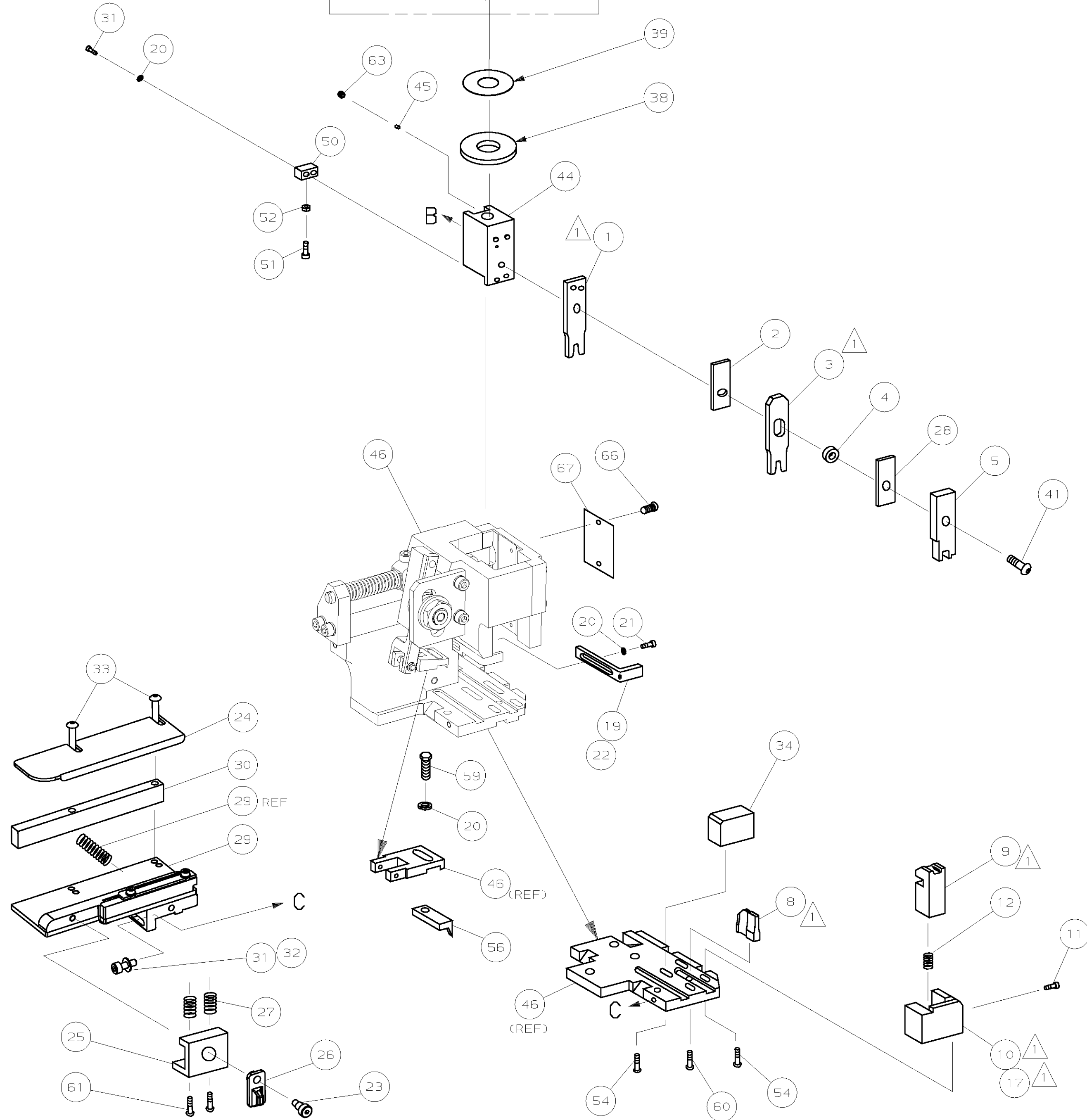
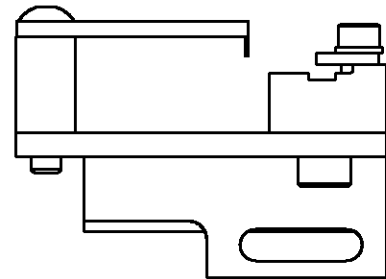


AMP 1756 REV 3-92 30-APR-04 10:40:31 eb003653 7



ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



LONG POSITION
GUIDE OFF WIRE BARREL

		A	SEE ECN 015A-0340-04
P	F	LTR	REVISION RECORD

-	1	1	1	1	1	1	1	1528369	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	72
										71
										70
										69
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-	1	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2X.19) ID PLATE	66
										65
										64
-	1	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
										62
-	2	2	2	2	2	2	2	1-18024-5	SCR,BHC(M5X25)DRAG	61
-	1	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
										58
										57
-	1	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
										55
-	4	4	4	4	4	4	4	18024-8	SCR,BHC(M4X12)SHEAR HOLDER	54
										53
-	1	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52
-	1	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
-	-	1	-	-	1	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1	1338660-1	RAM	44
										43
										42
-	1	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
										40
-	1	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
-	1	1	1	1	1	1	1	469367-8	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY	37
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										35
-	1	1	1	1	1	1	1	1320934-3	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	3	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1	455888-5	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	-	1	-	-	1	-	-	690472-1	STRIPPER	19
										18
-	1	-	-	1	-	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
										16
										15
										14
										13
-	1	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1	6-1333202-1	ANVIL	8
										7
										6
-	1	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	1	238011-4	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	1	1-854830-8	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	1	455888-6	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1	4-456403-7	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO
← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)										

QTY REQD PER ASSY				PARTS LIST					
LJL APP	APRD DATE	DIMENSIONS: mm (INCHES)	MATL	-	HT TR	-	FIN	-	
		DO NOT SCALE PRINT.							
		TOLERANCES UNLESS OTHERWISE SPECIFIED:	DR	23MAR04	APP	23MAR04	 Tyco Electronics Harrisburg, PA 17105-3608		
		1 PLC DEC ±	L.LOFTHOUSE		F.BACKHURST				
		2 PLC DEC ±	CHK	-	REL	30APR04			
3 PLC DEC ±			L.LOFTHOUSE						
		ANGLES ±	NAME	FINE ADJ SIDE FD HD-I APPL				MACHINE	REF
		SURF TEXTURE: ✓						HD-I	APPL
		REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX	SCALE	-	D	DWG NO	1528369	SHEET	REV
								1 of 1	A
CAGE CODE 00779								RESTRICTED TO -	
CUSTOMER AND ASSEMBLY DRAWING									

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