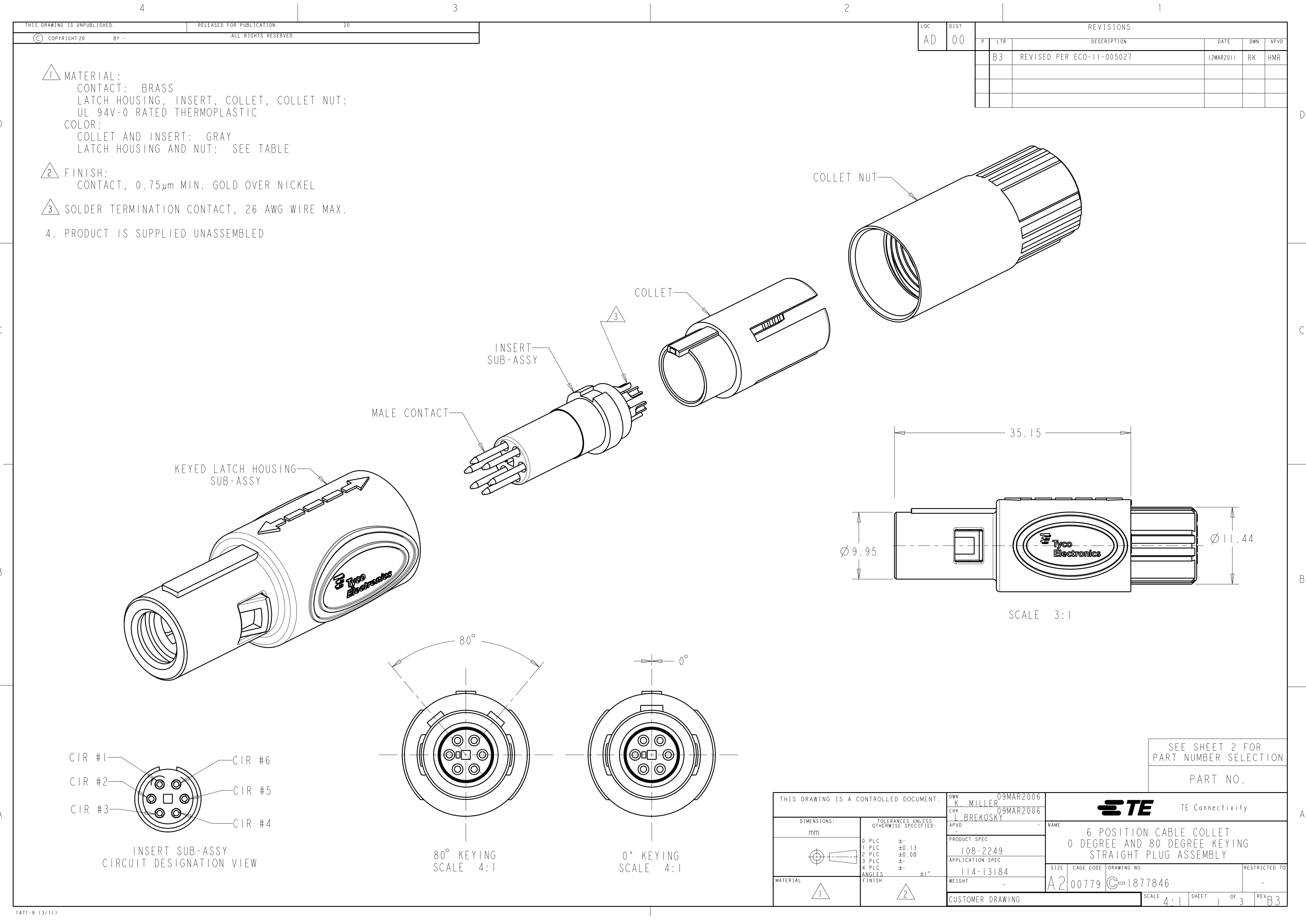




THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION	20
© COPYRIGHT 20	BY -	ALL RIGHTS RESERVED.	

