

RoHS  
Ready 



## Heavy Duty Sealed Connector Series (HDSCS) for Industrial & Commercial Vehicles



INDUSTRIAL & COMMERCIAL  
TRANSPORTATION

# Industrial & Commercial Transportation

When every connection counts, TE Connectivity delivers reliable connectivity products designed to withstand harsh environmental conditions for on and off-highway vehicles and recreational transportation. As a world leader in rough and rugged connectivity, you can depend on TE Connectivity to provide innovative solutions for field applications where failure is not an option.

## We go to extremes to make every connection count

The Industrial & Commercial Transportation business unit of TE Connectivity is a world leader in connectors and interconnect systems for use in the toughest and harshest environments. From trucks to tractors, from motorcycles to recreational vehicles, we offer products that work just as hard as the vehicles in which they are installed.

Our intelligent yet robust solutions and technologies function reliably in applications with high vibration and extreme temperature characteristics. The new business unit combines the service portfolios of DEUTSCH and TE Connectivity under one roof. The DEUTSCH brand is a global leader in interconnect solutions for use in heavy equipment and harsh industrial environments.

TE Connectivity has been among the world leaders in interconnect systems for automotive and system manufacturers for over 50 years. We offer you one of the world's most comprehensive connector product portfolios.

Thanks to the breadth of our product range, our global presence and our innovative strength, we are able to develop targeted solutions for the most demanding requirements of a rapidly changing market.

We engineer tough products for your application needs. We know that dependability is a must in the field or at the site. That's why our engineers designed rugged, high vibration resistant connector solutions to meet your application requirements.

## Support

We provide options to meet your needs. TE Connectivity offers sales options to service all Industrial & Commercial Transportation customers, including factory direct, LADD Distribution and third party distribution. Contact your local sales representative for more information.

Please note our global contacts on page 57.





INDUSTRIAL & COMMERCIAL  
TRANSPORTATION

## Industrial & Commercial Transportation Markets

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### On-Highway Vehicles

These include trucks (class 6 – 8, and utility), buses (city buses, coaches, school buses) and emergency vehicles.



### Off-Highway Vehicles

In this segment, we equip construction vehicles such as front-loaders, dump trucks, excavators and bulldozers. In agriculture vehicles, our products are widely used in tractors and combine harvesters, for example. This segment also includes special vehicles like industrial lifts or material handling vehicles.



### Recreational Transportation

From boats (including personal watercraft) to motorcycles, scooters, snowmobiles, ATVs and recreational vehicles, the range of recreational vehicles is broad.

Whatever the application, we have a connector to match.



# Industrial & Commercial Transportation

Industrial & Commercial Transportation has the ideal product series for every harsh environment. Our time-tested, high vibration resistant products and technologies provide the right solution for your applications and requirements.

## We go to extremes to make every connection count

### Interconnection Systems

TE Connectivity's electrical and electronic interconnection products and solutions are used to electrically and mechanically join wires and cables, printed circuit boards, integrated circuit packages and batteries.



### Cable Assemblies

TE Connectivity is your partner for vehicle-specific cable assemblies. We offer research and development capabilities, prototypes and samples, as well as manufacturing facilities for special cable assemblies.



### Hybrid & Electric Mobility Solutions

Electric mobility is changing the way engineers think about vehicles. The way they're designed and engineered. The way they're fueled. Even the way the fuel is delivered. And we're right there with you helping complete the connections for current and next-generation hybrid and electric mobility and the charging infrastructure. TE Connectivity's complete portfolio of connection and protection systems includes battery connectivity systems, connectors, cable assemblies, high-voltage relays and contactors, power distribution units and customer-specific designs.



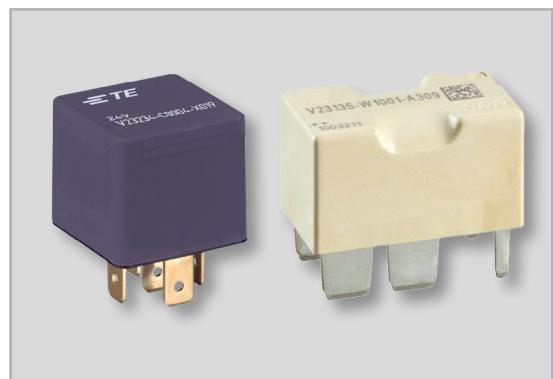
## Sensors

TE Connectivity provides contactless and electromechanical sensor products with robust housing technologies, connection systems and temperature-resistant design for use in a variety of industrial and commercial transportation applications.



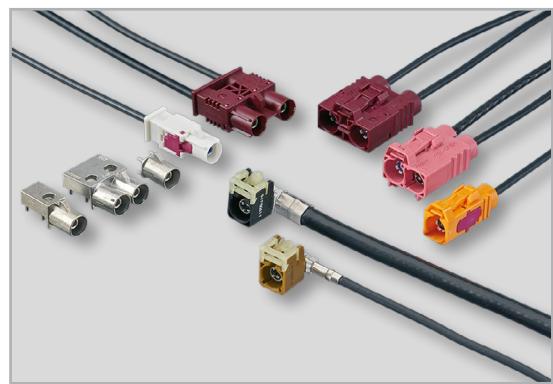
## Relays

TE Connectivity's 24 V relay product line includes a broad range of robust and versatile relays for many diverse applications within trucks, buses, agricultural tractors, construction equipment and other heavy duty commercial vehicles. With increased contact gaps and other key design features, these relays are designed for use in challenging environments where they may regularly encounter extended periods of shock and vibration.



## Infotainment

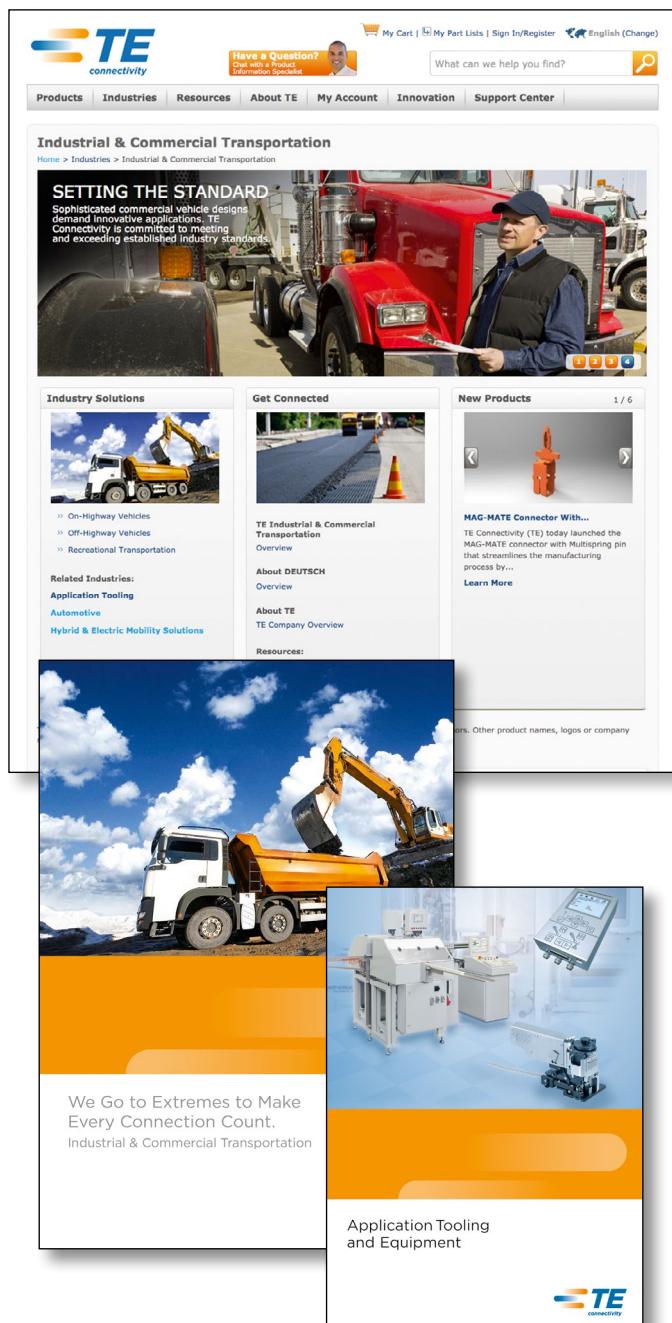
TE Connectivity offers a wide variety of infotainment solutions for consumer port connections, high data rate applications, next-generation harness architecture, board-to-board connections and vehicle-to-vehicle communication.



# Industrial & Commercial Transportation

The TE Connectivity Industrial & Commercial Transportation website is an innovative and interactive source for application information, product updates and technical solutions.

## Industrial & Commercial Transportation online



### Product and Machine Literature

TE Connectivity Industrial & Commercial Transportation offers a variety of product specific catalogs, brochures and high impact flyers to help better serve you!

For more information on literature for TE Connectivity Industrial & Commercial Transportation, please contact your local organization or go to [www.te.com/en/industries/industrial-commercial-transportation.html](http://www.te.com/en/industries/industrial-commercial-transportation.html)

### TE Products

[www.te.com/en/products/product-landing.html](http://www.te.com/en/products/product-landing.html)

### Product Information Center (PIC)

You can rely on TE Connectivity's PIC Team to provide you support for answers to your general information or technical questions in an efficient and effective manner.

To reach our PIC staff, please contact your local organization or see our Global Contacts page. Please contact us at [www.te.com/support-center](http://www.te.com/support-center)



INDUSTRIAL & COMMERCIAL  
TRANSPORTATION

***Every connection counts***

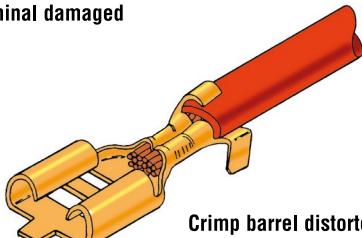
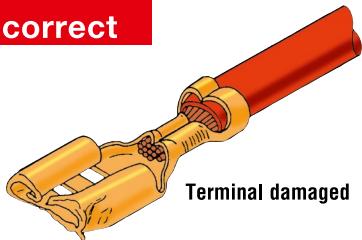
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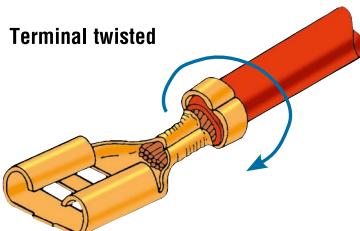
***We are worldwide the right connection  
for the toughest jobs***

Quality Guidelines

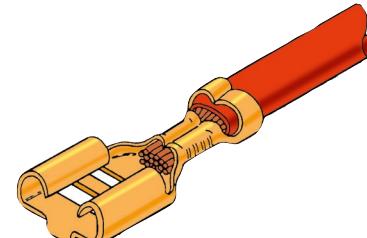
**Incorrect**



Terminal twisted



Cut off tab deformed



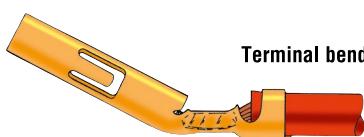
Crimp height too tight



Insulation inside the wire crimp



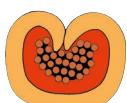
Terminal bend



Bellmouth on wrong end



**INSULATION CRIMP**



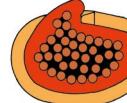
Insulation is pierced and could damage conductor



Insulation material is pierced



Insulation is not securely held



Insulation is over crimped



Insulation legs are not closed



Insulation is not securely held  
Legs do not overlap

**WIRE CRIMP**

Incorrect applicator adjustment

Asymmetric crimp



Terminal feed  
incorrectly adjusted

Unacceptable  
formation excessive  
flash and/or cracks



Anvil and crimper  
not aligned or worn

Incorrect terminal/wire selection

Wire size too large



Crimp barrel  
does not close

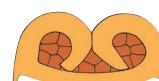
Incorrect crimp height adjustment

Crimp height  
too loose



Insufficient  
deformation,  
showing voids

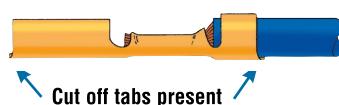
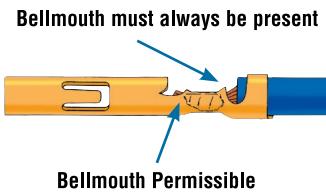
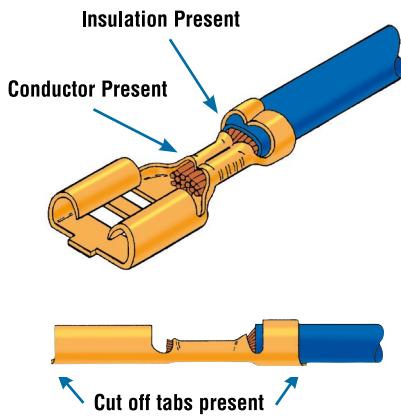
Crimp height  
too tight



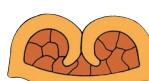
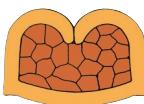
Flash at under  
side of crimp,  
due to over crimping

## Quality Guidelines

## Correct



Correct selection of wire, terminal and applicator



Crimp barrel is closed, legs support each other

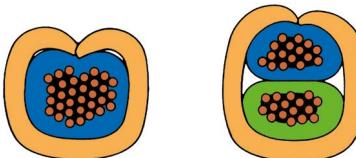
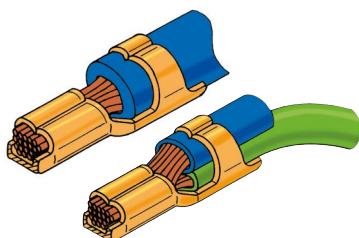
Sufficient gap between legs and bottom of crimp

All strands are equally distributed and deformed

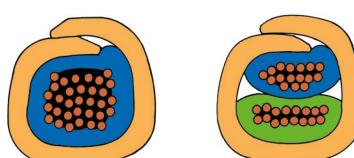
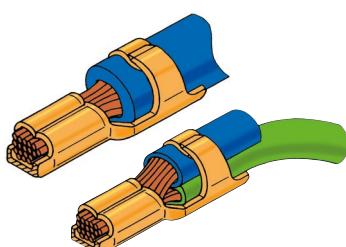
## INSULATION CRIMP

Correct Insulation Diameter, Applicator and Terminal

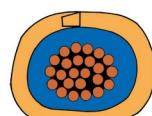
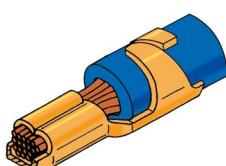
## F-CRIMP


 Insulation is securely held  
Crimp barrel closed

## OVERLAP CRIMP


 Insulation is securely held  
Legs overlap

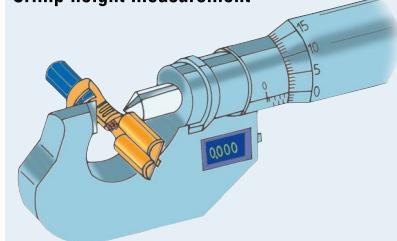
## WRAP OVER CRIMP


 Insulation securely held  
Legs must pass each other

## Test

## WIRE CRIMP

Crimp height measurement

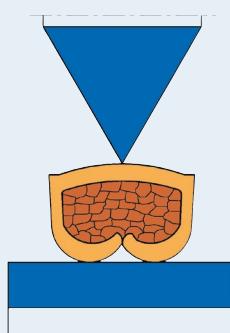


Crimp heights and tolerances

For crimp height tolerances for any given contact, please refer to the relevant application specification.

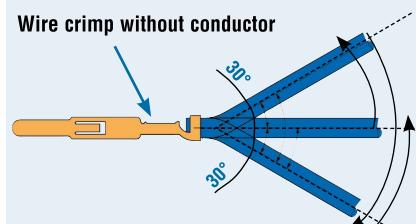
Examples:

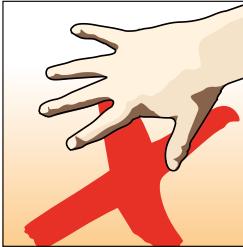
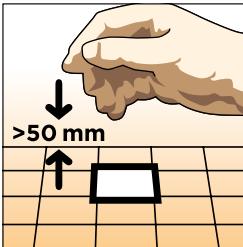
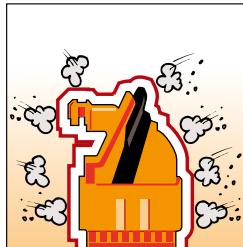
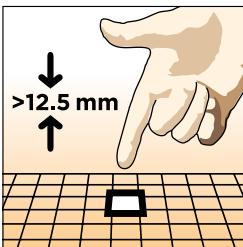
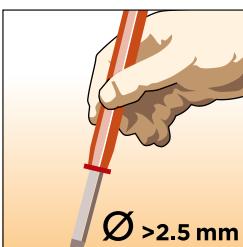
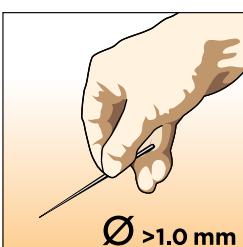
| Contact | Part No.         | Wire Range (mm <sup>2</sup> ) | Tolerance (mm) | Application Spec. |
|---------|------------------|-------------------------------|----------------|-------------------|
| MQS     | 962885<br>962886 | 0.2–0.5                       | ± 0.03         | 114-18025         |
| JPT     | 927775           | 0.5–1.0                       | ± 0.05         | 114-18050         |
| JPT     | 927773           | 1.5–2.5                       | ± 0.05         | 114-18050         |

 Digital Crimp Height Micrometer  
(0.001 mm increments) acc. to DIN ISO 9001  
Part No. 547203-1


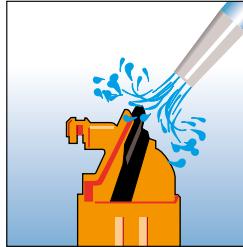
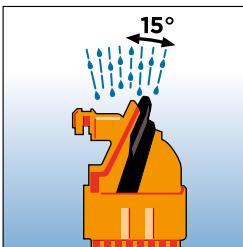
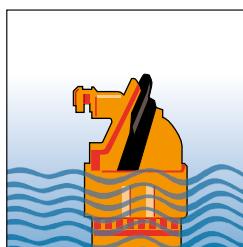
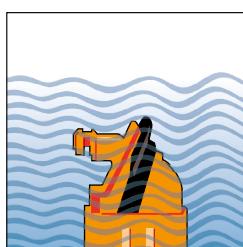
## INSULATION CRIMP

Wire crimp without conductor


 Insulation must be  
securely held  
after bend test

| 1st Digit | Against Foreign Objects (incl. Dust)  | 1st Digit | Against Foreign Objects (incl. Dust)   |
|-----------|---|-----------|--|
| <b>0</b>  |    |           |  |
|           | Not protected.  | <b>5K</b> |  |
| <b>1</b>  |    |           |  |
|           | Protected against solid objects greater than 50 mm (ex. back of hand).              | <b>6K</b> |  |
| <b>2</b>  |   |           |  |
|           | Protected against solid objects greater than 12.5 mm (ex. finger).                  |           |  |
| <b>3</b>  |  |           |  |
|           | Protected against solid objects greater than 2.5 mm (ex. tool).                     |           |  |
| <b>4</b>  |  |           |  |
|           | Protected against solid objects greater than 1.0 mm (ex. wire).                     |           |  |

## IP Code (Elements and Significance acc. to IEC 60529 and DIN 40050)

| 2nd Digit | Against Water   | 2nd Digit | Against Water  |
|-----------|---|-----------|--|
| 0         | <br>Not protected.   | 5         | <br>Protected against jetting water.   |
| 1         | <br>Protected against vertically dripping water.                 | 6         | <br>Protected against powerfully jetting water.  |
| 2         | <br>Protected against dripping water when tilted up to 15°.     | 6K        | <br>Protected against powerfully jetting water with increased pressure (Automotive).            |
| 3         | <br>Protected against spraying water (up to 60° inclination).  | 7         | <br>Protected against the temporary effects of immersion up to 1 meter.                        |
| 4         | <br>Protected against splashing water.                         | 8         | <br>Protected against continuous submersion agreed with customer, but more severe than code 7. |
| 4K        | <br>Protected against splashing water with increased pressure. | 9K        | <br>Protected against high-pressure/steam-jet cleaning (Automotive).                           |

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## Restriction on the Use of Hazardous Substances (RoHS)

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### Restriction on the use of Hazardous Substances (RoHS)

At TE Connectivity, we're ready to support your RoHS requirements. We've assessed more than 1.5 million end items/components for RoHS compliance, and issued new part numbers where any change was required to eliminate the restricted materials. Part numbers in this catalog are identified as:

#### RoHS Compliant

Part numbers in this catalog are RoHS Compliant, unless marked otherwise.

These products comply with European Union Directive 2002/95/EC as amended 1 January 2006 that restricts the use of lead, mercury, cadmium, hexavalent chromium, PBB, and PBDE in certain electrical and electronic products sold into the EU as of 1 July 2006.

**Note:** For purposes of this Catalog, included within the definition of RoHS Compliant are products that are clearly "Out of Scope" of the RoHS Directive such as hand tools and other non-electrical accessories.

#### Non-RoHS Compliant

These part numbers are identified with a "♦" symbol. These products do not comply with the material restrictions of the European Union Directive 2002/95/EC.

#### 5 of 6 Compliant

A "●" symbol identifies these part numbers. These products do not fully comply with the European Union Directive 2002/95/EC because they contain lead in solderable interfaces (they do not contain any of the other five restricted substances above allowable limits). However, these products may be suitable for use in RoHS applications where there is an application-based exception for lead in solders, such as the server, storage, or networking infrastructure exemption.

**Note:** Information regarding RoHS compliance is provided based on reasonable inquiry of our suppliers and represents our current actual knowledge based on the information provided by our suppliers. This information is subject to change. For latest compliance status, refer to our website referenced below.

#### Getting the information you need

Our comprehensive on-line RoHS Customer Support Center provides a forum to answer your questions and support your RoHS needs. A RoHS FAQ (Frequently Asked Questions) is available with links to more detailed information. You can also submit RoHS questions and receive a response within 24 hours during a normal work week. The Support Center also provides:

- Cross-Reference from Non-compliant to Compliant Products
- Ability to browse RoHS Compliant Products in our on-line catalog:  
<http://www.te.com/commerce/alt/RohsAltHome.do>
- Downloadable Technical Data Customer Information Presentation
- More detailed information regarding the definitions used above

So whatever your questions when it comes to RoHS, we've got the answers at <http://www.te.com/customersupport/rohssupportcenter/>

**RoHS**  
Customer  
Support  
Center 

## AWG Conversion Table (Average Value)

## Conversion Tables

Most of the wire size ranges are mentioned in  $\text{mm}^2$ , as well as the insulation diameters which are in many cases only in mm's.

We therefore included the conversion tables on page X and page XI.

Please note that wire and insulation sizes are for guidance only.

Consult the customer drawing for precise detail.

| AWG Code | Diameter (Inch) | Diameter (mm) | F ( $\text{mm}^2$ ) |
|----------|-----------------|---------------|---------------------|
| 000000   | 0.5800          | 14.733        | 170.0               |
| 00000    | 0.5165          | 13.13         | 135.0               |
| 0000     | 0.4600          | 11.684        | 103.8               |
| 000      | 0.4096          | 10.40         | 79.0                |
| 00       | 0.3648          | 9.27          | 67.5                |
| 0        | 0.3249          | 8.25          | 53.4                |
| 1        | 0.2893          | 7.34          | 42.2                |
| 2        | 0.2576          | 6.55          | 33.7                |
| 3        | 0.2294          | 5.82          | 26.6                |
| 4        | 0.2043          | 5.18          | 21.0                |
| 5        | 0.1819          | 4.62          | 16.9                |
| 6        | 0.1620          | 4.115         | 13.25               |
| 7        | 0.1443          | 3.66          | 10.25               |
| 8        | 0.1285          | 3.26          | 8.34                |
| 9        | 0.1144          | 2.90          | 6.6                 |
| 10       | 0.1019          | 2.59          | 5.27                |
| 11       | 0.0907          | 2.30          | 4.15                |
| 12       | 0.0808          | 2.05          | 3.3                 |
| 13       | 0.0720          | 1.83          | 2.63                |
| 14       | 0.0641          | 1.63          | 2.08                |
| 15       | 0.0571          | 1.45          | 1.65                |
| 16       | 0.0508          | 1.29          | 1.305               |
| 17       | 0.0453          | 1.14          | 1.01                |
| 18       | 0.0403          | 1.02          | 0.79                |
| 19       | 0.0359          | 0.91          | 0.65                |
| 20       | 0.0320          | 0.81          | 0.51                |
| 21       | 0.0285          | 0.72          | 0.407               |
| 22       | 0.0253          | 0.64          | 0.32                |
| 23       | 0.0226          | 0.57          | 0.255               |
| 24       | 0.0201          | 0.51          | 0.205               |
| 25       | 0.0179          | 0.455         | 0.162               |
| 26       | 0.0159          | 0.40          | 0.125               |
| 27       | 0.0142          | 0.36          | 0.102               |
| 28       | 0.0126          | 0.320         | 0.08                |
| 29       | 0.0113          | 0.287         | 0.0646              |
| 30       | 0.0100          | 0.254         | 0.0516              |
| 31       | 0.0089          | 0.226         | 0.04                |
| 32       | 0.0080          | 0.203         | 0.0324              |
| 33       | 0.0071          | 0.180         | 0.0255              |
| 34       | 0.0063          | 0.160         | 0.02                |
| 35       | 0.0056          | 0.142         | 0.0158              |
| 36       | 0.0050          | 0.127         | 0.0127              |
| 37       | 0.0045          | 0.114         | 0.01                |
| 38       | 0.0040          | 0.101         | 0.008               |
| 39       | 0.0035          | 0.089         | 0.0062              |
| 40       | 0.0031          | 0.079         | 0.0049              |
| 41       | 0.0028          | 0.071         | 0.00395             |
| 42       | 0.0025          | 0.064         | 0.00321             |
| 43       | 0.0022          | 0.056         | 0.00246             |
| 44       | 0.00198         | 0.050         | 0.00196             |
| 45       | 0.00176         | 0.045         |                     |
| 46       | 0.00157         | 0.040         |                     |
| 47       | 0.00140         | 0.036         |                     |
| 48       | 0.00124         | 0.031         |                     |
| 49       | 0.00110         | 0.028         |                     |
| 50       | 0.00099         | 0.025         |                     |

**Remark:** Starting from  $0.03 \text{ mm}^2$  (AWG 32) a wire can be crimped.

Conversion Table – Inch/mm

| Inch  | 0       | 0.001   | 0.002   | 0.003   | 0.004   | 0.005   | 0.006   | 0.007   | 0.008   | 0.009   |
|-------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| 0     | 0       | 0.0254  | 0.0508  | 0.0762  | 0.1016  | 0.1270  | 0.1524  | 0.1778  | 0.2032  | 0.2286  |
| 0.010 | 0.2540  | 0.2794  | 0.3048  | 0.3302  | 0.3556  | 0.3810  | 0.4064  | 0.4318  | 0.4572  | 0.4826  |
| 0.020 | 0.5080  | 0.5334  | 0.5588  | 0.5842  | 0.6096  | 0.6350  | 0.6604  | 0.6858  | 0.7112  | 0.7366  |
| 0.030 | 0.7620  | 0.7874  | 0.8128  | 0.8382  | 0.8636  | 0.8890  | 0.9144  | 0.9398  | 0.9652  | 0.9906  |
| 0.040 | 1.0160  | 1.0414  | 1.0668  | 1.0922  | 1.1176  | 1.1430  | 1.1684  | 1.1938  | 1.2192  | 1.2446  |
| 0.050 | 1.2700  | 1.2954  | 1.3208  | 1.3462  | 1.3716  | 1.3970  | 1.4224  | 1.4478  | 1.4732  | 1.4986  |
| 0.060 | 1.5240  | 1.5494  | 1.5748  | 1.6002  | 1.6256  | 1.6510  | 1.6764  | 1.7018  | 1.7272  | 1.7526  |
| 0.070 | 1.7780  | 1.8034  | 1.8288  | 1.8542  | 1.8796  | 1.9050  | 1.9304  | 1.9558  | 1.9812  | 2.0066  |
| 0.080 | 2.0320  | 2.0574  | 2.0828  | 2.1062  | 2.1336  | 2.1590  | 2.1844  | 2.2098  | 2.2352  | 2.2606  |
| 0.090 | 2.2860  | 2.3114  | 2.3368  | 2.3622  | 2.3876  | 2.4130  | 2.4384  | 2.4638  | 2.4892  | 2.5146  |
| 0.100 | 2.5400  | 2.5654  | 2.5908  | 2.6162  | 2.6416  | 2.6670  | 2.6924  | 2.7178  | 2.7432  | 2.7686  |
| 0.110 | 2.7940  | 2.8194  | 2.8448  | 2.8702  | 2.8956  | 2.9210  | 2.9464  | 2.9718  | 2.9972  | 3.0226  |
| 0.120 | 3.0480  | 3.0734  | 3.0988  | 3.1242  | 3.1496  | 3.1750  | 3.2004  | 3.2258  | 3.2512  | 3.2766  |
| 0.130 | 3.3020  | 3.3274  | 3.3528  | 3.3782  | 3.4036  | 3.4290  | 3.4544  | 3.4798  | 3.5052  | 3.5306  |
| 0.140 | 3.5560  | 3.5814  | 3.6068  | 3.6322  | 3.6576  | 3.6830  | 3.7084  | 3.7338  | 3.7592  | 3.7846  |
| 0.150 | 3.8100  | 3.8354  | 3.8608  | 3.8862  | 3.9116  | 3.9370  | 3.9624  | 3.9878  | 4.0132  | 4.0386  |
| 0.160 | 4.0640  | 4.0894  | 4.1148  | 4.1402  | 4.1656  | 4.1910  | 4.2164  | 4.2418  | 4.2672  | 4.2926  |
| 0.170 | 4.3180  | 4.3434  | 4.3688  | 4.3942  | 4.4196  | 4.4450  | 4.4704  | 4.4958  | 4.5212  | 4.5466  |
| 0.180 | 4.5720  | 4.5974  | 4.6228  | 4.6482  | 4.6736  | 4.6990  | 4.7244  | 4.7498  | 4.7752  | 4.8006  |
| 0.190 | 4.8260  | 4.8514  | 4.8768  | 4.9022  | 4.9276  | 4.9530  | 4.9784  | 5.0038  | 5.0292  | 5.0546  |
| 0.200 | 5.0800  | 5.1054  | 5.1308  | 5.1562  | 5.1816  | 5.2070  | 5.2324  | 5.2578  | 5.2832  | 5.3086  |
| 0.210 | 5.3340  | 5.3594  | 5.3848  | 5.4102  | 5.4356  | 5.4610  | 5.4864  | 5.5118  | 5.5372  | 5.5626  |
| 0.220 | 5.5880  | 5.6134  | 5.6388  | 5.6642  | 5.6896  | 5.7150  | 5.7404  | 5.7658  | 5.7912  | 5.8166  |
| 0.230 | 5.8420  | 5.8674  | 5.8928  | 5.9182  | 5.9436  | 5.9690  | 5.9944  | 6.0198  | 6.0452  | 6.0706  |
| 0.240 | 6.0960  | 6.1214  | 6.1468  | 6.1722  | 6.1976  | 6.2230  | 6.2484  | 6.2738  | 6.2992  | 6.3246  |
| 0.250 | 6.3500  | 6.3754  | 6.4008  | 6.4262  | 6.4516  | 6.4770  | 6.5024  | 6.5278  | 6.5532  | 6.5786  |
| 0.260 | 6.6040  | 6.6294  | 6.6548  | 6.6802  | 6.7056  | 6.7310  | 6.7564  | 6.7818  | 6.8072  | 6.8326  |
| 0.270 | 6.8580  | 6.8834  | 6.9088  | 6.9342  | 6.9596  | 6.9850  | 7.0104  | 7.0358  | 7.0612  | 7.0866  |
| 0.280 | 7.1120  | 7.1374  | 7.1628  | 7.1882  | 7.2136  | 7.2390  | 7.2644  | 7.2898  | 7.3152  | 7.3406  |
| 0.290 | 7.3660  | 7.3914  | 7.4168  | 7.4422  | 7.4676  | 7.4930  | 7.5184  | 7.5438  | 7.5692  | 7.5946  |
| 0.300 | 7.6200  | 7.6454  | 7.6708  | 7.6962  | 7.7216  | 7.7470  | 7.7724  | 7.7978  | 7.8232  | 7.8486  |
| 0.310 | 7.8740  | 7.8994  | 7.9248  | 7.9502  | 7.9756  | 8.0010  | 8.0264  | 8.0518  | 8.0772  | 8.1026  |
| 0.320 | 8.1280  | 8.1534  | 8.1788  | 8.2042  | 8.2296  | 8.2550  | 8.2804  | 8.3058  | 8.3312  | 8.3566  |
| 0.330 | 8.3820  | 8.4074  | 8.4328  | 8.4582  | 8.4836  | 8.5090  | 8.5344  | 8.5598  | 8.5852  | 8.6106  |
| 0.340 | 8.6360  | 8.6614  | 8.6868  | 8.7122  | 8.7376  | 8.7630  | 8.7884  | 8.8138  | 8.8392  | 8.8646  |
| 0.350 | 8.8900  | 8.9154  | 8.9408  | 8.9662  | 8.9916  | 9.0170  | 9.0424  | 9.0678  | 9.0932  | 9.1186  |
| 0.360 | 9.1440  | 9.1694  | 9.1948  | 9.2202  | 9.2456  | 9.2710  | 9.2964  | 9.3218  | 9.3472  | 9.3726  |
| 0.370 | 9.3980  | 9.4234  | 9.4488  | 9.4742  | 9.4996  | 9.5250  | 9.5504  | 9.5758  | 9.6012  | 9.6266  |
| 0.380 | 9.6520  | 9.6774  | 9.7028  | 9.7282  | 9.7536  | 9.7790  | 9.8044  | 9.8298  | 9.8552  | 9.8806  |
| 0.390 | 9.9060  | 9.9314  | 9.9568  | 9.9822  | 10.0076 | 10.0330 | 10.0584 | 10.0838 | 10.1092 | 10.1346 |
| 0.400 | 10.1600 | 10.1854 | 10.2108 | 10.2362 | 10.2616 | 10.2870 | 10.3124 | 10.3378 | 10.3632 | 10.3886 |
| 0.410 | 10.4140 | 10.4394 | 10.4648 | 10.4902 | 10.5156 | 10.5410 | 10.5664 | 10.5918 | 10.6172 | 10.6426 |
| 0.420 | 10.6680 | 10.6934 | 10.7188 | 10.7442 | 10.7696 | 10.7950 | 10.8204 | 10.8458 | 10.8712 | 10.8966 |
| 0.430 | 10.9220 | 10.9474 | 10.9728 | 10.9982 | 11.0236 | 11.0490 | 11.0744 | 11.0998 | 11.1252 | 11.1506 |
| 0.440 | 11.1760 | 11.2014 | 11.2268 | 11.2522 | 11.2776 | 11.3030 | 11.3284 | 11.3538 | 11.3792 | 11.4046 |
| 0.450 | 11.4300 | 11.4554 | 11.4808 | 11.5062 | 11.5316 | 11.5510 | 11.5824 | 11.6078 | 11.6332 | 11.6586 |
| 0.460 | 11.6840 | 11.7094 | 11.7348 | 11.7602 | 11.7856 | 11.8110 | 11.8364 | 11.8618 | 11.8872 | 11.9126 |
| 0.470 | 11.9380 | 11.9634 | 11.9888 | 12.0142 | 12.0396 | 12.0650 | 12.0904 | 12.1158 | 12.1412 | 12.1666 |
| 0.480 | 12.1920 | 12.2174 | 12.2428 | 12.2682 | 12.2936 | 12.3190 | 12.3444 | 12.3698 | 12.3952 | 12.4206 |
| 0.490 | 12.4460 | 12.4714 | 12.4968 | 12.5222 | 12.5476 | 12.5730 | 12.5984 | 12.6238 | 12.6492 | 12.6746 |
| 0.500 | 12.7000 |         |         |         |         |         |         |         |         |         |
| Inch  | 0       | 0.001   | 0.002   | 0.003   | 0.004   | 0.005   | 0.006   | 0.007   | 0.008   | 0.009   |

