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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-001893	13FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151456-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855376
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1855376

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV			
		CHK	RAGHAVENDRA			
		APVD	RAGHAVENDRA			
		PRODUCT SPEC				
		APPLICATION SPEC				
		WEIGHT				
		CUSTOMER DRAWING		SCALE	SHEET 1 OF 2	
				REV	A1	

TE Connectivity			
HDM SIDE FEED APPLICATOR W/FINE ADJUST			
SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A3		©- 1855376	

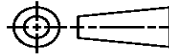
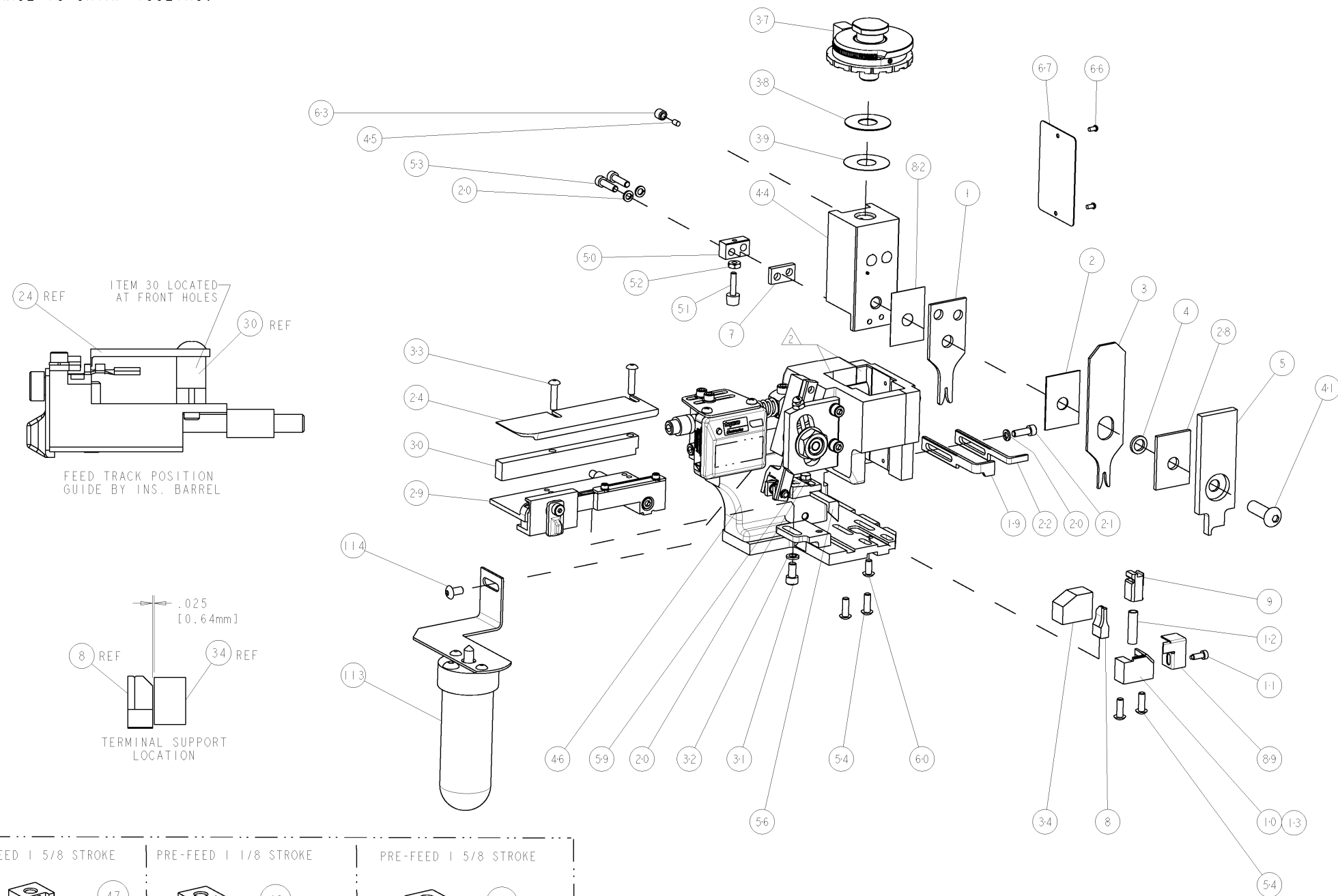
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH
MATERIAL	

