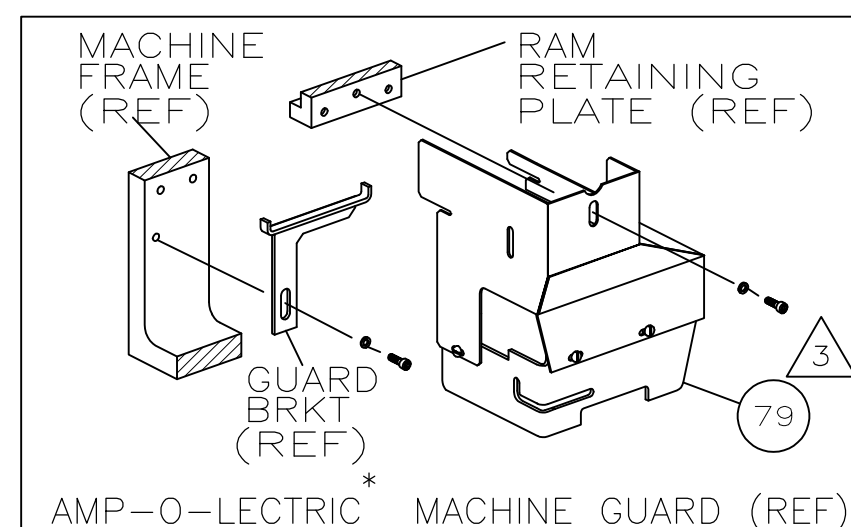


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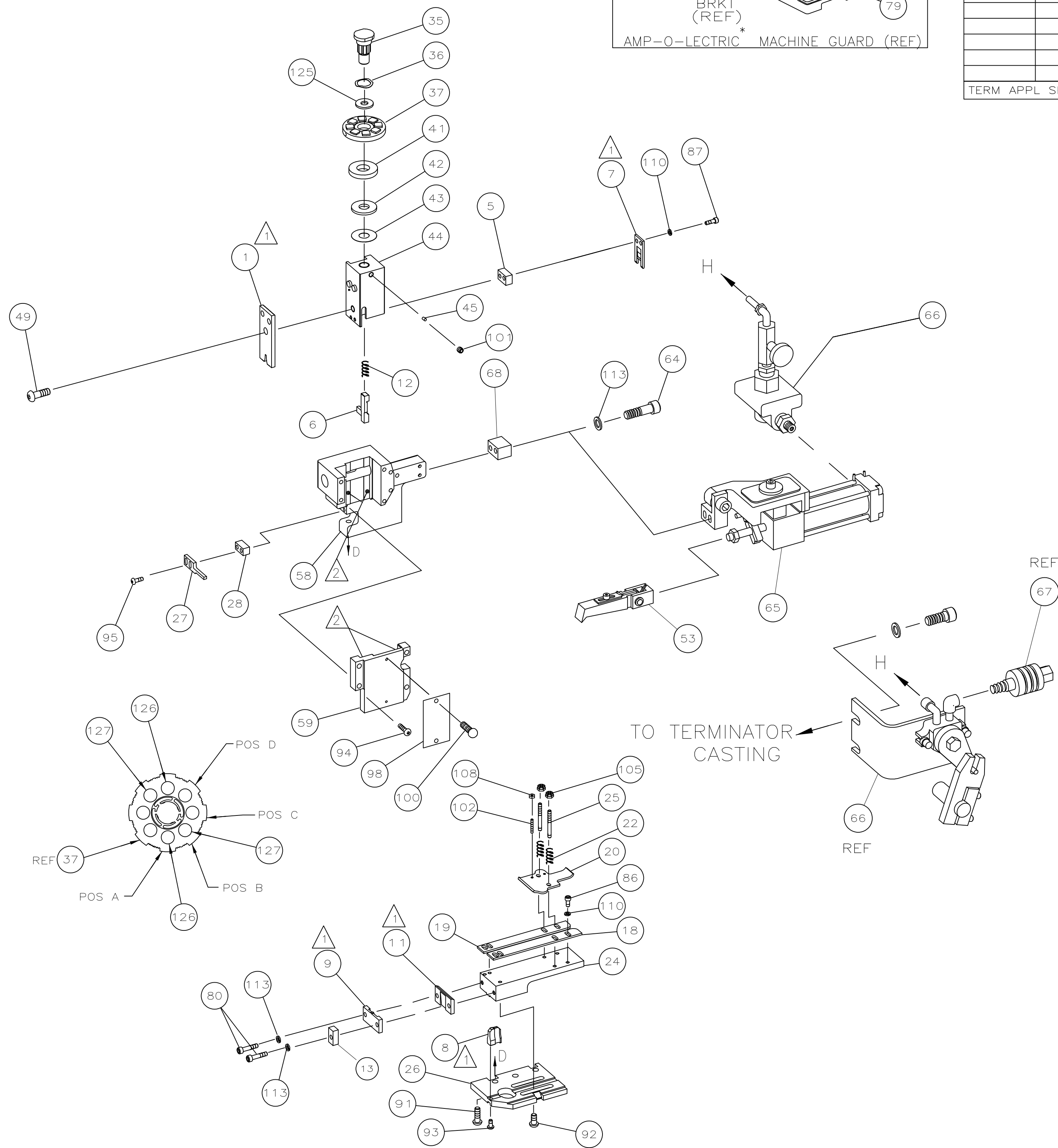
PART NUMBER	REV	FIRST USED
680002 - 1	C	565435-5