Conversion Table – Inch/mm (continued)

| Inch  | 0       | 0.001   | 0.002   | 0.003   | 0.004   | 0.005   | 0.006   | 0.007   | 0.008   | 0.009   |
|-------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| 0.500 | 12.7000 | 12.7254 | 12.7508 | 12.7762 | 12.8016 | 12.8270 | 12.8524 | 12.8778 | 12.9032 | 12.9286 |
| 0.510 | 12.9540 | 12.9794 | 13.0048 | 13.0302 | 13.0556 | 13.0810 | 13.1064 | 13.1318 | 13.1572 | 13.1826 |
| 0.520 | 13.2080 | 13.2334 | 13.2588 | 13.2842 | 13.3096 | 13.3350 | 13.3604 | 13.3858 | 13.4112 | 13.4366 |
| 0.530 | 13.4620 | 13.4874 | 13.5128 | 13.5382 | 13.5636 | 13.5890 | 13.6144 | 13.6398 | 13.6652 | 13.6906 |
| 0.540 | 13.7160 | 13.7414 | 13.7668 | 13.7922 | 13.8176 | 13.8430 | 13.8684 | 13.8938 | 13.9192 | 13.9446 |
| 0.550 | 13.9700 | 13.9954 | 14.0208 | 14.0462 | 14.0716 | 14.0970 | 14.1224 | 14.1478 | 14.1732 | 14.1986 |
| 0.560 | 14.2240 | 14.2494 | 14.2748 | 14.3002 | 14.3256 | 14.3510 | 14.3764 | 14.4018 | 14.4272 | 14.4526 |
| 0.570 | 14.4780 | 14.5034 | 14.5288 | 14.5542 | 14.5796 | 14.6050 | 14.6304 | 14.6558 | 14.6812 | 14.7066 |
| 0.580 | 14.7320 | 14.7574 | 14.7828 | 14.8082 | 14.8336 | 14.8590 | 14.8844 | 14.9098 | 14.9352 | 14.9606 |
| 0.590 | 14.9860 | 15.0114 | 15.0368 | 15.0622 | 15.0876 | 15.1130 | 15.1384 | 15.1638 | 15.1892 | 15.2146 |
| 0.600 | 15.2400 | 15.2654 | 15.2908 | 15.3162 | 15.3416 | 15.3670 | 15.3924 | 15.4178 | 15.4432 | 15.4686 |
| 0.610 | 15.4940 | 15.5194 | 15.5448 | 15.5702 | 15.5956 | 15.6210 | 15.6464 | 15.6718 | 15.6972 | 15.7226 |
| 0.620 | 15.7480 | 15.7734 | 15.7988 | 15.8242 | 15.8496 | 15.8750 | 15.9004 | 15.9258 | 15.9512 | 15.9766 |
| 0.630 | 16.0020 | 16.0274 | 16.0528 | 16.0782 | 16.1036 | 16.1290 | 16.1544 | 16.1798 | 16.2052 | 16.2306 |
| 0.640 | 16.2560 | 16.2814 | 16.3068 | 16.3322 | 16.3576 | 16.3830 | 16.4084 | 16.4338 | 16.4592 | 16.4846 |
| 0.650 | 16.5100 | 16.5354 | 16.5608 | 16.5862 | 16.6116 | 16.6370 | 16.6624 | 16.6878 | 16.7132 | 16.7386 |
| 0.660 | 16.7640 | 16.7894 | 16.8148 | 16.8402 | 16.8656 | 16.8910 | 16.9164 | 16.9418 | 16.9672 | 16.9926 |
| 0.670 | 17.0180 | 17.0434 | 17.0688 | 17.0942 | 17.1196 | 17.1450 | 17.1704 | 17.1958 | 17.2212 | 17.2466 |
| 0.680 | 17.2720 | 17.2974 | 17.3228 | 17.3482 | 17.3736 | 17.3990 | 17.4244 | 17.4498 | 17.4752 | 17.5006 |
| 0.690 | 17.5260 | 17.5514 | 17.5768 | 17.6022 | 17.6276 | 17.6530 | 17.6784 | 17.7038 | 17.7292 | 17.7546 |
| 0.700 | 17.7800 | 17.8054 | 17.8308 | 17.8562 | 17.8816 | 17.9070 | 17.9324 | 17.9528 | 17.9832 | 18.0086 |
| 0.710 | 18.0340 | 18.0594 | 18.0848 | 18.1102 | 18.1356 | 18.1610 | 18.1864 | 18.2118 | 18.2372 | 18.2626 |
| 0.720 | 18.2880 | 18.3134 | 18.3388 | 18.3642 | 18.3896 | 18.4150 | 18.4404 | 18.4658 | 18.4912 | 19.5166 |
| 0.730 | 18.5420 | 18.5674 | 18.5928 | 18.6182 | 18.6436 | 18.6690 | 18.6944 | 18.7198 | 18.7452 | 18.7706 |
| 0.740 | 18.7960 | 18.8214 | 18.8468 | 18.8722 | 18.8976 | 18.9230 | 18.9484 | 18.9738 | 18.9992 | 19.0246 |
| 0.750 | 19.0500 | 19.0754 | 19.1008 | 19.1262 | 19.1516 | 19.1170 | 19.2024 | 19.2278 | 19.2532 | 19.2786 |
| 0.760 | 19.3040 | 19.3294 | 19.3548 | 19.3802 | 19.4056 | 19.4310 | 19.4564 | 19.4818 | 19.5072 | 19.5326 |
| 0.770 | 19.5580 | 19.5834 | 19.6088 | 19.6342 | 19.6596 | 19.6850 | 19.7104 | 19.7358 | 19.7612 | 19.7886 |
| 0.780 | 19.8120 | 19.8374 | 19.8628 | 19.8882 | 19.9136 | 19.9390 | 19.9644 | 19.9898 | 20.0152 | 20.0406 |
| 0.790 | 20.0660 | 20.0914 | 20.1168 | 20.1422 | 20.1676 | 20.1930 | 20.2184 | 20.2438 | 20.2692 | 20.2946 |
| 0.800 | 20.3200 | 20.3454 | 20.3708 | 20.3962 | 20.4216 | 20.4470 | 20.4724 | 20.4978 | 20.5232 | 20.5486 |
| 0.810 | 20.5740 | 20.5994 | 20.6248 | 20.6502 | 20.6756 | 20.7010 | 20.7264 | 20.7518 | 20.7772 | 20.8026 |
| 0.820 | 20.8280 | 20.8534 | 20.8788 | 20.9042 | 20.9296 | 20.9550 | 20.9804 | 21.0058 | 21.0312 | 21.0566 |
| 0.830 | 21.0820 | 21.1074 | 21.1328 | 21.1582 | 21.1836 | 21.2090 | 21.2344 | 21.2598 | 21.2852 | 21.3106 |
| 0.840 | 21.3360 | 21.3614 | 21.3868 | 21.4122 | 21.4376 | 21.4630 | 21.4884 | 21.5138 | 21.5392 | 21.5646 |
| 0.850 | 21.5900 | 21.6154 | 21.6408 | 21.6662 | 21.6916 | 21.7170 | 21.7424 | 21.7678 | 21.7932 | 21.8186 |
| 0.860 | 21.8440 | 21.8694 | 21.8948 | 21.9202 | 21.9456 | 21.9710 | 21.9964 | 22.0218 | 22.0472 | 22.0726 |
| 0.870 | 22.0980 | 22.1234 | 22.1488 | 22.1742 | 22.1996 | 22.2250 | 22.2504 | 22.2758 | 22.3012 | 22.3266 |
| 0.880 | 22.3520 | 22.3774 | 22.4028 | 22.4282 | 22.4536 | 22.4790 | 22.5044 | 22.5298 | 22.5552 | 22.5806 |
| 0.890 | 22.6060 | 22.6314 | 22.6568 | 22.6822 | 22.7076 | 22.7330 | 22.7584 | 22.7838 | 22.8092 | 22.8346 |
| 0.900 | 22.8600 | 22.8854 | 22.9108 | 22.9362 | 22.9616 | 22.9870 | 23.0124 | 23.0378 | 23.0632 | 23.0886 |
| 0.910 | 23.1140 | 23.1394 | 23.1648 | 23.1902 | 23.2156 | 23.2410 | 23.2664 | 23.2918 | 23.3172 | 23.3426 |
| 0.920 | 23.3680 | 23.3934 | 23.4188 | 23.4442 | 23.4696 | 23.4950 | 23.5204 | 23.5458 | 23.5712 | 23.5966 |
| 0.930 | 23.6220 | 23.6474 | 23.6728 | 23.6982 | 23.7236 | 23.7490 | 23.7744 | 23.7998 | 23.8252 | 23.8506 |
| 0.940 | 23.8760 | 23.9014 | 23.9268 | 23.9522 | 23.9776 | 24.0030 | 24.0284 | 24.0538 | 24.0792 | 24.1046 |
| 0.950 | 24.1300 | 24.1554 | 24.1808 | 24.2062 | 24.2316 | 24.2570 | 24.2824 | 24.3078 | 24.3332 | 24.3586 |
| 0.960 | 24.3840 | 24.4094 | 24.4348 | 24.4602 | 24.4856 | 24.5110 | 24.5364 | 24.5618 | 24.5812 | 24.6126 |
| 0.970 | 24.6380 | 24.6634 | 24.6888 | 24.7142 | 24.7396 | 24.7650 | 24.7904 | 24.8158 | 24.8412 | 24.8666 |
| 0.980 | 24.8920 | 24.9174 | 24.9428 | 24.9682 | 24.9936 | 25.0190 | 25.0444 | 25.0698 | 25.0952 | 25.1206 |
| 0.990 | 25.1460 | 25.1714 | 25.1968 | 25.2222 | 25.2476 | 25.2730 | 25.2984 | 25.3228 | 25.3492 | 25.3746 |
| 1.000 | 25.4000 |         |         |         |         |         |         |         |         |         |
| Inch  | 0       | 0.001   | 0.002   | 0.003   | 0.004   | 0.005   | 0.006   | 0.007   | 0.008   | 0.009   |

## Table of Contents



On-Highway  
Vehicles



Off-Highway  
Vehicles



Recreational  
Transportation

| Page  |                |   |   |   |
|---|----------------|---|---|---|
| <b>Heavy Duty Sealed Connector Series (HDSCS)</b> |                |   |   |   |
| Introduction                                      | 1              |   |   |   |
| <b>Contact Systems</b>                            |                |   |   |   |
| Introduction                                      | 3              |   |   |   |
| <b>AMP MCP 1.5K Contact System</b>                | <b>4 - 6</b>   | ✓ | ✓ | ✓ |
| Sealed Receptacle Contacts                        | 4              | ✓ | ✓ | ✓ |
| Sealed Tab Contacts                               | 5              | ✓ | ✓ | ✓ |
| Single Wire Seals and Sealing Plugs               | 6              | ✓ | ✓ | ✓ |
| <b>AMP MCP 2.8 Contact System</b>                 | <b>7 - 9</b>   |   |   |   |
| Sealed Receptacle Contacts                        | 7              | ✓ | ✓ | ✓ |
| Single Wire Seals and Sealing Plugs               | 8 + 9          | ✓ | ✓ | ✓ |
| <b>AMP MCP 6.3/4.8K Contact System</b>            | <b>10 - 12</b> |   |   |   |
| Sealed Receptacle Contacts                        | 10             | ✓ | ✓ | ✓ |
| Sealed Tab Contacts                               | 11             | ✓ | ✓ | ✓ |
| Single Wire Seals and Sealing Plugs               | 12             | ✓ | ✓ | ✓ |
| <b>AMP MCP Housings and Connectors</b>            |                |   |   |   |
| Introduction                                      | 13             |   |   |   |
| <b>Group A</b>                                    | <b>14 - 19</b> |   |   |   |
| Sealed AMP MCP 2.8 Receptacle Housings            | 14             | ✓ | ✓ | ✓ |
| Sealed 2.8mm Tab Housings                         | 15             | ✓ | ✓ | ✓ |
| Sealed AMP MCP 1.5K Receptacle Housings           | 16             | ✓ | ✓ | ✓ |
| Sealed 1.5mm Tab Housings                         | 17             | ✓ | ✓ | ✓ |
| Accessories                                       | 19             | ✓ | ✓ | ✓ |
| <b>Group B</b>                                    | <b>20 - 25</b> |   |   |   |
| Sealed AMP MCP 2.8 Receptacle Housings            | 20             | ✓ | ✓ | ✓ |
| Sealed 2.8mm Tab Housing                          | 21             | ✓ | ✓ | ✓ |
| Sealed AMP MCP 1.5K Receptacle Housing            | 22             | ✓ | ✓ | ✓ |
| Sealed 1.5mm Tab Housing                          | 23             | ✓ | ✓ | ✓ |
| Accessories                                       | 25             | ✓ | ✓ | ✓ |

## Table of Contents


 On-Highway  
Vehicles

 Off-Highway  
Vehicles

 Recreational  
Transportation

| Page  |                |   |   |   |
|---|----------------|---|---|---|
| <b>Group C</b>                              | <b>26 – 33</b> |   |   |   |
| Sealed AMP MCP 2.8 Receptacle Housings      | 26             | ✓ | ✓ | ✓ |
| Sealed AMP MCP 1.5K/2.8 Receptacle Housings | 27             | ✓ | ✓ | ✓ |
| Sealed 1.5mm/2.8mm Tab Housings             | 28             | ✓ | ✓ | ✓ |
| Sealed AMP MCP 1.5K Receptacle Housings     | 29             | ✓ | ✓ | ✓ |
| Sealed 1.5mm Tab Housing                    | 30             | ✓ | ✓ | ✓ |
| Sealed AMP MCP 6.3 Receptacle Housing       | 31             | ✓ | ✓ | ✓ |
| Sealed 6.3mm Tab Housing                    | 32             | ✓ | ✓ | ✓ |
| Accessories                                 | 33             | ✓ | ✓ | ✓ |
| <b>Group D</b>                              | <b>34 – 41</b> |   |   |   |
| Sealed AmP MCP 1.5K Receptacle Housing      | 34             | ✓ | ✓ | ✓ |
| Sealed 1.5mm Tab Housing                    | 35             | ✓ | ✓ | ✓ |
| Sealed AMP MCP 2.8 Receptacle Housing       | 36             | ✓ | ✓ | ✓ |
| Sealed 2.8mm Tab Housing                    | 37             | ✓ | ✓ | ✓ |
| Sealed AMP MCP 1.5/2.8 Receptacle Housing   | 38             | ✓ | ✓ | ✓ |
| Sealed 1.5mm/2.8mm Tab Housing              | 39             | ✓ | ✓ | ✓ |
| Accessories                                 | 41             | ✓ | ✓ | ✓ |
| <b>Group E</b>                              | <b>42 – 51</b> |   |   |   |
| Sealed AMP MCP 2.8 Receptacle Housings      | 42             | ✓ | ✓ | ✓ |
| Sealed AMP MCP 1.5/2.8 Receptacle Housing   | 43             | ✓ | ✓ | ✓ |
| Sealed 1.5mm/2.8mm Tab Housing              | 44             | ✓ | ✓ | ✓ |
| Sealed AMP MCP 1.5/2.8 Receptacle Housing   | 45             | ✓ | ✓ | ✓ |
| Sealed 1.5mm/2.8mm Tab Housing              | 46             | ✓ | ✓ | ✓ |
| Sealed AMP MCP 1.5K Receptacle Housing      | 47             | ✓ | ✓ | ✓ |
| Sealed 1.5mm Tab Housing                    | 48             | ✓ | ✓ | ✓ |
| Sealed AMP MCP 6.3 Receptacle Housing       | 49             | ✓ | ✓ | ✓ |
| Sealed 6.3mm Tab Housing                    | 50             | ✓ | ✓ | ✓ |
| Accessories                                 | 51             | ✓ | ✓ | ✓ |
| <b>Application Tooling</b>                  | <b>53</b>      |   |   |   |
| <b>Numerical Index</b>                      | <b>54 – 55</b> |   |   |   |
| <b>Disclaimer and Trademarks</b>            | <b>56</b>      |   |   |   |



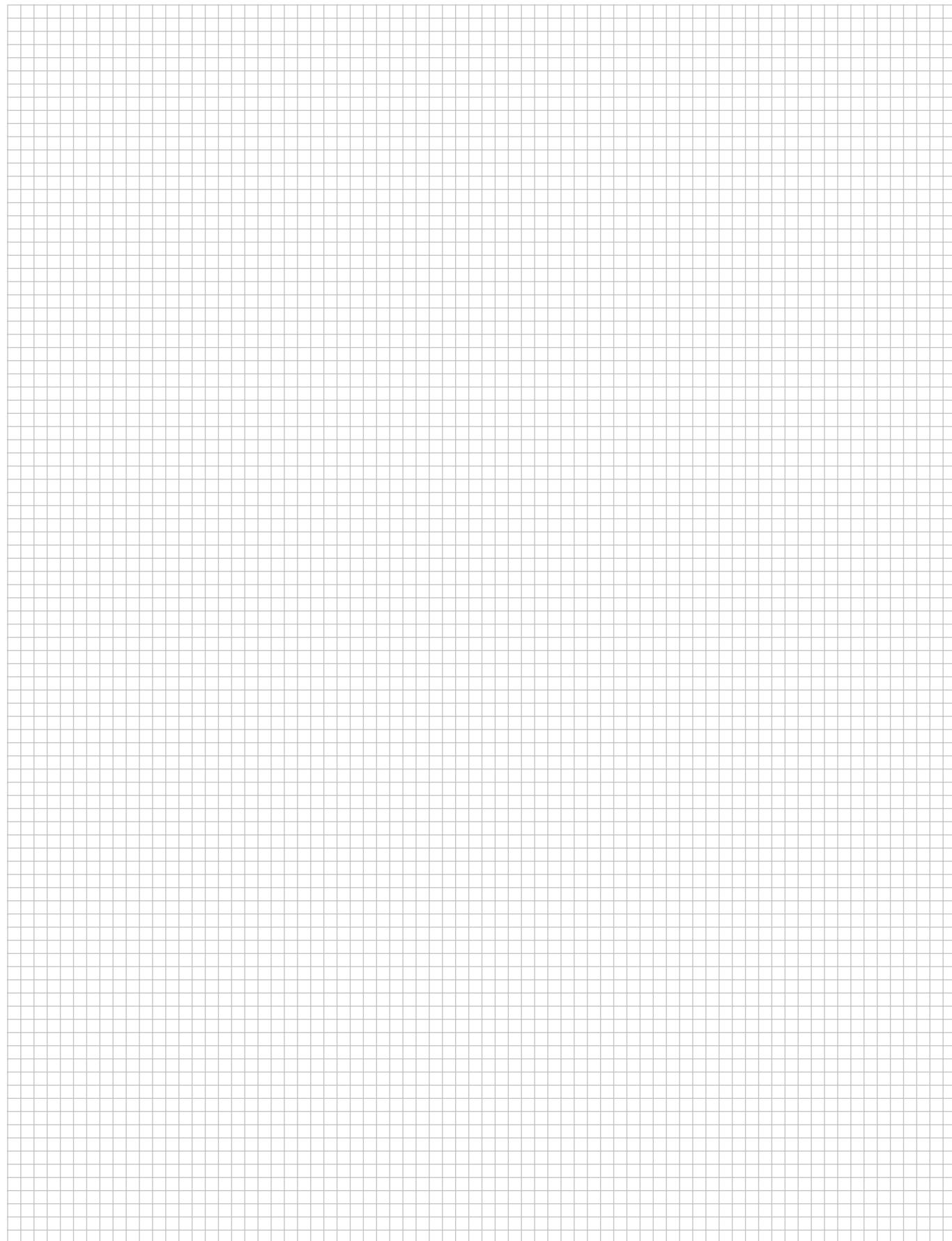
INDUSTRIAL & COMMERCIAL  
TRANSPORTATION

## Heavy Duty Sealed Connector Series (HDSCS)

Catalog 1654326-1  
Issued 11-2013

### Engineering Notes

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**Introduction****Heavy Duty Sealed  
Connector Series  
(HDSCS) for industrial  
& commercial vehicles.**

The Heavy Duty Sealed Connector Series, so called HDSCS, is targeted for the commercial vehicle industry and off-road applications. This wire-to-wire and wire-to-device connector program was designed to meet the rigorous demands of an industry that requires the highest standards in performance.

The HDSCS program consists of five groups of connectors in different sizes, starting from 2 up to 18 way connectors. In addition, mixed combinations with signal and power lines are available.

This HDSCS program will feature the AMP MCP 1.5K, AMP MCP 2.8 and AMP MCP 6.3/4.8K receptacles and tabs as a contact system.

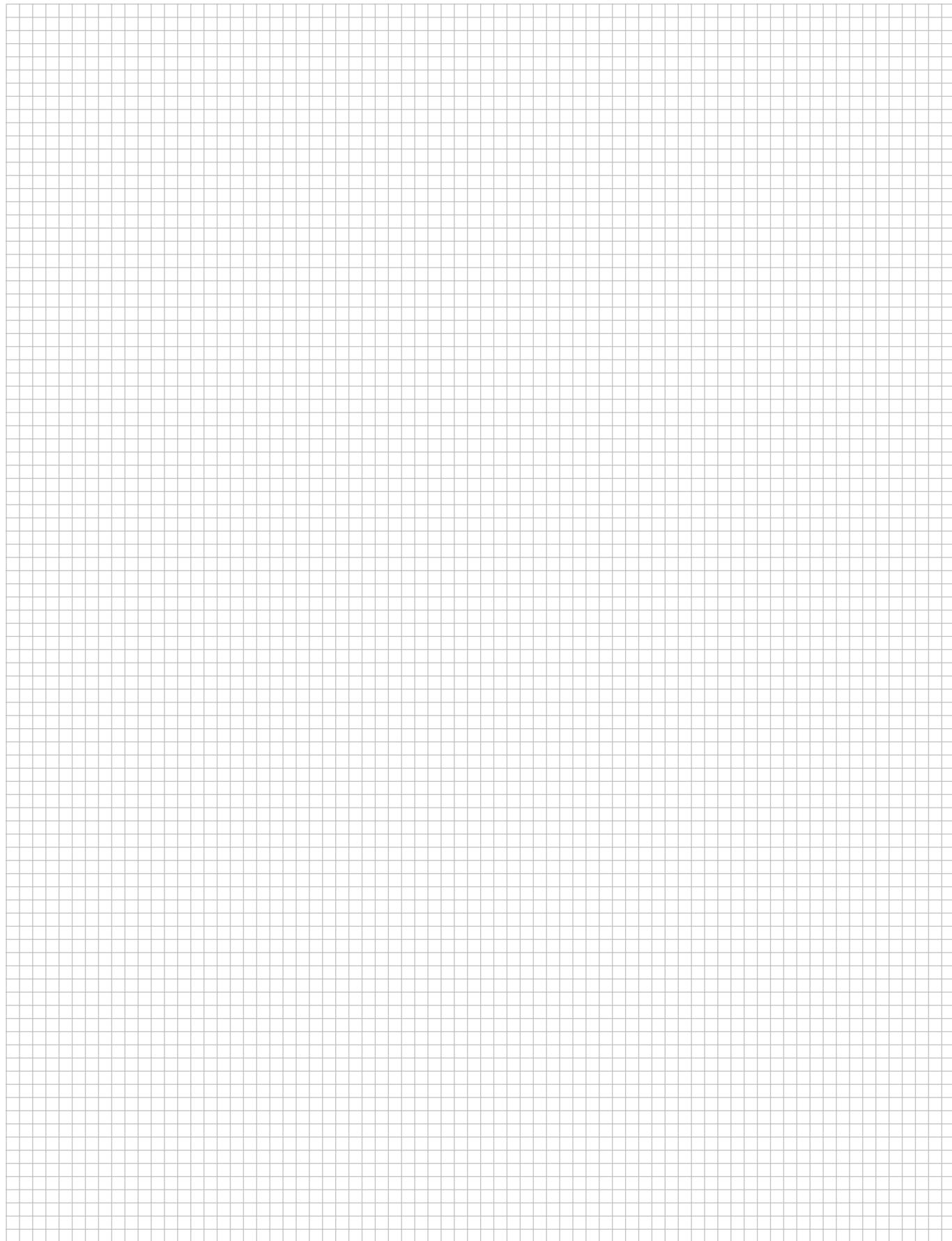
**Technical Features**

- High reliability status supported for long term use
- High vibration level supported
- Perfect design to avoid quality problems, reduce manufacturing and service cost
- Integrated secondary locking device delivered in pre-locked position
- Polarization, several keyings
- Clear handling, low mating force with a reliable slide locking mechanism delivered in pre-locked position

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### Engineering Notes

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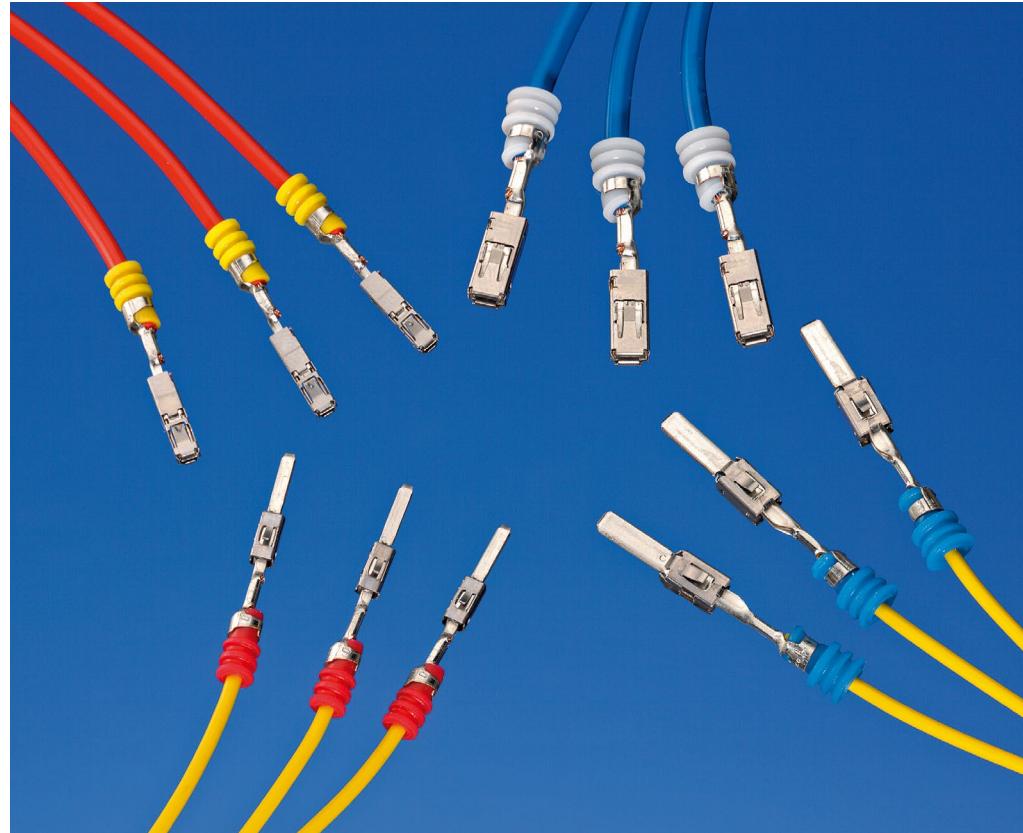


## Contact Systems

## Introduction



**The AMP MCP contact system offers high functionality for application in commercial vehicles.**



The AMP MCP contact system is mainly used in the automotive industry. Each contact consists of a flat receptacle, which mates with a flat tab. Every contact has got a steel spring and a copper alloy body.

The two-piece contact design means that the electrical and mechanical properties are separated. One end of the contact body is crimped to wire and the other end mates with the matching tab. The closed spring has got several functions and also different advantages for the complete contact system.

- Protection of the contact springs
- No over elongation of the contact springs possible under normal circumstances
- No possibility to connect from the rear side
- Protection against mechanical damage
- Good guiding in the cavity
- Secondary locking possible (from 4 directions)
- Assembly into housing fully-automatically

In addition there are usually two lances on the steel to spring. These serve to lock the contact securely in the housing.

The main advantages of the body are:

- Several contact points
- Large range of wire sizes (from 0.2mm<sup>2</sup> at AMP MCP 1.5K up to 6.0 mm<sup>2</sup> at AMP MCP 6.3/4.8K)
- Base material with very high current capability
- High vibrational load

Tabs and receptacles can be applied in both sealed and unsealed connectors.

AMP MCP contacts can be fast and economically arranged to the lead using TE Connectivity application tooling.

