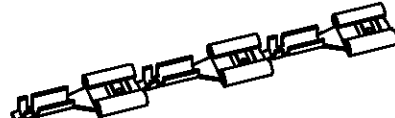
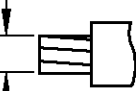


THIS DRAWING IS A CONTROLLED DOCUMENT. PART NO. 1339634

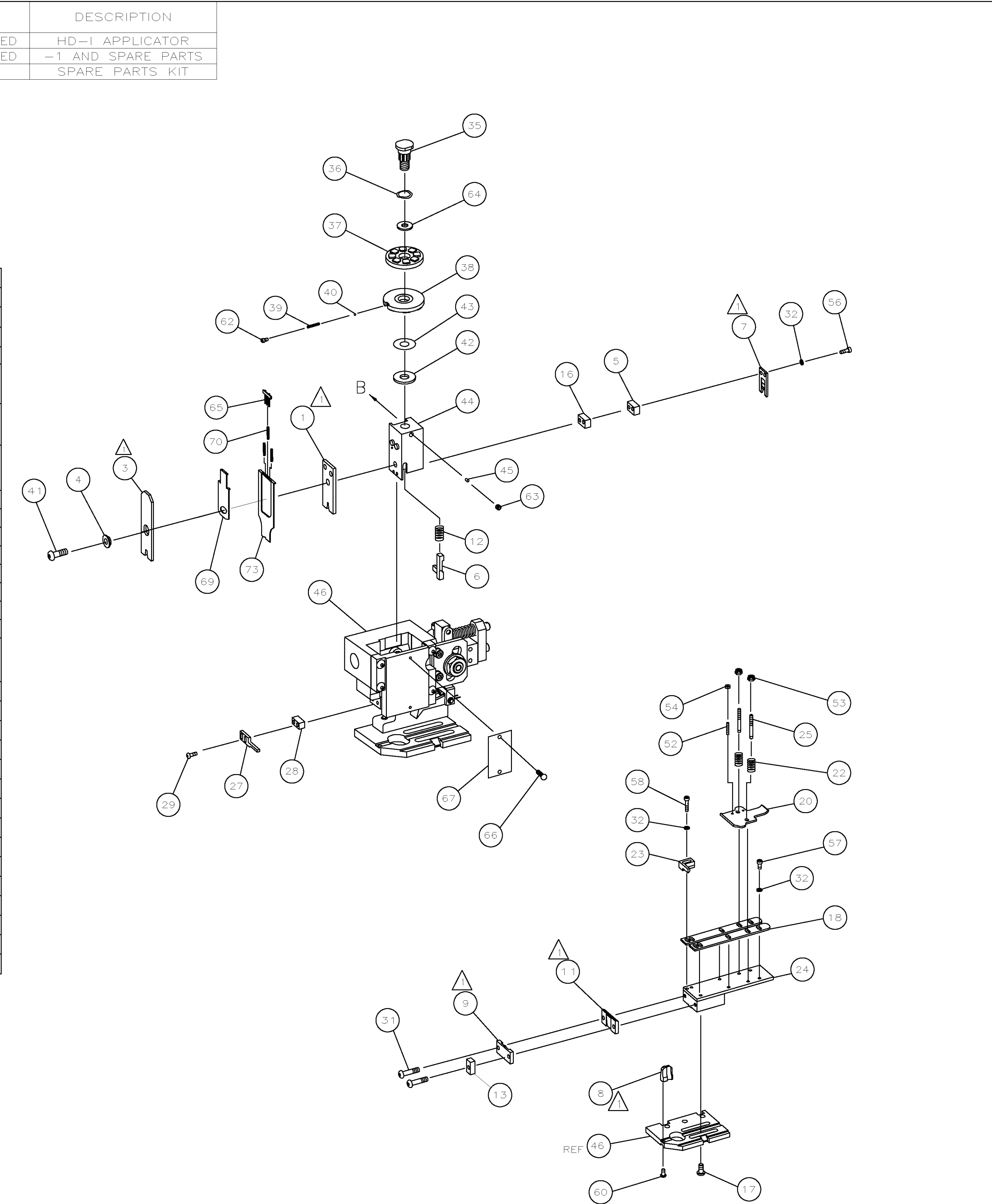
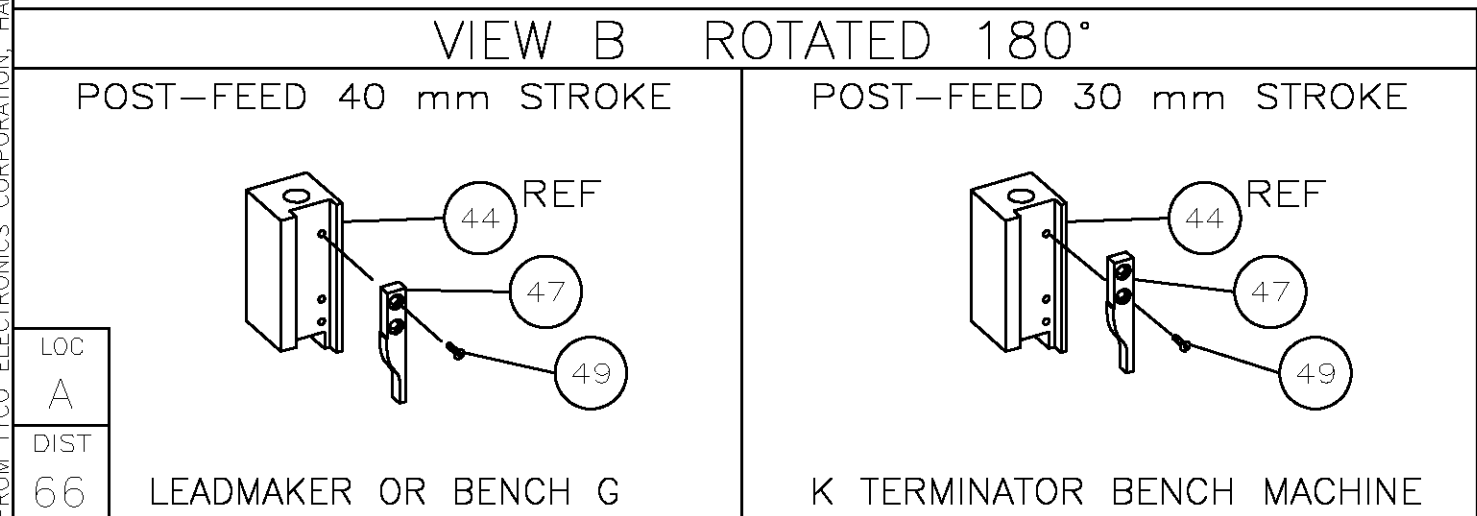
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14JAN2010 8:49am