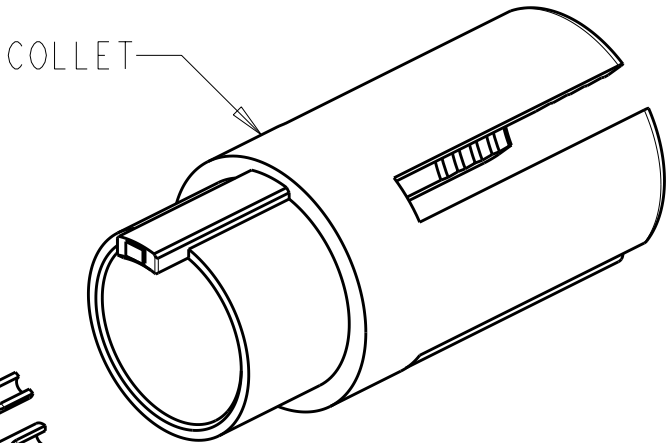
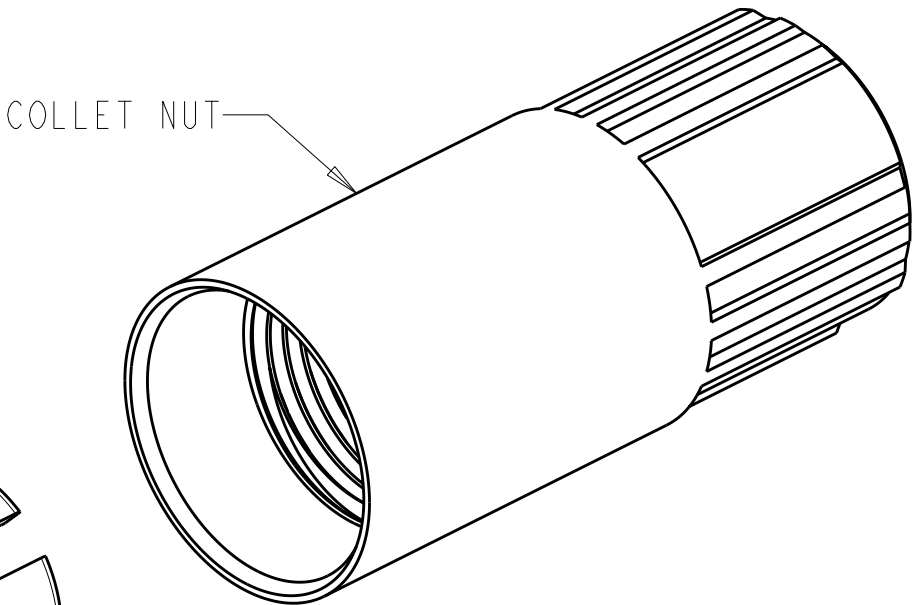
LOC	DIST	REVISIONS					
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			B3	REVISED PER ECO-11-005027	12MAR2011	RK	HMR

1 MATERIAL:
CONTACT: BRASS
LATCH HOUSING, INSERT, COLLET, COLLET NUT:
UL 94V-0 RATED THERMOPLASTIC
COLOR:
COLLET AND INSERT: GRAY
LATCH HOUSING AND NUT: SEE TABLE