## Sealed Receptacle Contacts

## Technical Features

## Contact Material:

CuNiSi

Top Spring: Stainless Steel

## Contact Finish:

 Tin plated, selective silver plated,  
selective gold plated

## Wire Size Range:

 0.20–0.35 mm<sup>2</sup>, 0.5–1.0 mm<sup>2</sup>,  
>1.0–1.5 mm<sup>2</sup> (FLR Cable)

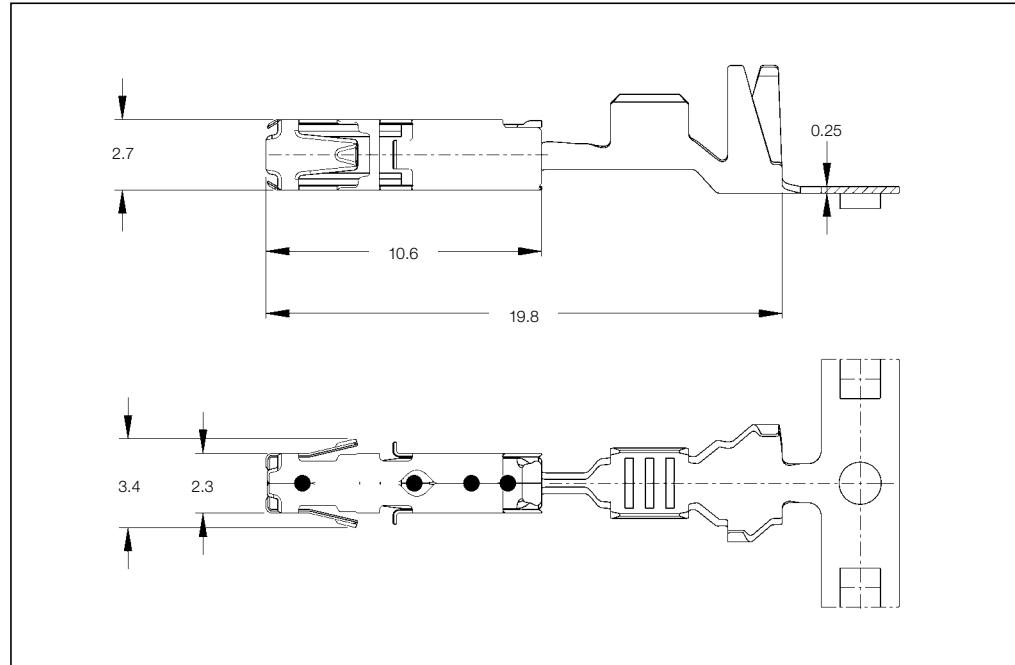
## Current Carrying Capacity:

 up to 20 Ampere  
(at 20 °C ambient temperature)

## Temperature Range:

 -40 °C ... +130 °C (tin plated)  
-40 °C ... +140 °C (silver plated)  
-40 °C ... +150 °C (gold plated)

## Mating Cycles:

 up to 10 cycles (tin plated)  
up to 50 cycles (silver plated)  
up to 100 cycles (gold plated)


## Contact Resistance:

 New State  $\leq 2 \text{ m}\Omega$ 

## Dimension of Male Contacts:

 $1.5^{+0.2}_{-0.1} \times 0.6^{+0.07}_{-0.03} \text{ mm}$ 

## Product Group Drawing:

1241436

## Mating Force:

Max. 6 N

## Extraction Tool:

Part No. 1-1579007-1

## Product Specification:

108-18716

## Unmating Force:

Max. 6 N

## Application Specification:

114-18386

•) Mating Cycles are depending on various technical influences and must be clarified in each individual case.

## Receptacle Contacts Single Wire Sealing System (SWS)

| Wire Size Range (mm <sup>2</sup> ) | Insulation Diameter (mm) |         | Material and Finish *  | Part Numbers |                  |             |                  |              |                    |
|------------------------------------|--------------------------|---------|------------------------|--------------|------------------|-------------|------------------|--------------|--------------------|
|                                    | FLK                      | FLR     |                        | Strip Form   | Package Quantity | Loose-Piece | Package Quantity | Applicator ♦ | Hand Tool Complete |
| 0.20–0.35                          | –                        | 1.1–1.4 | -1 / -2 / -3           | 1241378      | 4,500            | 1241379     | 500              | x-1528122-x  | 2063524-1          |
| 0.5–1.0                            | –                        | 1.4–2.1 | -1 / -2 / -3 / 1-xxx-2 | 1241380      | 4,500            | 1241381     | 500              | x-1528324-x  |                    |
| >1.0–1.5                           | –                        | 2.2–2.4 | -1 / -3                | 1418884      | 4,500            | 1418885     | 500              | x-1530008-x  | –                  |

## \*) Material and Finish:

♦) The pre- and suffix for the applicators depends on the applied termination equipment.

xxx-1 = CuNiSi, pre-tin plated

xxx-2 = CuNiSi, selective gold plated

xxx-3 = CuNiSi, selective silver plated

1-xxx-2 = CuNiSi, min. 1.27 µm selective gold plated

**Note:** All Part Numbers are RoHS and ELV compliant.

## Sealed Tab Contacts

**Tabs 1.6 x 0.6mm  
with modified  
steel top spring,  
mates with  
AMP MCP 1.5K  
contact system.**

**Extraction Tool:**

Part No. 539960-1

**Product Group Drawing:**

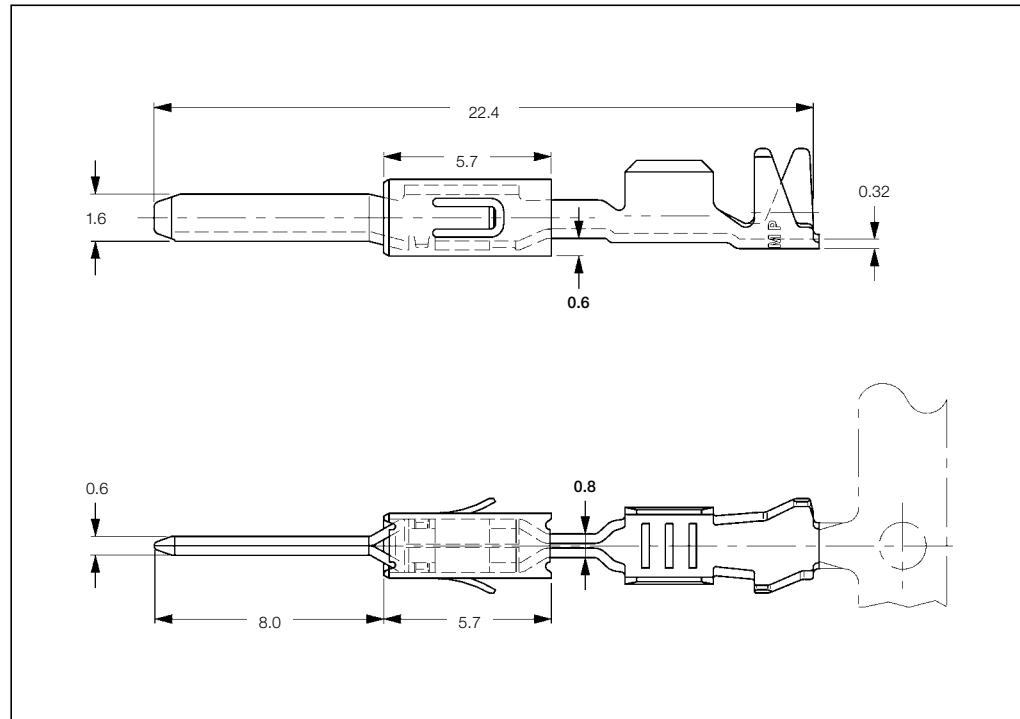
1355055

**Product Specification:**

108-18331

**Application Specification:**

114-18082


**Tab Contacts Single Wire Sealing System with Modified Spring (SWS)**

| Wire Size Range (mm <sup>2</sup> ) | Insulation Diameter (mm) |         | Material and Finish * | Part Numbers |                  |             |                  |              |                    |
|------------------------------------|--------------------------|---------|-----------------------|--------------|------------------|-------------|------------------|--------------|--------------------|
|                                    | FLK                      | FLR     |                       | Strip Form   | Package Quantity | Loose-Piece | Package Quantity | Applicator ♦ | Hand Tool Complete |
| 0.2-0.5                            | –                        | 1.2-1.6 | -2 / -3               | 969028       | 4,000            | 969029      | 500              | x-1528068-x  | 2063409-1          |
| 0.5-1.0                            | –                        | 1.4-2.1 | -2 / -3 / -5          | 964269       | 4,000            | 964270      | 500              | x-1528261-x  |                    |
| 1.5                                | –                        | 1.9-2.4 | -2 / -5               | 1703278      | 4,000            | 1703279     | 500              | x-1528579-x  | –                  |

**\*) Material and Finish:**

xxx-2 = CuFe2, pre-tin plated

xxx-3 = CuSn4, gold plated

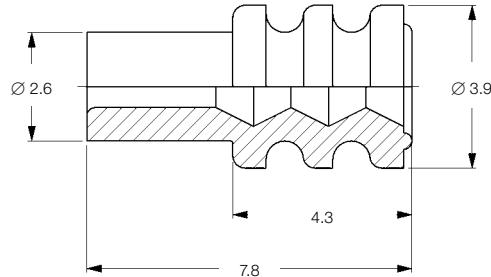
xxx-5 = CuSn4, selective silver plated

♦) The pre- and suffix for the applicators depends on the applied termination equipment.

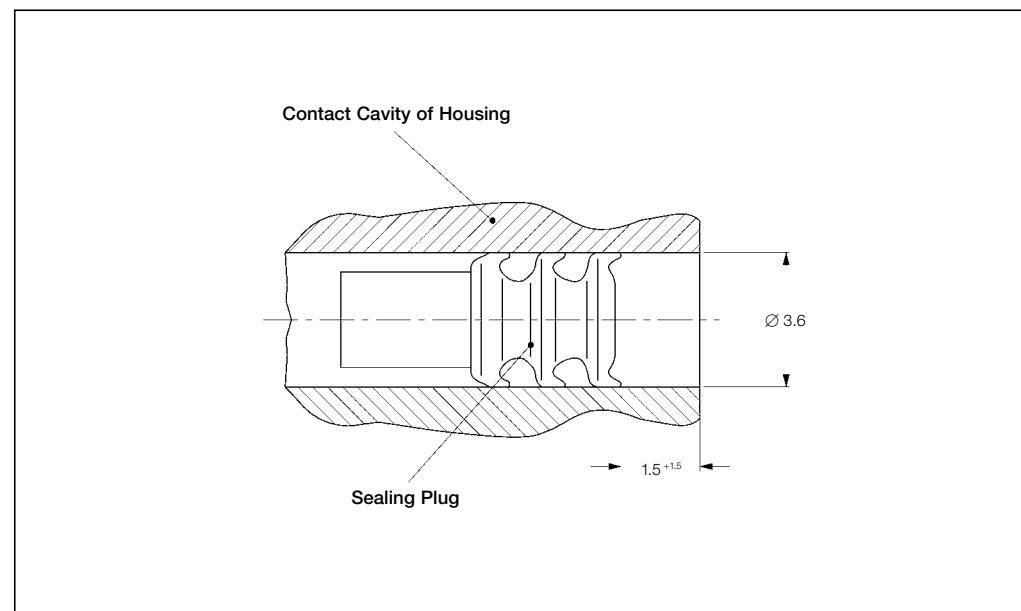
**Note:** All Part Numbers are RoHS and ELV compliant.

## Single Wire Seals and Sealing Plugs

**Single wire seals  
and sealing plugs  
for AMP MCP 1.5K  
contact system  
(cavity diameter 3.6mm).**



| Insulation<br>Diameter<br>(mm) | Color   | Part Number | Package<br>Quantity |
|--------------------------------|---------|-------------|---------------------|
| 0.9–1.2                        | Green   | 1718705-1   | 10,000              |
| 1.2–1.6                        | Red     | 964971-1    | 10,000              |
|                                | Blue    | 1394133-1   | 10,000              |
| 1.4–1.9                        | Gray    | 963530-1    | 10,000              |
| 1.9–2.1                        | Yellow  | 964972-1    | 10,000              |
| 1.9–2.4                        | Orange  | 2112323-1   | 10,000              |
| Sealing Plug                   | White   | 963531-1    | 10,000              |
|                                | Natural | 1394132-1   | 10,000              |



## Sealed Receptacle Contacts

## Technical Features

## Material:

Contact: CuNiSi  
Tabs: CuSn4, CuFe2  
Top Spring: Stainless Steel

## Contact Finish:

Tin plated, selective silver plated, selective gold plated

## Wire Size Range:

0.2–0.5 mm<sup>2</sup>, 0.5–1.0 mm<sup>2</sup>, 1.0–2.5 mm<sup>2</sup>, Single Wires (FLR), AWG 12 TXL

## Current Carrying Capacity:

up to 40 Ampere  
(at 20 °C ambient temperature)

## Mating Force\*:

Max. 6 N

## Unmating Force\*:

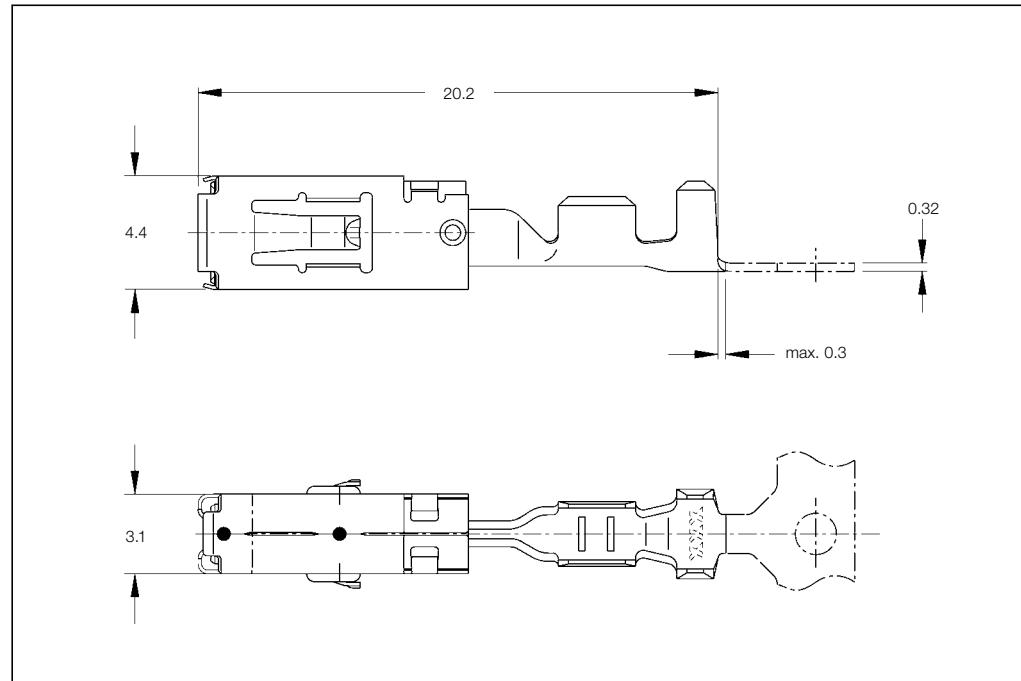
Max. 5 N

## Mating Cycles\*:

up to 10 cycles (tin plated)  
up to 50 cycles (silver plated)  
up to 100 cycles (gold plated)

\*) Steel Tab, see Specifications

•) Mating Cycles are depending on various technical influences and must be clarified in each individual case.



## Temperature Range:

-40 °C ... +130 °C (tin plated)  
-40 °C ... +140 °C (silver plated)  
-40 °C ... +150 °C (gold plated)

## Contact Resistance:

New State  $\leq$  2 mΩ

## Extraction Tool:

Part No. 1579007-1

## Product Specification:

108-18513

## Application Specification:

114-18148

## Product Group Drawing:

1355036

## Receptacle Contacts Single Wire Sealing System (SWS)

| Wire Size Range (mm <sup>2</sup> ) | Insulation Diameter (mm) |          | Material and Finish *       | Part Numbers |                  |             |                  |              |                    |
|------------------------------------|--------------------------|----------|-----------------------------|--------------|------------------|-------------|------------------|--------------|--------------------|
|                                    | FLK                      | FLR      |                             | Strip Form   | Package Quantity | Loose-Piece | Package Quantity | Applicator ♦ | Hand Tool Complete |
| 0.35                               | –                        | 1.2–1.4  | 1-xxx-1 / 1-xxx-3           | 968882       | 4,500            | 968896      | 500              | x-1426162-x  | 2063623-1          |
| 0.5–1.0                            | –                        | 1.4–2.1  | 1-xxx-1 / 1-xxx-2 / 1-xxx-3 | 968855       | 3,500            | 968875      | 500              | x-1528017-x  | 2063624-1          |
| 1.0–2.5                            | –                        | 2.2–3.0  | 1-xxx-1 / 1-xxx-3           | 968857       | 4,000            | 968876      | 500              | x-1528066-x  | 2063523-1          |
| AWG 12 TXL                         | –                        | max. 3.2 | 1-xxx-1 / 1-xxx-3           | 1719506      | 2,500            | –           | –                | x-1852290-x  | –                  |

## \* Material and Finish:

1-xxx-1 = CuNiSi, pre-tin plated

1-xxx-2 = CuNiSi, selective gold plated

1-xxx-3 = CuNiSi, selective silver plated

♦) The pre- and suffix for the applicators depends on the applied termination equipment.

**Note:** All Part Numbers are RoHS and ELV compliant.

## Single Wire Seals and Sealing Plugs

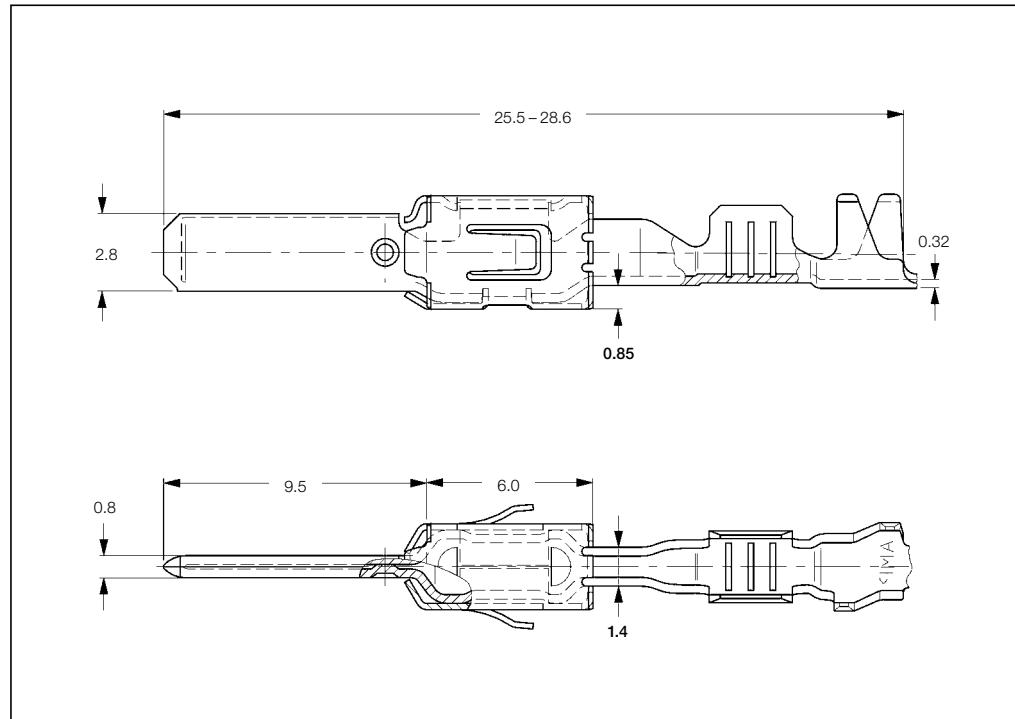
**Tabs 2.8 x 0.8mm  
with steel top spring,  
mates with AMP MCP  
2.8 contact system.**

**Extraction Tool:**  
Part No. 1-1579007-6

**Product Group Drawing:**  
1355052

**Product Specification:**  
108-18063

**Application Specification:**  
114-18051



## Tab Contacts with Single Wire Sealing System (SWS)

| Wire Size Range (mm <sup>2</sup> ) | Insulation Diameter (mm) |          | Material and Finish *                                     | Part Numbers |                  |             |                  |              |                    |
|------------------------------------|--------------------------|----------|---|--------------|------------------|-------------|------------------|--------------|--------------------|
|                                    | FLK                      | FLR      |   | Strip Form   | Package Quantity | Loose-Piece | Package Quantity | Applicator ♦ | Hand Tool Complete |
| 0.2-0.5                            | –                        | max. 2.1 | 1-xxx-1 / 1-xxx-3   | 965982       | 3,500            | 965983      | 500              | x-1528406-x  | 734538-1           |
| 0.5-1.0                            | –                        | max. 2.1 | 1-xxx-1 / 1-xxx-2 / 1-xxx-3 / 2-xxx-1 / 2-xxx-2 / 2-xxx-3 | 962915       | 3,500            | 963748      | 500              | x-1528452-x  | 2063490-1          |
| 1.5-2.5                            | –                        | max. 3.0 | 1-xxx-1 / 1-xxx-2 / 1-xxx-3 / 2-xxx-1 / 2-xxx-2 / 2-xxx-3 | 962916       | 3,300            | 963749      | 500              | x-1528316-x  | 2063490-1          |
| AWG 12 TXL                         | –                        | max. 3.2 | 1-xxx-1 / 1-xxx-2   | 1719504      | 3,200            | 1719503     | 500              | x-1852291-x  | –                  |

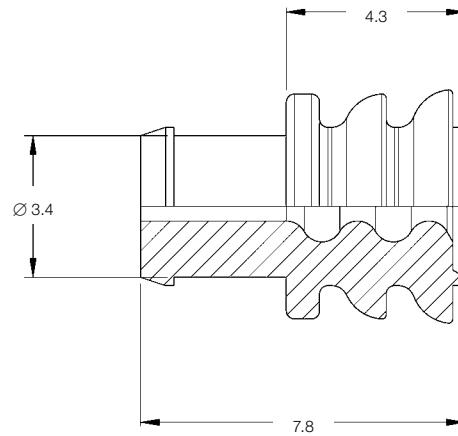
## \*) Material and Finish:

- 1-xxx-1 = CuSn, pre-tin plated
- 1-xxx-2 = CuSn, selective silver plated
- 1-xxx-3 = CuSn, selective gold plated
- 2-xxx-1 = CuFe, pre-tin plated
- 2-xxx-2 = CuFe, selective silver plated
- 2-xxx-3 = CuFe, selective gold plated
- 3-xxx-1 = CuSn, pre-tin plated

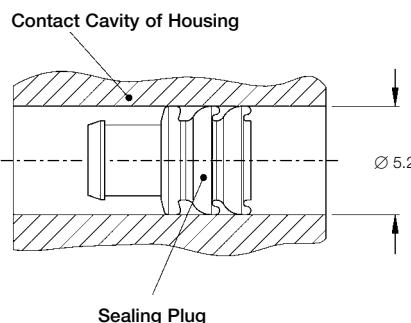
♦) The pre- and suffix for the applicators depends on the applied termination equipment.

**Note:** All Part Numbers are RoHS and ELV compliant.

**Single wire seals  
and sealing plugs  
for AMP MCP 2.8  
contact system  
(two cavity diameters).**



| Function Relevant<br>Insulation<br>Diameter<br>(mm) | Example for Wire Size,<br>FLR Insulation<br>according ISO 6722<br>(mm <sup>2</sup> ) | Color   | Diameter<br>A<br>(mm) | Part<br>Number | Package<br>Quantity |
|---|--|---------|-----------------------|----------------|---------------------|
| 1.2-2.1   | (0.35-1.00)  | Blue    | 5.6                   | 828904-1       | 1,000               |
|   |  |         |                       | 828904-2       | 10,000              |
| (2.2-3.0, 3.2)                                      | (1.5-2.5), AWG 12 TXL  | White   | 5.6                   | 828905-1       | 10,000              |
| Sealing Plug  | -  | Natural | 5.6                   | 828922-1       | 10,000              |
|   |  | Green   | 5.6                   | 828922-2       | 10,000              |



## Sealed Receptacle Contacts

## Technical Features

## Contact Material:

CuNiSi

Top Spring: Stainless Steel

## Contact Finish:

Tin plated, selective silver plated

## Wire Size Range:

 0.2–0.5 mm<sup>2</sup>, 0.5–1.0 mm<sup>2</sup>,  
 >1.0–2.5 mm<sup>2</sup>, >2.5–4.0 mm<sup>2</sup>,  
 >4.0–6.0 mm<sup>2</sup>

## Current Carrying Capacity:

 up to 40 Ampere  
 (at 20 °C ambient temperature)

## Temperature Range:

 -40 °C ... +130 °C (tin plated)  
 -40 °C ... +140 °C (silver plated)  
 -40 °C ... +140 °C (tin-silver)

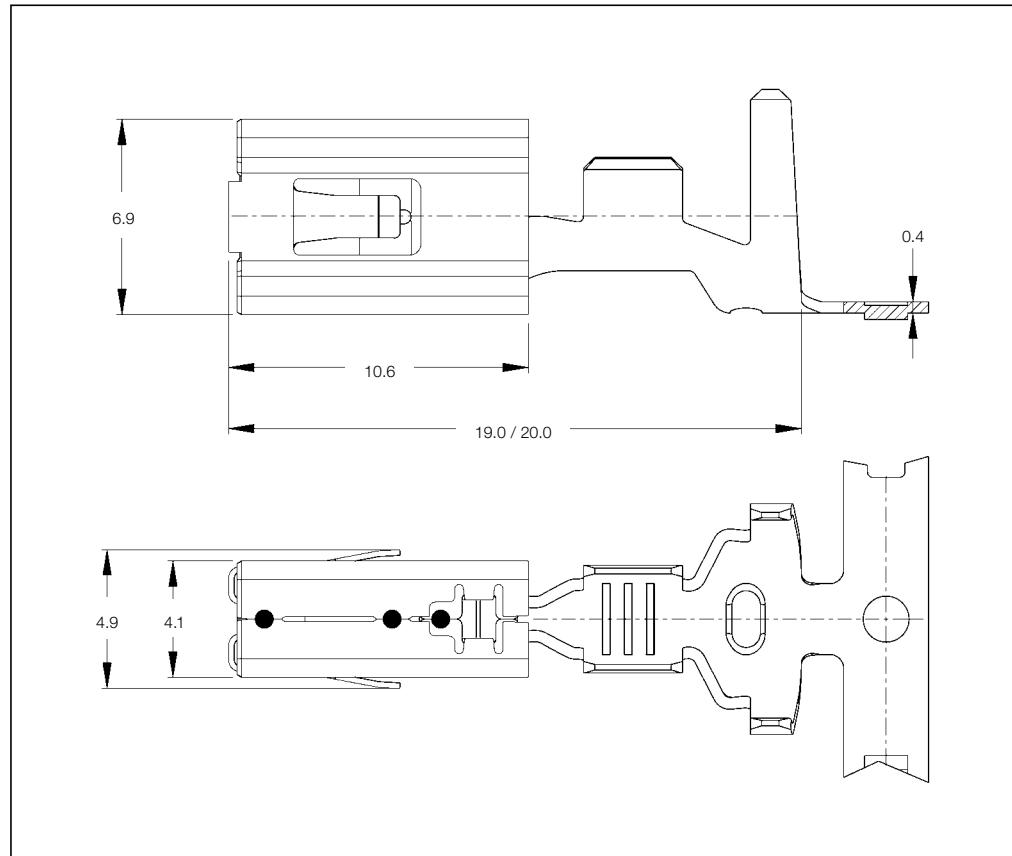
## Dimension of Male Contacts:

 4.8<sup>±0.1</sup> x 0.8<sup>±0.03</sup> mm  
 5.8<sup>±0.1</sup> x 0.8<sup>±0.03</sup> mm  
 6.3<sup>±0.1</sup> x 0.8<sup>±0.03</sup> mm

## Contact Resistance:

 New State  $\leq$  2 mΩ

## Mating Cycles:

 up to 10 cycles (tin plated)  
 up to 10 cycles (silver plated)


•) Mating Cycles are depending on various technical influences and must be clarified in each individual case.

## Mating Force:

max. 16 N

## Extraction Tool:

Part No. 1-1579007-3

## Product Specification:

108-18718

## Unmating Force:

max. 11 N

## Product Group Drawing:

1241438

## Application Specification:

114-18388

## Receptacle Contacts Single Wire Sealing System (SWS)

| Wire Size Range (mm <sup>2</sup> ) | Insulation Diameter (mm) |         | Material and Finish * | Part Numbers |                  |             |                  |              |                    |
|------------------------------------|--------------------------|---------|-----------------------|--------------|------------------|-------------|------------------|--------------|--------------------|
|                                    | FLK                      | FLR     |                       | Strip Form   | Package Quantity | Loose-Piece | Package Quantity | Applicator ♦ | Hand Tool Complete |
| 0.2–0.5                            | 1.3–2.3                  | 1.1–1.6 | -1                    | 1241410      | 1,500            | 1241411     | 500              | x-1528513-x  | 2063625-1          |
| 0.5–1.0                            | 2.0–2.7                  | 1.4–2.1 | -1 / -3               | 1241412      | 1,500            | 1241413     | 500              | x-1528342-x  |                    |
| >1.0–2.5                           | 2.7–3.7                  | 2.2–3.0 | -1 / -3               | 1241414      | 1,500            | 1241415     | 500              | x-1528231-x  | 2063626-1          |
| >2.5–4.0                           | 4.1–4.5                  | 3.4–3.7 | -1 / -3               | 1241416      | 1,500            | 1241417     | 500              | x-1530003-x  |                    |
| >4.0–6.0                           | –                        | 4.0–4.5 | -4                    | 1241418      | 1,500            | 1241419     | 500              | x-1528947-x  | 2063627-1 **       |

## \*) Material and Finish:

xxx-1 = CuNiSi, pre-tin plated

xxx-3 = CuNiSi, selective silver plated

xxx-4 = CuNiSi, tin-silver pre-plated

## Note:

\*\*) This hand tool only covers  
 6.0 mm<sup>2</sup> wire.

♦) The pre- and suffix for the applicators depends on the applied termination equipment.

Note: All Part Numbers are RoHS and ELV compliant.

