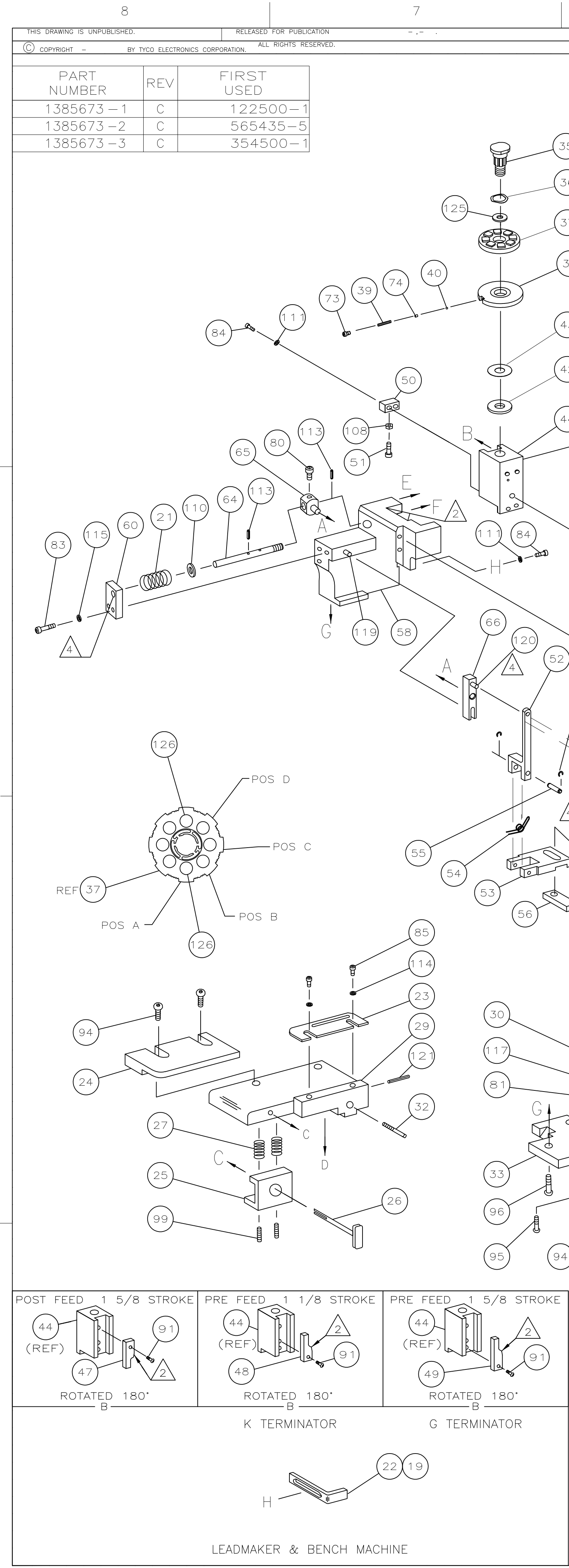




TERMINAL NAME: TERMINAL		FORD TERMINAL		AMP CRIMP SPECS	
AMP TERM PN	MFR TERM PN	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
1572341	D9AZ-14474-A	A	.046 ±.002 [1.17 ±0.05mm]	18	
		B	NOT	USED	
		C	NOT	USED	
		D	NOT	USED	
		CRIMP	SIZE	TYPE	RANGE
		WIRE	.090 [2.29mm]	F	18
		INSUL	.120 [3.05mm]	F	.110 MAX
WIRE STRIP LENGTH		TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE LAYOUT
.201-.218		NONE	.750	408-8040	458637-1 L2895

