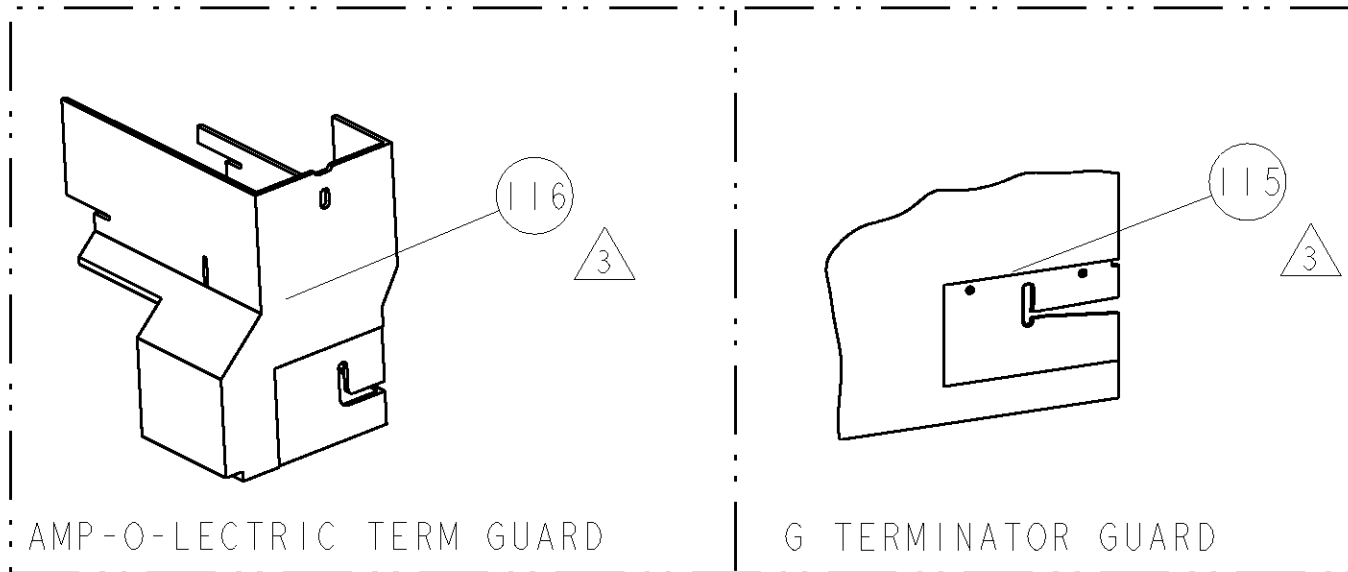


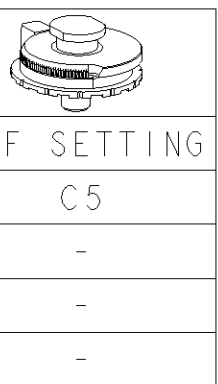
8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855512-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855512-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855512-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855512-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855512-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