**Sealed Tab Contacts**

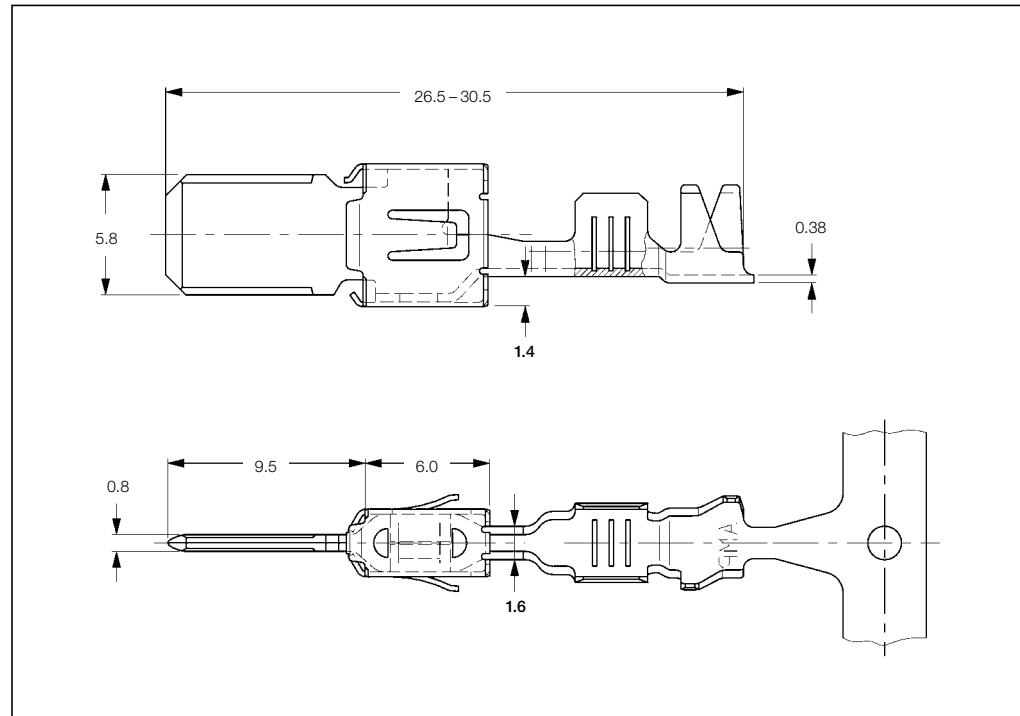
**Tabs 5.8 x 0.8 mm  
with steel top spring,  
mates with  
AMP MCP 6.3/4.8K  
contact system.**

**Extraction Tool:**  
Part No. 1-1579007-6

**Product Group Drawing:**  
1241895

**Product Specification:**  
108-18064

**Application Specification:**  
114-18052



**Tab Contacts Single Wire Sealing System (SWS)**

| Wire Size Range (mm <sup>2</sup> ) | Insulation Diameter (mm) |         | Material and Finish *                 | Part Numbers |                  |             |                  |              |                    |
|------------------------------------|--------------------------|---------|---------------------------------------|--------------|------------------|-------------|------------------|--------------|--------------------|
|                                    | FLK                      | FLR     |                                       | Strip Form   | Package Quantity | Loose-Piece | Package Quantity | Applicator ♦ | Hand Tool Complete |
| 0.5-1.0                            | -                        | 1.4-2.1 | 1-xxx-1 / 1-xxx-2 / 2-xxx-1 / 2-xxx-2 | 962917       | 1,500            | 963742      | 500              | x-878565-x   |                    |
| 1.5-2.5                            | -                        | 2.2-3.0 | 1-xxx-1 / 1-xxx-2 / 2-xxx-1 / 2-xxx-2 | 962918       | 1,500            | 963743      | 500              | x-878566-x   | 2063628-1          |
| >2.5-4.0                           | -                        | 2.7-3.7 | 1-xxx-1 / 1-xxx-2 / 2-xxx-1 / 2-xxx-2 | 962919       | 1,500            | 963744      | 500              | x-878567-x   |                    |
| >4.0-6.0                           | -                        | -       | 2-xxx-2                               | 2112966      | -                | -           | -                | 1855636      |                    |

**\*) Material and Finish:**

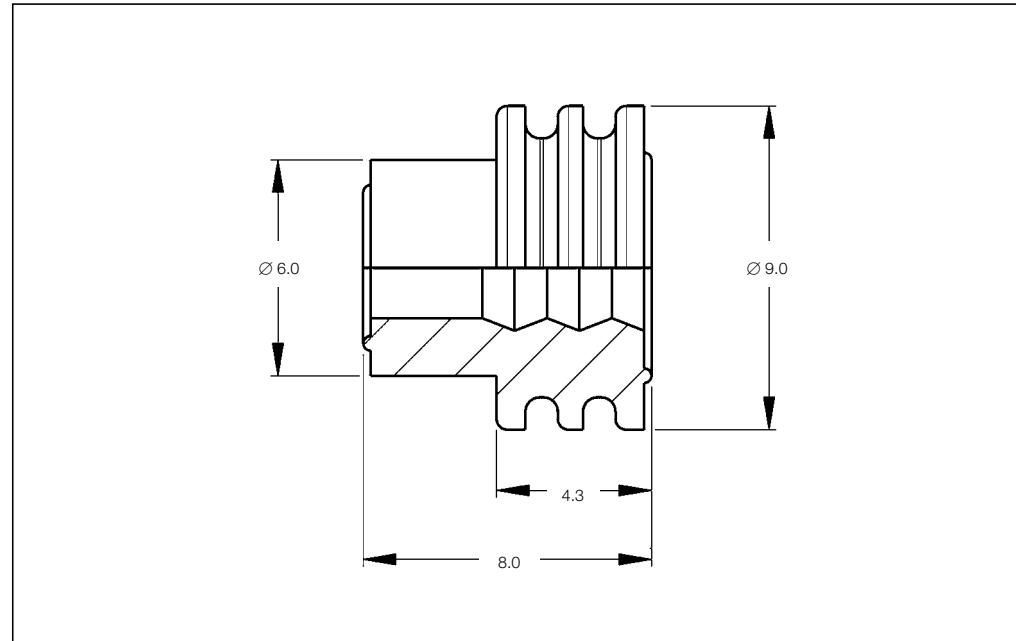
- 1-xxx-1 = CuSn, pre-tin plated
- 1-xxx-2 = CuSn, selective silver plated
- 2-xxx-1 = CuFe, pre-tin plated
- 2-xxx-2 = CuFe, selective silver plated

♦) The pre- and suffix for the applicators depends on the applied termination equipment.

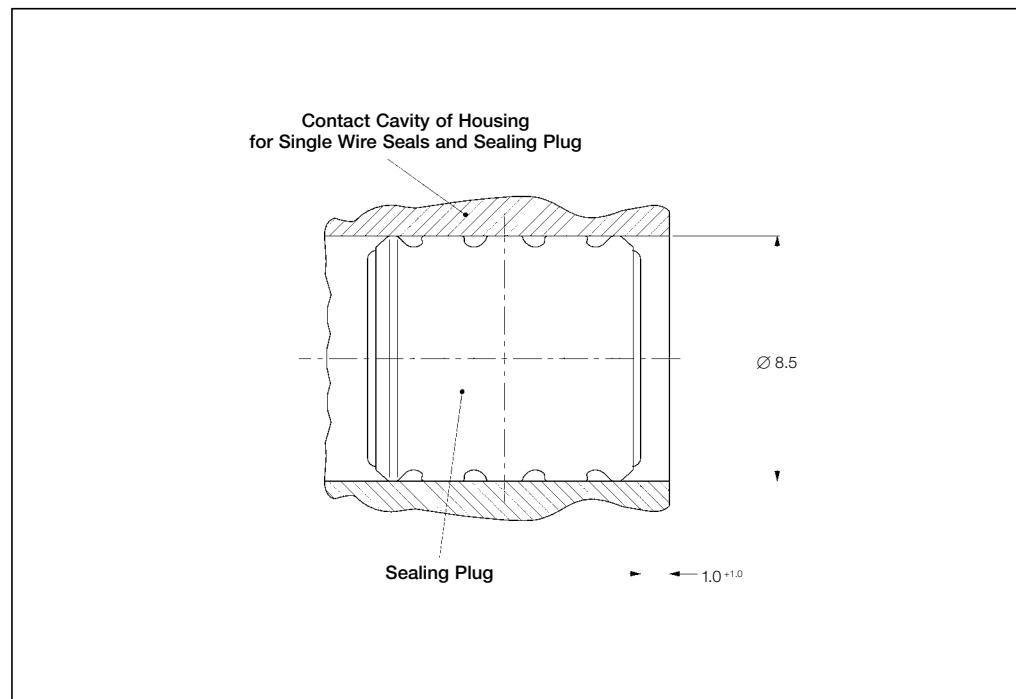
**Note:** All Part Numbers are RoHS and ELV compliant.

## Single Wire Seals and Sealing Plugs

**Single wire seals  
and sealing plugs  
for AMP MCP 6.3/4.8K  
contact system  
(cavity diameter 8.5mm).**

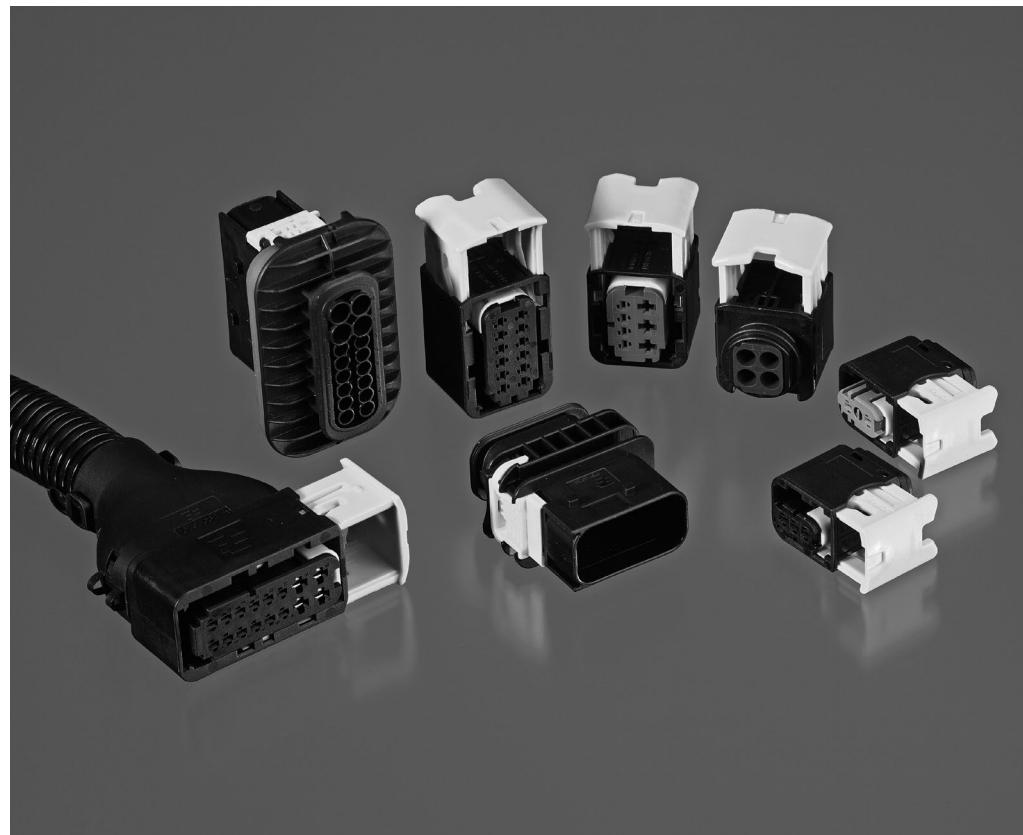


| Insulation Diameter<br>(mm) | Color       | Part Number | Package<br>Quantity |
|-----------------------------|-------------|-------------|---------------------|
| 2.0–2.7                     | White       | 1394511-1   | 10,000              |
| 3.4–3.7                     | Blue        | 1394512-1   | 10,000              |
| 4.0–4.5                     | Green       | 1719043-1   | 10,000              |
| Sealing Plug                | Transparent | 967652-1    | 20,000              |



**Introduction**

**The AMP MCP housings and connectors combine the features of robust construction and high functional requirements.**



The Heavy Duty Sealed Connector Series (HDSCS) offers receptacle and tab housings with capability for water-proofing and resistance to conditions of extreme vibration.

The system is designed for electronic and electrical applications in motor vehicles, where vibrations and mechanical stress, in the long term, can affect the quality on the contact system.

**Technical Features**

- High reliability status supported for long term use
- High vibration level supported
- Perfect design to avoid quality problems, reduce manufacturing and service cost
- Integrated secondary locking device delivered in pre-locked position
- Wire-to-Wire sealed and unsealed connectors (SWS)
- Wire-to-Board sealed connectors (SWS)
- Polarization, several keyings
- Dust and water protected
- Clear handling, low mating force with a reliable slide locking mechanism
- Mixed configuration with signal and power line connections

## Group A: Sealed AMP MCP 2.8 Receptacle Housings

## Technical Features

## No. of Positions:

2 Positions

## Housing Material:

Glass Reinforced PBT

## Wire Size Range:

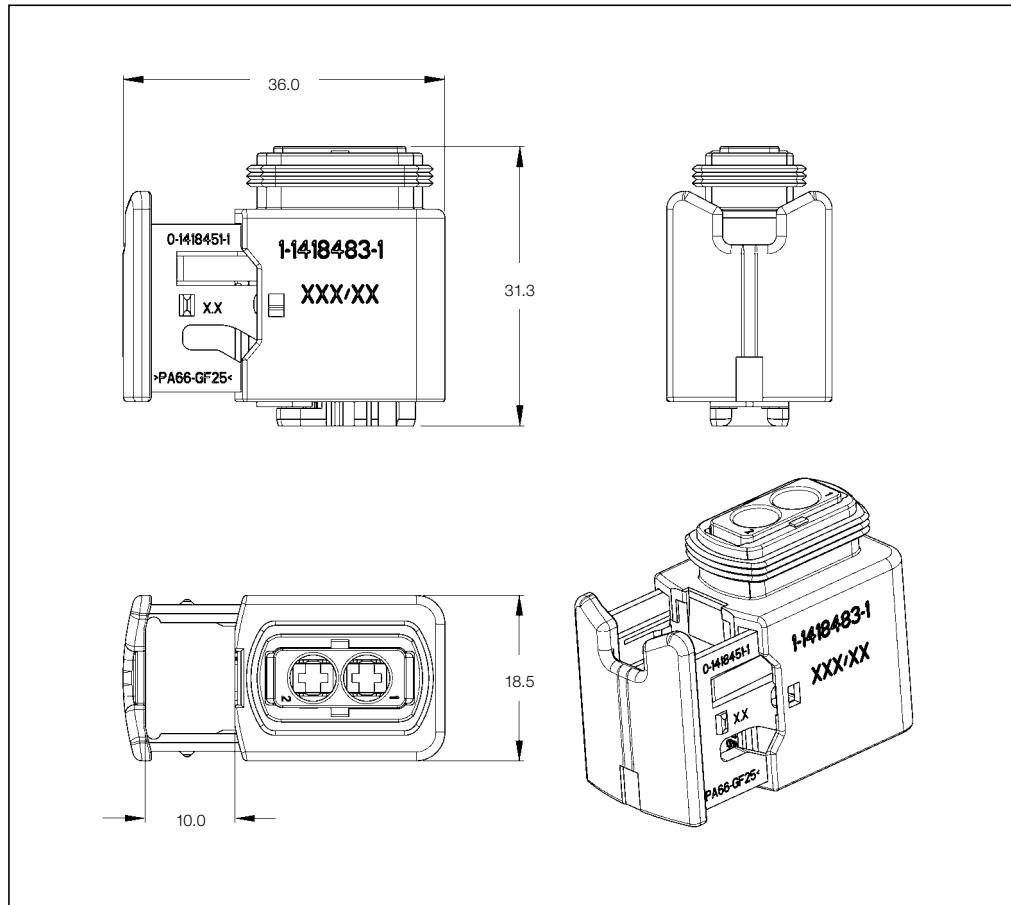
 2.5 mm<sup>2</sup> FLR max.  
AWG 12 TXL max.

## Product Specification:

108-94020

## Application Specification:

114-18756



## Sealed Receptacle Housings

| No. of Positions | Housing Color | Part Numbers       |                    |
|------------------|---------------|--------------------|--------------------|
|                  |               | Receptacle Housing | Mating Tab Housing |
| 2                | Black / Black | 1-1418483-1        | 1-1703841-1        |
|                  | Black / Gray  | 2-1418483-1        | 2-1703841-1        |
|                  | Black / Green | 3-1418483-1        | 3-1703841-1        |
|                  | Black / Blue  | 4-1418483-1        | 4-1703841-1        |

## Group A: Sealed 2.8 Tab Housings

## Technical Features

## No. of Positions:

2 Positions

## Housing Material:

Glass Reinforced PBT

## Wire Size Range:

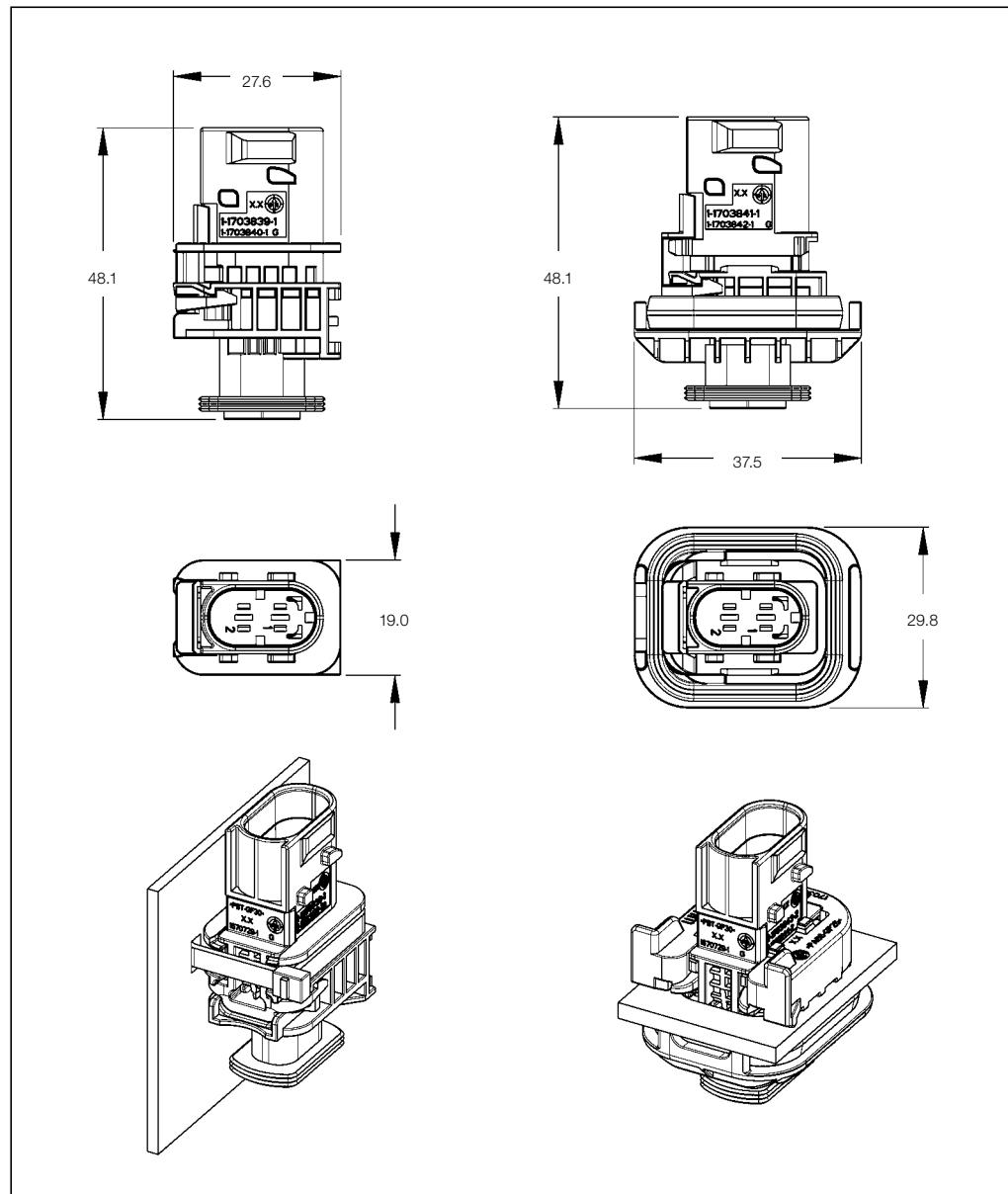
 2.5 mm<sup>2</sup> FLR max.  
AWG 12 TXL max.

## Product Specification:

108-94020

## Application Specification:

114-18756



## Sealed 2.8 mm Tab Housings

| No. of Positions | Housing Color | Part Numbers             |                            |                           |
|------------------|---------------|--------------------------|----------------------------|---------------------------|
|                  |               | Tab Housing with Flange* | Tab Housing without Flange | Mating Receptacle Housing |
| 2                | Black         | 1-1703841-1              | *                          | 1-1418483-1               |
|                  | Gray          | 2-1703841-1              | *                          | 2-1418483-1               |
|                  | Green         | 3-1703841-1              | *                          | 3-1418483-1               |
|                  | Blue          | 4-1703841-1              | *                          | 4-1418483-1               |

\*) Available on request.

\*\*) Suitable fixing slide see accessories.

## Group A: Sealed AMP MCP 1.5K Receptacle Housings

## Technical Features

## No. of Positions:

2 and 3 Positions

## Housing Material:

Glass Reinforced PBT

## Wire Size Range:

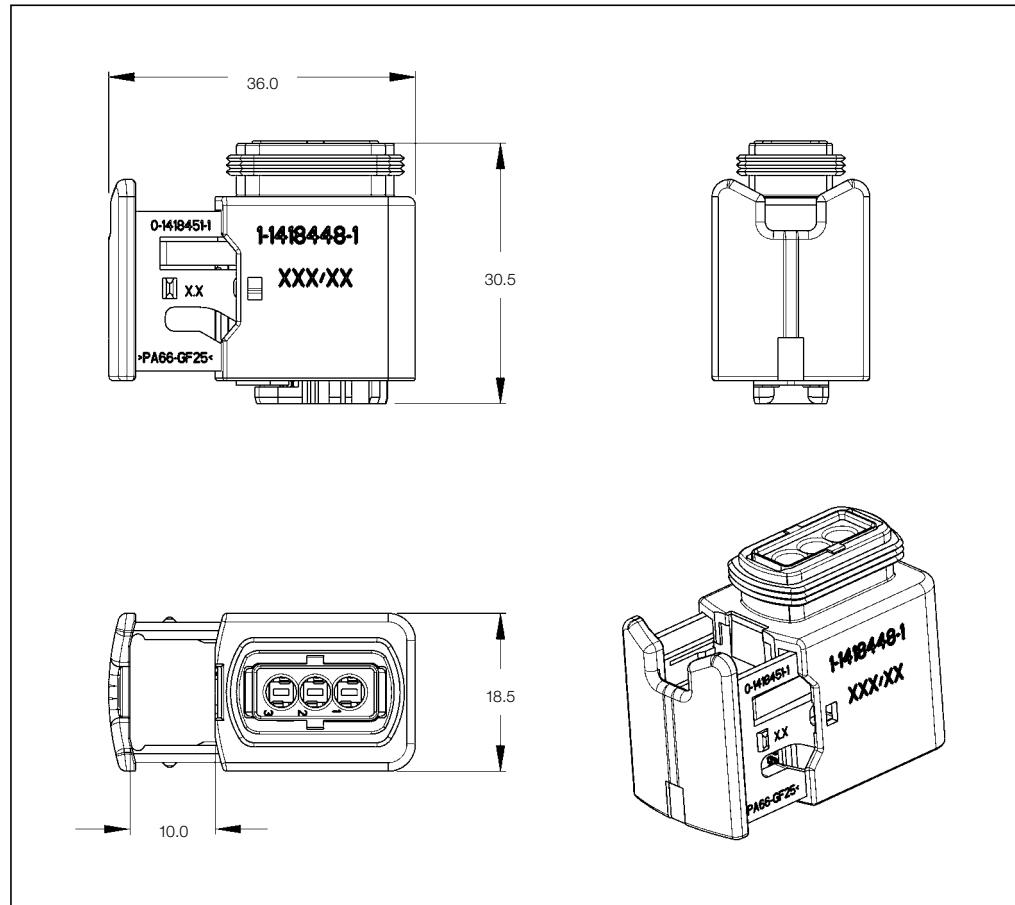
 1.5 mm<sup>2</sup> FLR max.  
AWG 16 TXL max.

## Product Specification:

108-94020

## Application Specification:

114-18756



## Sealed Receptacle Housings

| No. of Positions | Housing Color | Part Numbers       |                            |
|------------------|---------------|--------------------|----------------------------|
|                  |               | Receptacle Housing | Mating Tab Housing         |
| 3                | Black / Black | 1-1418448-2        | *                          |
|                  | Black / Gray  | 2-1418448-2        | *                          |
|                  | Black / Green | 3-1418448-2        | *                          |
|                  | Black / Blue  | 4-1418448-2        | *                          |
|                  | Black / Black | 1-1418448-1        | 1-1670730-1<br>1-1703843-1 |
|                  | Black / Gray  | 2-1418448-1        | 2-1670730-1<br>2-1703843-1 |
|                  | Black / Green | 3-1418448-1        | 3-1670730-1<br>3-1703843-1 |
|                  | Black / Blue  | 4-1418448-1        | 4-1670730-1<br>4-1703843-1 |

\*) Available on request.

## Group A: Sealed 1.5mm Tab Housings

## Technical Features

## No. of Positions:

2 and 3 Positions

## Housing Material:

Glass Reinforced PBT

## Wire Size Range:

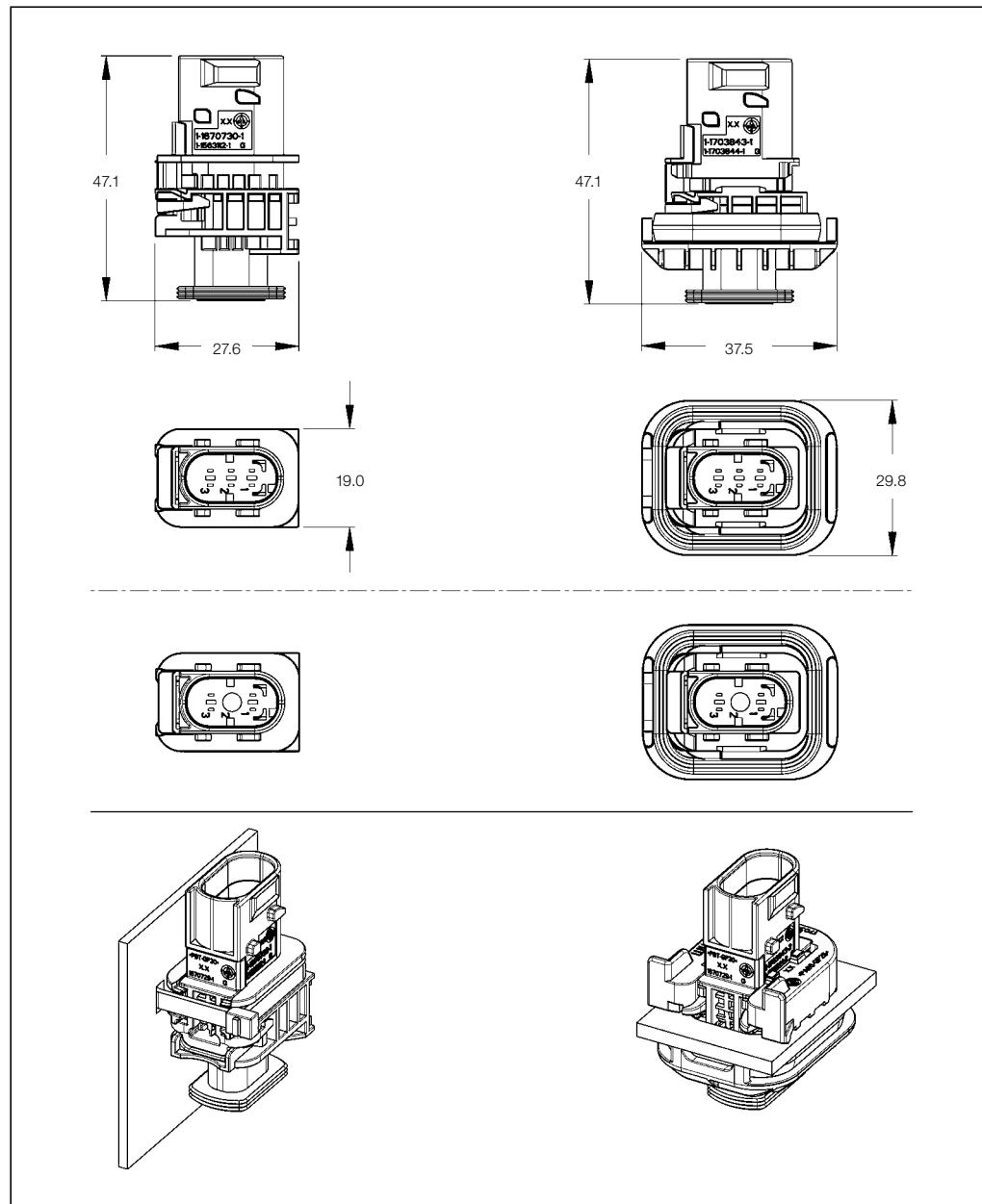
 1.0 mm<sup>2</sup> FLR max.

## Product Specification:

108-94020

## Application Specification:

114-18756



## Sealed 1.5 mm Tab Housings

| No. of Positions | Housing Color | Part Numbers               |                            |                           |
|------------------|---------------|----------------------------|----------------------------|---------------------------|
|                  |               | Tab Housing with Flange ** | Tab Housing without Flange | Mating Receptacle Housing |
| 2                | Black         | *                          | *                          | 1-1418448-2               |
|                  | Gray          | *                          | *                          | 2-1418448-2               |
|                  | Green         | *                          | *                          | 3-1418448-2               |
|                  | Blue          | *                          | *                          | 4-1418448-2               |
| 3                | Black         | 1-1703843-1                | 1-1670730-1                | 1-1418448-1               |
|                  | Gray          | 2-1703843-1                | 2-1670730-1                | 2-1418448-1               |
|                  | Green         | 3-1703843-1                | 3-1670730-1                | 3-1418448-1               |
|                  | Blue          | 4-1703843-1                | 4-1670730-1                | 4-1418448-1               |

\*) Available on request.

\*\*) Suitable fixing slide see accessories.



INDUSTRIAL & COMMERCIAL  
TRANSPORTATION

## Heavy Duty Sealed Connector Series (HDSCS)

Catalog 1654326-1  
Issued 11-2013

### Engineering Notes

---

A large, empty grid area intended for engineering notes or drawings. It consists of a grid of small squares, providing a space for handwritten or printed information.

Group A: Accessories

**Accessories**



| Description   | Color  | Part Number |
|---|--------|-------------|
| Fixing slide (panel thickness 3.5mm)                        | Gray   | 1703838-6   |
| Fixing slide (panel thickness 3.0mm)                        | Yellow | 1703838-1   |
| Fixing slide (panel thickness 2.5mm)                        | Red    | 1703838-2   |
| Vertical adapter for NW 8.5mm diameter corrugated tubing    | Black  | 1670365-1   |
| Right-angle adapter for NW 8.5mm diameter corrugated tubing | Black  | 1670150-1   |

**Group B: Sealed AMP MCP 2.8 Receptacle Housing**
**Technical Features**
**No. of Positions:**

4 Positions

**Housing Material:**

Glass Reinforced PBT

**Wire Size Range:**

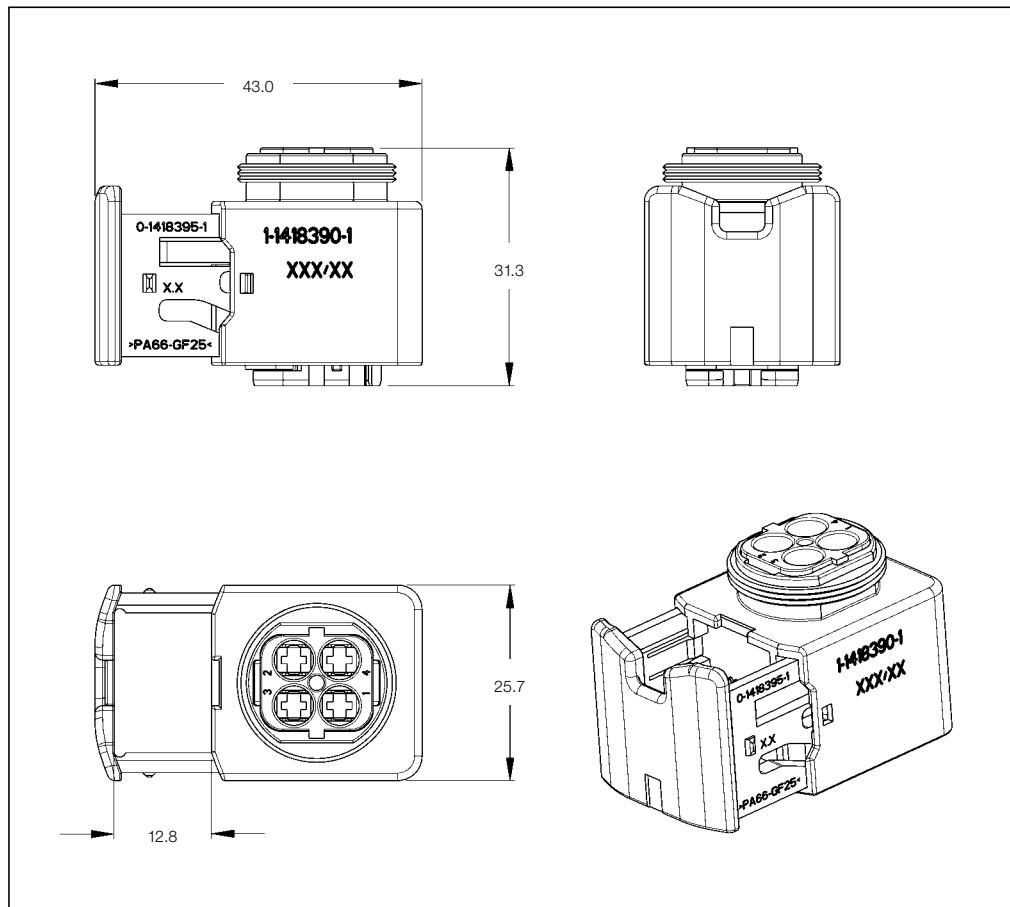
2.5 mm<sup>2</sup> FLR max.  
AWG 12 TXL max.

