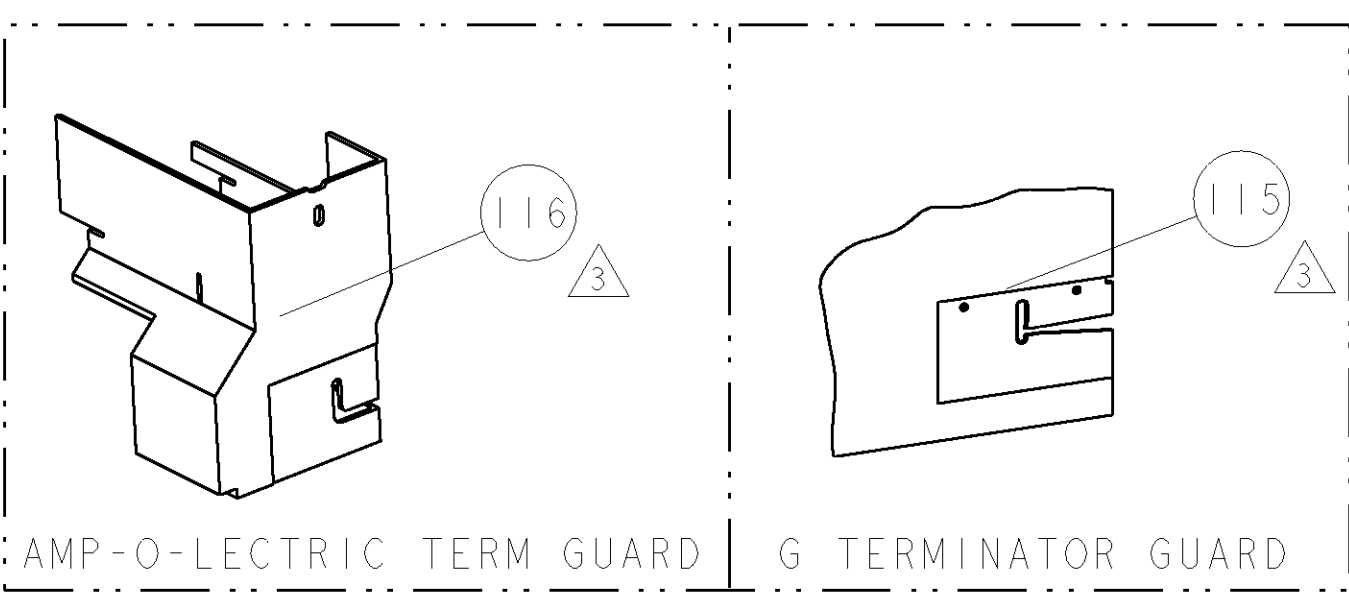
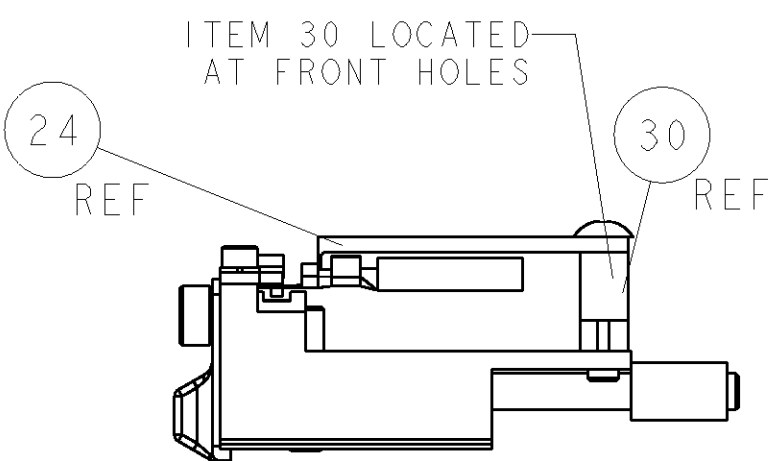
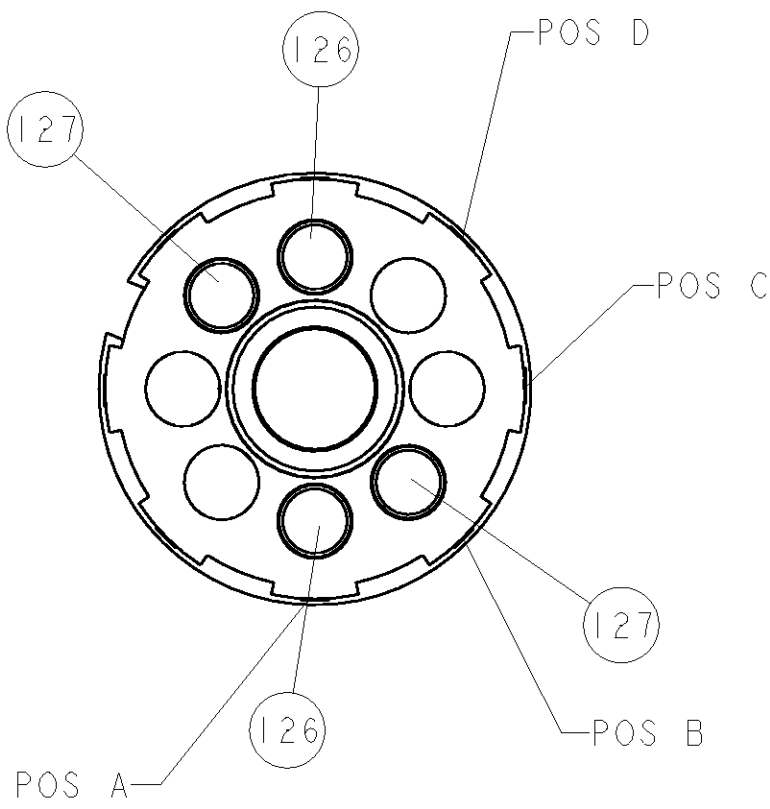