[illegible]

CRIMPING DATA					
PAD LTR	CRIMP HEIGHT		WIRE SIZE		
A	.077 ±.002		(2) 17.5		
B	.073 ±.002		(2) 18.5		
C	NOT		USED		
D	NOT		USED		
CRIMP	SIZE	TYPE	RANGE		
WIRE	.140	F	(2)18.5-(2)17.5 MAGNET		
INSUL	—	—	—		
FEED 1.060	APPL INST A18039		SET UP GAGE 458638-1	LAYOUT L1503	
WIRE STRIP LENGTH		—			

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66		C	ECR-07-019029	8-2007	MY	GB

-1	AMP-O-ELECTRIC	AIRFEED



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC MACHINE.
- 4 SEE DRAWING FOR COMPONENTS

				129
				128
2	—	9-354778-3	PIN, WIRE DISC (.2960)B	127
2	—	8-354778-3	PIN, WIRE DISC (.2910)A	126
1	—	986950-1	WASHER, FLAT PRECISION	125
				124
				123
				122
				121
				120
				119
				118
				117
				116
				115
				114
4	—	21024-5	WASHER,LOCK(NO.10)SHEAR PL	113
				112
				111
6	—	21024-4	WASHER,LOCK(NO.8)SHEAR BL	110
				109
2	—	21018-4	NUT,HEX(4-40)DRAG	108
				107
				106
2	—	21022-2	NUT,HEX SL(8-32)DRAG STUD	105
				104
				103
2	—	4-21078-8	SKT SKT SET (4-40x.75)DRAG	102
1	—	21009-2	SCR,SKT SET(1/4-20x.25)RAM	101
2	—	21017-2	SCR,DRIVE(#2x.19)ID PLATE	100
				99
1	—	461264-1	PLATE, IDENTIFICATION	98
				97
				96
2	—	2-21002-2	SCR,BHC(8-32x.50)STRIPPER	95
4	—	2-21002-9	SCR,BHC(10-32x.75)CAP	94
1	—	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	93
4	—	3-21002-3	SCR,BHC(1/4-20x.50)ST GD PL	92
3	—	2-22733-8	SCR,BHC(1/4-20x.62)HSG	91
				90
				89
				88
2	—	2-21000-9	SCR,SHC(8-32x.75)SLUG BLADE	87
4	—	2-21000-5	SCR,SHC(8-32x.25)STRIP GUIDE	86
2	—	2-21000-7	SCR,SHC(8-32x.50)R STRIP GUIDE	85
				84
				83
				82
				81
2	—	3-21000-8	SCR,SKT CAP(10-32x.88)SH PL	80
1	—	455750-8	GUARD ASSY	79
				78
				77
				76
				75
				74
				73
				72
				71
QTY REQD	PER ASSY			ITEM NO
	— 1	U/M	PART NO	DESCRIPTION
				PARTS LIST

[illegible]

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