**Product Specification:**

108-94020

**Application Specification:**

114-18756


**Sealed Receptacle Housings**

| No. of Positions | Housing Color | Part Numbers       |                            |
|------------------|---------------|--------------------|----------------------------|
|                  |               | Receptacle Housing | Mating Tab Housing         |
| 4                | Black / Black | 1-1418390-1        | 1-1703818-1<br>1-1703808-1 |
|                  | Black / Gray  | 2-1418390-1        | 2-1703818-1<br>2-1703808-1 |
|                  | Black / Green | 3-1418390-1        | 3-1703818-1<br>3-1703808-1 |
|                  | Black / Blue  | 4-1418390-1        | 4-1703818-1<br>4-1703808-1 |
|                  |               |                    |                            |

Will also be available as 2 and 3 positions on request.

## Group B: Sealed 2.8mm Tab Housing

## Technical Features

## No. of Positions:

4 Positions

## Housing Material:

Glass Reinforced PBT

## Wire Size Range:

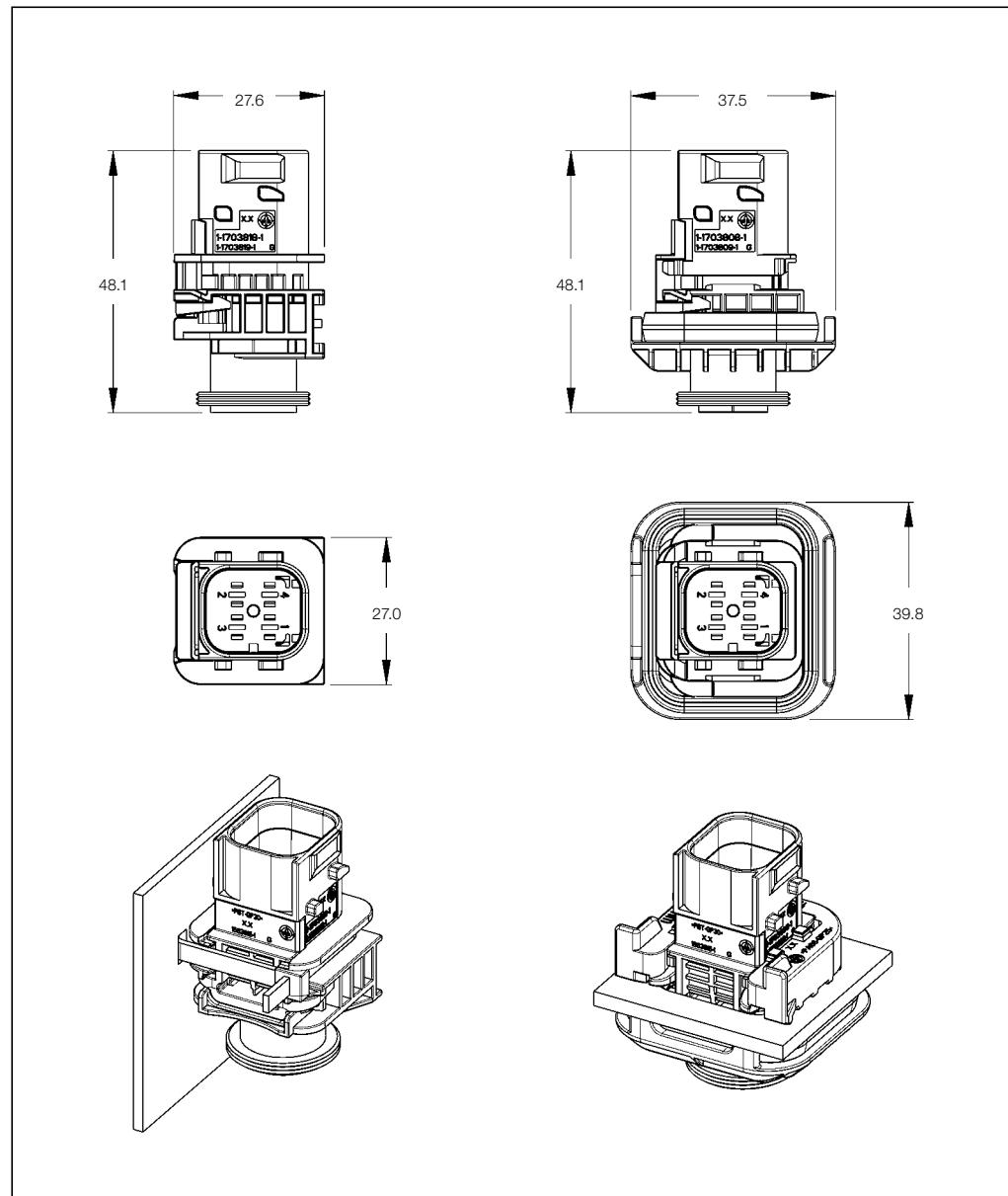
 2.5 mm<sup>2</sup> FLR max.  
AWG 12 TXL max.

## Product Specification:

108-94020

## Application Specification:

114-18756



## Sealed 2.8 mm Tab Housings

| No. of Positions | Housing Color | Part Numbers             |                            |                           |
|------------------|---------------|--------------------------|----------------------------|---------------------------|
|                  |               | Tab Housing with Flange* | Tab Housing without Flange | Mating Receptacle Housing |
| 4                | Black         | 1-1703808-1              | 1-1703818-1                | 1-1418390-1               |
|                  | Gray          | 2-1703808-1              | 2-1703818-1                | 2-1418390-1               |
|                  | Green         | 3-1703808-1              | 3-1703818-1                | 3-1418390-1               |
|                  | Blue          | 4-1703808-1              | 4-1703818-1                | 4-1418390-1               |

Will also be available as 2 and 3 positions on request.

\*) Suitable fixing slide see accessories.

**Group B: Sealed AMP MCP 1.5K Receptacle Housing**
**Technical Features**
**No. of Positions:**

6 Positions

**Housing Material:**

Glass Reinforced PBT

**Wire Size Range:**

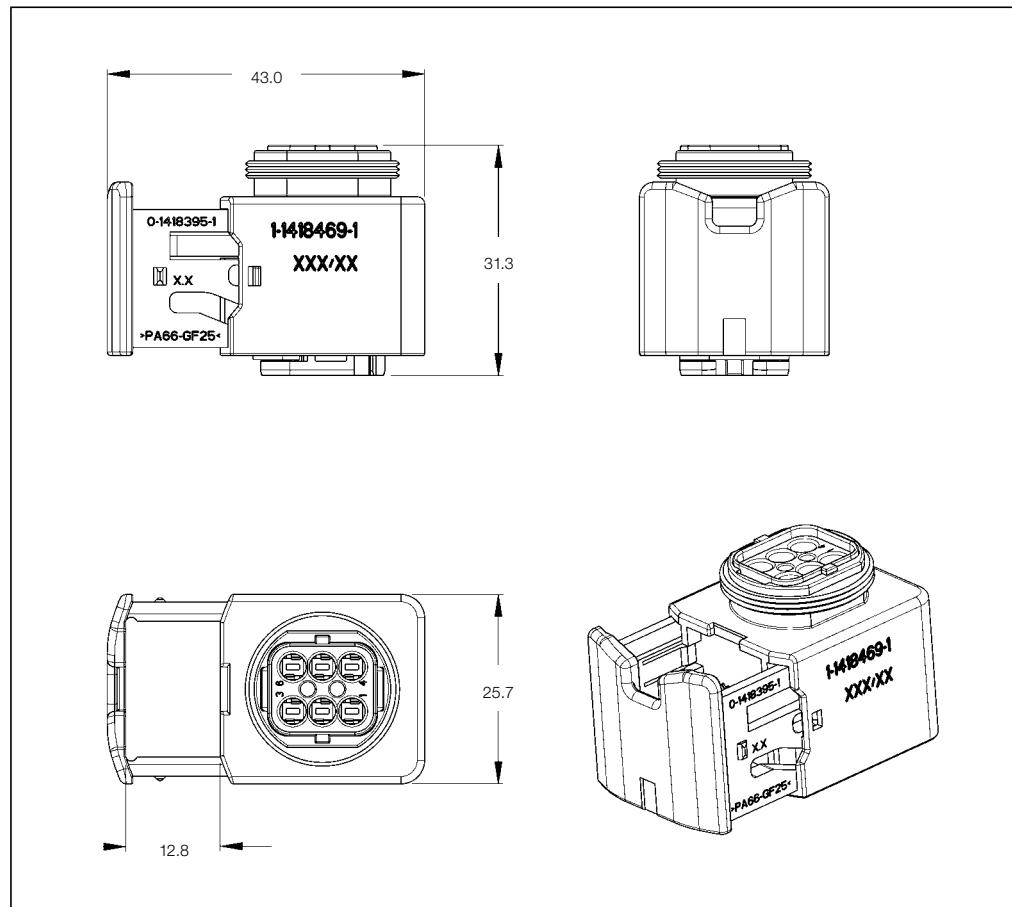
 1.5 mm<sup>2</sup> FLR max.  
 AWG 16 TXL max.

**Product Specification:**

108-94020

**Application Specification:**

114-18756


**Sealed Receptacle Housings**

| No. of Positions | Housing Color | Part Numbers       |                            |
|------------------|---------------|--------------------|----------------------------|
|                  |               | Receptacle Housing | Mating Tab Housing         |
| 6                | Black / Black | 1-1418469-1        | 1-1703773-1<br>1-1703820-1 |
|                  | Black / Gray  | 2-1418469-1        | 2-1703773-1<br>2-1703820-1 |
|                  | Black / Green | 3-1418469-1        | 3-1703773-1<br>3-1703820-1 |
|                  | Black / Blue  | 4-1418469-1        | 4-1703773-1<br>1-1703820-1 |
|                  |               |                    |                            |

Other variants are available on request.

## Group B: Sealed 1.5mm Tab Housing

## Technical Features

## No. of Positions:

6 Positions

## Housing Material:

Glass Reinforced PBT

## Wire Size Range:

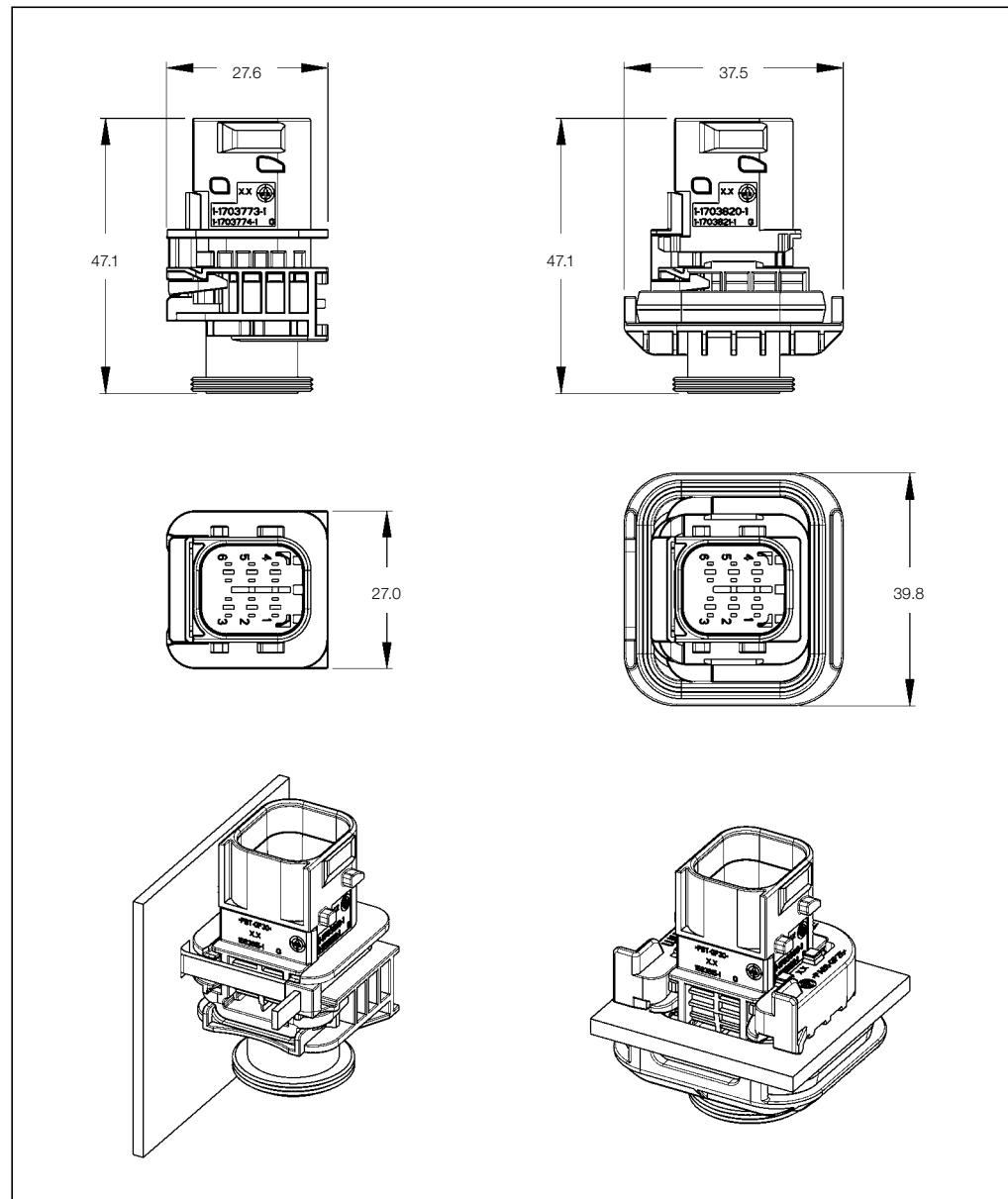
 1.0 mm<sup>2</sup> FLR max.

## Product Specification:

108-94020

## Application Specification:

114-18756



## Sealed 1.5 mm Tab Housings

| No. of Positions | Housing Color | Part Numbers             |                            |                           |
|------------------|---------------|--------------------------|----------------------------|---------------------------|
|                  |               | Tab Housing with Flange* | Tab Housing without Flange | Mating Receptacle Housing |
| 6                | Black         | 1-1703820-1              | 1-1703773-1                | 1-1418469-1               |
|                  | Gray          | 2-1703820-1              | 2-1703773-1                | 2-1418469-1               |
|                  | Green         | 3-1703820-1              | 3-1703773-1                | 3-1418469-1               |
|                  | Blue          | 4-1703820-1              | 4-1703773-1                | 4-1418469-1               |

\*) Suitable fixing slide see accessories.



INDUSTRIAL & COMMERCIAL  
TRANSPORTATION

## Heavy Duty Sealed Connector Series (HDSCS)

Catalog 1654326-1  
Issued 11-2013

### Engineering Notes

---

A large, empty grid area intended for engineering notes or drawings. It consists of a grid of small squares, providing a surface for writing or drawing.

Group B: Accessories

**Accessories**



| Description   | Color  | Part Number |
|---|--------|-------------|
| Fixing slide (panel thickness 3.5mm)                          | Gray   | 1703810-6   |
| Fixing slide (panel thickness 3.0mm)                          | Yellow | 1703810-1   |
| Fixing slide (panel thickness 2.5mm)                          | Red    | 1703810-2   |
| Right-angle adapter with universal clamp                      | Black  | 965576-1    |
| Vertical adapter with universal clamp                         | Black  | 965784-1    |
| Right-angle adapter for NW 7.5mm diameter corrugated tubing   | Black  | 185793-1    |
| Right-angle adapter for NW 8.5mm diameter corrugated tubing   | Black  | 965577-1    |
| Right-angle adapter for NW 10mm diameter corrugated tubing    | Black  | 965783-1    |
| Vertical adapter for NW 7.5mm diameter corrugated tubing      | Black  | 185792-1    |
| Vertical adapter for NW 8.5mm diameter corrugated tubing      | Black  | 965785-1    |
| Vertical adapter for NW 10mm diameter corrugated tubing       | Black  | 965786-1    |
| Right-angle adapter 4/7 position for hose                     | Black  | 1534789-1   |
| Vertical adapter 4/7 position for hose                        | Black  | 1534791-1   |
| Vertical adapter 4/7 position for jacketed cable 5.2–6.5mm    | Black  | 1418916-1   |
| Vertical adapter 4/7 position for jacketed cable 6.0–9.5mm    | Black  | 1418917-1   |
| Right-angle adapter 4/7 position for jacketed cable 5.2–6.5mm | Black  | 1418918-1   |
| Right-angle adapter 4/7 position for jacketed cable 6.0–9.5mm | Black  | 1418919-1   |

**Group C: Sealed AMP MCP 2.8 Receptacle Housings**
**Technical Features**
**No. of Positions:**

6 Positions

**Housing Material:**

Glass Reinforced PBT

**Wire Size Range:**

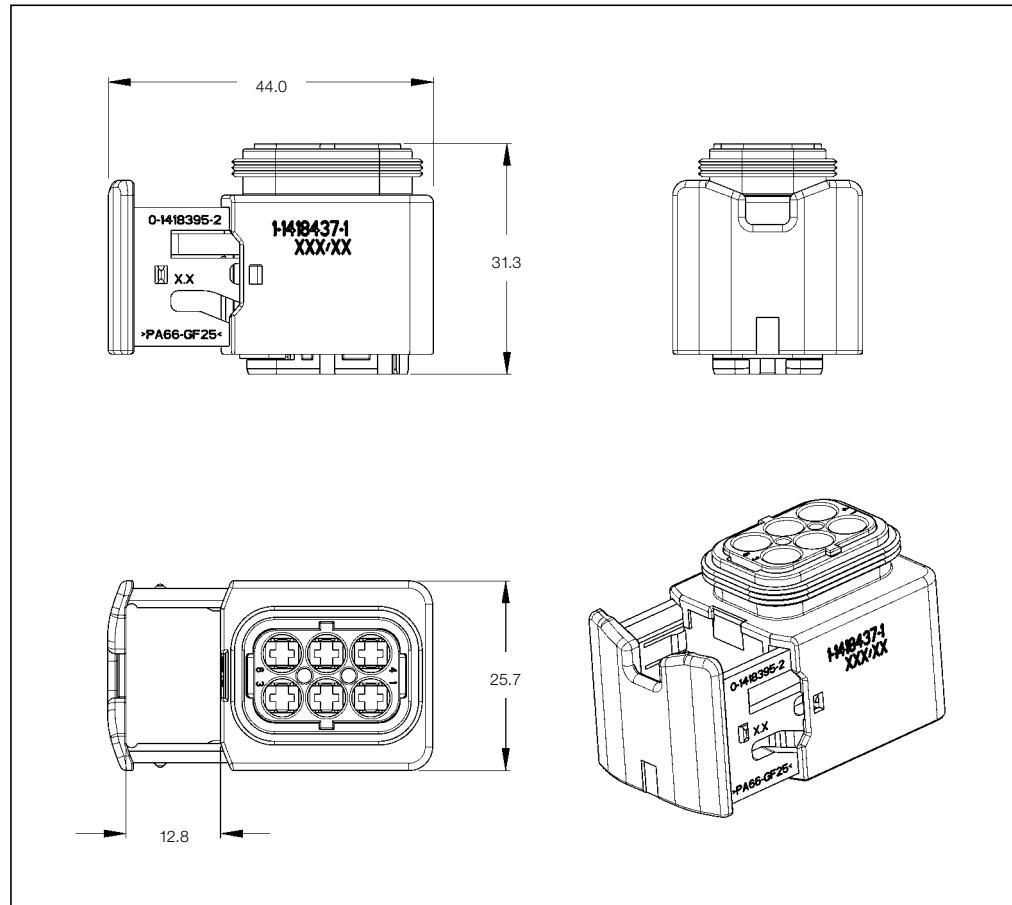
 2.5 mm<sup>2</sup> FLR max.  
 AWG 12 TXL max.

**Product Specification:**

108-94020

**Application Specification:**

114-18756


**Sealed Receptacle Housings**

| No. of Positions | Housing Color | Part Numbers       |                    |
|------------------|---------------|--------------------|--------------------|
|                  |               | Receptacle Housing | Mating Tab Housing |
| 6                | Black / Black | 1-1418437-1        | *                  |
|                  | Black / Gray  | 2-1418437-1        | *                  |
|                  | Black / Green | 3-1418437-1        | *                  |
|                  | Black / Blue  | 4-1418437-1        | *                  |
|                  |               |                    |                    |

Other variants are available on request.

\*) Available on request.

## Group C: Sealed AMP MCP 1.5K/2.8 Receptacle Housings

## Technical Features

## No. of Positions:

7 Positions

## Housing Material:

Glass Reinforced PBT

## Wire Size Range:

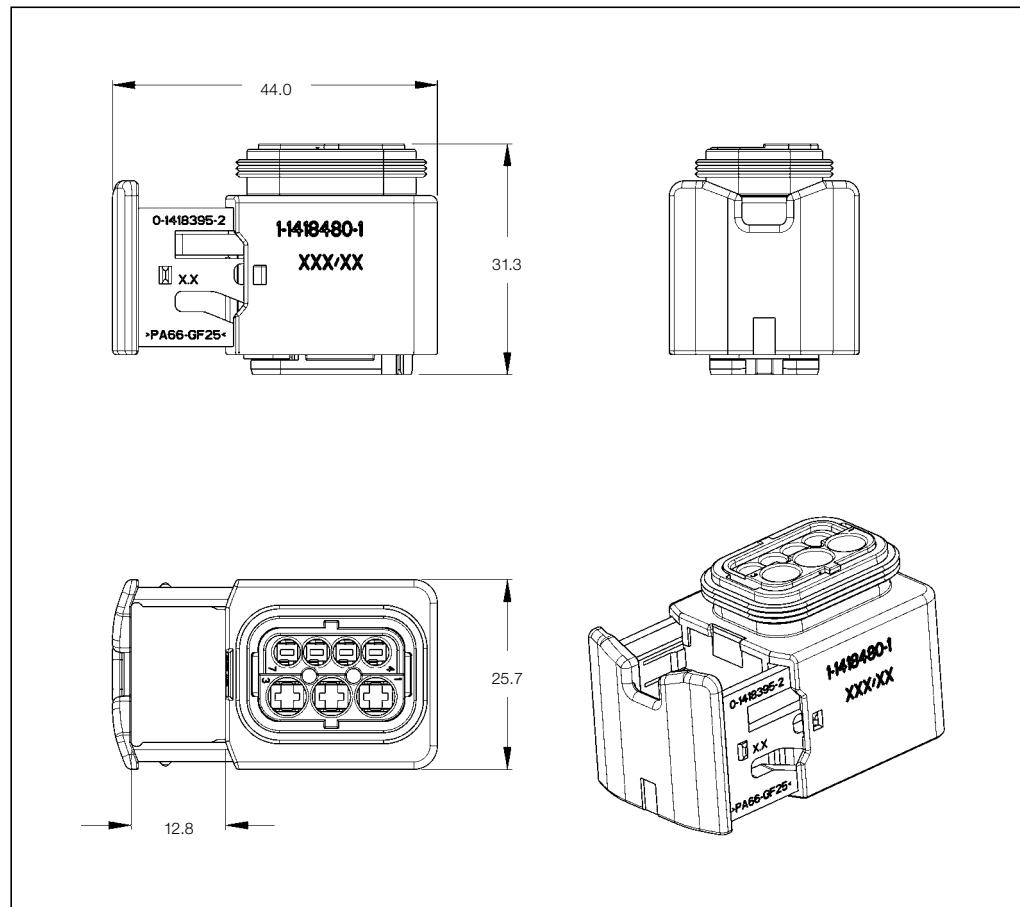
- 1.5 mm<sup>2</sup> FLR max.  
AWG 16 TXL max.
- 2.5 mm<sup>2</sup> FLR max.  
AWG 12 TXL max.

## Product Specification:

108-94020

## Application Specification:

114-18756



## Sealed Mixed Receptacle Housings

| No. of Positions | Housing Color | Part Numbers       |                            |
|------------------|---------------|--------------------|----------------------------|
|                  |               | Receptacle Housing | Mating Tab Housing         |
| 7                | Black / Black | 1-1418480-1        | 1-1703648-1<br>1-1670214-1 |
|                  | Black / Gray  | 2-1418480-1        | 2-1703648-1<br>2-1670214-1 |
|                  | Black / Green | 3-1418480-1        | 3-1703648-1<br>3-1670214-1 |
|                  | Black / Blue  | 4-1418480-1        | 4-1703648-1<br>4-1670214-1 |
|                  |               |                    |                            |

Other variants are available on request.

## Group C: Sealed 1.5mm/2.8mm Tab Housings

## Technical Features

## No. of Positions:

7 Positions

## Housing Material:

Glass Reinforced PBT

## Wire Size Range:

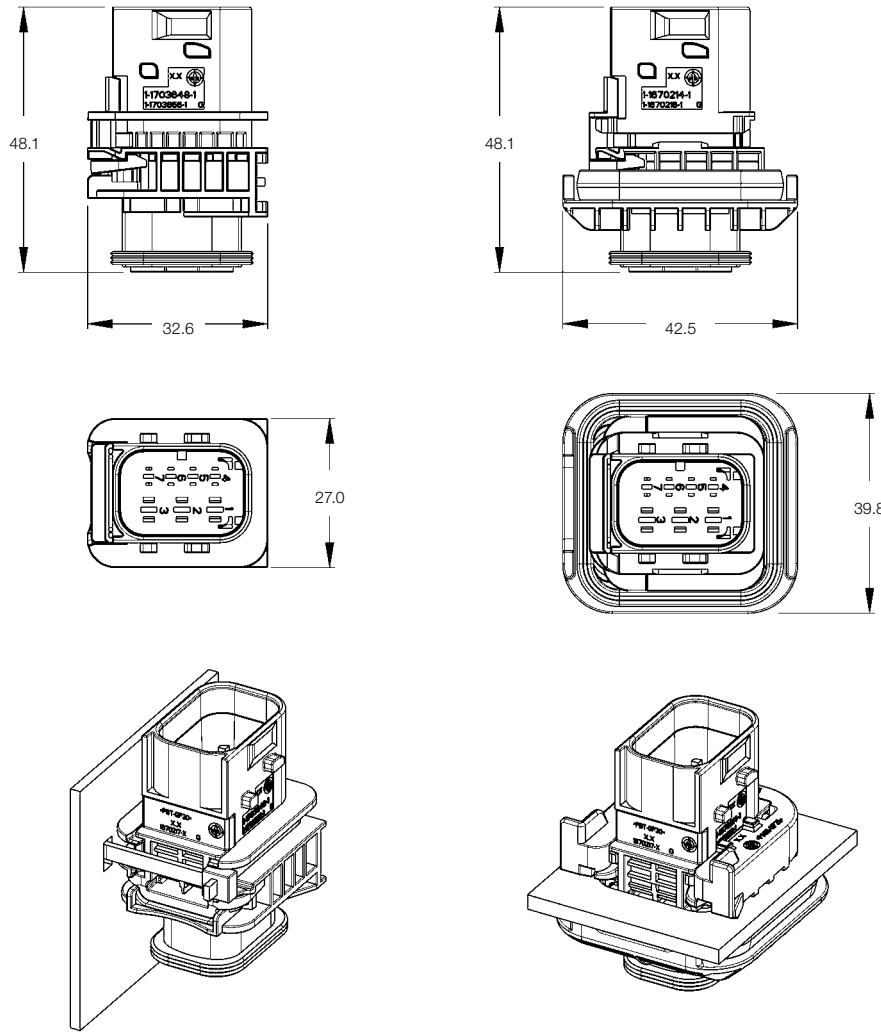
- 1.0 mm<sup>2</sup> FLR max.
- 2.5 mm<sup>2</sup> FLR max.
- AWG 12 TXL max.

## Product Specification:

108-94020

## Application Specification:

114-18756



## Sealed Mixed Tab Housings

| No. of Positions | Housing Color | Part Numbers             |                            |                           |
|------------------|---------------|--------------------------|----------------------------|---------------------------|
|                  |               | Tab Housing with Flange* | Tab Housing without Flange | Mating Receptacle Housing |
| 7                | Black         | 1-1670214-1              | 1-1703648-1                | 1-1418480-1               |
|                  | Gray          | 2-1670214-1              | 2-1703648-1                | 2-1418480-1               |
|                  | Green         | 3-1670214-1              | 3-1703648-1                | 3-1418480-1               |
|                  | Blue          | 4-1670214-1              | 4-1703648-1                | 4-1418480-1               |

\*) Suitable fixing slide see accessories.

Group C: Sealed AMP MCP 1.5K Receptacle Housing

**Technical Features**

**No. of Positions:**

8 Positions

**Housing Material:**

Glass Reinforced PBT

**Wire Size Range:**

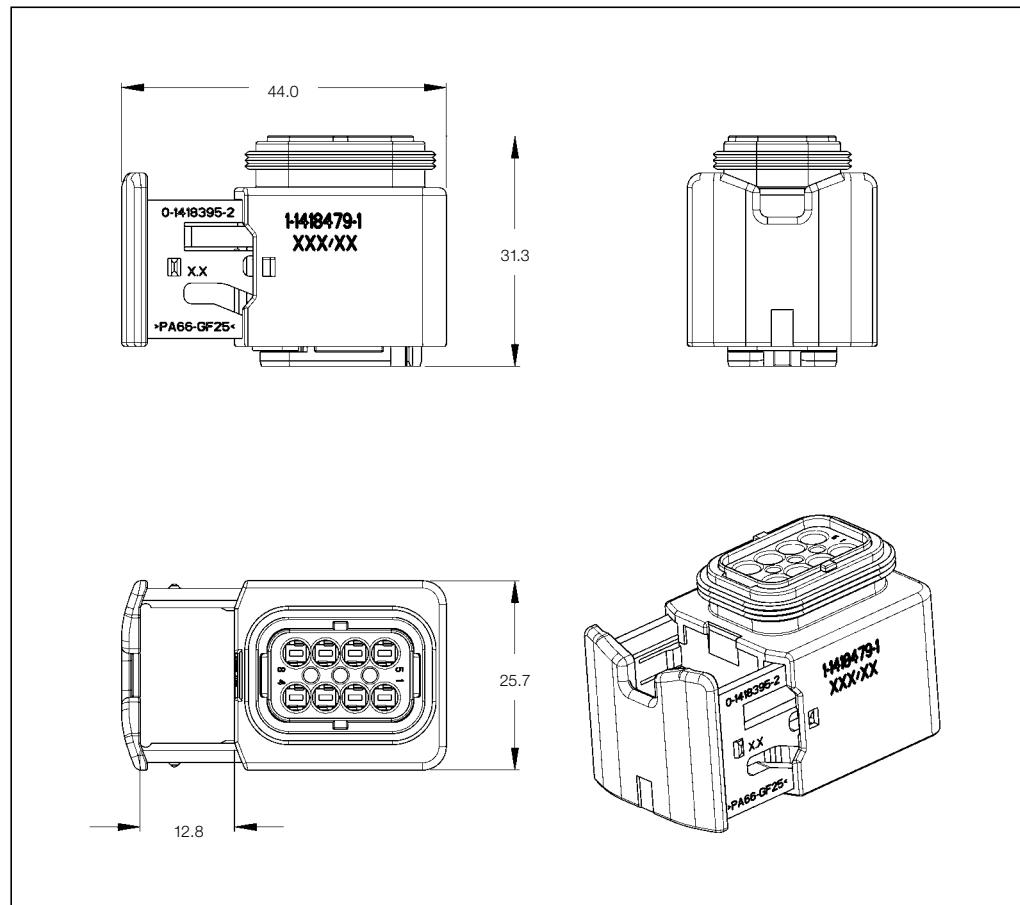
1.5 mm<sup>2</sup> FLR max.  
AWG 16 TXL max.

**Product Specification:**

108-94020

**Application Specification:**

114-18756



**Sealed Receptacle Housings**

| No. of Positions | Housing Color | Part Numbers       |                            |
|------------------|---------------|--------------------|----------------------------|
|                  |               | Receptacle Housing | Mating Tab Housing         |
| 8                | Black / Black | 1-1418479-1        | 1-1564416-1<br>1-1564512-1 |
|                  | Black / Gray  | 2-1418479-1        | 2-1564416-1<br>2-1564512-1 |
|                  | Black / Green | 3-1418479-1        | 3-1564416-1<br>3-1564512-1 |
|                  | Black / Blue  | 4-1418479-1        | 4-1564416-1<br>4-1564512-1 |
|                  |               |                    |                            |

Other variants are available on request.