2 FINISH:
CONTACT, 0.75µm MIN. GOLD OVER NICKEL

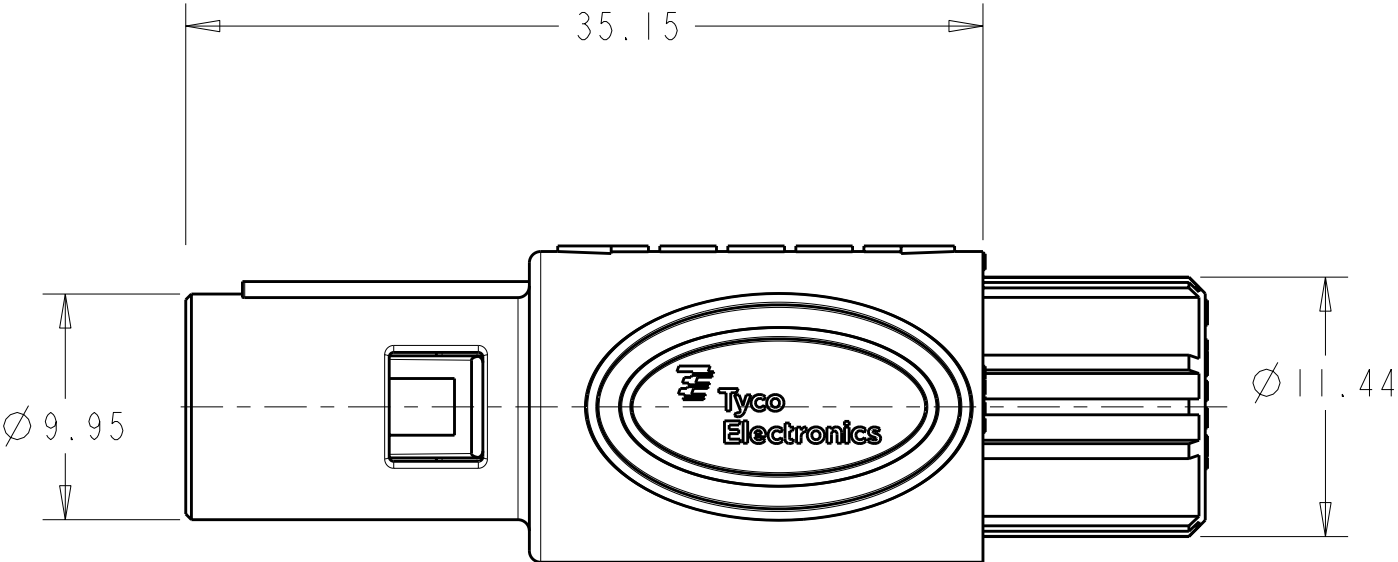
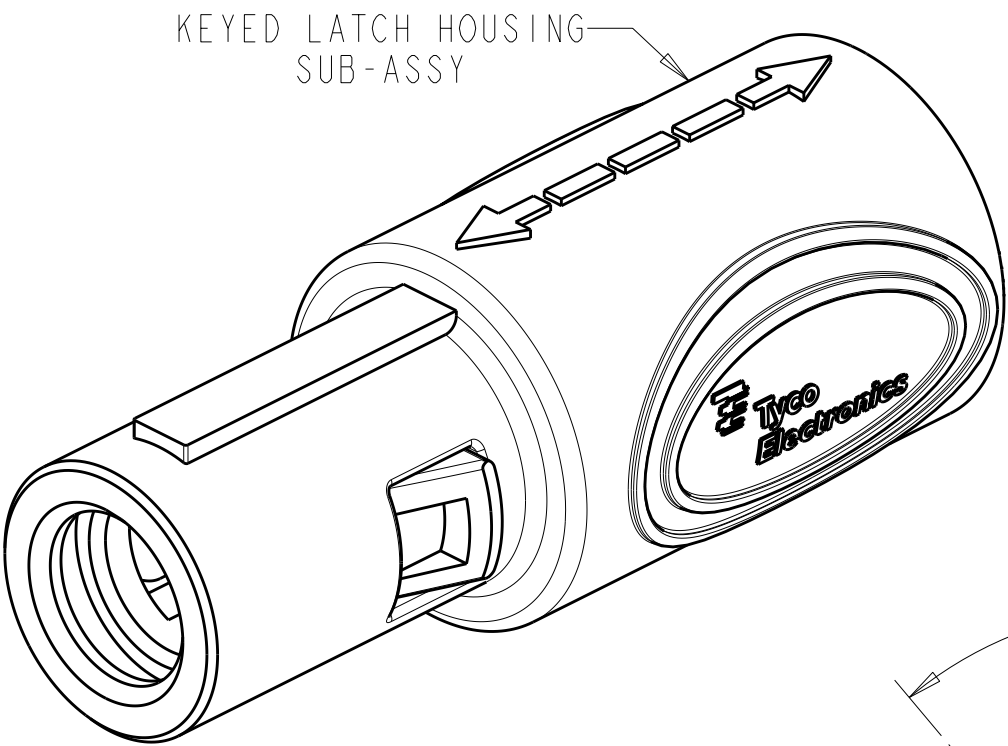
3 SOLDER TERMINATION CONTACT, 26 AWG WIRE MAX.