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339634 -1	C		-BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339634 -1	C		-BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339634 -7	A		-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: .250" SERIES FASTON REC.				
CRIMP	SIZE	TYPE	RANGE	
WIRE	2.29 [.090 IN]	F	0.32-0.80mm ²	
INSUL	3.30 [.130 IN]	F	2.30-3.30 [.090-.130 IN]	
WIRE STRIP LENGTH		APPL INSTRUCTION		
4.80-5.60 [.189-.220 IN]		408-8323		
TERMINAL	-	-		FEED
APPL SPEC	114-3118	-		18.80 [.740 IN]
TERMINALS APPLIED				
				
336235	-	-	-	-
735209	-	-	-	-
737439	-	-	-	-
737669	-	-	-	-
444334	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE mm ² AWG		CRIMP HEIGHT		PIN PN AND LENGTH [IN]
0.80mm ²		1.42 ±0.05 [.056 ±.002 IN]		1-354779-7 [.3075]
0.50mm ²		1.32 ±0.05 [.052 ±.002 IN]		2-354779-7 [.3125]
0.32mm ²		1.20 ±0.05 [.047 ±.002 IN]		4-354779-1 [.3195]
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
SET UP GAGE	LAYOUT			
458638-3	L1339634			

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



						USED ON		

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	NAME	END FEED HD-I APPLICATOR
INCHES	0 PLC ±.010 1 PLC ±.008 2 PLC ±.006 3 PLC ±.005 4 PLC ±.004	F.BACKHURST	
ANGLES ±	-	SCALE	SIZE
SURFACE TEXTURE	✓	-	A1

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