## Group C: Sealed 1.5mm Tab Housing

## Technical Features

## No. of Positions:

8 Positions

## Housing Material:

Glass Reinforced PBT

## Wire Size Range:

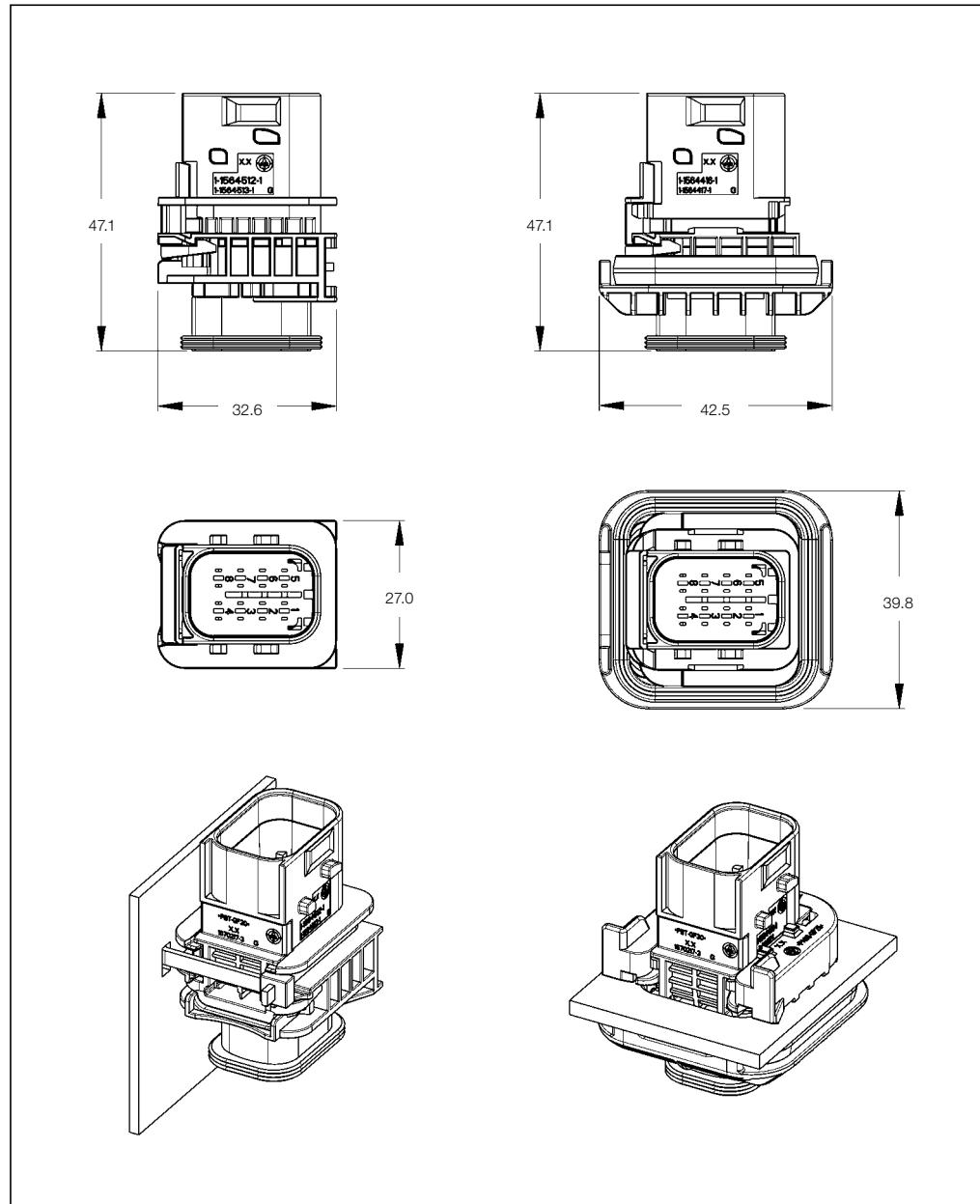
 1.0 mm<sup>2</sup> FLR max.

## Product Specification:

108-94020

## Application Specification:

114-18756



## Sealed 1.5 mm Tab Housings

| No. of Positions | Housing Color | Part Numbers             |                            |                           |
|------------------|---------------|--------------------------|----------------------------|---------------------------|
|                  |               | Tab Housing with Flange* | Tab Housing without Flange | Mating Receptacle Housing |
| 8                | Black         | 1-1564416-1              | 1-1564512-1                | 1-1418479-1               |
|                  | Gray          | 2-1564416-1              | 2-1564512-1                | 2-1418479-1               |
|                  | Green         | 3-1564416-1              | 3-1564512-1                | 3-1418479-1               |
|                  | Blue          | 4-1564416-1              | 4-1564512-1                | 4-1418479-1               |

\*) Suitable fixing slide see accessories.

**Technical Features**
**No. of Positions:**

2 Positions

**Housing Material:**

Glass Reinforced PBT

**Wire Size Range:**

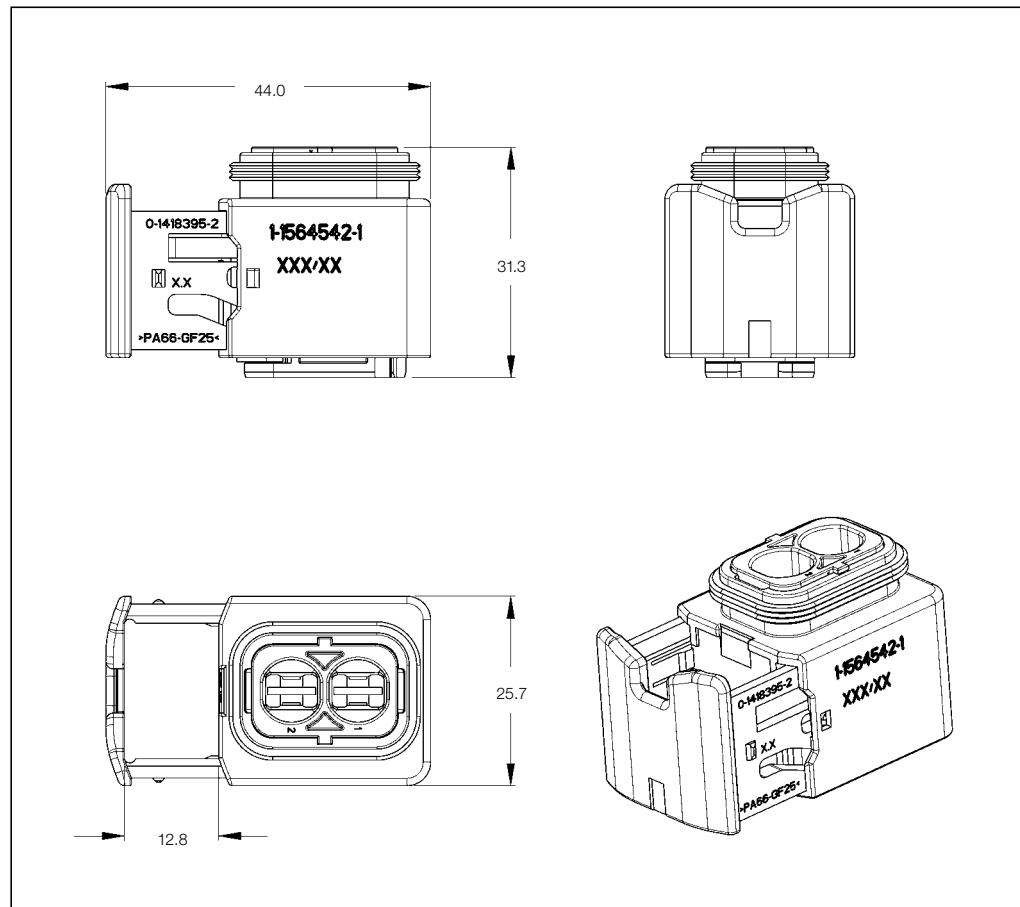
 6.0 mm<sup>2</sup> FLR max.

**Product Specification:**

108-94020

**Application Specification:**

114-18756


**Sealed Receptacle Housings**

| No. of Positions | Housing Color | Part Numbers       |                            |
|------------------|---------------|--------------------|----------------------------|
|                  |               | Receptacle Housing | Mating Tab Housing         |
| 2                | Black / Black | 1-1564542-1        | 1-1564544-1<br>1-1564546-1 |
|                  | Black / Gray  | 2-1564542-1        | 2-1564544-1<br>2-1564546-1 |
|                  | Black / Green | 3-1564542-1        | 3-1564544-1<br>3-1564546-1 |
|                  | Black / Blue  | 4-1564542-1        | 4-1564544-1<br>4-1564546-1 |
|                  |               |                    |                            |

## Group C: Sealed 6.3mm Tab Housing

## Technical Features

## No. of Positions:

2 Positions

## Housing Material:

Glass Reinforced PBT

## Wire Size Range:

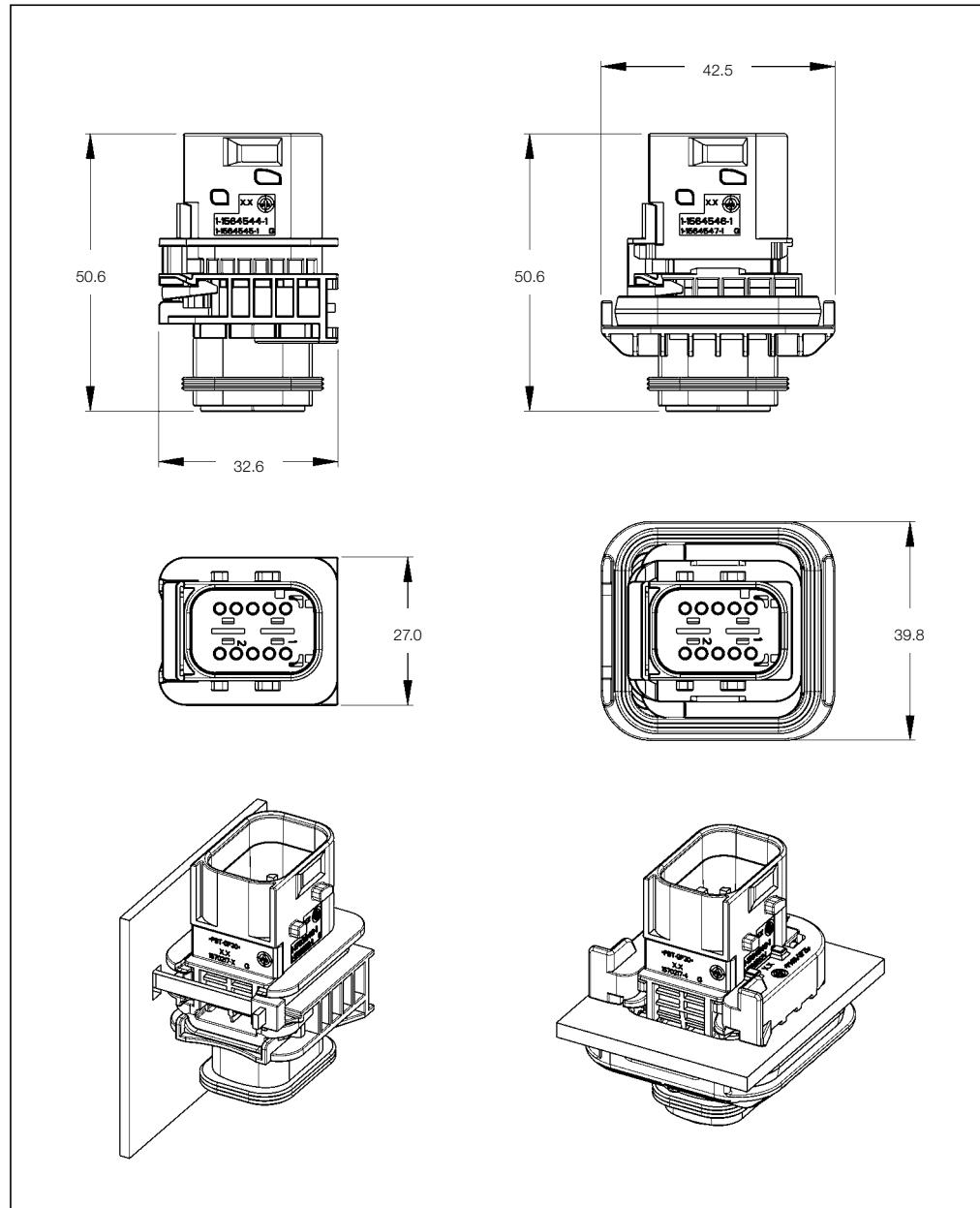
 6.0 mm<sup>2</sup> FLR max.

## Product Specification:

108-94020

## Application Specification:

114-18756



## Sealed 6.3 mm Tab Housings

| No. of Positions | Housing Color | Part Numbers             |                            |                           |
|------------------|---------------|--------------------------|----------------------------|---------------------------|
|                  |               | Tab Housing with Flange* | Tab Housing without Flange | Mating Receptacle Housing |
| 2                | Black / Black | 1-1564546-1              | 1-1564544-1                | 1-1564542-1               |
|                  | Black / Gray  | 2-1564546-1              | 2-1564544-1                | 2-1564542-1               |
|                  | Black / Green | 3-1564546-1              | 3-1564544-1                | 3-1564542-1               |
|                  | Black / Blue  | 4-1564546-1              | 4-1564544-1                | 4-1564542-1               |

\*) Suitable fixing slide see accessories.

Group C: Accessories

**Accessories**



| Description  | Color  | Part Number |
|--|--------|-------------|
| Fixing slide (panel thickness 3.5mm)                       | Gray   | 1670720-6   |
| Fixing slide (panel thickness 3.0mm)                       | Yellow | 1670720-1   |
| Fixing slide (panel thickness 2.5mm)                       | Red    | 1670720-2   |
| Vertical adapter for NW 13mm diameter corrugated tubing    | Black  | 1670364-1   |
| Right-angle adapter for NW 13mm diameter corrugated tubing | Black  | 1670057-1   |

## Group D: Sealed AMP MCP 1.5K Receptacle Housing

## Technical Features

## No. of Positions:

12 Positions

## Housing Material:

Glass Reinforced PBT

## Wire Size Range:

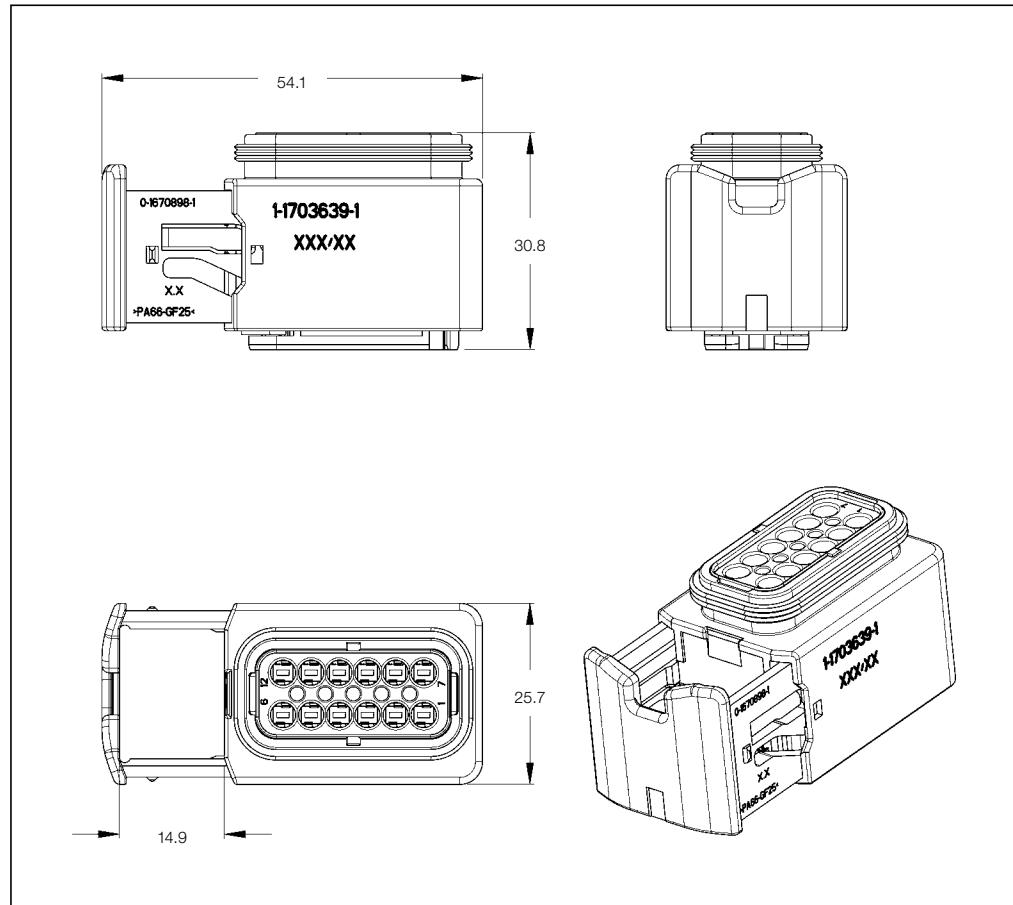
 1.5 mm<sup>2</sup> FLR max.  
AWG 16 TXL max.

## Product Specification:

108-94020

## Application Specification:

114-18756



## Sealed Receptacle Housings

| No. of Positions | Housing Color | Part Numbers       |                            |
|------------------|---------------|--------------------|----------------------------|
|                  |               | Receptacle Housing | Mating Tab Housing         |
| 12               | Black / Black | 1-1703639-1        | 1-1564414-1<br>1-1564520-1 |
|                  | Black / Gray  | 2-1703639-1        | 2-1564414-1<br>2-1564520-1 |
|                  | Black / Green | 3-1703639-1        | 3-1564414-1<br>3-1564520-1 |
|                  | Black / Blue  | 4-1703639-1        | 4-1564414-1<br>4-1564520-1 |
|                  |               |                    |                            |

Other variants are available on request.

## Group D: Sealed 1.5mm Tab Housing

## Technical Features

## No. of Positions:

12 Positions

## Housing Material:

Glass Reinforced PBT

## Wire Size Range:

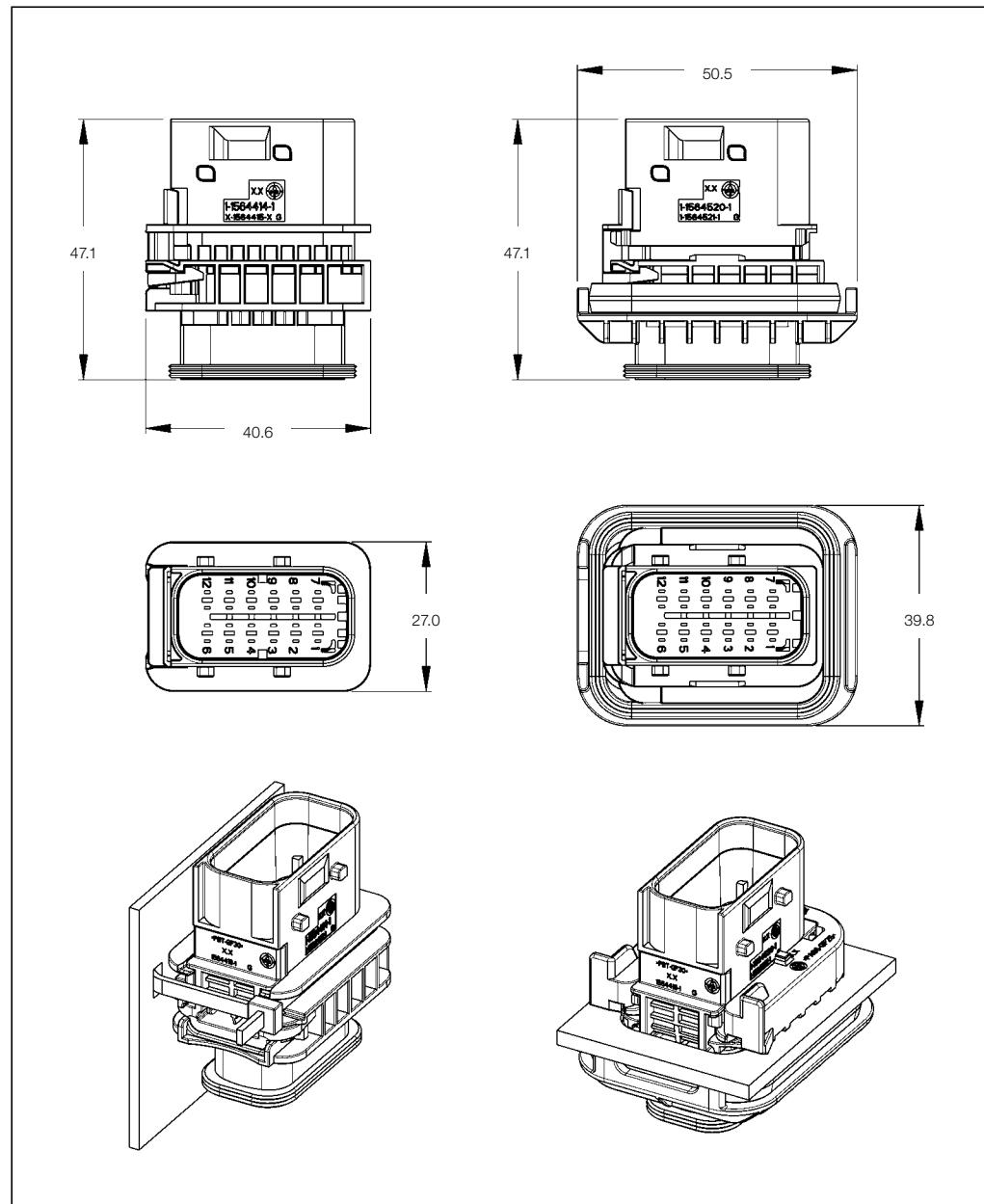
 1.0 mm<sup>2</sup> FLR max.

## Product Specification:

108-94020

## Application Specification:

114-18756



## Sealed 1.5 mm Tab Housings

| No. of Positions | Housing Color | Part Numbers             |                            |                           |
|------------------|---------------|--------------------------|----------------------------|---------------------------|
|                  |               | Tab Housing with Flange* | Tab Housing without Flange | Mating Receptacle Housing |
| 12               | Black         | 1-1564520-1              | 1-1564414-1                | 1-1703639-1               |
|                  | Gray          | 2-1564520-1              | 2-1564414-1                | 2-1703639-1               |
|                  | Green         | 3-1564520-1              | 3-1564414-1                | 3-1703639-1               |
|                  | Blue          | 4-1564520-1              | 4-1564414-1                | 4-1703639-1               |

\*) Suitable fixing slide see accessories.

## Group D: Sealed AMP MCP 2.8 Receptacle Housing

## Technical Features

## No. of Positions:

8 Positions

## Housing Material:

Glass Reinforced PBT

## Wire Size Range:

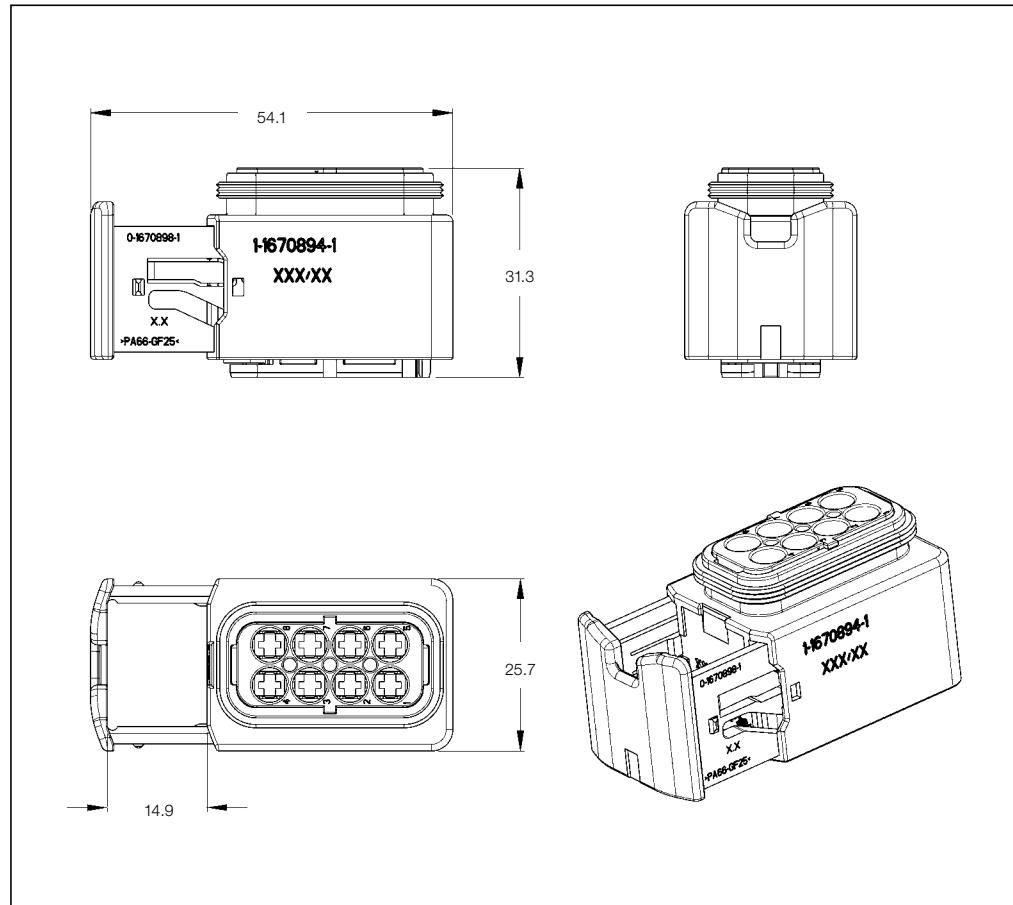
 2.5 mm<sup>2</sup> FLR max.  
AWG 12 TXL max.

## Product Specification:

108-94020

## Application Specification:

114-18756



## Sealed Receptacle Housings

| No. of Positions | Housing Color | Part Numbers       |                    |
|------------------|---------------|--------------------|--------------------|
|                  |               | Receptacle Housing | Mating Tab Housing |
| 8                | Black / Black | 1-1670894-1        | 1-1564522-1        |
|                  | Black / Gray  | 2-1670894-1        | 2-1564522-1        |
|                  | Black / Green | 3-1670894-1        | 3-1564522-1        |
|                  | Black / Blue  | 4-1670894-1        | 4-1564522-1        |

Other variants are available on request.

## Group D: Sealed 2.8mm Tab Housing

## Technical Features

## No. of Positions:

8 Positions

## Housing Material:

Glass Reinforced PBT

## Wire Size Range:

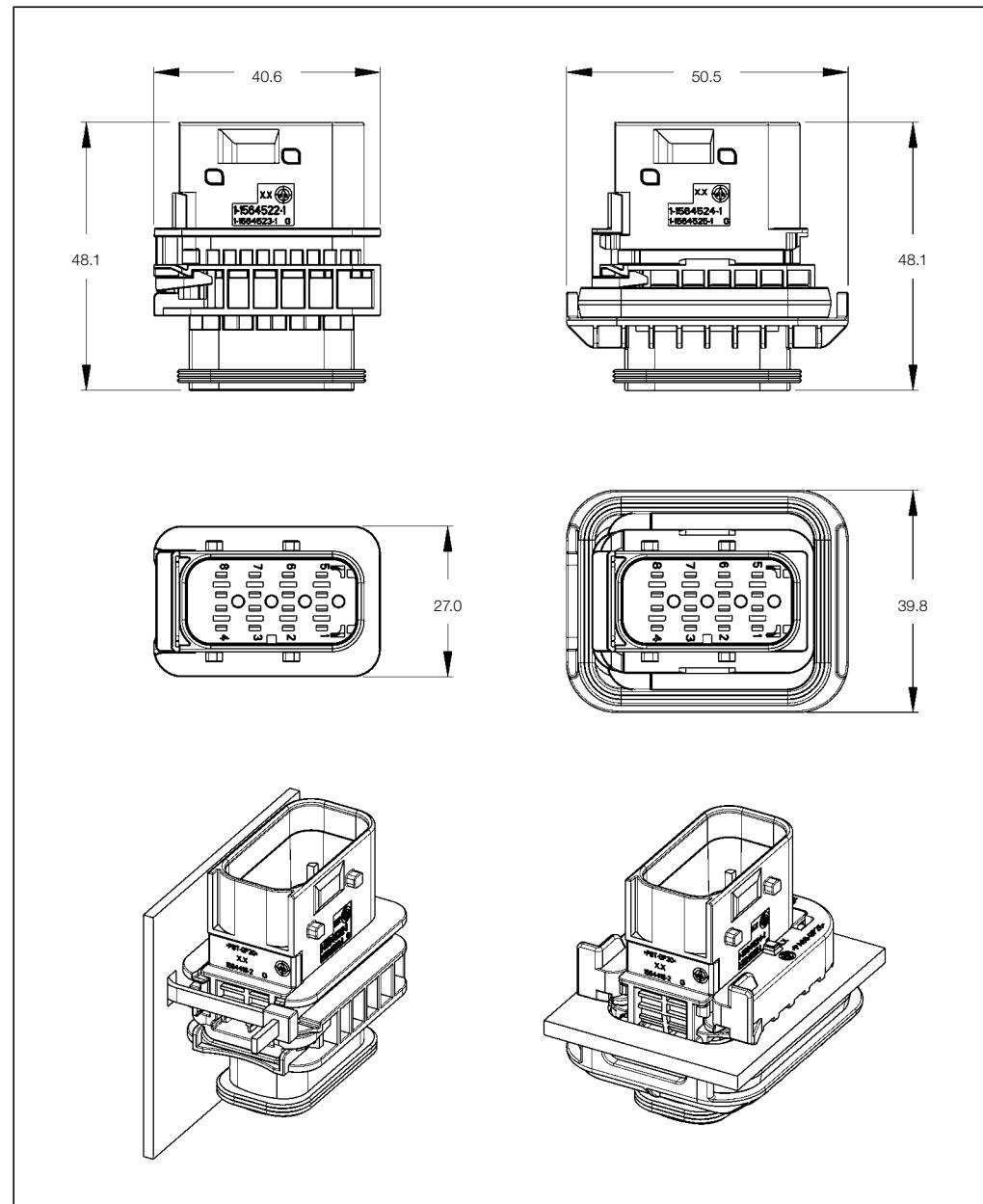
 2.5 mm<sup>2</sup> FLR max.  
AWG 12 TXL max.

## Product Specification:

108-94020

## Application Specification:

114-18756



## Sealed 2.8 mm Tab Housings

| No. of Positions | Housing Color | Part Numbers               |                            |                           |
|------------------|---------------|----------------------------|----------------------------|---------------------------|
|                  |               | Tab Housing with Flange ** | Tab Housing without Flange | Mating Receptacle Housing |
| 8                | Black         | *                          | 1-1564522-1                | 1-1670894-1               |
|                  | Gray          | *                          | 2-1564522-1                | 2-1670894-1               |
|                  | Green         | *                          | 3-1564522-1                | 3-1670894-1               |
|                  | Blue          | *                          | 4-1564522-1                | 4-1670894-1               |

\*) Available on request.

\*\*) Suitable fixing slide see accessories.

