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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

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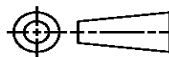
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±

1 PLC ±

2 PLC ±

3 PLC ±

4 PLC ±

ANGLES ±

FINISH

MATERIAL

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZEA3

CAGE CODE

DRAWING NOG-

RESTRICTED TO

SCALE

SHEET OF

REV

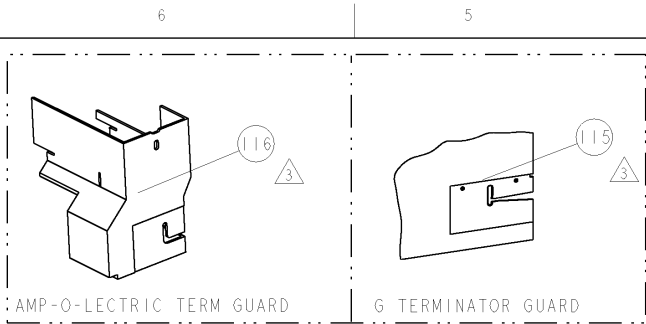
1470-19 (3/11)

Pro/ENGINEER DRAWING

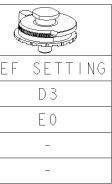
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855483-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855483-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855483-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855483-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855483-7	A	-	-	-	SPARE PARTS

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: FEMALE METRI-PACK 280					
TE PN	DELPHI	DELPHI TERMINAL - DELPHI CRIMP SPECS			
1949894	12191479	CRIMP HEIGHT		WIRE SIZE	
-	-	1.65mm ± .05/- .05 [.065 ± .002/- .002]		2mm2	
-	-	1.55mm ± .05/- .05 [.061 ± .002/- .002]		1mm2	
-	-	-		-	
-	-	-		-	
-	-	-		-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	2.97mm [.117]	F	1.0-2.0mm2
-	-	INSUL	3.70mm [.146]	F	Ø 2.480 - 3.970
WIRE STRIP LENGTH 4.85-5.23		TERM APPL SPEC 12191479		FEED 15.25	
		APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1	



LOC		DIST		REVISIONS			
A		66		REV	DESCRIPTION	DATE	OWN
				A	RELEASED	27FEB2009	BH

3	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	455888-4	SPACER, CRIMPER	82
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-1	APPL, BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	819307-1	RAM, SIDE FEED	44
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-	469367-2	SHIM	38
-	1	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-2	STOP, SHEAR	11
-	-	-	-	-	-	1-690459-0	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	454276-5	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	3-1633381-3	ANVIL, COMBINATION	8
-	-	-	-	-	..	-	-	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	3-455889-6	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-2	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	9-1213077-1	CRIMPER, INSULATION PREMIUM	3
-	1	1	1	1	-	1-455888-4	SPACER, CRIMPER	2
1	1	1	1	1	-	9-1633305-6	CRIMPER, WIRE PREMIUM	1

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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		T. ELBIN 27 FEB 2009		FINE ADJUST SIDE FEED HDM APPLICATOR	
0 PLC ±.001		PRODUCT SPEC		SIZE CASE CODE DRAWING NO	
1 PLC ±.001		-		A 00779 C=1855483	
2 PLC ±.001		APPLICATION SPEC		RESTRICTED TO	
3 PLC ±.001		-		-	
4 PLC ±.001		WEIGHT		SCALE 3:5 SHEET 1 OF 1 REV A	
5 PLC ±.001		CUSTOMER DRAWING		-	
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