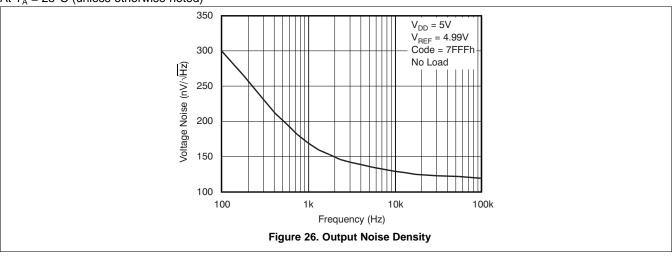


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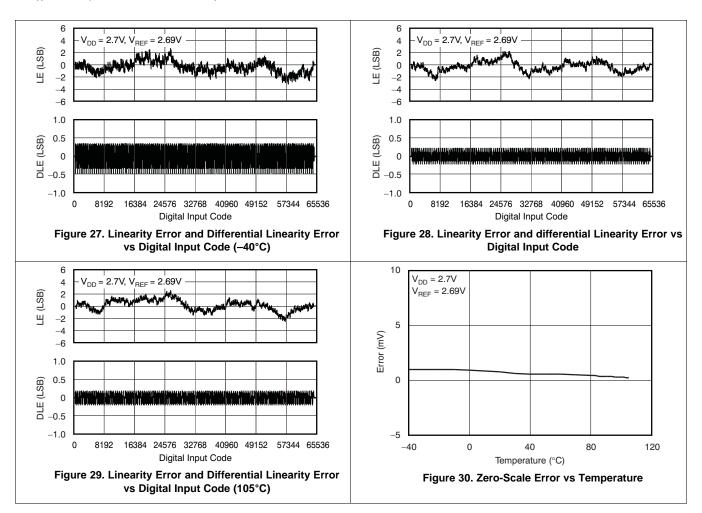
## $V_{DD} = 5 V$ (continued)

## At $T_A = 25$ °C (unless otherwise noted)



## $6.7.2 V_{DD} = 2.7 V$

At  $T_A = 25$ °C (unless otherwise noted)

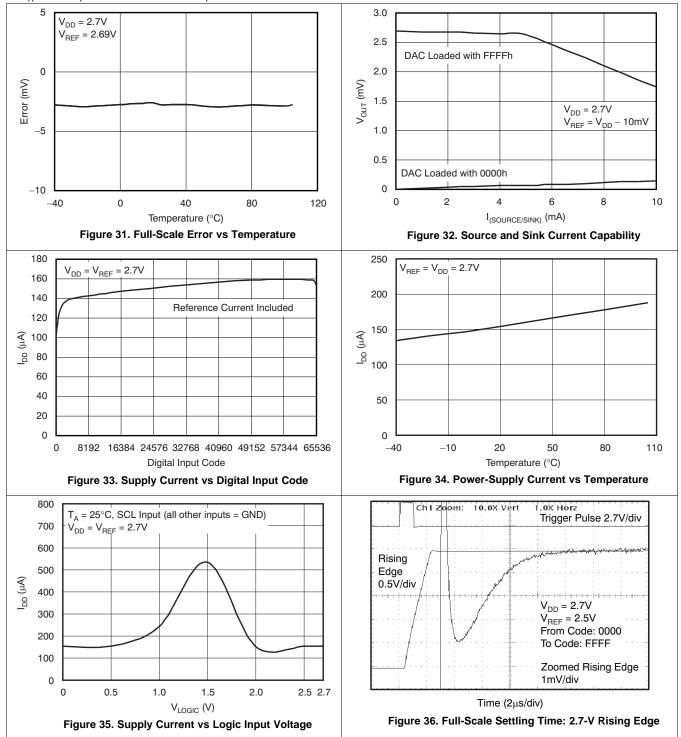


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## $V_{DD} = 2.7 \text{ V (continued)}$

