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REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151154-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911019
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1911019

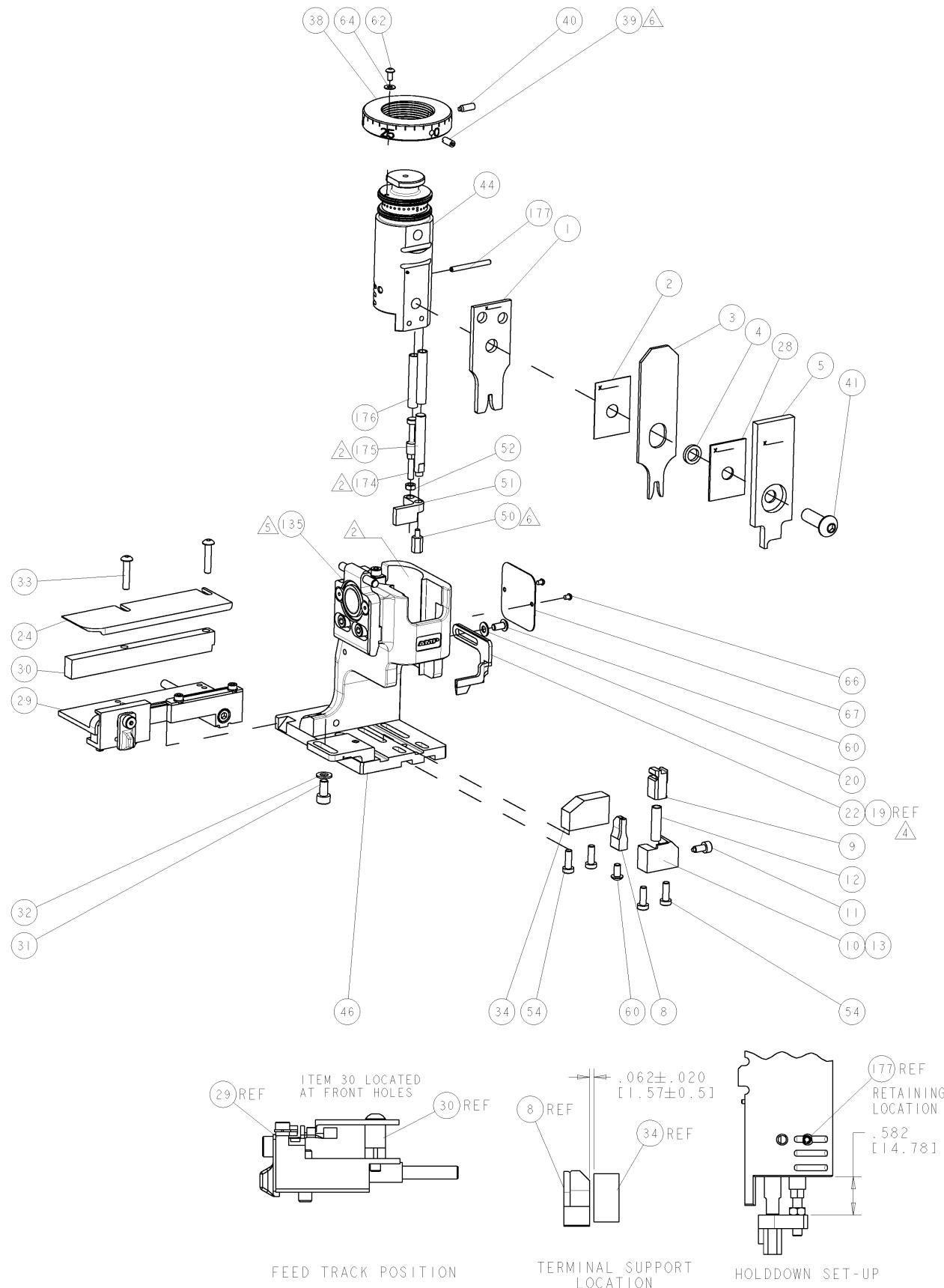
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		TE Connectivity	
DIMENSIONS:		CHK L.J.ZHANG			
		APVD U.GUO		NAME	
0 PLC \pm		PRODUCT SPEC		SIDE FEED SYSTEM III APPLICATOR	
1 PLC \pm		APPLICATION SPEC			
2 PLC \pm					
3 PLC \pm					
4 PLC \pm					
ANGLES \pm		WEIGHT		SIZE A3	
MATERIAL		FINISH		CAGE CODE C- 1911019	
		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		DRAWING NO	
				SCALE	
				SHEET 1 OF 2	
				REV A1	

