

DO NOT SCALE FROM THIS PRINT

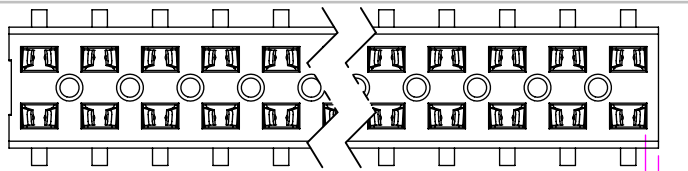


FIG 6
-BE OPTION (SEE NOTE 11)
(SAME AS FIG 1 EXCEPT INSULATOR)

PATENT NUMBERS
5713755
5961339

CLT-1XX-02-XX-D-XX

No OF POS. PER ROW
-02 THRU -50

LEAD STYLE
-02: SURFACE MOUNT (SEE TABLE 1)

PLATING SPECIFICATION

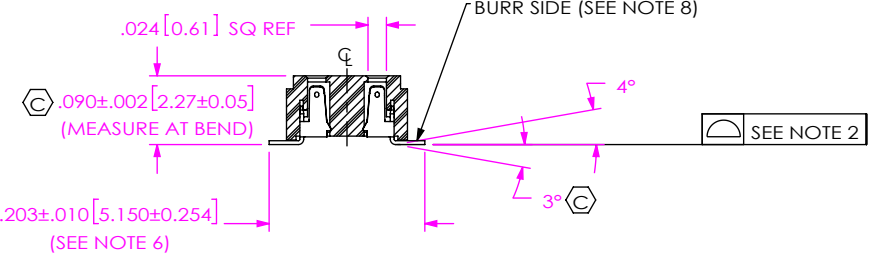
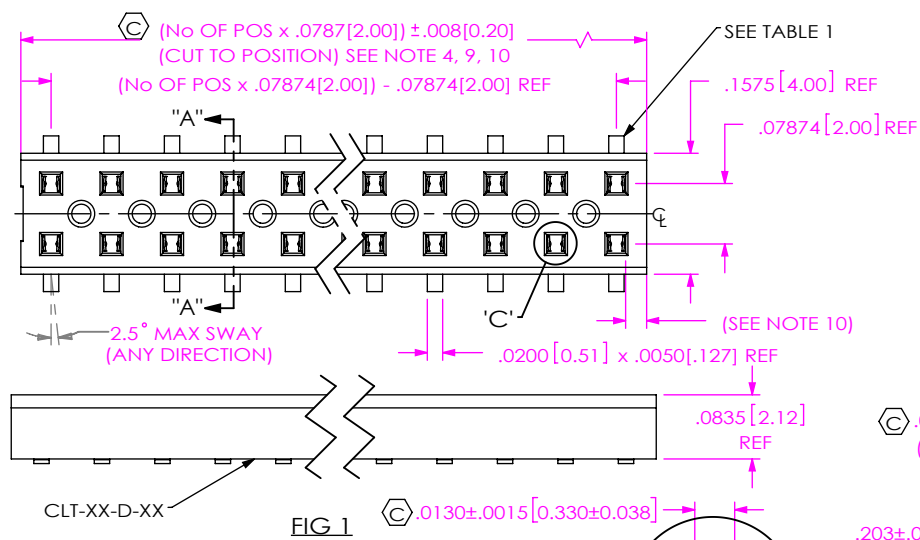
- F: 3µ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- L: 10µ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- G: 10µ" GOLD IN CONTACT AREA, 3µ" GOLD ON TAIL
- S: 30µ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- H: 30µ" GOLD IN CONTACT AREA, 3µ" GOLD ON TAIL
- FM: 3µ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- LM: 10µ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- SM: 30µ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL

OPTION

- P: PICK & PLACE PAD AVAILABLE ON POSITIONS 04 THRU 50 ONLY (SEE FIG. 2, SHT 2. USE LMP-03)
- TR: TAPE AND REEL PACKAGING (02 THRU 36 POS ONLY)
- BE: BOTTOM ENTRY (SEE FIG. 6, USE CLT-XX-DBE-XX)
- A: ALIGNMENT PIN (MOLDED OR STAKED) (SEE FIGS. 3 & 4, SHT 2) (STAKED MIN 5 POS) (MOLDED MIN 3 POS)
- K: POLYIMIDE FILM PAD (AVAILABLE ON POS. 4 THRU 50 ONLY) (SEE FIG 5, SHT 2) (USE K-DOT-.197-.344-.005)

ROW SPEC.