## At T<sub>A</sub> = 25°C (unless otherwise noted)



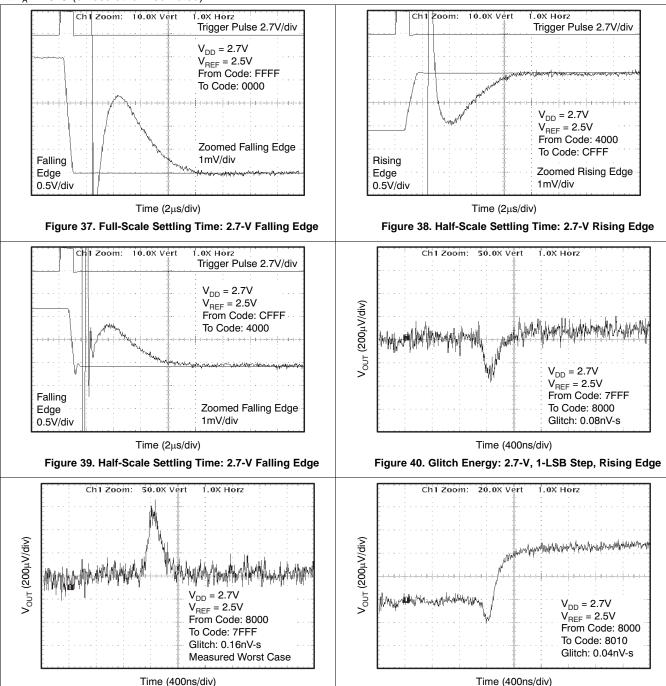
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## $V_{DD} = 2.7 \text{ V (continued)}$

### At $T_A = 25$ °C (unless otherwise noted)



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Figure 41. Glitch Energy: 2.7-V, 1-LSB Step, Falling Edge

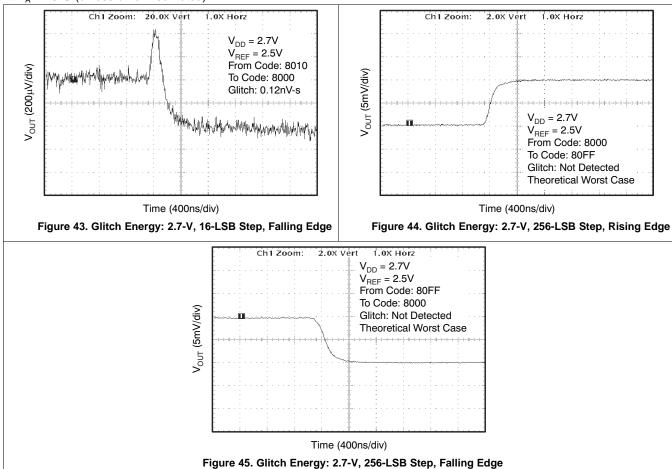
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Figure 42. Glitch Energy: 2.7-V, 16-LSB Step, Rising Edge



## $V_{DD} = 2.7 V$ (continued)

## At $T_A = 25^{\circ}C$ (unless otherwise noted)

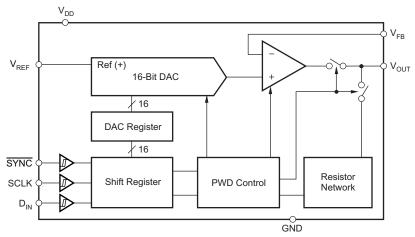


## 7 Detailed Description

#### 7.1 Overview

The DAC8551 is a small, low-power, voltage output, single-channel, 16-bit, DAC. The device is monotonic by design, provides excellent linearity, and minimizes undesired code-to-code transient voltages. The DAC8551 uses a versatile, three-wire serial interface that operates at clock rates of up to 30 MHz and is compatible with standard SPI, QSPI, Microwire, and digital signal processor (DSP) interfaces.

### 7.2 Functional Block Diagram

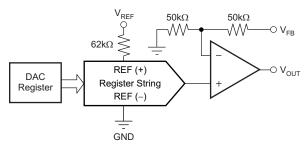


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### 7.3 Feature Description

#### 7.3.1 DAC Section

The DAC8551 architecture consists of a string DAC followed by an output buffer amplifier. Figure 46 shows a block diagram of the DAC architecture.



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Figure 46. DAC8551 Architecture

The input coding to the DAC8551 is straight binary, so the ideal output voltage is given by:

$$V_O = \frac{D_{IN}}{65536} \times V_{REF}$$

where

•  $D_{IN}$  = decimal equivalent of the binary code that is loaded to the DAC register; it can range from 0 to 65535 (1)



### Feature Description (continued)

#### 7.3.1.1 Resistor String

The resistor string section is shown in Figure 47. It is simply a string of resistors, each of value R. The code loaded into the DAC register determines at which node on the string the voltage is tapped off to be fed into the output amplifier by closing one of the switches connecting the string to the amplifier. Monotonicity is ensured because of the string resistor architecture.