**Group D: Sealed AMP MCP 1.5/2.8 Receptacle Housing**
**Technical Features**
**No. of Positions:**

10 Positions

**Housing Material:**

Glass Reinforced PBT

**Wire Size Range:**

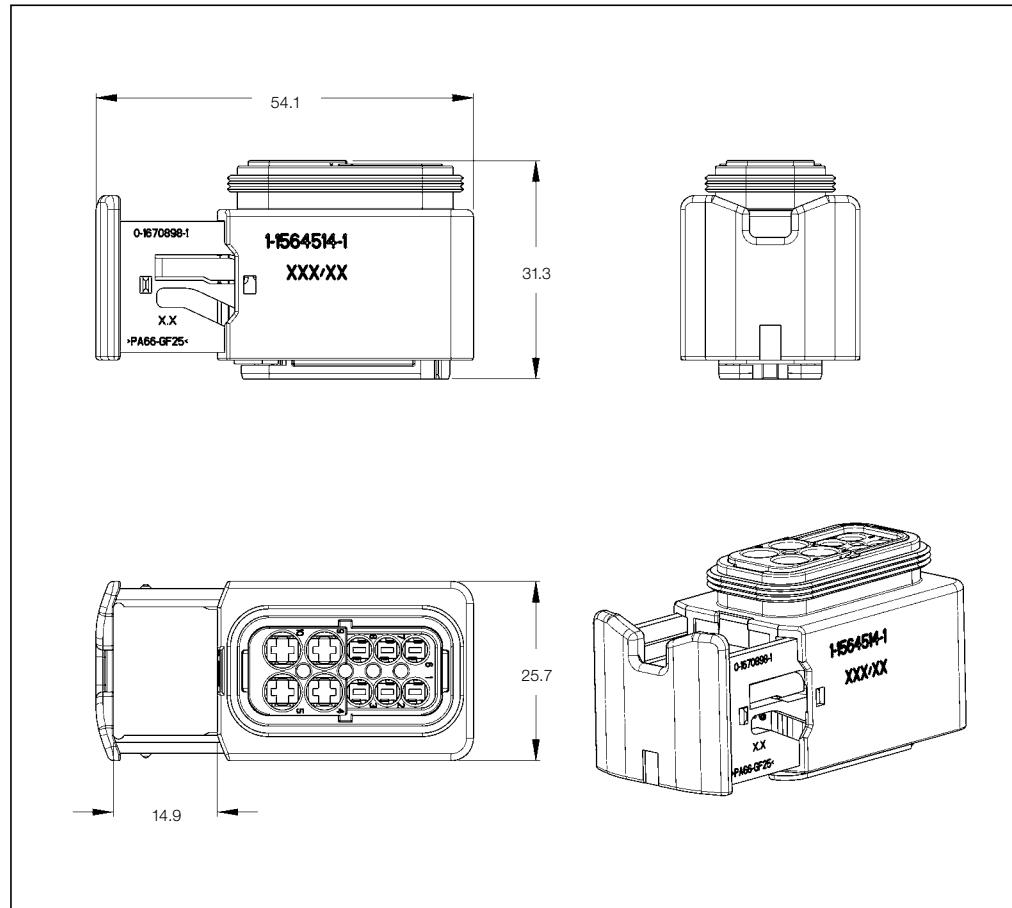
- 1.5 mm<sup>2</sup> FLR max.  
AWG 16 TXL max.
- 2.5 mm<sup>2</sup> FLR max.  
AWG 12 TXL max.

**Product Specification:**

108-94020

**Application Specification:**

114-18756


**Sealed Mixed Receptacle Housings**

| No. of Positions | Housing Color | Part Numbers       |                            |
|------------------|---------------|--------------------|----------------------------|
|                  |               | Receptacle Housing | Mating Tab Housing         |
| 10               | Black / Black | 1-1564514-1        | 1-1564518-1<br>1-1564516-1 |
|                  | Black / Gray  | 2-1564514-1        | 2-1564518-1<br>2-1564516-1 |
|                  | Black / Green | 3-1564514-1        | 3-1564518-1<br>3-1564516-1 |
|                  | Black / Blue  | 4-1564514-1        | 4-1564518-1<br>4-1564516-1 |
|                  |               |                    |                            |

Other variants are available on request.

## Group D: Sealed 1.5mm/2.8mm Tab Housing

## Technical Features

## No. of Positions:

10 Positions

## Housing Material:

Glass Reinforced PBT

## Wire Size Range:

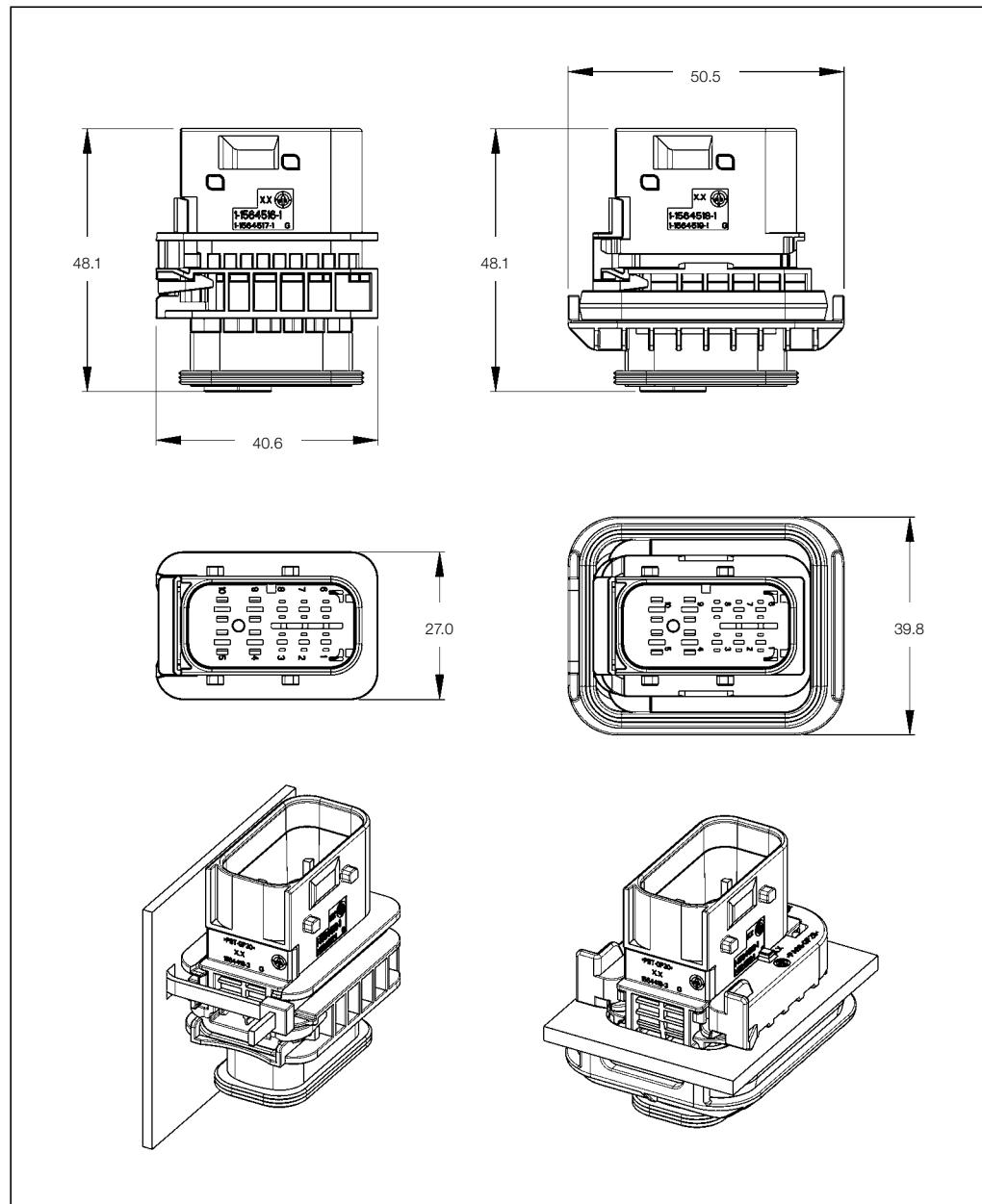
- 1.0 mm<sup>2</sup> FLR max.
- 2.5 mm<sup>2</sup> FLR max.
- AWG 12 TXL max.

## Product Specification:

108-94020

## Application Specification:

114-18756



## Sealed Mixed Tab Housings

| No. of Positions | Housing Color | Part Numbers             |                            |                           |
|------------------|---------------|--------------------------|----------------------------|---------------------------|
|                  |               | Tab Housing with Flange* | Tab Housing without Flange | Mating Receptacle Housing |
| 10               | Black         | 1-1564518-1              | 1-1564516-1                | 1-1564514-1               |
|                  | Gray          | 2-1564518-1              | 2-1564516-1                | 2-1564514-1               |
|                  | Green         | 3-1564518-1              | 3-1564516-1                | 3-1564514-1               |
|                  | Blue          | 4-1564518-1              | 4-1564516-1                | 4-1564514-1               |

\*) Suitable fixing slide see accessories.



INDUSTRIAL & COMMERCIAL  
TRANSPORTATION

## Heavy Duty Sealed Connector Series (HDSCS)

Catalog 1654326-1  
Issued 11-2013

### Engineering Notes

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A large, empty grid area intended for engineering notes or drawings. It consists of a grid of small squares, providing a surface for writing or drawing.

Group D: Accessories

**Accessories**



| Description   | Color   | Part Number |
|---|---------|-------------|
| Vertical adapter for NW13mm diameter corrugated tubing    | Black   | 1563111-1   |
| Right-angle adapter for NW13mm diameter corrugated tubing | Black   | 1563110-1   |
| Fixing slide (panel thickness 3.0mm)                      | Yellow  | 1564562-1   |
| Fixing slide (panel thickness 2.5mm)                      | Red     | 1564562-2   |
| Fixing slide (panel thickness 1.5mm)                      | Gray    | 1564562-5   |
| Fixing slide (panel thickness 1.0mm)                      | Natural | 1564562-4   |

## Group E: Sealed AMP MCP 2.8 Receptacle Housing

## Technical Features

## No. of Positions:

12 Positions

## Housing Material:

Glass Reinforced PBT

## Wire Size Range:

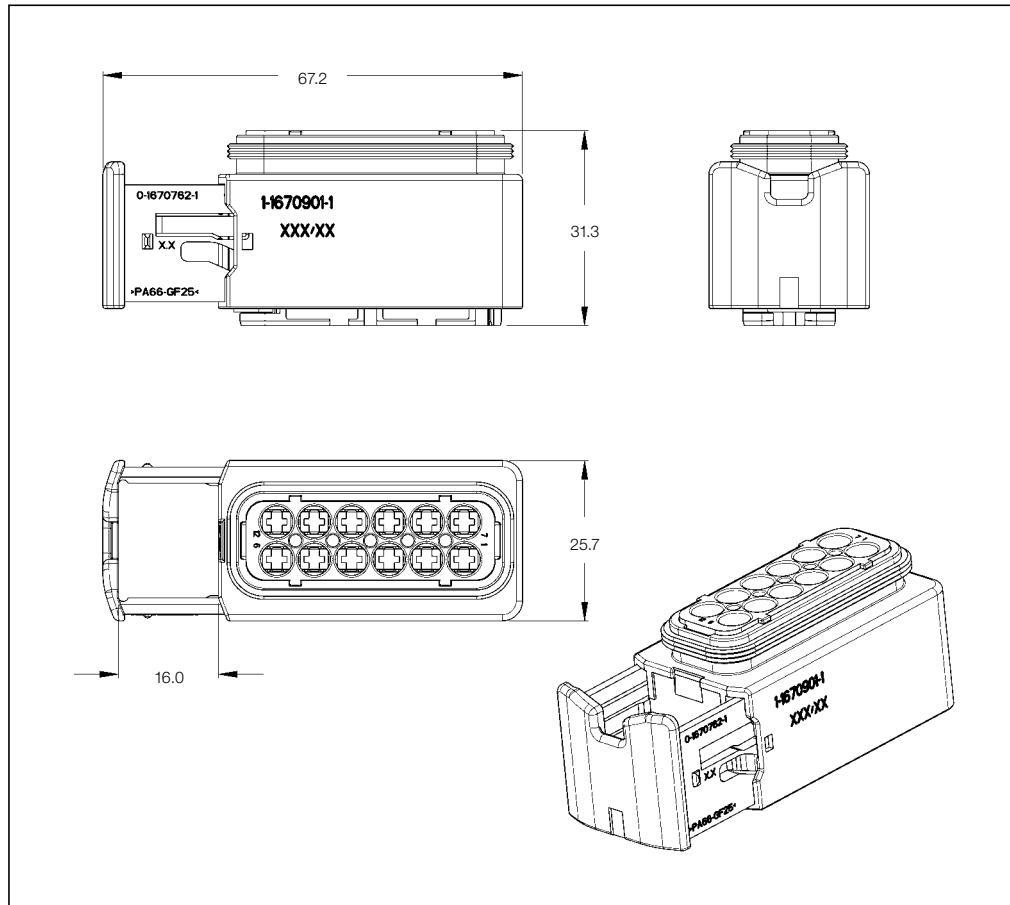
 2.5 mm<sup>2</sup> FLR max.  
AWG 12 TXL max.

## Product Specification:

108-94020

## Application Specification:

114-18756



## Sealed Receptacle Housings

| No. of Positions | Housing Color | Part Numbers       |                    |
|------------------|---------------|--------------------|--------------------|
|                  |               | Receptacle Housing | Mating Tab Housing |
| 12               | Black / Black | 1-1670901-1        | *                  |
|                  | Black / Gray  | 2-1670901-1        | *                  |
|                  | Black / Green | 3-1670901-1        | *                  |
|                  | Black / Blue  | 4-1670901-1        | *                  |

\*) Available on request.

Other variants are available on request.

Group E: Sealed AMP MCP 1.5/2.8 Receptacle Housing

**Technical Features**

**No. of Positions:**

15 Positions

**Housing Material:**

Glass Reinforced PBT

**Wire Size Range:**

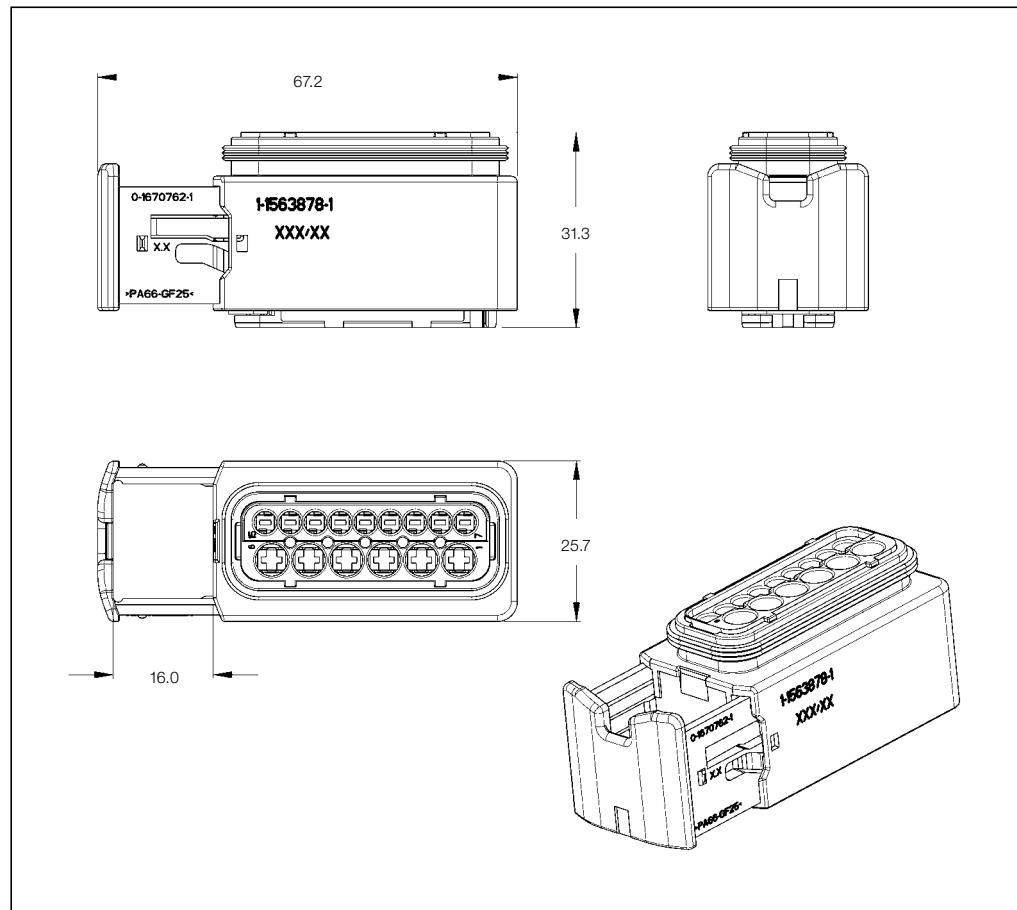
- 1.5 mm<sup>2</sup> FLR max.  
AWG 16 TXL max.
- 2.5 mm<sup>2</sup> FLR max.  
AWG 12 TXL max.

**Product Specification:**

108-94020

**Application Specification:**

114-18756



**Sealed Mixed Receptacle Housings**

| No. of Positions | Housing Color | Part Numbers       |                            |
|------------------|---------------|--------------------|----------------------------|
|                  |               | Receptacle Housing | Mating Tab Housing         |
| 15               | Black / Black | 1-1563878-1        | 1-1564530-1<br>1-1564532-1 |
|                  | Black / Gray  | 2-1563878-1        | 2-1564530-1<br>2-1564532-1 |
|                  | Black / Green | 3-1563878-1        | 3-1564530-1<br>3-1564532-1 |
|                  | Black / Blue  | 4-1563878-1        | 4-1564530-1<br>4-1564532-1 |
|                  |               |                    |                            |

Other variants are available on request.

## Group E: Sealed 1.5mm/2.8mm Tab Housing

**Technical Features**
**No. of Positions:**

15 Positions

**Housing Material:**

Glass Reinforced PBT

**Wire Size Range:**

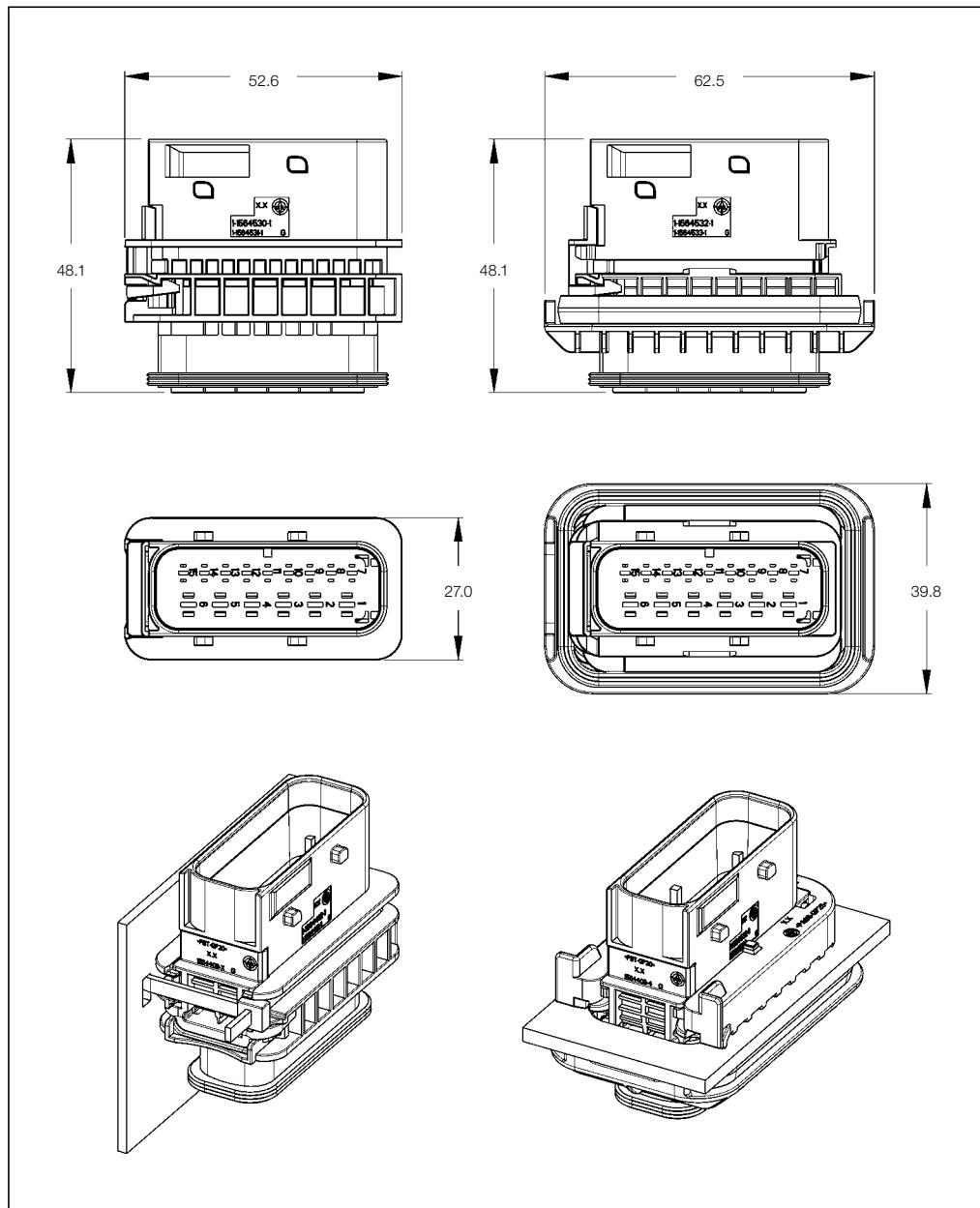
- 1.0 mm<sup>2</sup> FLR max.
- 2.5 mm<sup>2</sup> FLR max.
- AWG 12 TXL max.

**Product Specification:**

108-94020

**Application Specification:**

114-18756


**Sealed Mixed Tab Housings**

| No. of Positions | Housing Color | Part Numbers             |                            |                           |
|------------------|---------------|--------------------------|----------------------------|---------------------------|
|                  |               | Tab Housing with Flange* | Tab Housing without Flange | Mating Receptacle Housing |
| 15               | Black         | 1-1564532-1              | 1-1564530-1                | 1-1563878-1               |
|                  | Gray          | 2-1564532-1              | 2-1564530-1                | 2-1563878-1               |
|                  | Green         | 3-1564532-1              | 3-1564530-1                | 3-1563878-1               |
|                  | Blue          | 4-1564532-1              | 4-1564530-1                | 4-1563878-1               |

\*) Suitable fixing slide see accessories.

Group E: Sealed AMP MCP 1.5/2.8 Receptacle Housing

**Technical Features**

**No. of Positions:**

16 Positions

**Housing Material:**

Glass Reinforced PBT

**Wire Size Range:**

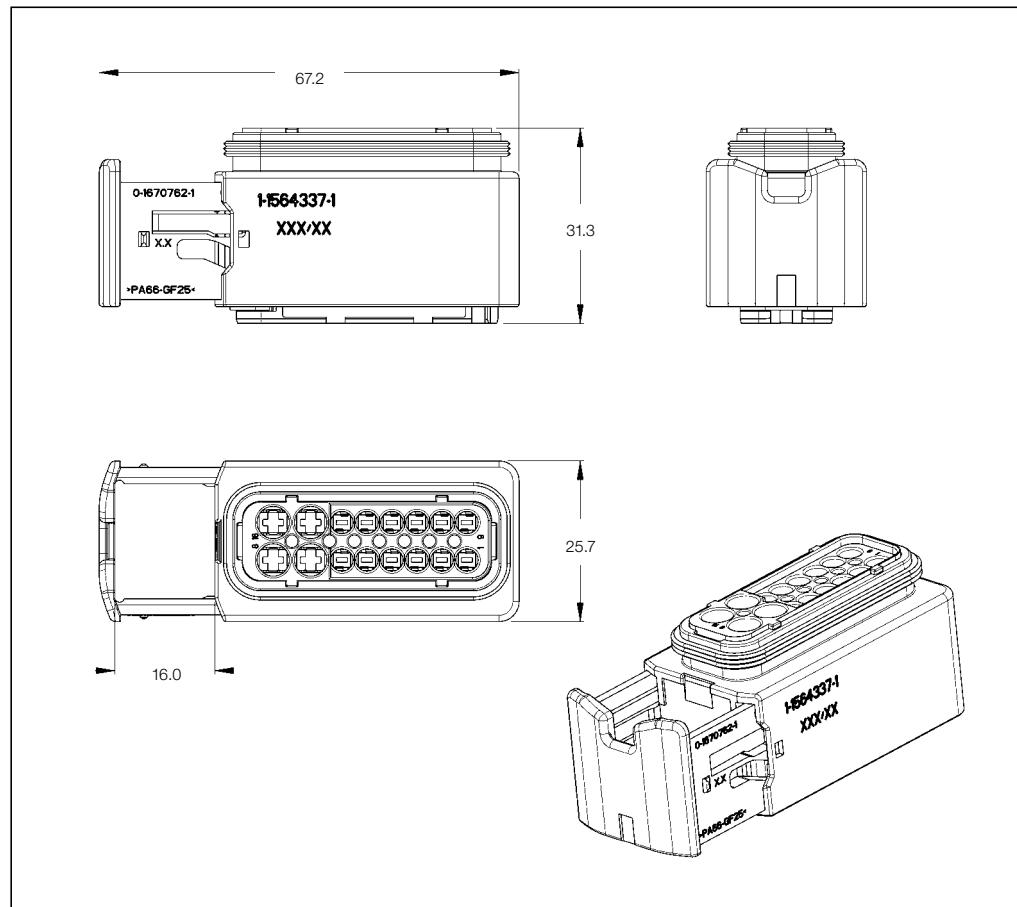
- 1.5 mm<sup>2</sup> FLR max.  
AWG 16 TXL max.
- 2.5 mm<sup>2</sup> FLR max.  
AWG 12 TXL max.

**Product Specification:**

108-94020

**Application Specification:**

114-18756



**Sealed Receptacle Housings**

| No. of Positions | Housing Color | Part Numbers       |                            |
|------------------|---------------|--------------------|----------------------------|
|                  |               | Receptacle Housing | Mating Tab Housing         |
| 16               | Black / Black | 1-1564337-1        | 1-1564407-1<br>1-1564528-1 |
|                  | Black / Gray  | 2-1564337-1        | 2-1564407-1<br>2-1564528-1 |
|                  | Black / Green | 3-1564337-1        | 3-1564407-1<br>3-1564528-1 |
|                  | Black / Blue  | 4-1564337-1        | 4-1564407-1<br>4-1564528-1 |
|                  |               |                    |                            |

Other variants are available on request.

## Group E: Sealed 1.5mm/2.8mm Tab Housing

## Technical Features

## No. of Positions:

16 Positions

## Housing Material:

Glass Reinforced PBT

## Wire Size Range:

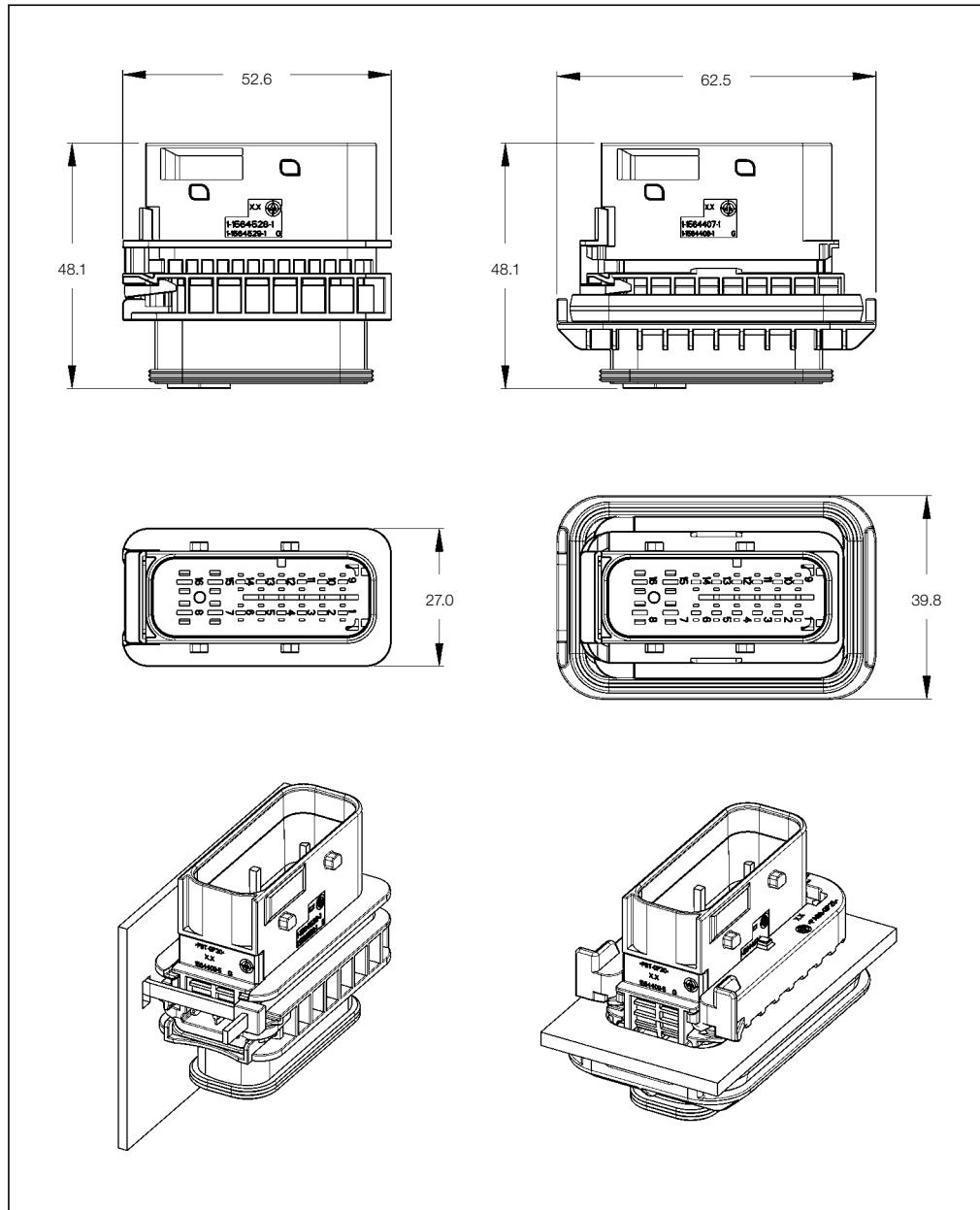
- 1.0 mm<sup>2</sup> FLR max.
- 2.5 mm<sup>2</sup> FLR max.
- AWG 12 TXL max.

## Product Specification:

108-94020

## Application Specification:

114-18756



## Sealed Mixed Tab Housings

| No. of Positions | Housing Color | Part Numbers             |                            |                           |
|------------------|---------------|--------------------------|----------------------------|---------------------------|
|                  |               | Tab Housing with Flange* | Tab Housing without Flange | Mating Receptacle Housing |
| 16               | Black         | 1-1564407-1              | 1-1564528-1                | 1-1564337-1               |
|                  | Gray          | 2-1564407-1              | 2-1564528-1                | 2-1564337-1               |
|                  | Green         | 3-1564407-1              | 3-1564528-1                | 3-1564337-1               |
|                  | Blue          | 4-1564407-1              | 4-1564528-1                | 4-1564337-1               |

\*) Suitable fixing slide see accessories.

Group E: Sealed AMP MCP 1.5K Receptacle Housing

**Technical Features**

**No. of Positions:**

18 Positions

**Housing Material:**

Glass Reinforced PBT

**Wire Size Range:**

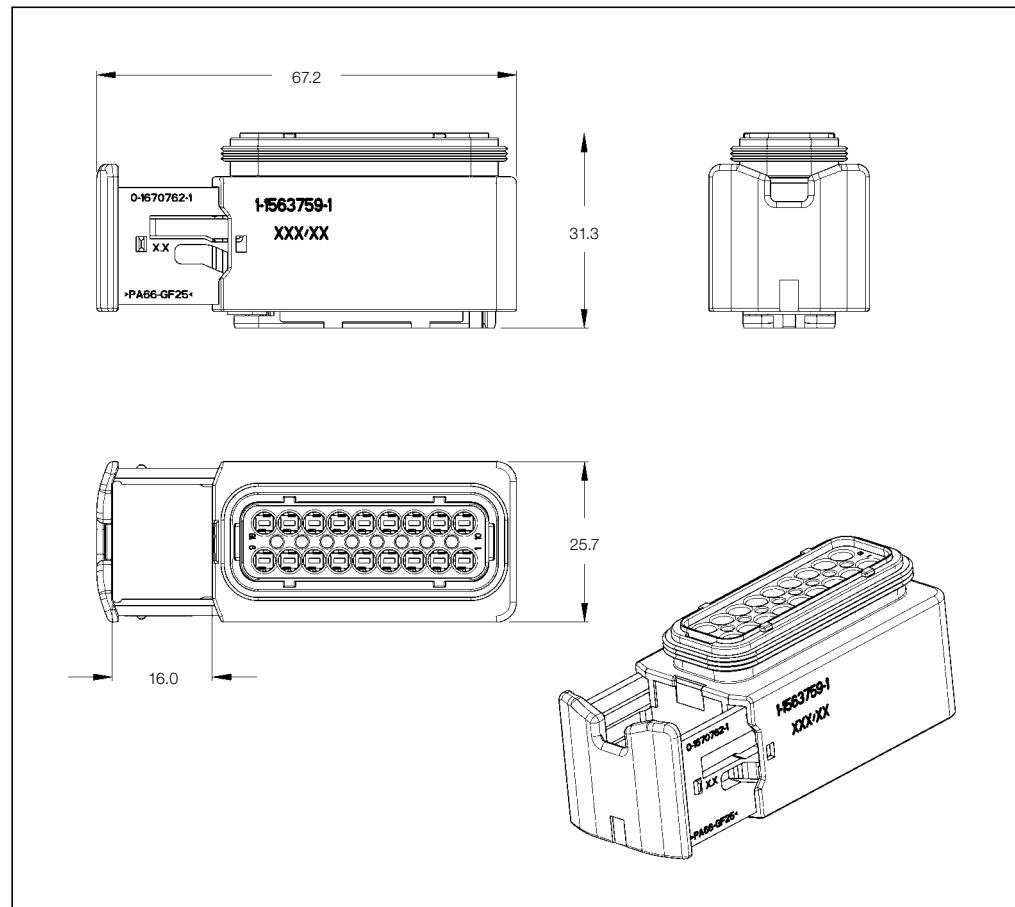
1.5 mm<sup>2</sup> FLR max.  
AWG 16 TXL max.