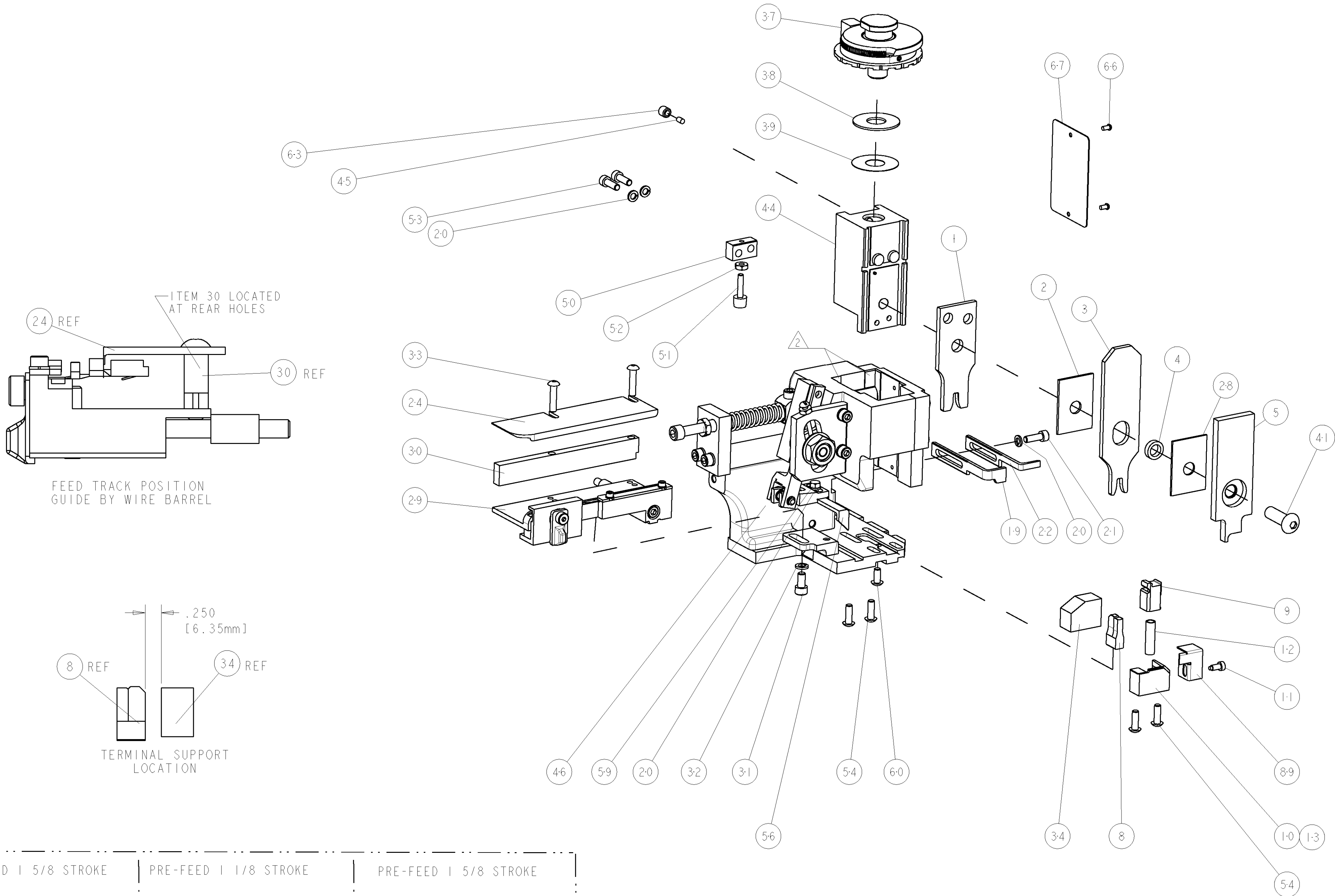
*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TAXI TERMIANL					
TE PN	DELPHI	DELPHI TERMINAL - DELPHI CRIMP SPECS			
1949980	12052221				
-	-	CRIMP HEIGHT		WIRE SIZE	REF SETTING
-	-	2.15mm+.05/- .05[.085+.002/- .002]		3mm2	C5
-	-			-	-
-	-			-	-
-	-			-	-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	3.61mm [.142]	F	3.0mm
-	-	INSUL	4.20mm [.165]	F	Ø3.040 - 3.200
WIRE STRIP LENGTH 5.10-6.10	TERM APPL SPEC DELPHI-CRIMP DATE	FEED 15.29	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	01JUL2009
							LG
							GB



3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	-	-	-	-	-	..	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	-	-	-	-	-	..	318563-1	GUARD, FRONT CHIP	89
-	-	-	-	-	-	..	4088040	SF APPL INST 408-8040	72
-	-	-	-	-	-	..	217238-1	GENERAL INSTRUCTION PKG	71
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-	-	-	-	-	-	..	21017-2	SCREW, DRIVE	66
-	-	-	-	-	-	..	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	-	-	-	-	-	..	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	-	-	-	-	-	..	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	-	-	-	-	-	..	458537-2	PAWL, FEED	56
-	-	-	-	-	-	..	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
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-	-	-	-	-	-	..	690753-1	SPACER, TONKER	50
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-	-	-	-	-	-	..	690461-2	STOP, SHEAR	11
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-	-	-	-	-	-	..	1633767-9	ANVIL, COMBINATION	8
-	-	-	-	-	-	..	-	-	7
-	-	-	-	-	-	..	-	-	6
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-	-	-	-	-	-	..	8-1424909-9	CRIMPER, INSULATION F	3
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-	-	-	-	-	-	..	3-1633609-0	CRIMPER, WIRE	1

-77		-6	-3	-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO
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							CHKD G. BAILEY 01JUN2009	NAME		
							APVD N. DEMING 01JUN2009	PRODUCT SPEC		
								APPLICATION SPEC		
								SIZE		
								CAGE CODE		
								DRAWING NO		
								RESTRICTED TO		
								SCALE		
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								OF		
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								A		

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