4. PRODUCT IS SUPPLIED UNASSEMBLED

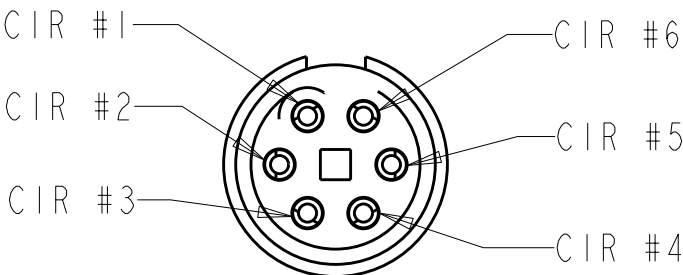


INSERT
SUB-ASSY

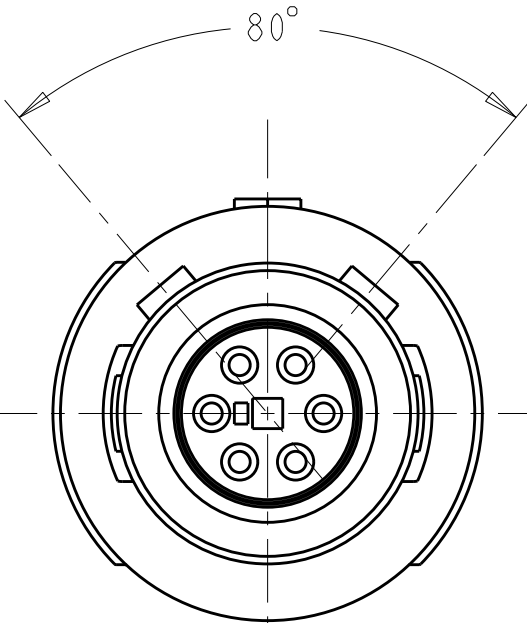
MALE CONTACT



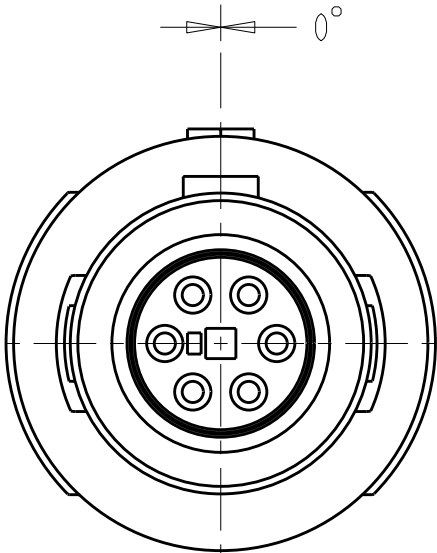
SCALE 3:1



INSERT SUB-ASSY
CIRCUIT DESIGNATION VIEW



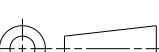
80° KEYING
SCALE 4:1



0° KEYING
SCALE 4:1

SEE SHEET 2 FOR
PART NUMBER SELECTION

PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN K. MILLER CHK L. BREKOSKY APVD -		09MAR2006 09MAR2006 -		 TE Connectivity									
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		6 POSITION CABLE COLLET 0 DEGREE AND 80 DEGREE KEYING STRAIGHT PLUG ASSEMBLY									
		0 PLC ± 1 PLC ±0.13 2 PLC ±0.08 3 PLC ± 4 PLC ± ANGLES ±1° FINISH		PRODUCT SPEC 108-2249 APPLICATION SPEC 114-13184 WEIGHT -		SIZE A2		CAGE CODE 00779		DRAWING NO C-1877846		RESTRICTED TO -			
MATERIAL 				CUSTOMER DRAWING				SCALE 4:1		SHEET 1		OF 3		REV B3	

THIS DRAWING IS UNPUBLISHED.	RELEASED FOR PUBLICATION	20
© COPYRIGHT 20 BY - ALL RIGHTS RESERVED.		