### 7.3.1.2 Output Amplifier

The output buffer amplifier is capable of generating rail-to-rail voltages on its output, giving an output range of 0 V to  $V_{DD}$ . It is capable of driving a load of 2 k $\Omega$  in parallel with 1000 pF to GND. The source and sink capabilities of the output amplifier can be seen in the *Typical Characteristics* section  $V_{DD} = 5 \ V$ . The slew rate is 1.8 V/ $\mu$ s with a full-scale setting time of 8  $\mu$ s with the output unloaded.

The inverting input of the output amplifier is brought out to the  $V_{FB}$  pin. This configuration allows for better accuracy in critical applications by tying the  $V_{FB}$  point and the amplifier output together directly at the load. Other signal conditioning circuitry may also be connected between these points for specific applications.

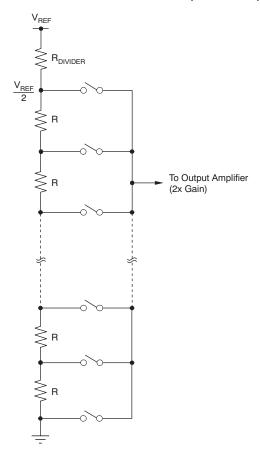


Figure 47. Resistor String

#### 7.3.2 Power-On Reset

The DAC8551 contains a power-on-reset circuit that controls the output voltage during power up. On power up, the DAC registers are filled with zeros and the output voltages are 0 V; they remain that way until a valid write sequence is made to the DAC. The power-on reset is useful in applications where it is important to know the state of the output of the DAC while it is in the process of powering up.

#### 7.4 Device Functional Modes

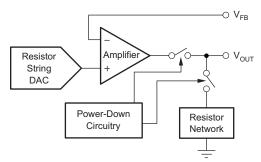
#### 7.4.1 Power-Down Modes

The DAC8551 supports four separate modes of operation. These modes are programmable by setting two bits (PD1 and PD0) in the control register. Table 1 shows how the state of the bits corresponds to the mode of operation of the device.

**Table 1. Operating Modes** 

| PD1 (DB17)       | PD0 (DB16) | OPERATING MODE                 |  |  |  |  |  |  |  |
|------------------|------------|--------------------------------|--|--|--|--|--|--|--|
| 0                | 0          | Normal operation               |  |  |  |  |  |  |  |
| Power-down modes |            |                                |  |  |  |  |  |  |  |
| 0                | 1          | Output typically 1 kΩ to GND   |  |  |  |  |  |  |  |
| 1                | 0          | Output typically 100 kΩ to GND |  |  |  |  |  |  |  |
| 1                | 1          | High-Z                         |  |  |  |  |  |  |  |

When both bits are set to '0', the device works normally with its typical current consumption of 200  $\mu$ A at 5 V. However, for the three power-down modes, the supply current falls to 200 nA at 5 V (50 nA at 3 V). Not only does the supply current fall, but the output stage is also internally switched from the output of the amplifier to a resistor network of known values. This configuration has the advantage that the output impedance of the device is known while it is in power-down mode. There are three different options. The output is connected internally to GND through a 1-k $\Omega$  resistor, a 100-k $\Omega$  resistor, or it is left open-circuited (High-Z). The output stage is illustrated in Figure 48.



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Figure 48. Output Stage During Power-Down

All analog circuitry is shut down when the power-down mode is activated. However, the contents of the DAC register are unaffected when in power-down. The time to exit power-down is typically 2.5  $\mu$ s for  $V_{DD} = 5$  V, and 5  $\mu$ s for  $V_{DD} = 3$  V. See *Typical Characteristics* for more information.

#### 7.5 Programming

#### 7.5.1 Serial Interface

The DAC8551 has a 3-wire serial interface ( $\overline{SYNC}$ , SCLK, and  $D_{IN}$ ), which is compatible with SPI, QSPI, and Microwire interface standards, as well as most DSPs. See Figure 1 for an example of a typical write sequence.

