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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855414-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855414-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855414-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855414-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855414-7	A	-	-	-	SPARE PARTS

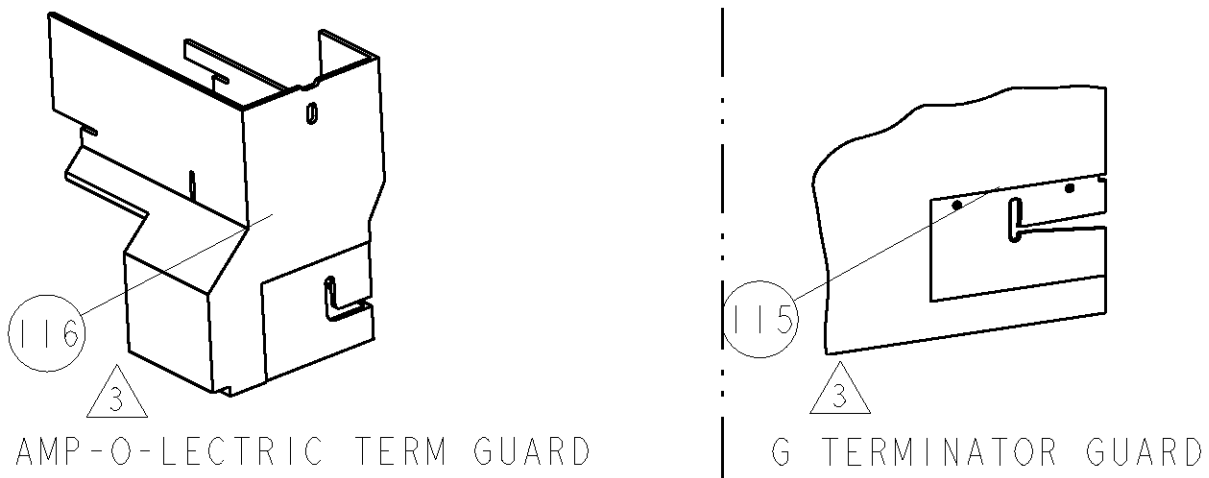
RECOMMENDED SPARE PARTS

GREASE LIGHTLY

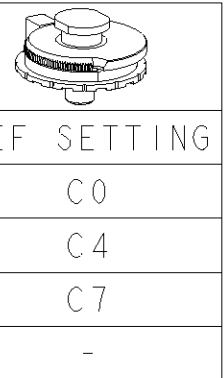
GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.

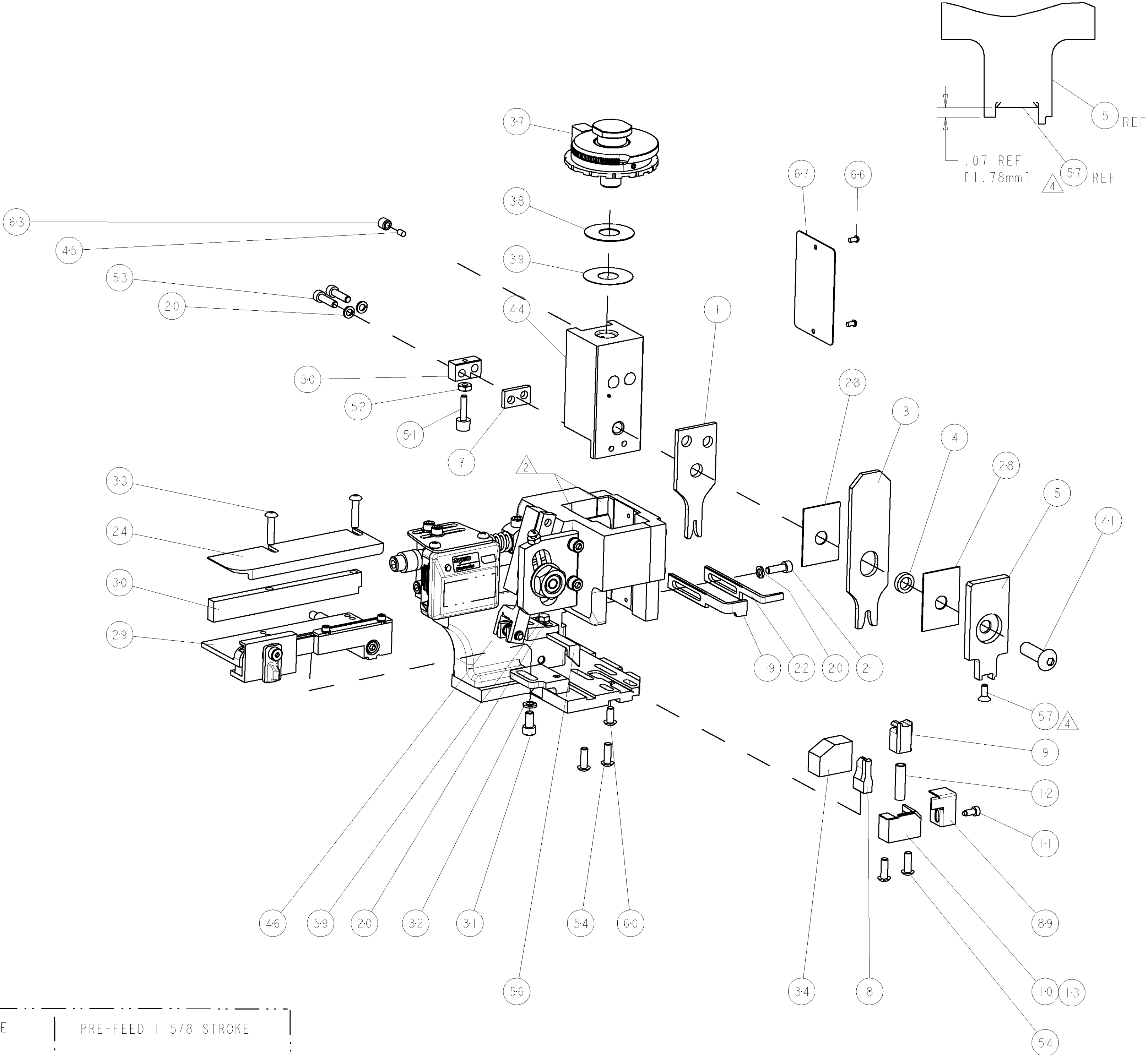
*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: LEAR MDK3 PLUS TERMINAL					
TE PN	LEAR	LEAR TERMINAL - LEAR CRIMP SPECS			
1949701	26628.331.179	CRIMP HEIGHT		WIRE SIZE	
-	-	1.30mm+.05/- .05[.051+.002/- .002]		1mm2	
-	-	1.25mm+.05/- .05[.049+.002/- .002]		0.75mm2	
-	-	1.20mm+.05/- .05[.047+.002/- .002]		0.5mm2	
-	-	-		-	
-	-	CRIMP	SIZE	TYPE	RANGE
SEAL PN	-	WIRE	1.79mm [1.070]	F	1.00-0.50
1949095	16694.627.626	INSUL	3.94mm [1.155]	O	Ø2.000 - 2.700
-	-	FEED	13.49	APPLICATOR INSTRUCTIONS 408-8040	
WIRE STRIP LENGTH 4.35-4.73		TERM APPL SPEC NONE		SET UP GAGE 458637-1	



LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	15JUL2008



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[1855414-3](#)