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PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP
1911019-1	A	CUTS CARRIER	8-1911019-1
1911019-6	A	CONTINUOUS CARRIER	8-1911019-6
7-1911019-1	A	-1 AND SPARE PARTS	9-1911019-1
7-1911019-6	A	-6 AND SPARE PARTS	9-1911019-6
7-1911019-7	A	SPARE PARTS KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	.110 [2.79mm]	F
INSUL	.140 [3.56mm]	F
APPL INSTRUCTIONS		
408-10135		

TERMINAL DATA: TE TERMINAL		TYCO ELECTRONICS CRIMP SPE	
TERMINAL NAME: JUNIOR POWER TIMER CONTACT			
WIRE STRIP LENGTH .157-.181 [4.0-4.6 mm]		INSULATION DIAMETER RANGE .083-.122 [2.11-3.09mm]	
TERMINAL NO. 114-18050		-	-
APPL SPEC 	-	-	-
TERMINALS APPLIED			
927768-1	927768-3	927768-6	927768-8
927768-9	1-927768-1	2-927768-1	965899-1
965899-2	9-965899-1	963684-1	963684-2

WIRE SIZE		CRIMP HEIGHT	
2.5mm ²		.070±.002 [1.78±.05]	
2mm ²		.065±.002 [1.65±.05]	
1.5mm ²		.059±.002 [1.50±.05]	
1.25mm ²		.057±.002 [1.45±.05]	



-	1	1	1	1	1-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	1	7
-	2	2	2	2	3-22280-7	SPRING, COMPRESSION	1	7
-	1	1	1	1	1752353-1	GUIDE PIN, HOLDDOWN	1	7
-	1	1	1	1	1901680-1	GUIDE PIN, HOLDDOWN	1	7
-	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	1	13
-	1	1	1	1	1633565-1	DOCUMENTATION PACKAGE	7	
-	1	1	1	1	1901048-1	TAG, IDENTIFICATION	6	
-	2	2	2	2	21017-1	SCREW, DRIVE	6	
-	1	1	1	1	18028-1	WASHER, FLAT, REG M3	6	
-	1	1	1	1	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	6	
-	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	6	
-	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	5	
-	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	5	
-	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	5	
-	1	1	1	1	2-1752354-4	STANDOFF, HOLD-DOWN	5	
-	1	1	1	1	1752300-1	SF SYSTEM III APPLICATOR	4	
-	1	1	1	1	1752308-1	RAM	4	
-	1	1	1	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	4	
-	1	1	1	1	993002-4	SCREW, SET, SET TIP	4	
-	1	1	1	1	1962043-1	PLUNGER, BALL, METRIC	3	
-	1	1	1	1	1752309-1	RING, INSULATION CRIMP	3	
-	1	1	1	1	1-1752356-3	SUPPORT, TERMINAL	3	
-	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	3	
-	1	1	1	1	18028-3	WASHER, FLAT, REG M5	3	
-	1	1	1	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	3	
-	1	1	1	1	1320908-8	SPACER, STRIP GUIDE	3	
-	1	1	1	1	1901087-1	ASSEMBLY, STRIP GUIDE	2	
-	1	1	1	1	1-455888-0	SPACER, CRIMPER	2	
-	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	2	
-	1	1	1	1	1976045-1	STRIPPER	2	
-	1	1	1	1	18028-2	WASHER, FLAT, REG M4	2	
-	REF	REF	REF	REF	1752311-1	STRIPPER	1	
-	1	-	1	-	1338684-1	SHEAR HOLDER, FRONT	1	
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	1	
-	1	1	1	1	356885-4	STOP, SHEAR	1	
-	-	1	-	1	1320921-1	SHEAR HOLDER, FRONT, CUT	1	
-	1	1	1	1	454276-1	FLOATING SHEAR, FRONT	9	
I	2	2	1	1	1333207-3	ANVIL, COMBINATION	8	
-	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR	5	
-	1	1	1	1	2-238011-2	BLOCK, CRIMPER SPACER	4	
I	2	2	1	1	8-456134-2	CRIMPER, INSULATION F PREMIUM	3	
-	1	1	1	1	455888-3	SPACER, CRIMPER	2	
I	2	2	1	1	1-456408-3	CRIMPER, WIRE PREMIUM	1	
-77	-76	-71	-6	-1	PART NO	DESCRIPTION	1	1

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DIMENSIONS: INCHES [mm]		TO TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHK N. DEMING 18APR2007	APV N. DEMING 18APR2007
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ANGLES ±	PRODUCT SPEC	
			APPLICATION SPEC	
		SEE TABLE		
MATERIAL		FINISH	WEIGHT	RESTRICTED
-		-	-	-
-		-	CUSTOMER DRAWING	SCALE 3:5 SHEET 1 OF 1 REV

Mouser Electronics

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