The write sequence begins by bringing the  $\overline{\text{SYNC}}$  line LOW. Data from the D<sub>IN</sub> line are clocked into the 24-bit shift register on each falling edge of SCLK. The serial clock frequency can be as high as 30 MHz, making the DAC8551 compatible with high-speed DSPs. On the 24th falling edge of the serial clock, the last data bit is clocked in and the programmed function is executed (that is, a change in DAC register contents and/or a change in the mode of operation).

At this point, the SYNC line may be kept LOW or brought HIGH. In either case, it must be brought HIGH for a minimum of 33 ns before the next write sequence so that a falling edge of SYNC can initiate the next write sequence. As previously mentioned, it must be brought HIGH again just before the next write sequence.



## **Programming (continued)**

#### 7.5.2 Input Shift Register

The input shift register is 24 bits wide, as shown in Figure 49. The first six bits are *unused* bits. The next two bits (PD1 and PD0) are control bits that control which mode of operation the part is in (normal mode or any one of three power-down modes). A more complete description of the various modes is located in *Power-Down Modes*. The next 16 bits are the data bits. These bits are transferred to the DAC register on the 24th falling edge of SCLK.

| 23 | 21 | 20   | 19 | 18 | 17  | 16  | 15  | 14  | 13  | 12  | 11  | 10  | 9  | 8  | 7  | 6  | 5  | 4  | 3  | 2  | 1  | 0  |
|----|----|------|----|----|-----|-----|-----|-----|-----|-----|-----|-----|----|----|----|----|----|----|----|----|----|----|
|    | Ur | used |    |    | PD1 | PD0 | D15 | D14 | D13 | D12 | D11 | D10 | D9 | D8 | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

Figure 49. DAC8551 Data Input Register Format

## 7.5.3 SYNC Interrupt

In a normal write sequence, the SYNC line is kept LOW for at least 24 falling edges of SCLK and the DAC is updated on the 24th falling edge. However, if SYNC is brought HIGH before the 24th falling edge, it acts as an interrupt to the write sequence. The shift register is reset, and the write sequence is seen as invalid. Neither an update of the DAC register contents nor a change in the operating mode occurs, as shown in Figure 50.

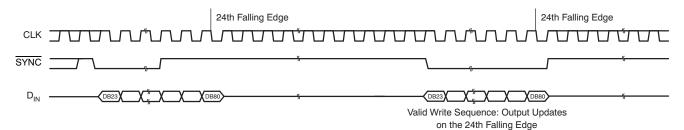


Figure 50. SYNC Interrupt Facility

## 8 Application and Implementation

#### NOTE

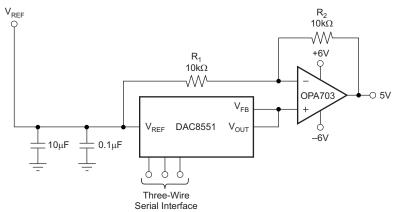
Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

## 8.1 Application Information

The low-power consumption of the DAC8551 lends itself to applications such as loop-powered control where the current dissipation of each device is critical. The low power consumption also allows the DAC8551 to be powered using only a precision reference for increased accuracy. The low-power operation coupled with the ultra-low power power-down modes also make the DAC8551 a great choice for battery and portable applications.

#### 8.1.1 Bipolar Operation Using the DAC8551

The DAC8551 has been designed for single-supply operation, but a bipolar output range is also possible using the circuit in Figure 51. The circuit shown gives an output voltage range of ±V<sub>REF</sub>. Rail-to-rail operation at the amplifier output is achievable using an OPA703 as the operational amplifier. See *CMOS*, *Rail-to-Rail*, *I/O Operational Amplifiers* (SBOS180) for more information.



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Figure 51. Bipolar Output Range

The output voltage for any input code can be calculated as follows:

$$V_{O} = \left[V_{REF} \times \left(\frac{D}{65536}\right) \times \left(\frac{R_{1} + R_{2}}{R_{1}}\right) - V_{REF} \times \left(\frac{R_{2}}{R_{1}}\right)\right]$$

where

D is the input code in decimal (0–65535)

(2)

With  $V_{REF} = 5 \text{ V}$ ,  $R_1 = R_2 = 10 \text{ k}\Omega$ .

$$V_{O} = \left(\frac{10 \times D}{65536}\right) - 5 \text{ V}$$
 (3)

Using this example, an output voltage range of  $\pm 5$  V—with 0000h corresponding to a -5-V output and FFFFh corresponding to a 5-V output—can be achieved. Similarly, using  $V_{REF} = 2.5$  V, a  $\pm 2.5$ -V output voltage range can be achieved.