					129
					128
					127
2	2	2	-	4-354779-3	PIN, WIRE DISC (.3205)A
1	1	1	-	986950-1	WASHER, FLAT PRECISION
1	1	1	-	217238-1	GENERAL INSTRUCTION PACKAGE
1	1	1	-	4088040	SF APPL INST 408-8040
					122
1	1	1	-	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL
REF	REF	REF	-	1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER
REF	REF	REF	-	1-21030-6	PIN,DOWEL(Ø.187x1.25)HOUSING
REF	REF	REF	-	21045-3	RING,RET "C"(Ø.187)FD FING PIN
1	1	1	-	21024-5	WASHER, LOCK(#10)ADJ BLOCK
REF	REF	REF	-	21024-5	WASHER,LOCK(#10)ADJ PLATE
REF	REF	REF	-	21024-5	WASHER,LOCK(#10)FEED GDE ROD
2	2	2	-	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE
REF	REF	REF	-	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD
					112
4	4	4	-	21024-4	WASHER,LOCK(#8)STRIPPER
REF	REF	REF	-	21899-4	WASHER,FLAT(Ø5/16)SCREW ADJ
					109
1	1	1	-	21018-5	NUT,HEX(NO.6)HOLDDOWN
REF	REF	REF	-	21068-5	NUT,HEX(6-32)FEED ADJ
					106
					105
					104
1	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM
2	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE
REF	REF	REF	-	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ
1	1	1	-	461264-1	PLATE, IDENTIFICATION
2	2	2	-	5-21006-6	SCR,SET(10-32x.75)DRAG
1	1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL
REF	REF	REF	-	2-21002-9	SCR,BHC(10-32x.75)CAP
REF	REF	REF	-	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING
REF	REF	REF	-	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK
6	6	6	-	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN
					93
					92
1	1	1	-	1-21002-7	SCR,BHC(6-32x.38)CAM
					90
					89
					88
					87
1	1	1	-	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER
2	2	2	-	1-21000-3	SCR,SHC(4-40x.25)FR ST GUIDE
3	3	3	-	2-21000-7	SCR,SHC(8-32x.50)STRIPPER
REF	REF	REF	-	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD
REF	REF	REF	-	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK
1	1	1	-	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL
REF	REF	REF	-	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK
-	REF	-	-	455749-1	GUARD, WINDOW
REF	-	-	-	679532-1	INSERT, GUARD
					77
					76
					75
1	1	1	-	690603-1	SPRING, ASSIST
1	1	1	-	23030-1	SCR,SHC(6-32x.25 SL)INS DISC
REF	REF	REF	-	458109-1	WASHER, SPECIAL
REF	REF	REF	-	690517-1	SPACER
-3	-2	-1	U/M	PART NO	DESCRIPTION ITEM NO
QTY REQD PER ASSY		PARTS LIST			

LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION		DATE	DWN
		C		ECR-08-002924		1-2008	MY
							GB
-1	LEADMAKER		MECH POST FEED				
-2	BENCH MODEL K		MECH PRE FEED				
-3	BENCH MODEL G		MECH PRE FEED				
REF	REF	REF	-	22594-8	NUT,HEX(1/2-20)		70
REF	REF	REF	-	240628-1	PLATE, ADJUSTMENT		69
REF	REF	REF	-	240626-1	SHAFT, PIVOT		68
REF	REF	REF	-	240633-1	BUSHING		67
REF	REF	REF	-	455680-1	LEVER, INTERMEDIATE		66
REF	REF	REF	-	240629-1	BLOCK, PIVOT		65
REF	REF	REF	-	240632-2	SCREW, ADJ FEED ROD		64
REF	REF	REF	-	240659-3	PIN, CAM ROLLER		63
REF	REF	REF	-	240658-1	ROLLER, CAM		62
REF	REF	REF	-	454398-2	ROD, FEED		61
REF	REF	REF	-	454178-1	GUIDE, FEED ROD		60
REF	REF	REF	-	454220-1	CAP, RAM		59
REF	REF	REF	-	454485-1	HOUSING		58
							57
1	1	1	-	458537-2	PAWL, FEED		56
REF	REF	REF	-	240624-1	PIN, FEED FINGER		55
REF	REF	REF	-	691499-1	SPRING, FEED FINGER		54
REF	REF	REF	-	690541-1	HOLDER, FEED FINGER		53
REF	REF	REF	-	455679-1	LEVER, TERMINAL FEED ARM		52
1	1	1	-	811242-2	BUMPER, HOLDDOWN		51
1	1	1	-	690753-1	SPACER, TONKER		50
1	-	-	-	690602-6	CAM, PRE-FEED 1 5/8 ST		49
-	1	-	-	690602-5	CAM, PRE-FEED 1 1/8 ST		48
-	-	1	-	690501-4	CAM, POST-FEED 1 5/8 ST		47
1	1	1	-	459456-1	APPLICATOR, BASIC (SUBASSY)		46
1	1	1	-	690191-1	PLUG, NYLON		45
1	1	1	-	455673-1	RAM		44
1	1	1	-	690125-1	WASHER, LAMINATED		43
1	1	1	-	690124-1	WASHER, RAM		42
1	1	1	-	7-21002-9	BOLT, CRIMPER(5/16x1.00)		41
1	1	1	-	23241-6	BALL, STEEL		40
1	1	1	-	690170-1	SPRING, COMPRESSION		39
1	1	1	-	690142-1	DISC, INSULATION		38
1	1	1	-	354777-1	WIRE DISC, PLASTIC		37
1	1	1	-	22480-5	WASHER, SPRING		36
1	1	1	-	690212-1	POST, RAM		35
1	1	1	-	690786-6	SUPPORT, TERMINAL		34
REF	REF	REF	-	455675-1	PLATE, BASE		33
1	1	1	-	690432-3	SCREW, ADJUSTMENT		32
							31
REF	REF	REF	-	455689-1	BLOCK, STRIP GUIDE ADJ		30
1	1	1	-	455671-1	PLATE, STRIP GUIDE		29
1	1	1	-	1-455888-0	SPACER, FRONT SHEAR DEP		28
2	2	2	-	1-22284-0	SPRING, DRAG		27
1	1	1	-	690546-1	LEVER, DRAG RELEASE		26
1	1	1	-	240792-1	DRAG, TERMINAL		25
1	1	1	-	9-690504-3	GUIDE, STRIP (REAR)		24
1	1	1	-	690438-1	GUIDE, STRIP (FRONT)		23
-	-	1	-	690472-2	STRIPPER		22
REF	REF	REF	-	4-22284-9	SPRING, FEED RETURN		21
							20
1	1	-	-	691353-1	STRIPPER		19
							18
							17
1	1	1	-	318563-1	GUARD, CHIP, FRONT		16
							15
							14
							13
1	1	1	-	3-22280-3	SPRING, SHEAR		12
1	1	1	-	690461-1	STOP, SHEAR		11
1	1	1	-	690459-1	HOLDER, SHEAR (FRONT)		10
1	1	1	-	454276-1	SHEAR, FLOAT (FRONT)		9
1	1	1	-	5-662187-4	ANVIL		8
							7
							6
1	1	1	-	1-455889-4	DEPRESSOR, SHEAR (FRONT)		5
1	1	1	-	238011-2	SPACER, BLOCK CRIMPER		4
1	1	1	-	4-1213077-4	CRIMPER, INSULATION		3
1	1	1	-	455888-4	SPACER, CRIMPER		2
1	1	1	-	1-456406-6	CRIMPER, WIRE		1
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO	
QTY REQD PER ASSY		PARTS LIST					

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN: B. HIGMAN
CHK: -

APPRO: T. ELBIN
PRODUCT SPEC: -

APPLICATION SPEC: -

WEIGHT: -

CUSTOMER DRAWING

TYCO Electronics
Tyco Electronics Corporation
Harrisburg, PA 17105-3608

SIDE FEED HDM APPLICATOR

SIZE: A1
CAGE CODE: 00779
DRAWING NO: 1385673

RESTRICTED TO: -

SCALE: -
SHEET: 1 of 1
REV: C

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