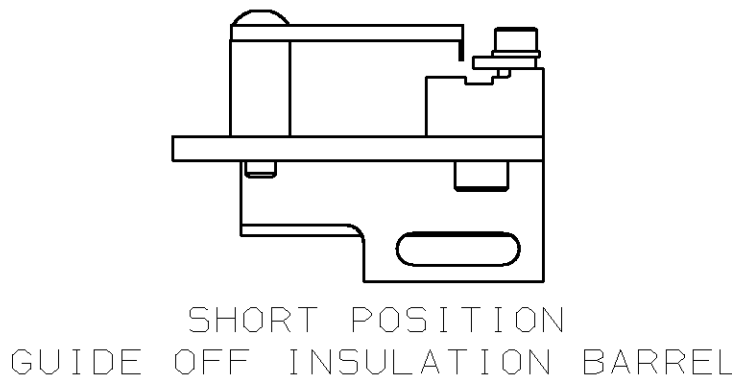




1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. CUT TO LENGTH AT ASSY.
5. MAX INSULATION COATING DIAMETER CALC BY TYCO.
6. CRIMP HEIGHT FOR 20 AWG CALCULATED BY TYCO. THIS SIZE IS NOT RECOMMENDED BY MOLEX.
7. 20 AWG WIRE SIZE IS SPECIFIC TO SPANISH CUSTOMER. CRIMP WIDTHS CALCULATED BY TYCO BASED ON MOLEX APPL. SHEET A.S.00.07.13 / ISS E CRIMP HEIGHTS.
8. WIRE RANGE SHOWN IS WIRE RANGE OF TERMINAL.
9. FEED AND FEED TRACK ALIGNMENT MAY REQUIRE ADJUSTMENT WHEN CHANGING FROM PIN TO SOCKET.



QTY REOD PER ASSY				PARTS LIST			
		DIMENSIONS: mm (INCHES) DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 1 PLC DEC ± 2 PLC DEC ± 3 PLC DEC ± ANGLES ± SURF TEXTURE: ☒		MATL - HT TR - FIN - DR 11MAR04APP 11MAR04 L:LOFTHOUSE F.BACKHURST CHK - REL 20MAY04 L:LOFTHOUSE		 Typo Electronics Harrisburg, PA 17105-3608	
LJL	MAY04	REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX		NAME SIDE FEED HD-I APPLICATOR SCALE - D DWG NO 1426491		MACHINE REF HD-I APPL SHEET 1 of 1 REV A	
APP DATE		CASE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING			
				RESTRICTED TO -			

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