#### 8.2 Typical Application

#### 8.2.1 Loop-Powered, 2-Wire, 4-mA to 20-mA Transmitter With XTR116

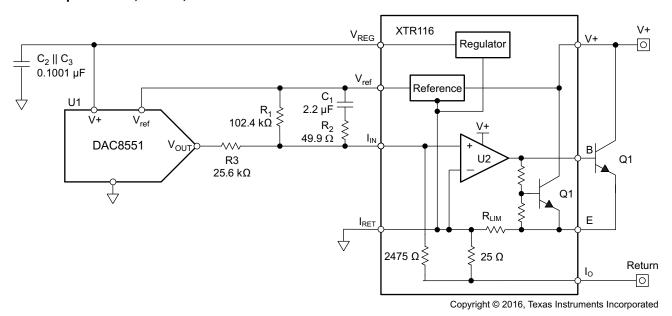


Figure 52. Loop-Powered Transmitter

#### 8.2.1.1 Design Requirements

This design is commonly referred to as a loop-powered, or 2-wire, 4-mA to 20-mA transmitter. The transmitter has only two external input terminals: a supply connection and an output, or return, connection. The transmitter communicates back to its host, typically a PLC analog input module, by precisely controlling the magnitude of its return current. In order to conform to the 4-mA to 20-mA communication standard, the complete transmitter must consume less than 4 mA of current. The DAC8551 enables the accurate control of the loop current from 4 mA to 20 mA in 16-bit steps.

## 8.2.1.2 Detailed Design Procedure

Although it is possible to recreate the loop-powered circuit using discrete components, the XTR116 provides simplicity and improved performance due to the matched internal resistors. The output current can be modified if necessary by looking using Equation 4.

$$I_{OUT}(Code) = \left(\frac{V_{ref} \times Code}{2^{N} \times R_{3}} + \frac{V_{REG}}{R_{1}}\right) \times \left(1 + \frac{2475 \Omega}{25 \Omega}\right)$$
(4)

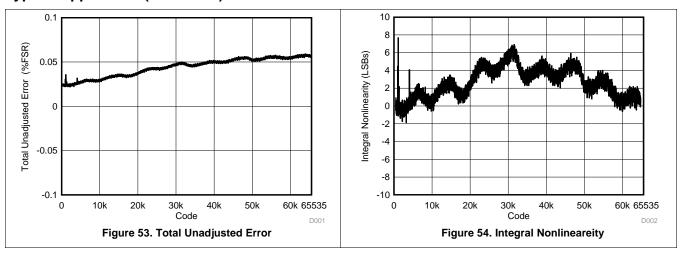
See 2-wire, 4-mA to 20-mA Transmitter, EMC/EMI Tested Reference Design (TIDUAO7) for more information. It covers in detail the design of this circuit as well as how to protect it from EMC/EMI tests.

## 8.2.1.3 Application Curves

Total unadjusted error (TUE) is a good estimate for the performance of the output as shown in Figure 53. The linearity of the output or INL is in Figure 54.

# TEXAS INSTRUMENTS

## **Typical Application (continued)**



## 8.2.2 Using the REF02 as a Power Supply for the DAC8551

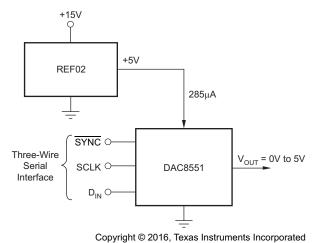


Figure 55. REF02 as a Power Supply to the DAC8551

#### 8.2.2.1 Design Requirements

Due to the extremely low supply current required by the DAC8551, an alternative option is to use the REF02 to supply the required voltage to the device, as illustrated in Figure 55. See +5V Precision Voltage Reference (SBVS003) for more inforation.

