

4

3

2

1

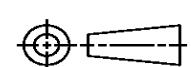
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<input checked="" type="checkbox"/> COPYRIGHT	ALL RIGHTS RESERVED.						
				P	LTR	DESCRIPTION	DATE
						E1 ECR-16-009824	28JUL2016
							GK SD

REPLACED BY OCEAN STYLE APPLICATOR PART

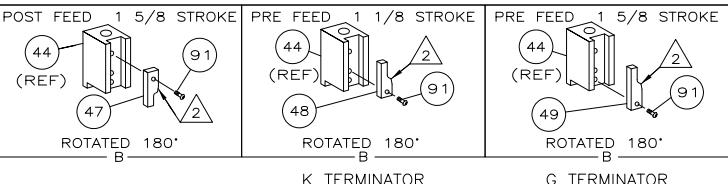
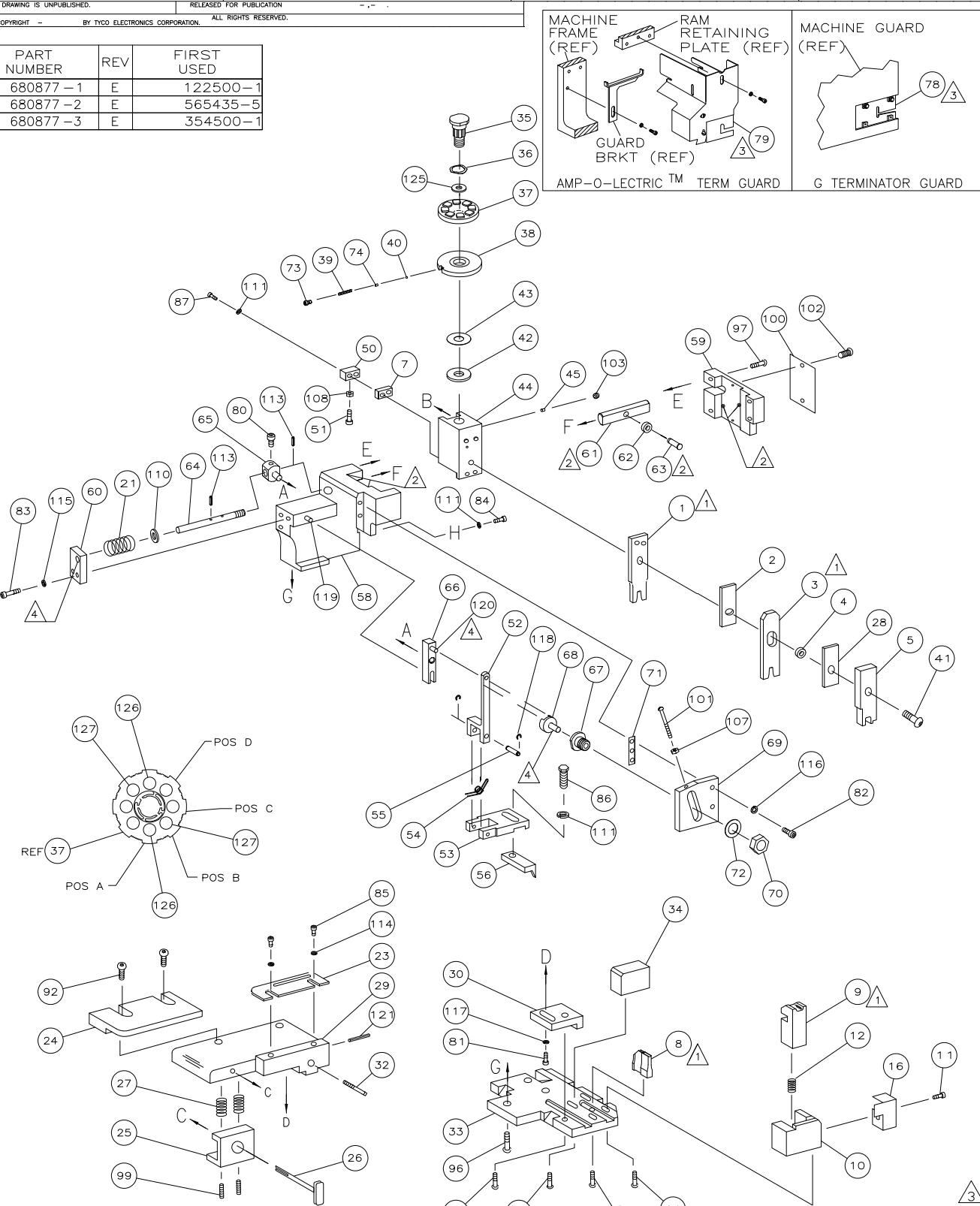
NUMBER 2836316-1

