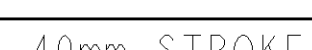
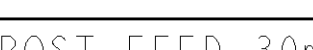
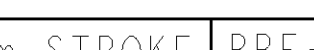
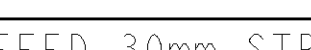
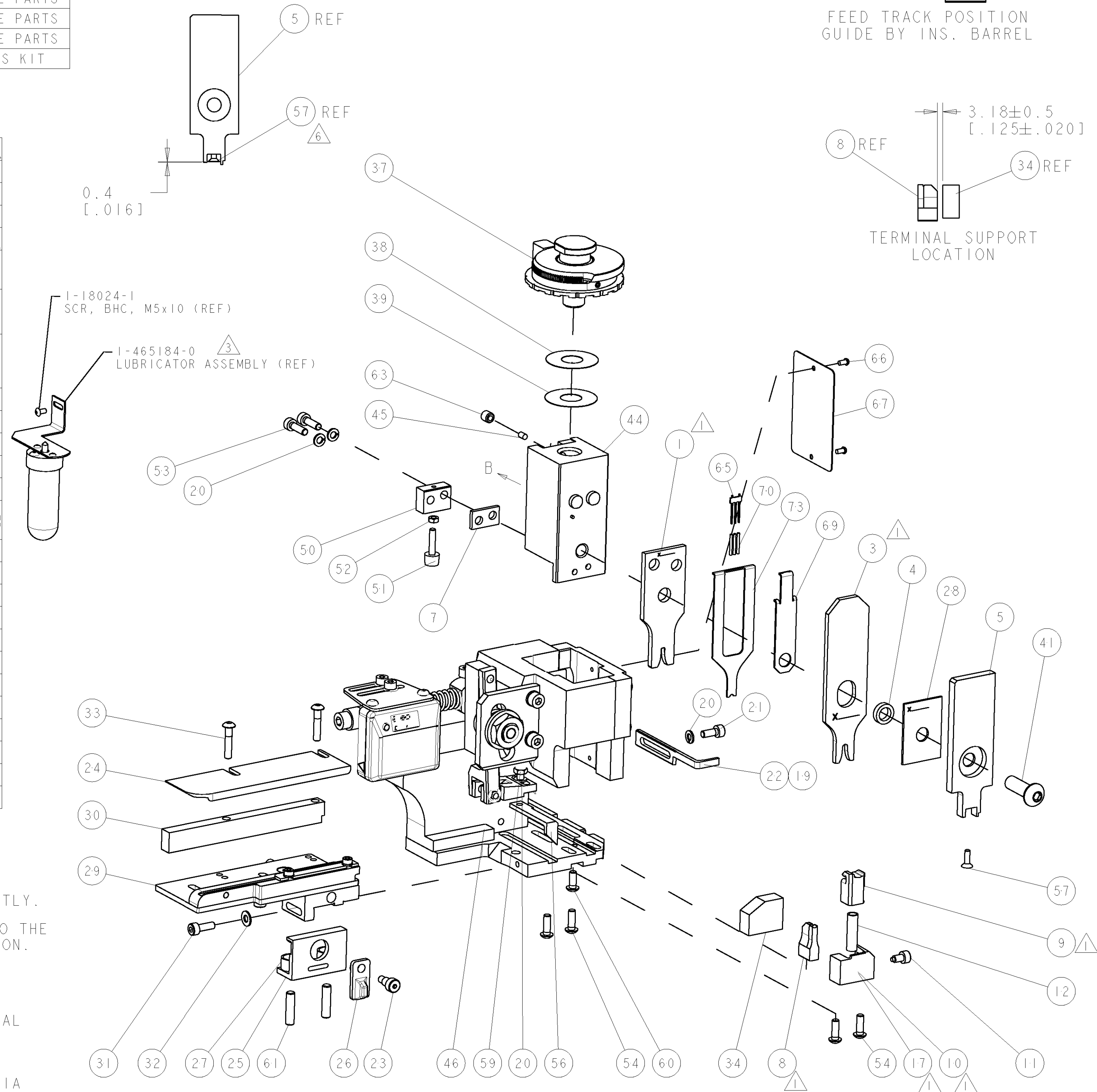