### 8.2.2.2 Detailed Design Procedure

This configuration is especially useful if the power supply is quite noisy or if the system supply voltages are at some value other than 5 V. The REF02 outputs a steady supply voltage for the DAC8551. If the REF02 is used, the current it needs to supply to the DAC8551 is 200  $\mu$ A. This configuration is with no load on the output of the DAC. When a DAC output is loaded, the REF02 also needs to supply the current to the load.

The total typical current required (with a 5-k $\Omega$  load on the DAC output) is:

$$200 \,\mu\text{A} + \frac{5 \,\text{V}}{5 \,\text{k}\Omega} = 1.2 \,\text{mA} \tag{5}$$

The load regulation of the REF02 is typically 0.005%/mA, resulting in an error of 299  $\mu$ V for the 1.2-mA current drawn from it. This value corresponds to a 3.9-LSB error.



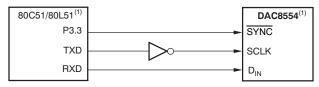
### 8.3 System Examples

## 8.3.1 Microprocessor Interfacing

#### 8.3.1.1 DAC8551 to 8051 Interface

Figure 56 shows a serial interface between the DAC8551 and a typical 8051-type microcontroller.

The interface is setup with the TXD of the 8051 drives SCLK of the DAC8551, while RXD drives the serial data line of the device. The SYNC signal is derived from a bit-programmable pin on the port of the 8051. In this case, port line P3.3 is used. When data are to be transmitted to the DAC8551, P3.3 is taken LOW. The 8051 transmits data in 8-bit bytes; thus, only eight falling clock edges occur in the transmit cycle. To load data to the DAC, P3.3 is left LOW after the first eight bits are transmitted, then a second write cycle is initiated to transmit the second byte of data. P3.3 is taken HIGH following the completion of the third write cycle. The 8051 outputs the serial data in a format that has the LSB first. The DAC8551 requires data with the MSB as the first bit received. The 8051 transmit routine must therefore take this into account, and *mirror* the data as needed.

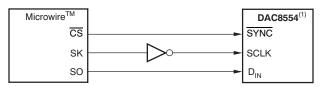


NOTE: (1) Additional pins omitted for clarity.

Figure 56. DAC8551 to 80C51 or 80L51 Interface

#### 8.3.1.2 DAC8551 to Microwire Interface

Figure 57 shows an interface between the DAC8551 and any Microwire-compatible device. Serial data are shifted out on the falling edge of the serial clock and is clocked into the DAC8551 on the rising edge of the SK signal.

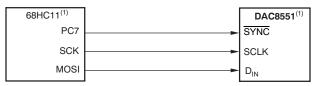


NOTE: (1) Additional pins omitted for clarity.

Figure 57. DAC8551 to Microwire Interface

#### 8.3.1.3 DAC8551 to 68HC11 Interface

Figure 58 shows a serial interface between the DAC8551 and the 68HC11 microcontroller. SCK of the 68HC11 drives the SCLK of the DAC8551, while the MOSI output drives the serial data line of the DAC. The SYNC signal is derived from a port line (PC7), similar to the 8051 diagram.



NOTE: (1) Additional pins omitted for clarity.

Figure 58. DAC8551 to 68HC11 Interface

## System Examples (continued)

The 68HC11 should be configured so that its CPOL bit is '0' and its CPHA bit is '1'. This configuration causes data appearing on the MOSI output to be valid on the falling edge of SCK. When data are being transmitted to the DAC, the SYNC line is held LOW (PC7). Serial data from the 68HC11 are transmitted in 8-bit bytes with only eight falling clock edges occurring in the transmit cycle. (Data are transmitted MSB first.) In order to load data to the DAC8551, PC7 is left LOW after the first eight bits are transferred, then a second and third serial write operation are performed to the DAC. PC7 is taken HIGH at the end of this procedure.

## 9 Power Supply Recommendations

The DAC8551 can operate within the specified supply voltage range of 2.7 V to 5.5 V. The power applied to  $V_{DD}$  should be well-regulated and low-noise. Switching power supplies and DCDC converters often have high-frequency glitches or spikes riding on the output voltage. In addition, digital components can create similar high-frequency spikes. This noise can easily couple into the DAC output voltage through various paths between the power connections and analog output. TI recommends including a 1- $\mu$ F to 10- $\mu$ F capacitor and 0.1- $\mu$ F bypass capacitor in order to further minimize noise from the power supply. The current consumption on the  $V_{DD}$  pin, the short-circuit current limit, and the load current for the device is listed in *Electrical Characteristics*. The power supply must meet the aforementioned current requirements.