LOC		DIST		REVISIONS					
AD		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
46-6			-	SEE SHEET 1			-	-	-

Ø 2.7-Ø 3.9	BLUE	GRAY	80°	7-1877846-2
Ø 4.0-Ø 5.2	BLUE	GRAY	80°	7-1877846-1
Ø 5.3-Ø 6.5	BLUE	GRAY	80°	7-1877846-0
Ø 2.7-Ø 3.9	BLUE	GRAY	0°	6-1877846-9
Ø 4.0-Ø 5.2	BLUE	GRAY	0°	6-1877846-8
Ø 5.3-Ø 6.5	BLUE	GRAY	0°	6-1877846-7
Ø 2.7-Ø 3.9	BLUE	BLACK	80°	6-1877846-6
Ø 4.0-Ø 5.2	BLUE	BLACK	80°	6-1877846-5
Ø 5.3-Ø 6.5	BLUE	BLACK	80°	6-1877846-4
Ø 2.7-Ø 3.9	BLUE	BLACK	0°	6-1877846-3
Ø 4.0-Ø 5.2	BLUE	BLACK	0°	6-1877846-2
Ø 5.3-Ø 6.5	BLUE	BLACK	0°	6-1877846-1
Ø 2.7-Ø 3.9	GREEN	GRAY	80°	6-1877846-0
Ø 4.0-Ø 5.2	GREEN	GRAY	80°	5-1877846-9
Ø 5.3-Ø 6.5	GREEN	GRAY	80°	5-1877846-8
Ø 2.7-Ø 3.9	GREEN	GRAY	0°	5-1877846-7
Ø 4.0-Ø 5.2	GREEN	GRAY	0°	5-1877846-6
Ø 5.3-Ø 6.5	GREEN	GRAY	0°	5-1877846-5
Ø 2.7-Ø 3.9	GREEN	BLACK	80°	5-1877846-4
Ø 4.0-Ø 5.2	GREEN	BLACK	80°	5-1877846-3
Ø 5.3-Ø 6.5	GREEN	BLACK	80°	5-1877846-2
Ø 2.7-Ø 3.9	GREEN	BLACK	0°	5-1877846-1
Ø 4.0-Ø 5.2	GREEN	BLACK	0°	5-1877846-0
Ø 5.3-Ø 6.5	GREEN	BLACK	0°	4-1877846-9
Ø 2.7-Ø 3.9	YELLOW	GRAY	80°	4-1877846-8
Ø 4.0-Ø 5.2	YELLOW	GRAY	80°	4-1877846-7
Ø 5.3-Ø 6.5	YELLOW	GRAY	80°	4-1877846-6
Ø 2.7-Ø 3.9	YELLOW	GRAY	0°	4-1877846-5
Ø 4.0-Ø 5.2	YELLOW	GRAY	0°	4-1877846-4
Ø 5.3-Ø 6.5	YELLOW	GRAY	0°	4-1877846-3
Ø 2.7-Ø 3.9	YELLOW	BLACK	80°	4-1877846-2
Ø 4.0-Ø 5.2	YELLOW	BLACK	80°	4-1877846-1
Ø 5.3-Ø 6.5	YELLOW	BLACK	80°	4-1877846-0
Ø 2.7-Ø 3.9	YELLOW	BLACK	0°	3-1877846-9
Ø 4.0-Ø 5.2	YELLOW	BLACK	0°	3-1877846-8
Ø 5.3-Ø 6.5	YELLOW	BLACK	0°	3-1877846-7
CABLE RANGE	COLLET NUT COLOR	LATCH HOUSING COLOR	KEYING	PART NO.
PART NUMBERS 37 THRU 72				

