

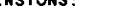
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		ALL RIGHTS RESERVED.				DESCRIPTION			DATE	DWN	APVD		
C	COPYRIGHT	P	LTR										
			A1	ECR-14-014891			09OCT2014	GK	HMR				

THIS PART NUMBER IS OBSOLETE (NO LONGER ACTIVE OR PRODUCED).  
THE CUSTOMER SHOULD CONTACT THEIR SALES REPRESENTATIVE OR TAC  
TO IDENTIFY THE APPLICATOR THAT WILL PROCESS THE TERMINAL TO BE APPLIED.  
IF ONE DOES NOT EXIST, A REQUEST TO QUOTE A NEW APPLICATOR WILL NEED TO  
BE PROCESSED.

FOR REPLACEMENT PARTS FOR APPLICATOR 1911232  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV	 <b>TE</b> <b>TE Connectivity</b>							
DIMENSIONS:		CHK RAGHAVENDRA								
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD RAGHAVENDRA								
		PRODUCT SPEC								
		APPLICATION SPEC								
	0 PLC	±	<b>NAME</b>  <b>SIDE FEED SYSTEM III APPLICATOR</b>							
	1 PLC	±								
2 PLC 3 PLC 4 PLC ANGLES	±	±								
	±	±								
	±	±								
	±	±								
<b>MATERIAL</b>	<b>FINISH</b>		<b>WEIGHT</b>	<b>SIZE</b> <b>A3</b>	<b>CAGE CODE</b>	<b>DRAWING NO</b>	<b>RESTRICTED TO</b>			
			C- 1911232							
		<b>CUSTOMER DRAWING</b>		<b>SCALE</b>	<b>SHEET</b>	<b>1</b>	<b>OF</b>	<b>2</b>	<b>REV</b>	<b>A1</b>

8	7	6	5	4	3	2	1
THIS DRAWING IS UNPUBLISHED. © COPYRIGHT 2008 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.	RELEASED FOR PUBLICATION 20						
PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP		FEED FINGER 1901694-1	SET UP GAGE 1901067-1	LOC A DIST 66
1911232-1	A	CUTS CARRIER	8-1911232-1				
1911232-6	A	CONTINUOUS CARRIER	8-1911232-6				
7-1911232-1	A	-1 AND SPARE PARTS	9-1911232-1				
7-1911232-6	A	-6 AND SPARE PARTS	9-1911232-6				
7-1911232-7	A	SPARE PARTS KIT	-				
APPLICATOR DATA							
CRIMP	SIZE	TYPE					REVISIONS
WIRE	3.56mm [.140]	F					DESCRIPTION DATE DWN APVD
INSUL	5.08mm [.200]	O					A RELEASED 17JUL2008 ROW TE
APPL INSTRUCTIONS 408-10135							
TERMINAL DATA: MTA TERMINAL MTA CRIMP SPEC							
TERMINAL NAME: TERMINAL, UNI F630 W/CLIP							
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE 4					
4.9-5.3 mm [.196-.211 IN]		4.15-4.85mm [.163-.190 IN]					
TERMINAL NONE							
APPL SPEC							
TERMINALS APPLIED							
TE TERMINAL	MTA TERMINAL	TE SEAL	MTA SEAL				
1949669-1	17.07940	172747-1	-				
WIRE SIZE CRIMP HEIGHT mm [INCH]							
6mm <sup>2</sup>	2.55±.05 [.100±.002]						
4mm <sup>2</sup>	2.40±.05 [.094±.002]						
RECOMMENDED SPARE PARTS.							
GREASE BEARING SURFACES LIGHTLY.							
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.							
4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. SEE APPL. SPEC. FOR DETAILS.							
5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY P/N I-23419-5 LOCTITE(R) TO THREADS.							
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8. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.							
SHEAR DEPRESSOR DETAIL							
ITEM 30 LOCATED AT REAR HOLES							
ITEM 30 LOCATED AT REAR HOLES							
.155±.020 [3.94±0.5]							
.550 [13.97]							
RETAINING PIN LOCATION							
TERMINAL SUPPORT LOCATION							
FEED TRACK POSITION GUIDE BY WIRE BARREL							
HOLDDOWN SET-UP							
CUTS CARRIER							
CONTINUOUS CARRIER							
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