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LOC

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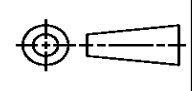
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B1	ECR-14-002311	14FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151364-1


FOR REPLACEMENT PARTS FOR APPLICATOR 1426225
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1426225

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME SIDE FEED HD-I APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1426225	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV B1


PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426225-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426225-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426225-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426225-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426225-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426225-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426225-7	A	-	-	-	SPARE PARTS KIT

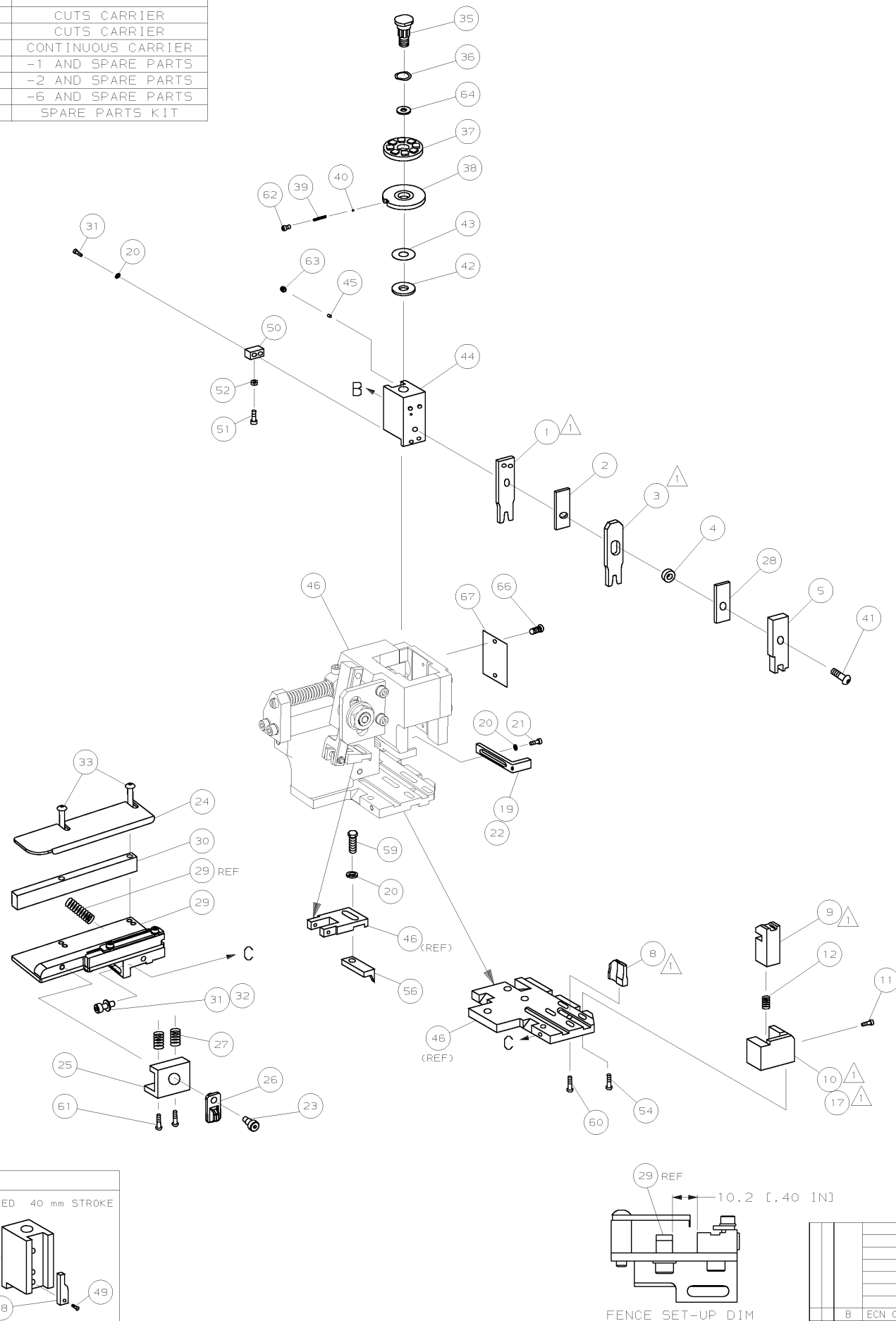
[illegible]

-  1. RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

 4. THE INSULATION CRIMP REQUIRED BY THE CUSTOMER IS BELOW THE APPLICABLE TERMINAL INSULATION RANGE (1.65mm DIA) BUT MAY BE APPLIED BY THIS APPLICATOR.



VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE

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	-	1	1	1	1	1	1	1426225	PRINT, APPLICATOR LOG SHEET	73	
	-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	72	
										71	
										70	
										69	
										68	
	-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67	
	-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66	
										65	
	-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64	
	-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6)RAM	63	
	-	1	1	1	1	1	1	18023-9	SCR,SHC (M4X6) IN5 DISC	62	
	-	2	2	2	2	2	2	1-18024-5	SCR,BHC (M5X25) DRAG	61	
	-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60	
	-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8)FEED FINGER	59	
										58	
										57	
	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56	
										55	
	-	2	2	2	2	2	2	18024-8	SCR,BHC (M4x12)SHEAR HOLDER	54	
										53	
	-	1	1	1	1	1	1	18030-1	NUT, HEX (M3)HOLD DOWN	52	
	-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51	
	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50	
	-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10)CAM	49	
	-	1	-	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48	
	-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47	
	-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46	
	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45	
	-	1	1	1	1	1	1	1338660-1	RAM	44	
	-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43	
	-	1	1	1	1	1	1	690124-1	WASHER, RAM	42	
	-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25)RAM	41	
	-	1	1	1	1	1	1	23241-1	BALL, STEEL	40	
	-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39	
	-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38	
	-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37	
	-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36	
	-	1	1	1	1	1	1	690212-1	POST, RAM	35	
										34	
	-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20)STRIP GUIDE	33	
	-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32	
	-	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP (M4X12)MOUNT BLOCK	31	
	-	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30	
	-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29	
	-	1	1	1	1	1	1	2-455888-1	SPACER, FRONT SHEAR DEP	28	
	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27	
	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26	
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25	
	-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24	
	-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23	
	-	1	-	1	1	-	1	690472-2	STRIPPER	22	
	-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10)STRIPPER	21	
	-	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4) STRIPPER	20	
	-	-	1	-	-	1	-	690472-1	STRIPPER	19	
										18	
▲	-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17	
										16	
										15	
										14	
										13	
	-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12	
	-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11	
▲	-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10	
▲	-	1	1	1	1	1	1	1-454276-9	SHEAR, FLOAT (FRONT)	9	
▲	1	2	2	2	1	1	1	3-1333204-5	ANVIL	8	
										7	
										6	
	-	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5	
	-	1	1	1	1	1	1	1-238011-0	SPACER, BLOCK CRIMPER	4	
▲	1	2	2	2	1	1	1	9-456135-1	CRIMPER, INSULATION	3	
	-	1	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	2	
▲	1	2	2	2	1	1	1	2-456405-5	CRIMPER, WIRE	1	
	-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO	
								← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
	QTY REQD PER ASSY							PARTS LIST			
			DIMENSIONS: mm [INCHES]					MATL	HT TR	FIN	
			DO NOT SCALE PRINT.								
			TOLERANCES UNLESS OTHERWISE SPECIFIED:								
			1 PLC DEC ±0.5 [0.02 IN]					DR L.LOFTHOUSE	01AUG01	APP 01AUG01	
			2 PLC DEC ±-					CHK -		F.BACKHURST	
			3 PLC DEC ±-							REL 12NOV01	
			ANGLES ±-							L.LOFTHOUSE	
			SURF TEXTURE, ✓					AMP Incorporated			
			REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX					Harrisburg, PA 17105-3608			
								NAME SIDE FEED HD-I APPLICATOR			MACHINE REF
								SCALE -	D	DWG NO 1426225	HD-I APPL
										1 OF 1	REV B
								CAGE CODE 00779			RESTRICTED TO
								CUSTOMER AND ASSEMBLY DRAWING			

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