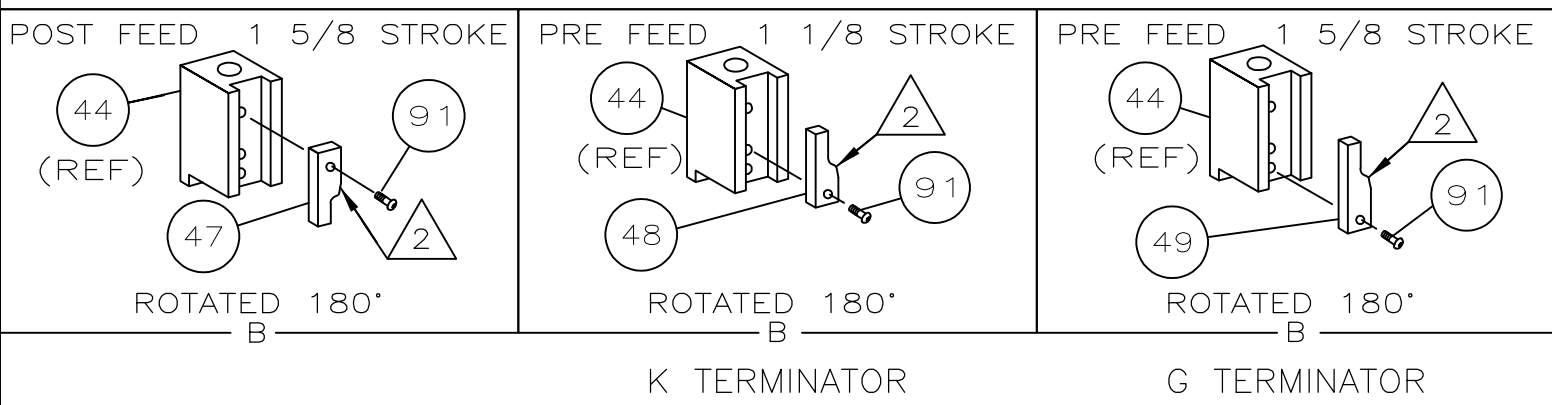
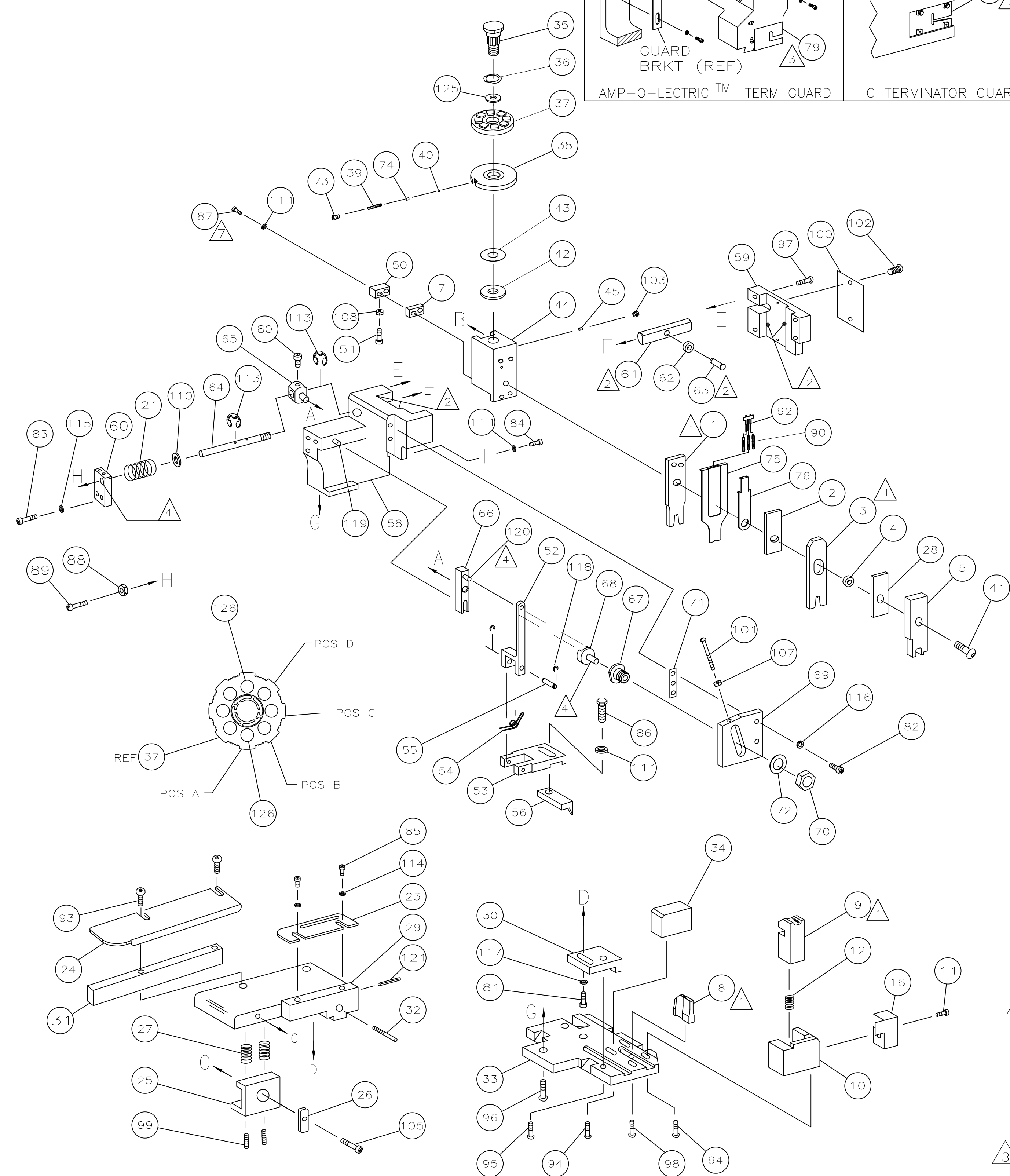