## 10 Layout

#### 10.1 Layout Guidelines

A precision analog component requires careful layout, adequate bypassing, and clean, well-regulated power supplies.

The DAC8551 offers single-supply operation, and it often is used in close proximity with digital logic, microcontrollers, microprocessors, and digital signal processors. The more digital logic present in the design and the higher the switching speed, the more difficult it is to keep digital noise from appearing at the output.

Due to the single ground pin of the DAC8551, all return currents, including digital and analog return currents for the DAC, must flow through a single point. Ideally, GND would be connected directly to an analog ground plane. This plane would be separate from the ground connection for the digital components until they were connected at the power-entry point of the system.

As with the GND connection,  $V_{DD}$  should be connected to a 5-V power-supply plane or trace that is separate from the connection for digital logic until they are connected at the power-entry point. TI recommends an additional 1- $\mu$ F to 10- $\mu$ F capacitor and 0.1- $\mu$ F bypass capacitor. In some situations, additional bypassing may be required, such as a 100- $\mu$ F electrolytic capacitor or even a *Pi* filter made up of inductors and capacitors—all designed to essentially low-pass filter the 5-V supply, removing the high-frequency noise.

#### 10.2 Layout Example

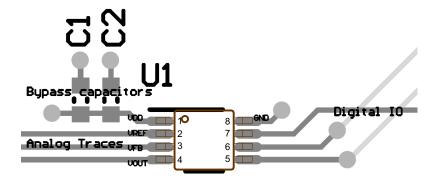


Figure 59. Layout Diagram



## 11 Device and Documentation Support

## 11.1 Documentation Support

#### 11.1.1 Related Documentation

For related documentation see the following:

- 2-wire, 4-mA to 20-mA Transmitter, EMC/EMI Tested Reference Design, TIDUAO7
- +5V Precision Voltage Reference, SBVS003
- CMOS, Rail-to-Rail, I/O Operational Amplifiers, SBOS180

## 11.2 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

#### 11.3 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

TI E2E™ Online Community TI's Engineer-to-Engineer (E2E) Community. Created to foster collaboration among engineers. At e2e.ti.com, you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

**Design Support** *TI's Design Support* Quickly find helpful E2E forums along with design support tools and contact information for technical support.

#### 11.4 Trademarks

E2E is a trademark of Texas Instruments. SPI, QSPI are trademarks of Motorola, Inc. Microwire is a trademark of National Semiconductor. All other trademarks are the property of their respective owners.

### 11.5 Electrostatic Discharge Caution



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

### 11.6 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

## 12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.





17-Jul-2020

#### PACKAGING INFORMATION

| Orderable Device | Status (1) | Package Type | Package<br>Drawing | Pins | Package<br>Qty | Eco Plan                   | Lead finish/<br>Ball material | MSL Peak Temp      | Op Temp (°C) | Device Marking (4/5) | Samples |
|------------------|------------|--------------|--------------------|------|----------------|----------------------------|-------------------------------|--------------------|--------------|----------------------|---------|
| DAC8551IADGKR    | ACTIVE     | VSSOP        | DGK                | 8    | 2500           | Green (RoHS<br>& no Sb/Br) | NIPDAU   NIPDAUAG             | Level-1-260C-UNLIM | -40 to 105   | D81                  | Samples |
| DAC8551IADGKT    | ACTIVE     | VSSOP        | DGK                | 8    | 250            | Green (RoHS<br>& no Sb/Br) | NIPDAU   NIPDAUAG             | Level-1-260C-UNLIM | -40 to 105   | D81                  | Samples |
| DAC8551IADGKTG4  | ACTIVE     | VSSOP        | DGK                | 8    | 250            | Green (RoHS<br>& no Sb/Br) | NIPDAU                        | Level-1-260C-UNLIM | -40 to 105   | D81                  | Samples |
| DAC8551IDGKR     | ACTIVE     | VSSOP        | DGK                | 8    | 2500           | Green (RoHS<br>& no Sb/Br) | NIPDAU   NIPDAUAG             | Level-1-260C-UNLIM | -40 to 105   | D81                  | Samples |
| DAC8551IDGKRG4   | ACTIVE     | VSSOP        | DGK                | 8    | 2500           | Green (RoHS<br>& no Sb/Br) | NIPDAU                        | Level-1-260C-UNLIM | -40 to 105   | D81                  | Samples |
| DAC8551IDGKT     | ACTIVE     | VSSOP        | DGK                | 8    | 250            | Green (RoHS<br>& no Sb/Br) | NIPDAU   NIPDAUAG             | Level-1-260C-UNLIM | -40 to 105   | D81                  | Samples |
| DAC8551IDGKTG4   | ACTIVE     | VSSOP        | DGK                | 8    | 250            | Green (RoHS<br>& no Sb/Br) | NIPDAU                        | Level-1-260C-UNLIM | -40 to 105   | D81                  | Samples |