8			7					
THIS DRAWING IS UNPUBLISHED.			RELEASED FOR PUBLICATION			20		
(C) COPYRIGHT 20			BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.					
PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1852279-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1852279-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1852279-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1852279-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1852279-7		A	-	-	-	SPARE PARTS		

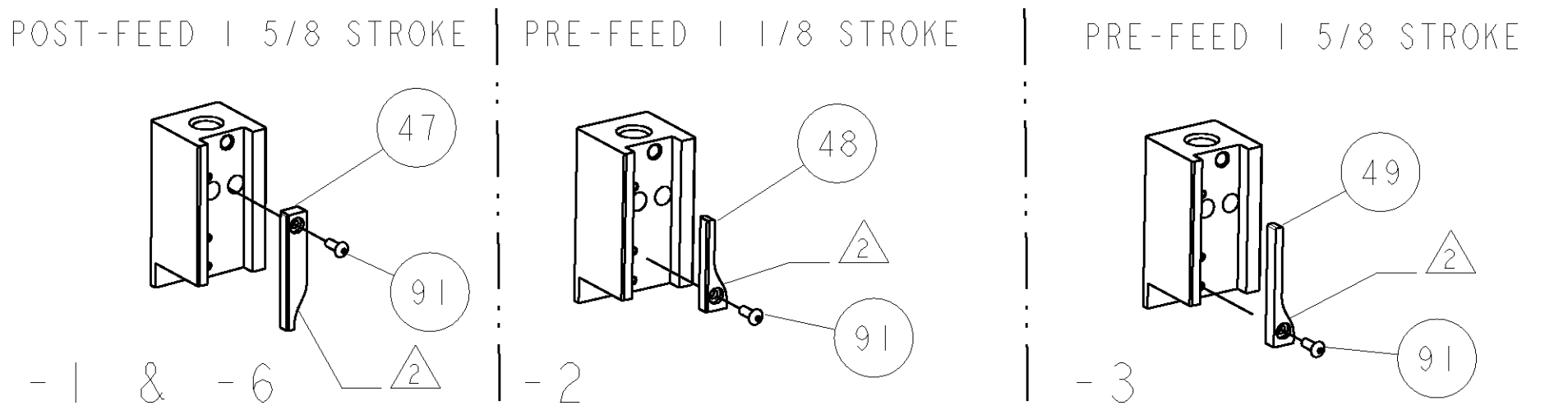
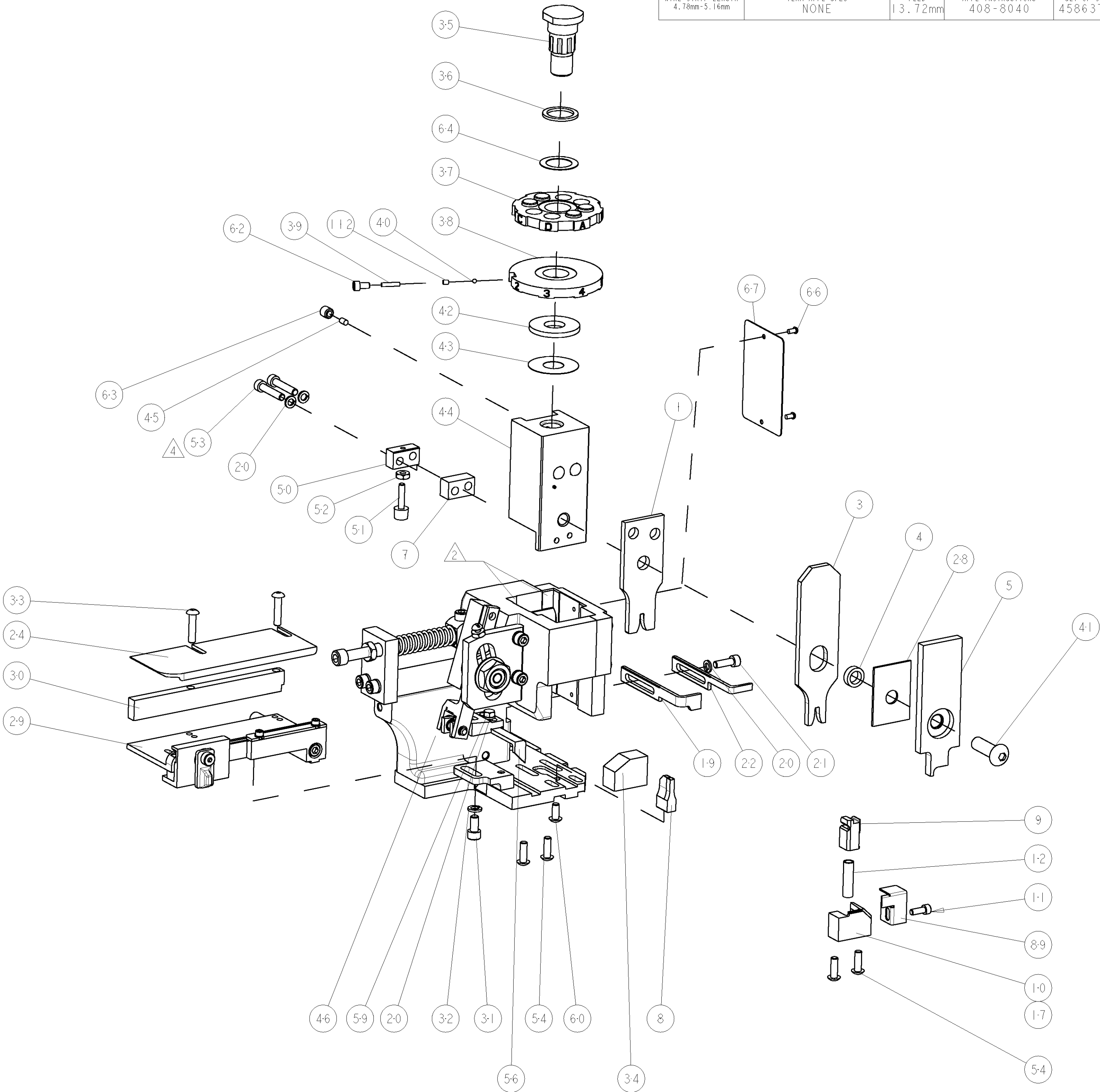
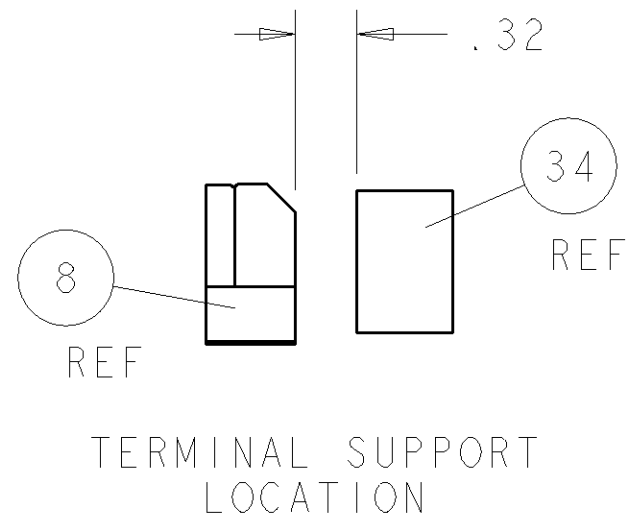