FOR REPLACEMENT PARTS FOR APPLICATOR 680877
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 680877

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV	 TE Connectivity SIDE FEED HDM APPLICATOR
DIMENSIONS:		CHK GOPALAKRISHNA HV	
		APVD STOUGH DALE	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	
0 PLC ±		APPLICATION SPEC	
1 PLC ±			
2 PLC ±			
3 PLC ±			
4 PLC ±			
ANGLES ±			
MATERIAL		WEIGHT	RESTRICTED TO
FINISH		CUSTOMER DRAWING	
A3		SCALE	SHEET 1 OF 2 REV E1

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PART NUMBER	REV	FIRST USED
680877-1	E	122500-1
680877-2	E	565435-5
680877-3	E	354500-1



1 RECOMMENDED SPARE PARTS.
 2 GREASE LIGHTLY.
 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 5 ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
 6 SEE 1456216

TERMINAL NAME: AUTOMOTIVE SOCKET CONTACT			
AMP P/N	MFG P/N	CRIMP DATA (NON-AMP TERMINAL-MFR SPEC)	
286835	1300263010	PAD LTR	CRIMP HEIGHT
1437284-9		A .043 ±.002 [1.09 ±.05mm]	18
		B .039 ±.002 [1.0 ±.05mm]	20
		C NOT	USED
		D NOT	USED
		CRIMP	SIZE
		WIRE	.070 [1.78mm]
		INSUL	.100 [2.54mm]
			F .076Ø MAX
		WIRE STRIP LENGTH	TERM APPL SPEC
		.156-.187	NONE
			FEED
			408-8040
			APPL INSTRUCTION
			SET UP GAGE
			LAYOUT
			458637-1 L2284