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

**Green:** TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

- (3) MSL. Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.



## **PACKAGE OPTION ADDENDUM**

17-Jul-2020

(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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#### OTHER QUALIFIED VERSIONS OF DAC8551:

Automotive: DAC8551-Q1

NOTE: Qualified Version Definitions:

Automotive - Q100 devices qualified for high-reliability automotive applications targeting zero defects

## PACKAGE MATERIALS INFORMATION

www.ti.com 26-Feb-2019

## TAPE AND REEL INFORMATION





|    | Dimension designed to accommodate the component width     |
|----|---|
| B0 | Dimension designed to accommodate the component length    |
| K0 | Dimension designed to accommodate the component thickness |
| W  | Overall width of the carrier tape                         |
| P1 | Pitch between successive cavity centers                   |

## QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



#### \*All dimensions are nominal

| All difficultions are nominal |                 |                    |   |      |                          |                          |            |            |            |            |           |                  |
|-------------------------------|-----------------|--------------------|---|------|--------------------------|--------------------------|------------|------------|------------|------------|-----------|------------------|
| Device                        | Package<br>Type | Package<br>Drawing |   | SPQ  | Reel<br>Diameter<br>(mm) | Reel<br>Width<br>W1 (mm) | A0<br>(mm) | B0<br>(mm) | K0<br>(mm) | P1<br>(mm) | W<br>(mm) | Pin1<br>Quadrant |
| DAC8551IADGKR                 | VSSOP           | DGK                | 8 | 2500 | 330.0                    | 12.4                     | 5.3        | 3.4        | 1.4        | 8.0        | 12.0      | Q1               |
| DAC8551IADGKT                 | VSSOP           | DGK                | 8 | 250  | 180.0                    | 12.4                     | 5.3        | 3.4        | 1.4        | 8.0        | 12.0      | Q1               |
| DAC8551IDGKR                  | VSSOP           | DGK                | 8 | 2500 | 330.0                    | 12.4                     | 5.3        | 3.4        | 1.4        | 8.0        | 12.0      | Q1               |
| DAC8551IDGKT                  | VSSOP           | DGK                | 8 | 250  | 180.0                    | 12.4                     | 5.3        | 3.4        | 1.4        | 8.0        | 12.0      | Q1               |

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\*All dimensions are nominal

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|--|--------------|-----------------|------|------|-------------|------------|-------------|
| Device                                 | Package Type | Package Drawing | Pins | SPQ  | Length (mm) | Width (mm) | Height (mm) |
| DAC8551IADGKR                          | VSSOP        | DGK             | 8    | 2500 | 350.0       | 350.0      | 43.0        |
| DAC8551IADGKT                          | VSSOP        | DGK             | 8    | 250  | 210.0       | 185.0      | 35.0        |
| DAC8551IDGKR                           | VSSOP        | DGK             | 8    | 2500 | 350.0       | 350.0      | 43.0        |
| DAC8551IDGKT                           | VSSOP        | DGK             | 8    | 250  | 210.0       | 185.0      | 35.0        |

# DGK (S-PDSO-G8)

## PLASTIC SMALL-OUTLINE PACKAGE



NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 per end.
- Body width does not include interlead flash. Interlead flash shall not exceed 0.50 per side.
- E. Falls within JEDEC MO-187 variation AA, except interlead flash.



# DGK (S-PDSO-G8)

## PLASTIC SMALL OUTLINE PACKAGE



#### NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



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