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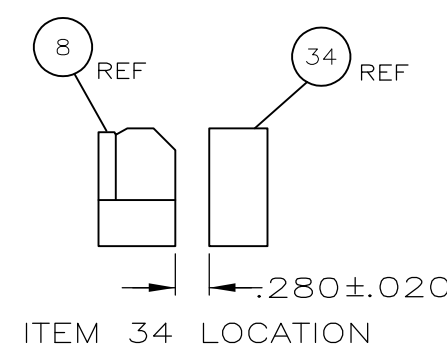
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PART NUMBER	REV	FIRST USED
1852050-1	D	122500-1
1852050-2	D	565435-5
1852050-3	D	354500-1



LOC A
DIST 66

- 1 RECOMMENDED SPARE PARTS.
2 GREASE LIGHTLY.
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
6. MOLEX SPEC 638300000
CUT TO LENGTH AT ASSY



TERMINAL NAME: MALE MINI FIT SR SERIES					
AMP TERM PN	MFR TERM PN	MOLEX TERMINAL		MOLEX CRIMP SPECS	
1812395-2	42817-0031	PAD LTR	CRIMP HEIGHT		WIRE SIZE
1572781-1	42815-0031	A	.150 ±.002 [3.81 ±.05mm]		8
		B	NOT		USED
		C	NOT		USED
		D	NOT		USED
		CRIMP	SIZE	TYPE	RANGE
		WIRE	.146 [3.71mm]	F	8
		INSUL	.200 [5.08mm]	0	.197-.266
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.354-.394	NONE	.684	408-8040	458637-1	L4023

						129
						128
						127
2	2	2	-	3-354778-7	PIN, WIRE DISC (.2680 A)	126
1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	4088040	SF APPL INST 408-8040	123
						122
1	1	1	-	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	121
REF	REF	REF	-	1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER	120
REF	REF	REF	-	1-21030-6	PIN,DOWEL(Ø.187x1.25)HOUSING	119
REF	REF	REF	-	21045-3	RING,RET "C"(Ø.187)FD FING PIN	118
1	1	1	-	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
REF	REF	REF	-	21024-5	WASHER,LOCK(#10)ADJ PLATE	116
REF	REF	REF	-	21024-5	WASHER,LOCK(#10)FEED GDE ROD	115
2	2	2	-	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
REF	REF	REF	-	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD	113
						112
4	4	4	-	21024-4	WASHER,LOCK(#8)STRIPPER	111
REF	REF	REF	-	21899-4	WASHER,FLAT(Ø5/16)SCREW ADJ	110
						109
1	1	1	-	21018-5	NUT,HEX(NO.6)HOLDDOWN	108
REF	REF	REF	-	21068-5	NUT,HEX(6-32)FEED ADJ	107
						106
1	1	1	-	22353-8	SCR,SHLD(Ø.187x.25)DRAG LEVER	105
						104
1	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
REF	REF	REF	-	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	101
1	1	1	-	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	5-21006-6	SCR,SET(10-32x.75)DRAG	99
1	1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
REF	REF	REF	-	2-21002-9	SCR,BHC(10-32x.75)CAP	97
REF	REF	REF	-	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING	96
REF	REF	REF	-	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK	95
4	4	4	-	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
2	2	2	-	2-21002-3	SCR,BHC(8-32x.62)R STP GDE	93
1	1	1	-	1424350-1	HOLDER, PIN, WIRED	92
1	1	1	-	1-21002-7	SCR,BHC(6-32x.38)CAM	91
3	3	3	-	2-23147-2	SPRING, DEPRESSOR	90
REF	REF	REF	-	3-21081-3	SCR,SHC(1/4-20X1.25)COUNTER	89
REF	REF	REF	-	22593-1	NUT, HEX (1/4-20)COUNTER	88
2	2	2	-	3-21000-0	SCR,SHC(8-32x.81)DEP-HOLD	87
1	1	1	-	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	86
2	2	2	-	1-21000-3	SCR,SHC(4-40x.25)FR ST GUIDE	85
1	1	1	-	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
REF	REF	REF	-	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD	83
REF	REF	REF	-	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK	82
1	1	1	-	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
REF	REF	REF	-	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK	80
-	REF	-	-	455749-1	GUARD, WINDOW	79
REF	-	-	-	679532-1	INSERT, GUARD	78
						77
1	1	1	-	1490524-2	SPACER, DEPRESSOR	76
1	1	1	-	1490525-2	DEPRESSOR, WIRE	75
1	1	1	-	690603-1	SPRING, ASSIST	74
1	1	1	-	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	73
REF	REF	REF	-	458109-1	WASHER, SPECIAL	72
REF	REF	REF	-	690517-1	SPACER	71
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
PARTS LIST						
QTY	REQD	PER	ASSY			