TERMINAL NAME: CONN ASSY-WIRE					
TE PN	COMP PN	FORD TERMINAL - FORD CRIMP SPECS			
1949073-1	F6DB-14487-BA				
1949073-1	33118-0005	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	1.55±0.05mm [.061±.002]		14 AWG
-	-	B	1.40±0.05mm [.055±.002]		16 AWG
-	-	C			
-	-	D			
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	2.54mm [.100]	F	14-16 AWG
-	-	INSUL	3.18mm [.125]	F	3.05mm MAX
WIRE STRIP LENGTH 4.78mm-5.16mm		TERM APPL SPEC NONE	FEED 13.72mm	APPL INSTRUCTIONS 408-8040	SET UP GAGE 458637-1

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
△ CUT TO LENGTH AT ASSEMBLY.



FEED TRACK POSITION



-	2	2	2	2	-	2-354779-0	PIN, WIRE DISC, .3090	127
-	2	2	2	2	-	354779-5	PIN, WIRE DISC, .3015	126
-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
-	-	REF	-	-	-	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	3-21000-0	SCR, SKT HD CAP 8-32 X .875	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	-	1	-	-	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	1-690142-3	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	2-690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-7	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-3	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	1-21000-9	SCR, SKT HD CAP 6-32 X .375	11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	1-454276-9	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	1-1633111-1	ANVIL, COMBINATION .100	8
-	1	1	1	1	-	5-240641-1	SPACER	7
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	4-238011-5	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	6-1424909-9	CRIMPER, INSULATION F	3
1	1	1	1	1	-	2-456407-0	CRIMPER, WIRE PREMIUM	1

-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
THIS IS A CUSTOMER DRAWING. IT IS THE PROPERTY OF TYCO ELECTRONICS CORPORATION. IT IS TO BE USED FOR THE CUSTOMER'S DESIGN AND CONSTRUCTION ONLY. IT IS NOT TO BE REPRODUCED OR COPIED FOR ANY OTHER PURPOSE WITHOUT THE WRITTEN PERMISSION OF TYCO ELECTRONICS CORPORATION.						DRAWN BY: B. HIGMAN 07MAY2006 CHKD BY: B. HIGMAN 07MAY2006 APPROVED BY: T. ELBIN 07MAY2006	tyco Electronics Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		NAME		
3 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.0001		ANGLES ±.0001		APPLICATION SPEC.		SIZE		
MATERIAL		FINISH		WEIGHT		CAGE CODE		
						DRAWING NO		
						RESTRICTED TO		
						A1 00779 C=1852279		
						CUSTOMER DRAWING		
						SCALE 3:5 SHEET 1 OF 1 REV A2		

CUSTOMER VIEWABLE ASSEMBLY

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1852279-1](#)