Ø 2.7-Ø 3.9	WHITE	GRAY	80°	3-1877846-6
Ø 4.0-Ø 5.2	WHITE	GRAY	80°	3-1877846-5
Ø 5.3-Ø 6.5	WHITE	GRAY	80°	3-1877846-4
Ø 2.7-Ø 3.9	WHITE	GRAY	0°	3-1877846-3
Ø 4.0-Ø 5.2	WHITE	GRAY	0°	3-1877846-2
Ø 5.3-Ø 6.5	WHITE	GRAY	0°	3-1877846-1
Ø 2.7-Ø 3.9	WHITE	BLACK	80°	3-1877846-0
Ø 4.0-Ø 5.2	WHITE	BLACK	80°	2-1877846-9
Ø 5.3-Ø 6.5	WHITE	BLACK	80°	2-1877846-8
Ø 2.7-Ø 3.9	WHITE	BLACK	0°	2-1877846-7
Ø 4.0-Ø 5.2	WHITE	BLACK	0°	2-1877846-6
Ø 5.3-Ø 6.5	WHITE	BLACK	0°	2-1877846-5
Ø 2.7-Ø 3.9	RED	GRAY	80°	2-1877846-4
Ø 4.0-Ø 5.2	RED	GRAY	80°	2-1877846-3
Ø 5.3-Ø 6.5	RED	GRAY	80°	2-1877846-2
Ø 2.7-Ø 3.9	RED	GRAY	0°	2-1877846-1
Ø 4.0-Ø 5.2	RED	GRAY	0°	2-1877846-0
Ø 5.3-Ø 6.5	RED	GRAY	0°	1-1877846-9
Ø 2.7-Ø 3.9	RED	BLACK	80°	1-1877846-8
Ø 4.0-Ø 5.2	RED	BLACK	80°	1-1877846-7
Ø 5.3-Ø 6.5	RED	BLACK	80°	1-1877846-6
Ø 2.7-Ø 3.9	RED	BLACK	0°	1-1877846-5
Ø 4.0-Ø 5.2	RED	BLACK	0°	1-1877846-4
Ø 5.3-Ø 6.5	RED	BLACK	0°	1-1877846-3
Ø 2.7-Ø 3.9	GRAY	GRAY	80°	1-1877846-2
Ø 4.0-Ø 5.2	GRAY	GRAY	80°	1-1877846-1
Ø 5.3-Ø 6.5	GRAY	GRAY	80°	1-1877846-0
Ø 2.7-Ø 3.9	GRAY	GRAY	0°	1877846-9
Ø 4.0-Ø 5.2	GRAY	GRAY	0°	1877846-8
Ø 5.3-Ø 6.5	GRAY	GRAY	0°	1877846-7
Ø 2.7-Ø 3.9	BLACK	BLACK	80°	1877846-6
Ø 4.0-Ø 5.2	BLACK	BLACK	80°	1877846-5
Ø 5.3-Ø 6.5	BLACK	BLACK	80°	1877846-4
Ø 2.7-Ø 3.9	BLACK	BLACK	0°	1877846-3
Ø 4.0-Ø 5.2	BLACK	BLACK	0°	1877846-2
Ø 5.3-Ø 6.5	BLACK	BLACK	0°	1877846-1
CABLE RANGE	COLLET NUT COLOR	LATCH HOUSING COLOR	KEYING	PART NO.
PART NUMBERS I THRU 36				

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 09MAR2006 K. MILLER CHK 09MAR2006 L. BREKOSKY		 TE Connectivity	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		6 POSITION CABLE COLLET 0 DEGREE AND 80 DEGREE KEYING STRAIGHT PLUG ASSEMBLY	
		APVD - PRODUCT SPEC 108-2249			
0 PLC ±- 1 PLC ±0.13 2 PLC ±0.08 3 PLC ±- 4 PLC ±- ANGLES ±1°		APPLICATION SPEC 114-13184			
MATERIAL FINISH		WEIGHT -			
-		-		SIZE A2	
		CAGE CODE 00779		DRAWING NO C-1877846	
		-		RESTRICTED TO -	
		CUSTOMER DRAWING		SCALE 4:1	
				SHEET 2 of 3	
				REV B3	

LOC	DIST	REVISIONS					
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-

PART NUMBERS 73 THRU 84

TE Connectivity

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[6-1877846-2](#)