Technical Data 4321

Effective May 2017 Supersedes March 2010

3216TD Time-delay Chip[™] surface mount fuse



BUSSMANN



Product features

- Time-delay, surface mount fuse
- RoHS compliant, lead-free and halogen-free
- High inrush withstand capability
- Wire-in-Air performance
- Compatible with leaded and lead-free reflow and wave solder

Agency information

• cURus Recognition File number: E19180

Environmental data

- Operating temperature range: -55 °C to +125 °C with proper derating
- Vibration: MIL-STD-202, Method 204 Condition D
- Solderability: ANSI/J-STD-002C, Test B

Soldering method

- Wave immersion: 260°C, 10 Sec. max.
- Infrared reflow: 260°C, 30 Sec. max.
- Hand solder: 350°C, 3 Sec. max.

Ordering

• Specify packaging and product code (i.e., TR/3216TD1-R)

Electrical Characteristics					
% of Amp Rating	Opening Time				
100%	4 Hours Minimum				
200%	1 Sec. Minimum, 120 Sec. Maximum				
300%	0.05 Sec. Minimum, 3 Sec. Maximum				
800%	0.002 Sec. Minimum, 0.05 Sec. Maximum				

Specifications								
	Current			Interi	rupting	Typical	Typical	Typical
Product Code	Rating	Voltage	e Rating	Rating	(Amps)*	Resistance	Melt I ² t†	Voltage
	Amps	Vac	Vdc	AC	DC	(Ω)**	DC	Drop (mV)‡
3216TD6.3-R	6.3	32	32	35	35	0.006	10.54	56
3216TD7-R	7	32	32	35	35	0.006	12.03	64
3216TD8-R	8	32	32	35	35	0.0055	16.03	65
3216TD10-R	10	32	32	35	35	0.0045	42.71	72
3216TD12-R	12	32	32	35	35	0.00425	45.56	79

AC Interrupting Rating (Measured at rated voltage with a unity power factor); DC Interrupting Rating (Measured at rated voltage, time constant of less than 50 microseconds, battery source)
** DC Cold Resistance (Measured at 10% of rated current)

 Typical Meltingt (Measured with a battery bank at rated DC voltage, 10x-rated current at 1 microsecond, not to exceed IR. Above 7A uses 70 micron thickness copper layer test board of IEC 60127-3 Others uses 35 micron thickness copper layer.

Typical Voltage Drop (Measured at rated current after temperature stabilizes)

Device designed to carry rated current for four hours minimum. An operating current of 80% or less of rated current is recommended, with further derating required at elevated ambient temperatu



Dimensions - mm (in)

Drawing Not to Scale



Recommended Pad Layout - mm (in)





Packaging					
Packaging Code Prefix	Description				
TR	2500 fuses on 12mm tape-and-reel on a 180mm reel per EIA-481-A & IEC286-3				

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