			129
2	2	2	- 4-354779-5 PIN, WIRE DISC (.3215)B
2	2	2	- 3-354779-7 PIN, WIRE DISC (.3175)A
1	1	1	- 986950-1 WASHER, FLAT PRECISION
1	1	1	- 217238-1 GENERAL INSTRUCTION PACKAGE
1	1	1	- 4088040 SF APPL INST 408-8040
			122
1	1	1	- 4-21028-0 PIN,SLT SPR(.093x.75)ST GDE PL
REF	REF	REF	- 1-21030-1 PIN,DOWEL(.187x.50)LEVER
REF	REF	REF	- 1-21030-6 PIN,DOWEL(.187x1.25)HOUSING
REF	REF	REF	- 21045-3 RING,RET "C"(.187)FD FING PIN
1	1	1	- 21024-5 WASHER,LOCK(#10)ADJ BLOCK
REF	REF	REF	- 21024-5 WASHER,LOCK(#10)ADJ PLATE
REF	REF	REF	- 21024-5 WASHER,LOCK(#10)FEED GDE ROD
2	2	2	- 21024-2 WASHER,LOCK(#4)FRONT STP GUIDE
REF	REF	REF	- 5-21028-1 PIN,SLT SPR(.125x.50)ADJ ROD
			112
4	4	4	- 21024-4 WASHER,LOCK(#8)STRIPPER
REF	REF	REF	- 21899-4 WASHER,FLAT(.05/16)SCREW ADJ
1	1	1	- 21018-5 NUT,HEX(No.6)HOLDDOWN
REF	REF	REF	- 21068-5 NUT,HEX(6-32)FEED ADJ
			105
1	1	1	- 21009-2 SCR,SKT SET(1/4-20x.25 LW)RAM
2	2	2	- 21017-2 SCR,DRIVE(#2x.19)ID PLATE
REF	REF	REF	- 6-23715-5 SCR,PAN HD(6-32x1.50)FEED ADJ
1	1	1	- 461264-1 PLATE, IDENTIFICATION
2	2	2	- 5-21006-6 SCR,SET(10-32x.75)DRAG
1	1	1	- 22733-8 SCR,BHC(8-32x.38 LW)ANVIL
REF	REF	REF	- 2-21002-9 SCR,BHC(10-32x.75)CAP
REF	REF	REF	- 2-22733-8 SCR,BHC(1/4-20x.62)HOUSING
4	4	4	- 2-21002-7 SCR,BHC(10-32x.50)SG ADJ BLOCK
			95
2	2	2	- 2-21002-2 SCR,BHC(8-32x.50)R STP GDE
1	1	1	- 1-21002-7 SCR,BHC(6-32x.38)CAM
			91
			90
			89
2	2	2	- 2-21000-9 SCR,SHC(8-32x.75)DEP-HOLD
1	1	1	- 2-22603-0 SCR,HEX HD(8-32x.31)FEED FINGER
2	2	2	- 1-21000-3 SCR,SHC(4-40x.25)F ST GUIDE
1	1	1	- 2-21000-7 SCR,SHC(8-32x.50)STRIPPER
REF	REF	REF	- 3-21000-7 SCR,SHC(10-32x.75)FEED ROD GD
REF	REF	REF	- 3-21000-6 SCR,SHC(10-32x.62)FD ADJ BLK
1	1	1	- 3-21000-4 SCR,SHC(10-32x.38)SG ADJ BL
REF	REF	REF	- 3-21000-4 SCR,SHC(10-32x.38)PIVOT BLK
REF	REF	REF	- 455749-1 GUARD, WINDOW
REF	REF	REF	- 679532-1 INSERT, GUARD
			77
			76
1	1	1	- 690603-1 SPRING, ASSIST
1	1	1	- 23030-1 SCR,SHC(6-32x.25 SL)INS DISC
REF	REF	REF	- 458109-1 WASHER, SPECIAL
REF	REF	REF	- 690517-1 SPACER
-3	-2	-1	U/M PART NO
			DESCRIPTION
			ITEM NO
			QTY REQD PER ASSY
			PARTS LIST
			THIS DRAWING IS A CONTROLLED DOCUMENT.
			DIMENSIONS: INCHES
			TOLERANCES UNLESS OTHERWISE SPECIFIED:
			0 PLU ± -
			1 PLU ± -
			2 PLU ± -
			3 PLU ± -
			4 PLU ± -
			ANGLES: FINISH -
			APPLIED SPEC -
			PRODUCT SPEC -
			MADE BY: TELBIN
			DATE: 14SEP99
			APV: 14SEP99
			NAME: SIDE FEED HDM APPLICATOR
			SIZE: -
			CAGE CODE: -
			DRAWING NO: -
			RESTRICTED TO: -
			CUSTOMER DRAWING: A1 00779 C=680877
			SCALE: -
			REVISION: E
			REVISIONS: 1

LOC	66	REVISIONS
P	LTR	DESCRIPTION
E	ECR-07-010264	DATE 5-2007
		DWY TE
-1	LEADMAKER	MECH POST FEED
-2	BENCH MODEL K	MECH PRE FEED
-3	BENCH MODEL G	MECH PRE FEED

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[680877-3](#)