**Product Specification:**

108-94020

**Application Specification:**

114-18756



**Sealed Receptacle Housings**

| No. of Positions | Housing Color | Part Numbers       |                            |
|------------------|---------------|--------------------|----------------------------|
|                  |               | Receptacle Housing | Mating Tab Housing         |
| 18               | Black / Black | 1-1563759-1        | 1-1564412-1<br>1-1564526-1 |
|                  | Black / Gray  | 2-1563759-1        | 2-1564412-1<br>2-1564526-1 |
|                  | Black / Green | 3-1563759-1        | 3-1564412-1<br>3-1564526-1 |
|                  | Black / Blue  | 4-1563759-1        | 4-1564412-1<br>4-1564526-1 |
|                  |               |                    |                            |

Other variants are available on request.

## Group E: Sealed 1.5mm Tab Housing

## Technical Features

## No. of Positions:

18 Positions

## Housing Material:

Glass Reinforced PBT

## Wire Size Range:

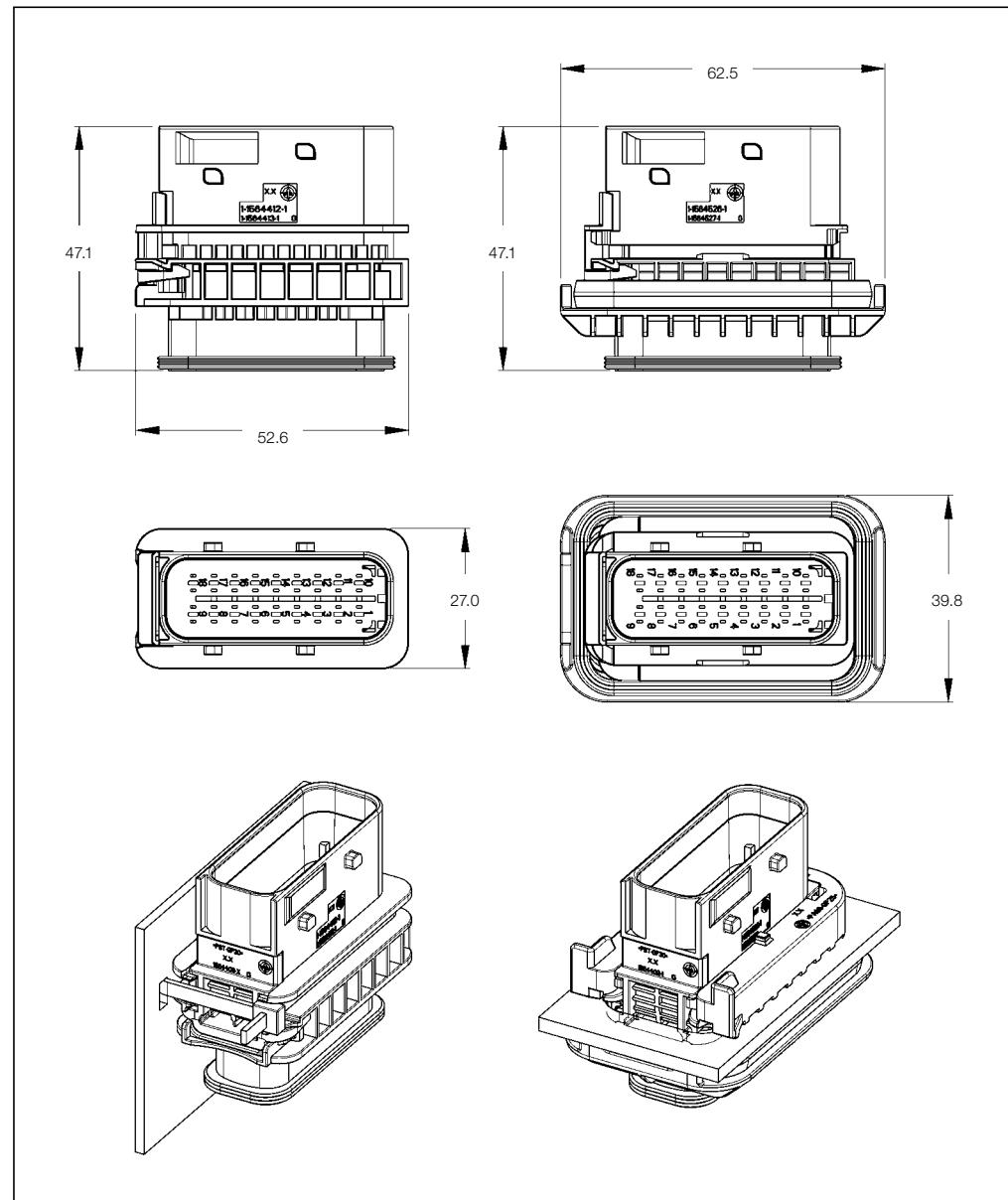
 1.0 mm<sup>2</sup> FLR max.

## Product Specification:

108-94020

## Application Specification:

114-18756



## Sealed 1.5 mm Tab Housings

| No. of Positions | Housing Color | Part Numbers             |                            |                           |
|------------------|---------------|--------------------------|----------------------------|---------------------------|
|                  |               | Tab Housing with Flange* | Tab Housing without Flange | Mating Receptacle Housing |
| 18               | Black         | 1-1564526-1              | 1-1564412-1                | 1-1563759-1               |
|                  | Gray          | 2-1564526-1              | 2-1564412-1                | 2-1563759-1               |
|                  | Green         | 3-1564526-1              | 3-1564412-1                | 3-1563759-1               |
|                  | Blue          | 4-1564526-1              | 4-1564412-1                | 4-1563759-1               |

\*) Suitable fixing slide see accessories.

Group E: Sealed AMP MCP 6.3 Receptacle Housing

**Technical Features**

**No. of Positions:**

4 Positions

**Housing Material:**

Glass Reinforced PBT

**Wire Size Range:**

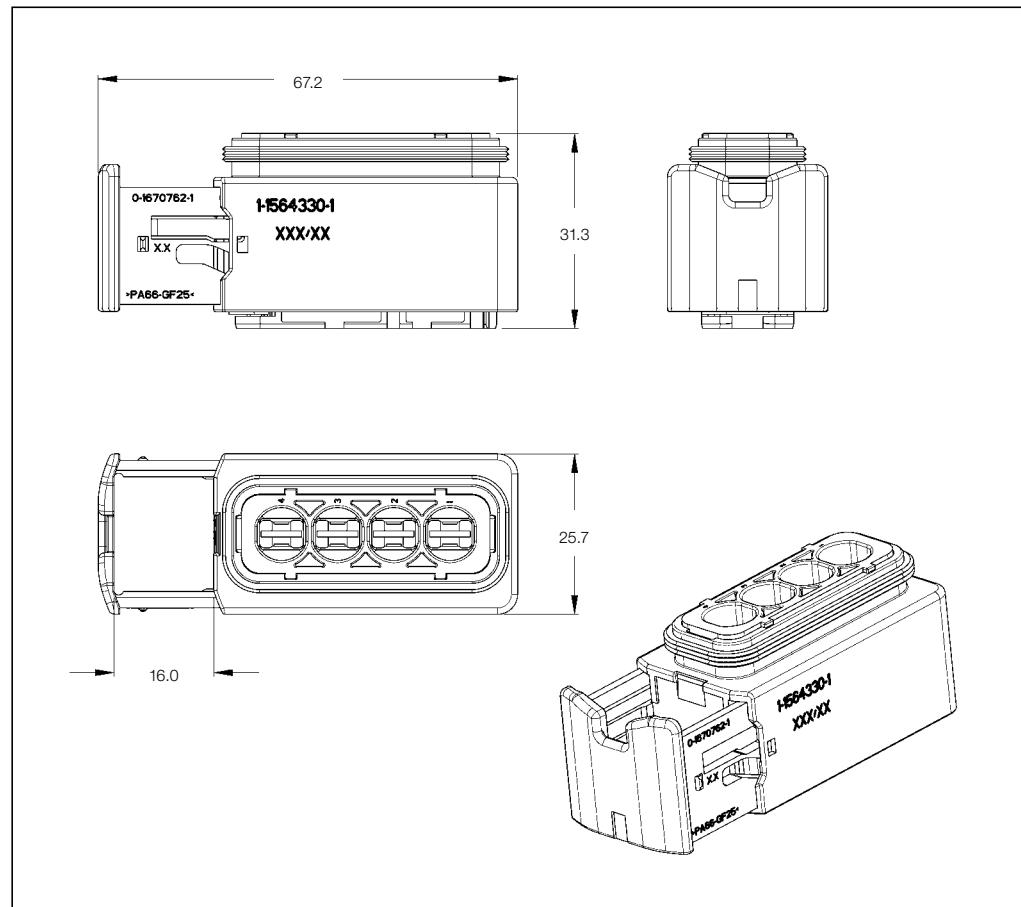
6.0 mm<sup>2</sup> FLR max.

**Product Specification:**

108-94020

**Application Specification:**

114-18756



**Sealed Receptacle Housings**

| No. of Positions | Housing Color | Part Numbers       |                    |
|------------------|---------------|--------------------|--------------------|
|                  |               | Receptacle Housing | Mating Tab Housing |
| 4                | Black / Black | 1-1564330-1        | 1-1564534-1        |
|                  | Black / Gray  | 2-1564330-1        | 2-1564534-1        |
|                  | Black / Green | 3-1564330-1        | 3-1564534-1        |
|                  | Black / Blue  | 4-1564330-1        | 4-1564534-1        |

Other variants are available on request.

## Group E: Sealed 6.3mm Tab Housing

## Technical Features

## No. of Positions:

4 Positions

## Housing Material:

Glass Reinforced PBT

## Wire Size Range:

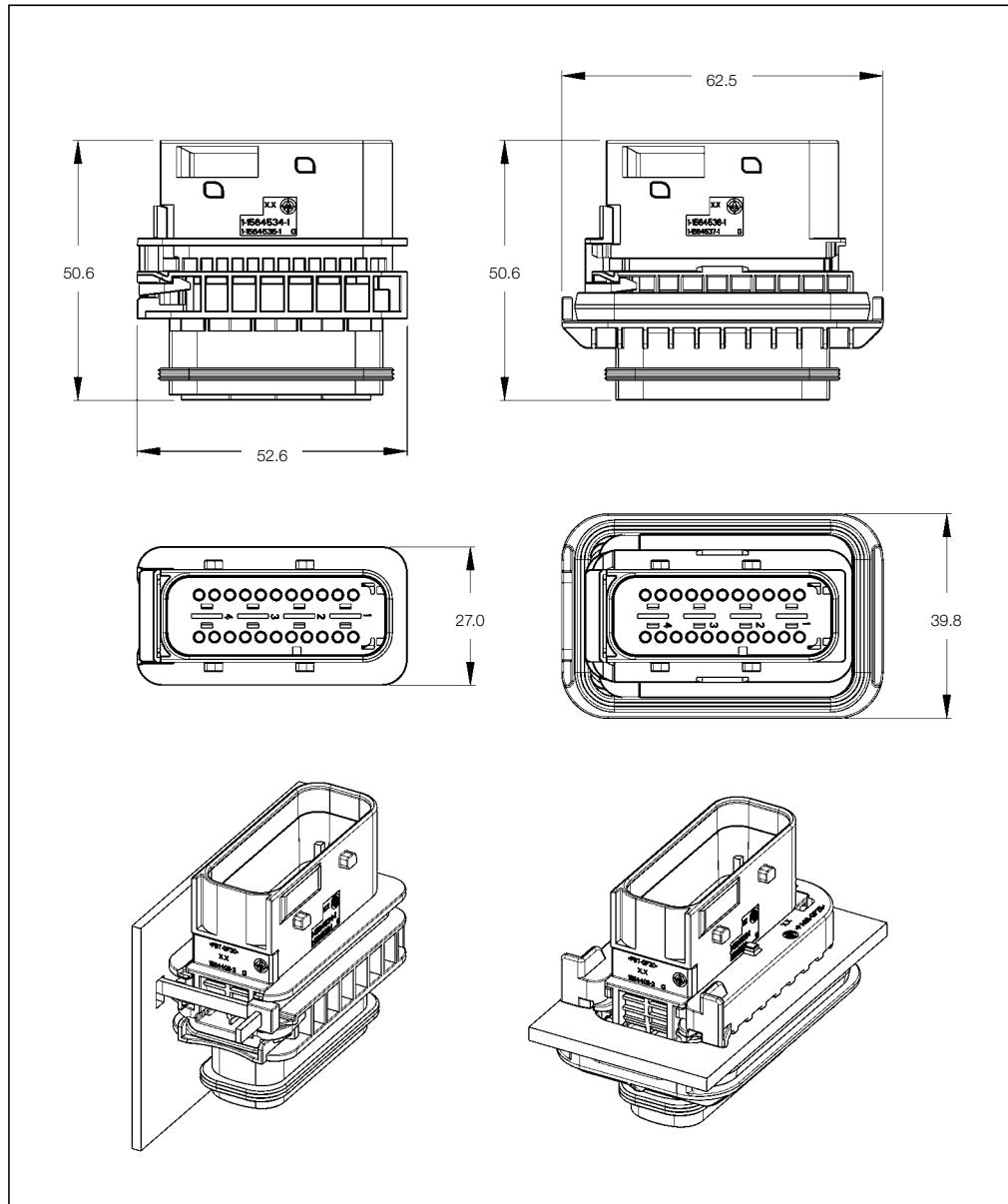
 6.0 mm<sup>2</sup> FLR max.

## Product Specification:

108-94020

## Application Specification:

114-18756



## Sealed 6.3 mm Tab Housings

| No. of Positions | Housing Color | Part Numbers               |                            |                           |
|------------------|---------------|----------------------------|----------------------------|---------------------------|
|                  |               | Tab Housing with Flange ** | Tab Housing without Flange | Mating Receptacle Housing |
| 4                | Black         | *                          | 1-1564534-1                | 1-1564330-1               |
|                  | Gray          | *                          | 2-1564534-1                | 2-1564330-1               |
|                  | Green         | *                          | 3-1564534-1                | 3-1564330-1               |
|                  | Blue          | *                          | 4-1564534-1                | 4-1564330-1               |

\*) Available on request.

\*\*) Suitable fixing slide see accessories.

Group E: Accessories

**Accessories**



| Description  | Color  | Part Number |
|--|--------|-------------|
| Vertical adapter for NW17mm diameter corrugated tubing and hose    | Black  | 1670866-1   |
| Right-angle adapter for NW17mm diameter corrugated tubing and hose | Black  | 1670865-1   |
| Fixing slide (panel thickness 3.5mm)                               | Gray   | 1564411-6   |
| Fixing slide (panel thickness 3.0mm)                               | Yellow | 1564411-1   |
| Fixing slide (panel thickness 2.5mm)                               | Red    | 1564411-2   |
| Fixing slide (panel thickness 1.5mm)                               | Gray   | 1564411-5   |



INDUSTRIAL & COMMERCIAL  
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## Heavy Duty Sealed Connector Series (HDSCS)

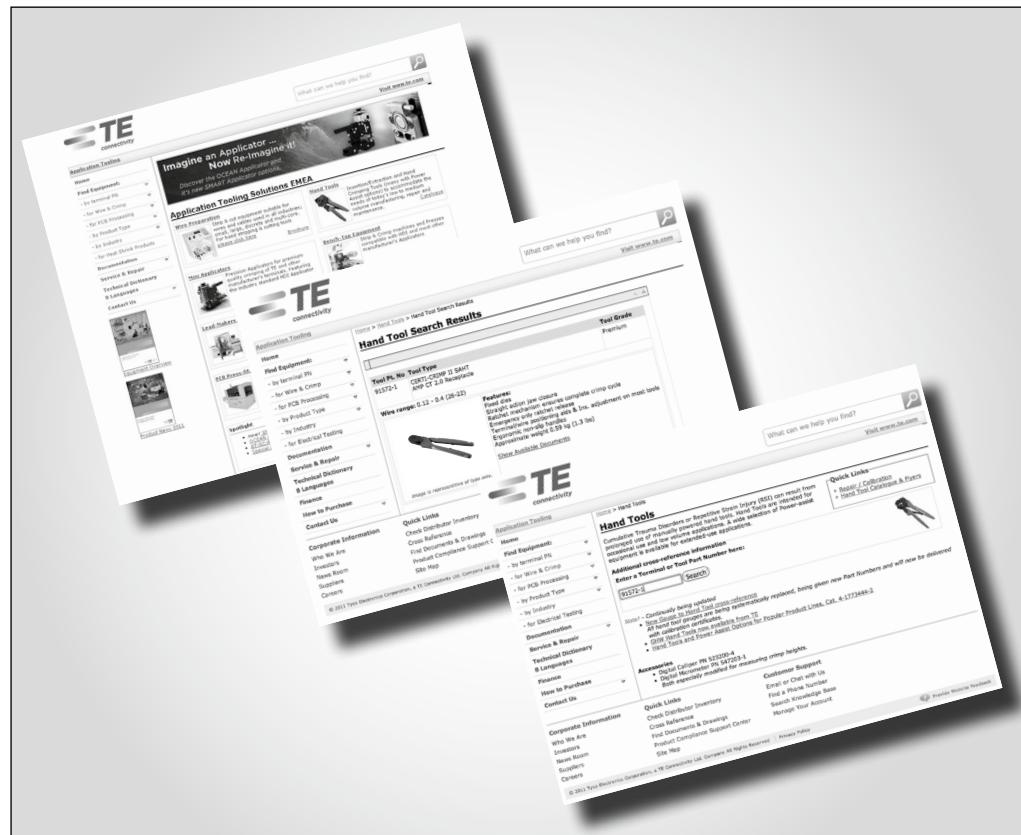
Catalog 1654326-1  
Issued 11-2013

### Engineering Notes

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A large, empty grid area intended for engineering notes or drawings. It consists of a grid of small squares, providing a surface for writing or drawing.

## Introduction



TE Application Tooling is dedicated to providing high quality equipment options to meet all levels of your connector product specifications.

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## Numerical Index

| Part Number | Page   | Part Number | Page   | Part Number | Page | Part Number | Page   |
|-------------|--------|-------------|--------|-------------|------|-------------|--------|
| 1241378     | 4      | 1-1703818-1 | 20, 21 | 1-968876-3  | 7    | 1670150-1   | 19     |
| 1241379     | 4      | 1-1703820-1 | 22, 23 | 1-968882-1  | 7    | 1670364-1   | 33     |
| 1241380     | 4      | 1-1703841-1 | 14, 15 | 1-968882-3  | 7    | 1670365-1   | 19     |
| 1241381     | 4      | 1-1703843-1 | 16, 17 | 1-968896-1  | 7    | 1670720-1   | 33     |
| 1418884     | 4      | 1-1719503-1 | 8      | 1-968896-3  | 7    | 1670720-2   | 33     |
| 1418885     | 4      | 1-1719503-2 | 8      | 1241410-1   | 10   | 1670720-6   | 33     |
| 1703278     | 5      | 1-1719504-1 | 8      | 1241411-1   | 10   | 1670865-1   | 51     |
| 1703279     | 5      | 1-1719504-2 | 8      | 1241412-1   | 10   | 1670866-1   | 51     |
| 1-1418390-1 | 20, 21 | 1-1719506-1 | 7      | 1241412-3   | 10   | 1703810-1   | 25     |
| 1-1418437-1 | 26     | 1-962915-1  | 8      | 1241413-1   | 10   | 1703810-2   | 25     |
| 1-1418448-1 | 16, 17 | 1-962915-2  | 8      | 1241413-3   | 10   | 1703810-6   | 25     |
| 1-1418448-2 | 16, 17 | 1-962915-3  | 8      | 1241414-1   | 10   | 1703838-1   | 19     |
| 1-1418469-1 | 22, 23 | 1-962916-1  | 8      | 1241414-3   | 10   | 1703838-2   | 19     |
| 1-1418479-1 | 29, 30 | 1-962916-2  | 8      | 1241415-1   | 10   | 1703838-6   | 19     |
| 1-1418480-1 | 27, 28 | 1-962916-3  | 8      | 1241415-3   | 10   | 1718705-1   | 6      |
| 1-1418483-1 | 14, 15 | 1-962917-1  | 11     | 1241416-1   | 10   | 1719043-1   | 12     |
| 1-1563759-1 | 47, 48 | 1-962917-2  | 11     | 1241416-3   | 10   | 185792-1    | 25     |
| 1-1563878-1 | 43, 44 | 1-962918-1  | 11     | 1241417-1   | 10   | 185793-1    | 25     |
| 1-1564330-1 | 49, 50 | 1-962918-2  | 11     | 1241417-3   | 10   | 2-1418390-1 | 20, 21 |
| 1-1564337-1 | 45, 46 | 1-962919-1  | 11     | 1241418-4   | 10   | 2-1418437-1 | 26     |
| 1-1564407-1 | 45, 46 | 1-962919-2  | 11     | 1241419-4   | 10   | 2-1418448-1 | 16, 17 |
| 1-1564412-1 | 47, 48 | 1-963742-1  | 11     | 1394133-1   | 6    | 2-1418448-2 | 17     |
| 1-1564414-1 | 34, 35 | 1-963742-2  | 11     | 1394511-1   | 12   | 2-1418469-1 | 22, 23 |
| 1-1564416-1 | 29, 30 | 1-963743-1  | 11     | 1394512-1   | 12   | 2-1418479-1 | 29, 30 |
| 1-1564512-1 | 29, 30 | 1-963743-2  | 11     | 1418916-1   | 25   | 2-1418480-1 | 27, 28 |
| 1-1564514-1 | 38, 39 | 1-963744-1  | 11     | 1418917-1   | 25   | 2-1418483-1 | 14, 15 |
| 1-1564516-1 | 38, 39 | 1-963744-2  | 11     | 1418918-1   | 25   | 2-1563759-1 | 47, 48 |
| 1-1564518-1 | 38, 39 | 1-963748-1  | 8      | 1418919-1   | 25   | 2-1563878-1 | 43, 44 |
| 1-1564520-1 | 34, 35 | 1-963748-2  | 8      | 1528122-1   | 4    | 2-1564330-1 | 49, 50 |
| 1-1564522-1 | 36, 37 | 1-963748-3  | 8      | 1528122-2   | 4    | 2-1564337-1 | 45, 46 |
| 1-1564526-1 | 47, 48 | 1-963749-1  | 8      | 1528324-1   | 4    | 2-1564407-1 | 45, 46 |
| 1-1564528-1 | 45, 46 | 1-963749-2  | 8      | 1528324-2   | 4    | 2-1564412-1 | 47, 48 |
| 1-1564530-1 | 43, 44 | 1-963749-3  | 8      | 1530008-1   | 4    | 2-1564414-1 | 34, 35 |
| 1-1564532-1 | 43, 44 | 1-965982-1  | 8      | 1530008-2   | 4    | 2-1564416-1 | 29, 30 |
| 1-1564534-1 | 49, 50 | 1-965982-3  | 8      | 1534789-1   | 25   | 2-1564512-1 | 29, 30 |
| 1-1564542-1 | 31, 32 | 1-965983-1  | 8      | 1534791-1   | 25   | 2-1564514-1 | 38, 39 |
| 1-1564544-1 | 31, 32 | 1-965983-3  | 8      | 1563110-1   | 41   | 2-1564516-1 | 38, 39 |
| 1-1564546-1 | 31, 32 | 1-968855-1  | 7      | 1563111-1   | 41   | 2-1564518-1 | 38, 39 |
| 1-1670214-1 | 27, 28 | 1-968855-2  | 7      | 1564411-1   | 51   | 2-1564520-1 | 34, 35 |
| 1-1670730-1 | 16, 17 | 1-968855-3  | 7      | 1564411-2   | 51   | 2-1564522-1 | 36, 37 |
| 1-1670894-1 | 36, 37 | 1-968857-1  | 7      | 1564411-6   | 51   | 2-1564526-1 | 47, 48 |
| 1-1670901-1 | 42     | 1-968857-3  | 7      | 1564562-1   | 41   | 2-1564528-1 | 45, 46 |
| 1-1703639-1 | 34, 35 | 1-968875-1  | 7      | 1564562-2   | 41   | 2-1564530-1 | 43, 44 |
| 1-1703648-1 | 27, 28 | 1-968875-2  | 7      | 1564562-4   | 41   | 2-1564532-1 | 43, 44 |
| 1-1703773-1 | 22, 23 | 1-968875-3  | 7      | 1564562-5   | 41   | 2-1564534-1 | 49, 50 |
| 1-1703808-1 | 20, 21 | 1-968876-1  | 7      | 1670057-1   | 33   | 2-1564542-1 | 31, 32 |

## Numerical Index

| Part Number | Page   | Part Number | Page   | Part Number | Page   | Part Number | Page |
|-------------|--------|-------------|--------|-------------|--------|-------------|------|
| 2-1564544-1 | 31, 32 | 2112323-1   | 6      | 4-1418448-2 | 16, 17 | 963531-1    | 6    |
| 2-1564546-1 | 31, 32 | 3-1418390-1 | 20, 21 | 4-1418469-1 | 22, 23 | 964269-2    | 5    |
| 2-1670214-1 | 27, 28 | 3-1418437-1 | 26     | 4-1418479-1 | 29, 30 | 964269-3    | 5    |
| 2-1670730-1 | 16, 17 | 3-1418448-1 | 16, 17 | 4-1418480-1 | 27, 28 | 964269-5    | 5    |
| 2-1670894-1 | 36, 37 | 3-1418448-2 | 16, 17 | 4-1418483-1 | 14     | 964270-2    | 5    |
| 2-1670901-1 | 42     | 3-1418469-1 | 22, 23 | 4-1563759-1 | 47, 48 | 964270-3    | 5    |
| 2-1703639-1 | 34, 35 | 3-1418479-1 | 29, 30 | 4-1563878-1 | 43, 44 | 964270-5    | 5    |
| 2-1703648-1 | 27, 28 | 3-1418480-1 | 27, 28 | 4-1564330-1 | 49, 50 | 964971-1    | 6    |
| 2-1703773-1 | 22, 23 | 3-1418483-1 | 14, 15 | 4-1564337-1 | 45, 46 | 964972-1    | 6    |
| 2-1703808-1 | 20, 21 | 3-1563759-1 | 47, 48 | 4-1564407-1 | 45, 46 | 965576-1    | 25   |
| 2-1703818-1 | 20, 21 | 3-1563878-1 | 43, 44 | 4-1564412-1 | 47, 48 | 965577-1    | 25   |
| 2-1703820-1 | 22, 23 | 3-1564330-1 | 49, 50 | 4-1564414-1 | 34, 35 | 965783-1    | 25   |
| 2-1703841-1 | 14, 15 | 3-1564337-1 | 45, 46 | 4-1564416-1 | 29, 30 | 965784-1    | 25   |
| 2-1703843-1 | 16, 17 | 3-1564407-1 | 45, 46 | 4-1564512-1 | 29, 30 | 965785-1    | 25   |
| 2-2112966-2 | 11     | 3-1564412-1 | 47, 48 | 4-1564514-1 | 38, 39 | 965786-1    | 25   |
| 2-962915-1  | 8      | 3-1564414-1 | 34, 35 | 4-1564516-1 | 39     | 967652-1    | 12   |
| 2-962915-2  | 8      | 3-1564416-1 | 29, 30 | 4-1564518-1 | 38, 39 | 969028-2    | 5    |
| 2-962916-1  | 8      | 3-1564512-1 | 29, 30 | 4-1564520-1 | 34, 35 | 969028-3    | 5    |
| 2-962916-2  | 8      | 3-1564514-1 | 38, 39 | 4-1564522-1 | 36, 37 | 969029-2    | 5    |
| 2-962916-3  | 8      | 3-1564516-1 | 38, 39 | 4-1564526-1 | 47, 48 | 969029-3    | 5    |
| 2-962917-1  | 11     | 3-1564518-1 | 38, 39 | 4-1564528-1 | 45, 46 |             |      |
| 2-962917-2  | 11     | 3-1564520-1 | 34, 35 | 4-1564530-1 | 43, 44 |             |      |
| 2-962918-1  | 11     | 3-1564522-1 | 36, 37 | 4-1564532-1 | 43, 44 |             |      |
| 2-962918-2  | 11     | 3-1564526-1 | 47, 48 | 4-1564534-1 | 49, 50 |             |      |
| 2-962919-1  | 11     | 3-1564528-1 | 45, 46 | 4-1564542-1 | 31, 32 |             |      |
| 2-962919-2  | 11     | 3-1564530-1 | 43, 44 | 4-1564544-1 | 31, 32 |             |      |
| 2-963742-1  | 11     | 3-1564532-1 | 43, 44 | 4-1564546-1 | 31, 32 |             |      |
| 2-963742-2  | 11     | 3-1564534-1 | 49, 50 | 4-1670214-1 | 28     |             |      |
| 2-963743-1  | 11     | 3-1564542-1 | 31, 32 | 4-1670730-1 | 16, 17 |             |      |
| 2-963743-2  | 11     | 3-1564544-1 | 31, 32 | 4-1670894-1 | 36, 37 |             |      |
| 2-963744-1  | 11     | 3-1564546-1 | 31, 32 | 4-1670901-1 | 42     |             |      |
| 2-963744-2  | 11     | 3-1670214-1 | 27, 28 | 4-1703639-1 | 34, 35 |             |      |
| 2-963748-1  | 8      | 3-1670730-1 | 16, 17 | 4-1703648-1 | 27, 28 |             |      |
| 2-963748-2  | 8      | 3-1670894-1 | 36, 37 | 4-1703773-1 | 22, 23 |             |      |
| 2-963748-3  | 8      | 3-1670901-1 | 42     | 4-1703808-1 | 20, 21 |             |      |
| 2-963749-1  | 8      | 3-1703639-1 | 34, 35 | 4-1703818-1 | 20, 21 |             |      |
| 2-963749-2  | 8      | 3-1703648-1 | 27, 28 | 4-1703820-1 | 23     |             |      |
| 2-963749-3  | 8      | 3-1703773-1 | 22, 23 | 4-1703841-1 | 14, 15 |             |      |
| 2063409-1   | 5, 8   | 3-1703808-1 | 20, 21 | 4-1703843-1 | 16, 17 |             |      |
| 2063523-1   | 7      | 3-1703818-1 | 20, 21 | 734538-1    | 8      |             |      |
| 2063524-1   | 4      | 3-1703820-1 | 22, 23 | 828904-1    | 9      |             |      |
| 2063623-1   | 7      | 3-1703841-1 | 14, 15 | 828904-2    | 9      |             |      |
| 2063624-1   | 7      | 3-1703843-1 | 16, 17 | 828905-1    | 9      |             |      |
| 2063625-1   | 10     | 4-1418390-1 | 20, 21 | 828922-1    | 9      |             |      |
| 2063626-1   | 10     | 4-1418437-1 | 26     | 828922-2    | 9      |             |      |
| 2063628-1   | 11     | 4-1418448-1 | 16, 17 | 963530-1    | 6      |             |      |

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