USED ON					
-1	LEADMAKER		MECH POST FEED		
-2	BENCH MODEL K		MECH PRE FEED		
-3	BENCH MODEL G		MECH PRE FEED		
REF	-	22594-8	NUT,HEX(1/2-20)		70
REF	-	240628-1	PLATE, ADJUSTMENT		69
REF	-	240626-1	SHAFT, PIVOT		68
REF	-	240633-1	BUSHING		67
REF	-	455680-1	LEVER, INTERMEDIATE		66
REF	-	240629-1	BLOCK, PIVOT		65
REF	-	1804311-1	SCREW, ADJ FEED ROD		64
REF	-	240659-3	PIN, CAM ROLLER		63
REF	-	240658-1	ROLLER, CAM		62
REF	-	454398-2	ROD, FEED		61
REF	-	1804305-2	GUIDE, FEED ROD		60
REF	-	454220-1	CAP, RAM		59
REF	-	454485-1	HOUSING		58
					57
1	-	458537-2	PAWL, FEED		56
REF	-	240624-1	PIN, FEED FINGER		55
REF	-	691499-1	SPRING, FEED FINGER		54
REF	-	690541-1	HOLDER, FEED FINGER		53
REF	-	455679-2	LEVER, TERMINAL FEED ARM		52
1	-	811242-2	BUMPER, HOLDDOWN		51
1	-	690753-1	SPACER, TONKER		50
-	-	690602-6	CAM, PRE-FEED 1 5/8 ST		49
-	-	690602-5	CAM, PRE-FEED 1 1/8 ST		48
1	-	690501-4	CAM, POST-FEED 1 5/8 ST		47
1	-	459456-2	APPLICATOR, BASIC (SUBASSY)		46
1	-	690191-1	PLUG, NYLON		45
1	-	1-455673-4	RAM		44
1	-	690125-1	WASHER, LAMINATED		43
1	-	690124-1	WASHER, RAM		42
1	-	7-21002-9	BOLT, CRIMPER(5/16x1.00)		41
1	-	23241-6	BALL, STEEL		40
1	-	690170-1	SPRING, COMPRESSION		39
1	-	1-690142-3	DISC, INSULATION		38
1	-	354777-1	WIRE DISC ASSEMBLY		37
1	-	22480-5	WASHER, SPRING		36
1	-	690212-1	POST, RAM		35
1	-	690786-5	SUPPORT, TERMINAL		34
REF	-	455675-1	PLATE, BASE		33
1	-	690432-3	SCREW, ADJUSTMENT		32
1	-	1-1320908-1	SPACER, STRIP GUIDE		31
REF	-	455689-1	BLOCK, STRIP GUIDE ADJ		30
1	-	458144-1	PLATE, STRIP GUIDE		29
1	-	1-455888-0	SPACER, FRONT SHEAR DEP		28
2	-	1-22284-0	SPRING, DRAG		27
1	-	356835-1	LEVER, DRAG RELEASE		26
1	-	240792-1	DRAG, TERMINAL		25
1	-	1320928-7	GUIDE, STRIP (REAR)		24
1	-	690438-1	GUIDE, STRIP (FRONT)		23
1	-	690472-2	STRIPPER		22
REF	-	4-22284-9	SPRING, FEED RETURN		21
					20
					19
					18
					17
1	-	318563-1	GUARD, CHIP, FRONT		16
					15
					14
					13
1	-	3-22280-3	SPRING, SHEAR		12
1	-	690461-2	STOP, SHEAR		11
1	-	1-690459-0	HOLDER, SHEAR (FRONT)		10
1	-	454276-9	SHEAR, FLOAT (FRONT)		9
1	-	3-1424534-6	ANVIL		8
1	-	4-240641-7	SPACER, DEPRESSOR (REAR)		7
					6
1	-	2-455889-4	DEPRESSOR, SHEAR (FRONT)		5
1	-	3-238011-5	SPACER, BLOCK CRIMPER		4
1	-	4-1583690-1	CRIMPER, INSULATION		3
1	-	455888-1	SPACER, CRIMPER		2
1	-	1633305-2	CRIMPER, WIRE		1
-1	U/M	PART NO	DESCRIPTION		ITEM NO
			PARTS LIST		

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