Figure 1 consists of two diagrams illustrating the correct and incorrect placement of a ground plane. The left diagram, labeled "AMP-O-ELECTRIC TERM GUARD", shows a ground plane (116) correctly placed under the signal traces. The right diagram, labeled "G TERMINATOR GUARD", shows a ground plane (115) incorrectly placed over the signal traces. Both diagrams include a 3/16 inch dimension line.

	
REF	SETTING
	C2
	D3
	-
	-

Country	Year	Population (millions)	GDP (billions of dollars)	GDP per capita (dollars)
United States	1990	250	5,800	23,200
United States	2000	265	10,500	39,600
United States	2005	275	13,500	49,100
United States	2006	276	14,000	50,700
United States	2007	277	14,500	52,300
United States	2008	278	14,000	50,400
United States	2009	279	13,500	48,400
United States	2010	280	13,000	46,400
United States	2011	281	12,500	44,500
United States	2012	282	12,000	42,600
United States	2013	283	11,500	40,700

- * WARNING**
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	-	REF	-	..	679532-1	INSERT, GUARD	115
	-	-	-	-	-	-	2-21002-6	SCR, BTN SKT HD CAP 10-32 X .375	114
	-	-	-	-	-	..	1-465184-0	LUBRICATOR ASSY	113
	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
	-	1	1	1	1	-	455888-1	SPACER, CRIMPER	82
	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	7
	-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	6
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	-	458537-2	PAWL, FEED	56
	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
	-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
	-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
	-	1	1	1	1	-	690753-1	SPACER, TONKNER	50
	-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
	-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
	-	1	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8	47
	-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
	-	1	1	1	1	-	690191-1	PLUG,NYLON	45
	-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
	-	1	1	1	1	-	1-469367-2	SHIM	38
	-	1	1	1	1	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
	-	1	1	1	1	-	690786-6	TERMINAL SUPPORT	34
	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
	-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	-	2-455888-2	SPACER, CRIMPER	28
	-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
	-	1	-	-	-	-	690472-2	STRIPPER	22
	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
	-	-	1	1	-	-	691353-1	STRIPPER	19
1	-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	-	690461-1	STOP, SHEAR	11
1	-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
1	-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	-	2-1633330-0	ANVIL, COMBINATION	8
	-	1	1	1	1	-	240641-8	SPACER	7
	-	-	-	-	-	..	-	-	6
	-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
	-	1	1	1	1	-	238011-6	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	-	6-456135-8	CRIMPER, INSULATION O PREMIUM	3
	-	1	1	1	1	-	455888-7	SPACER, CRIMPER	2
1	1	1	1	1	1	-	1-456403-3	CRIMPER, WIRE PREMIUM	1

-77 -6 -3 -2 -1 U/M		PART NO		DESCRIPTION		ITEM NO	
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DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		FINE ADJUST SIDE FEED	
INCHES		B PLC ±.0 1 PLC ±0.1 2 PLC ±0.01 3 PLC ±0.001 4 PLC ±0.0001 ANGLES ±.		PRODUCT SPEC APPLICATION SPEC -		HDM APPLICATOR	
		MATERIAL		WEIGHT		RESTRICTED TO	
FINISH		-		-		-	
CUSTOMER DRAWING				SIZE A CASE CODE 00779 DRAWING NO. C-1855376		SHEET 1 OF 1 REV A	
CUSTOMER VIEWABLE ASSEMBLY							

Mouser Electronics

Authorized Distributor

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[1855376-1](#)