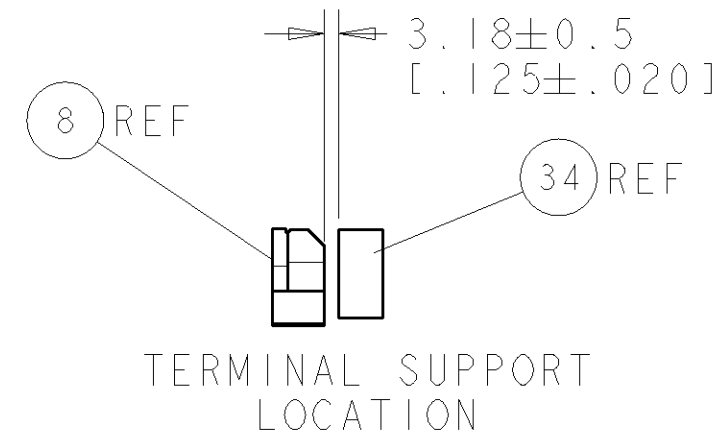
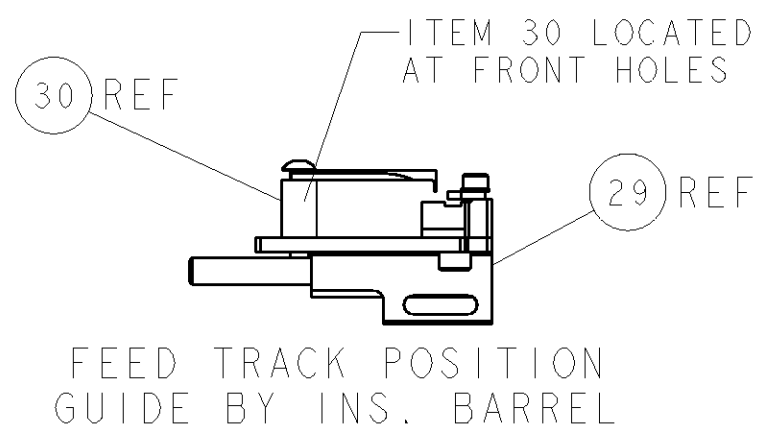
VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE
 Diagram showing the post-feed 40mm stroke configuration. A vertical plate (47) is shown with a horizontal rod (49) passing through it. The rod is positioned at the bottom of the plate, indicating a 40mm stroke.	 Diagram showing the post-feed 30mm stroke configuration. A vertical plate (47) is shown with a horizontal rod (49) passing through it. The rod is positioned at the bottom of the plate, indicating a 30mm stroke.	 Diagram showing the pre-feed 30mm stroke configuration. A vertical plate (48) is shown with a horizontal rod (49) passing through it. The rod is positioned at the bottom of the plate, indicating a 30mm stroke.	 Diagram showing the pre-feed 40mm stroke configuration. A vertical plate (48) is shown with a horizontal rod (49) passing through it. The rod is positioned at the bottom of the plate, indicating a 40mm stroke.



* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO



SET UP PAGE 458637-3					LOC A	DIST 66	REVISIONS				
P		LTR		DESCRIPTION			DATE	DWN	APVD		
		A		SEE ECO-07-001305			17JAN2007	DP	MC		
I	I	I	I	I	1490525-1	DEPRESSOR, WIRE				73	
-	-	-	-	-	-	-				72	
I	I	I	I	I	1338705-3	DOCUMENTATION PACKAGE				71	
3	3	3	3	3	1-23147-4	SPRING, COMPRESSION				70	
I	I	I	I	I	1490524-2	DEPRESSOR, SPACER				69	
-	-	-	-	-	-	-				68	
I	I	I	I	I	461264-5	PLATE, IDENTIFICATION				67	
2	2	2	2	2	21017-2	SCREW, DRIVE				66	
I	I	I	I	I	1424350-1	HOLDER, PIN, WIRED				65	
-	-	-	-	-	-	-				64	
I	I	I	I	I	3-18031-0	SCR, SET, CUP POINT M6 X 6.0				63	
-	-	-	-	-	-	-				62	
2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0				61	
I	I	I	I	I	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)				60	
I	I	I	I	I	5-18022-2	SCR, HEX HD CAP M4 X 8.0				59	
-	-	-	-	-	-	-				58	
I	I	I	I	I	985575-3	SCR, FLT SKT HD CAP M3 X 10.0				57	
I	I	I	I	I	1338685-1	PAWL, FEED				56	
-	-	-	-	-	-	-				55	
4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)				54	
2	2	2	2	2	9-18023-6	SCR, SKT HD CAP M4 X 14.0				53	
I	I	I	I	I	18030-1	NUT, HEX, REG M3				52	
I	I	I	I	I	811242-5	BUMPER, HOLD DOWN				51	
I	I	I	I	I	690753-2	SPACER, TONKER				50	
I	I	I	I	I	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)				49	
I	-	-	-	I	1338675-1	CAM, UNIVERSAL PRE FEED				48	
-	I	I	-	I	1338676-1	CAM, UNIVERSAL POST-FEED				47	
I	I	I	I	I	1320999-3	APPLICATOR SUBASSEMBLY, HDI				46	
I	I	I	I	I	690191-1	PLUG,NYLON				45	
I	I	I	I	I	1338660-1	RAM				44	
-	-	-	-	-	-	-				43	
-	-	-	-	-	-	-				42	
I	I	I	I	I	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)				41	
-	-	-	-	-	-	-				40	
I	I	I	I	I	690125-1	SHIM SUB-ASSY				39	
I	I	I	I	I	469367-1	SHIM				38	
I	I	I	I	I	879103-2	FINE ADJUST HEAD ASSEMBLY				37	
-	-	-	-	-	-	-				36	
-	-	-	-	-	-	-				35	
I	I	I	I	I	1320934-1	SUPPORT, TERMINAL				34	
2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)				33	
I	I	I	I	I	18027-2	WASHER, FLAT, REG M4				32	
I	I	I	I	I	1-18023-2	SCR, SKT HD CAP M4 X 12.0				31	
I	I	I	I	I	1320908-1	SPACER, STRIP GUIDE				30	
I	I	I	I	I	1633073-2	STRIP GUIDE ASSEMBLY				29	
I	I	I	I	I	1-455888-0	SPACER, CRIMPER				28	
2	2	2	2	2	1-22284-0	SPRING, COMPRESSION				27	
I	I	I	I	I	356835-1	LEVER, DRAG RELEASE				26	
I	I	I	I	I	240792-1	DRAG, TERMINAL				25	
I	I	I	I	I	1320928-1	PLATE, STRIP GUIDE				24	
I	I	I	I	I	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0				23	
-	I	I	-	I	690472-2	STRIPPER				22	
I	I	I	I	I	1-18023-1	SCR, SKT HD CAP M4 X 10.0				21	
4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4				20	
I	-	-	-	I	690472-1	STRIPPER				19	
-	-	-	-	-	-	-				18	
-	-	I	-	-	1338684-2	SHEAR HOLDER, FRONT				17	
-	-	-	-	-	-	-				16	
-	-	-	-	-	-	-				15	
-	-	-	-	-	-	-				14	
-	-	-	-	-	-	-				13	
I	I	I	I	I	3-22280-3	SPRING, COMPRESSION				12	
I	I	I	I	I	356885-5	STOP, SHEAR				11	
I	I	-	I	I	1-1320921-0	SHEAR HOLDER, FRONT, CUT				10	
I	I	I	I	I	318707-1	FLOATING SHEAR, FRONT				9	
2	2	I	I	I	1-1633132-5	ANVIL, COMBINATION .090				8	
I	I	I	I	I	240641-9	SPACER				7	
-	-	-	-	-	-	-				6	
I	I	I	I	I	1338680-1	DEPRESSOR, SHEAR				5	
I	I	I	I	I	238011-2	BLOCK, CRIMPER SPACER				4	
2	2	I	I	I	456135-6	CRIMPER, INSULATION O PREMIUM				3	
-	-	-	-	-	-	-				2	
2	2	I	I	I	2-456406-2	CRIMPER, WIRE PREMIUM				1	
6	-72	-71	-6	-2	-1	PART NO	DESCRIPTION			ITEM NO	
1 - TO CORRELATE TECHNICALLY FROM TYPICAL ELECTRONICS CORPORATION 1 - TO CORRELATE THE CONTROLLING ENGINEERING ORGANIZATION GROUPS BE CONTACTED FOR THE LATEST REVISION.					DWN L LOFTHOUSE	19DEC2006	tyco Electronics			Tyco Electronics Harrisburg, PA 17105-3608	
TOLERANCES, UNLESS OTHERWISE SPECIFIED: 0 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±					APVD M. CLIFFORD	19DEC2006	NAME			FINE ADJUST SIDE FEED HDI APPLICATOR	
FINISH					APPLICATION SPEC See Table		SIZE A	CAGE CODE 00779	DRAWING NO C=1528748	RESTRICTED TO -	
CUSTOMER DRAWING					SCALE			3:5	SHEET	1 OF 1	
					REV			A			

Mouser Electronics

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[1528748-2](#)