- D DOUBLE ROW (USE CLT-XX-D EXCEPT FOR -BE OPTION)

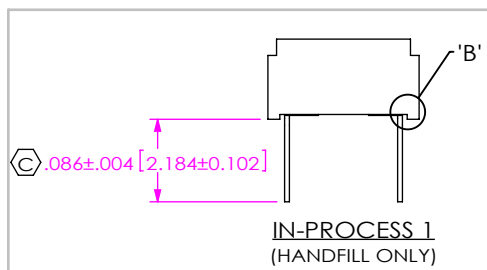


OPTION	USE CONTACT
CLT-150-02-L(M)-D-XX	C-114-22-L(M)
CLT-150-02-F(M)-D-XX	C-114-22-F(M)
CLT-150-02-G-D-XX	C-114-22-G
CLT-150-02-L(M)-D-BE-XX	C-114-22-L(M)
CLT-150-02-F(M)-D-BE-XX	C-114-22-F(M)
CLT-150-02-G-D-BE-XX	C-114-22-G
CLT-150-02-S(M)-D-BE-XX	C-114-22-S(M)
CLT-150-02-H-D-BE-XX	C-114-22-H
CLT-150-02-H-D-XX	C-114-22-H

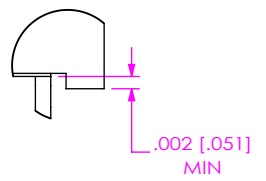
SEE NOTE 12

- NOTES:
- ⊕ REPRESENTS A CRITICAL DIMENSION.
 - COPLANARITY TO BE .004 FOR POSITIONS 2-25, .006 FOR POSITIONS 26-34, AND .008 FOR 35-50.
 - MINIMUM PUSHOUT FORCE: .4 LB.
 - WILL LOSE A POSITION FOR EVERY CUT MADE ON A SOCKET STRIP.
 - ALL OPTIONS: PACKAGE POSITIONS -04 THRU -50 IN PT-CLX002-D TUBE AS SHOWN IN VIEWS, WITH TWO TP-12 PLUGS PER TUBE. LAYER PACKAGE POSITIONS -02 & -03.
 - SHEAR TAILS TO DIMENSION SHOWN.
 - PARTS TO BE SYMMETRICAL ABOUT ϕ
 - MAXIMUM BURR: .005[0.13]
 - MAXIMUM CUT FLASH: .010[0.25] WITH NO FLASH ALLOWED IN HOLES OR EXTENDING BELOW LEADS
 - MINIMUM STANDARD BODY ENDWALL AFTER CUTTING: .0215[0.546]
 - BE BODY ENDWALL AFTER CUTTING: .0169 ±.003 [0.429 ±0.08]
 - C-114-02 CAN BE USED FOR C-114-22. C-114-22-XX IS FOR AUTOMATED ASSEMBLY PROCESSES ONLY.

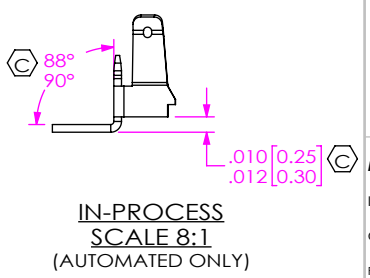
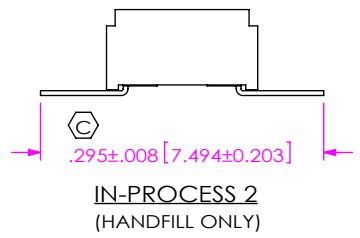
DETAIL 'C'
SCALE 16 : 1



DETAIL 'B'
SCALE 16 : 1



SECTION 'A'-'A'
SCALE 4 : 1



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS	ANGLES
.XX: ±.01 [0.3]	°
.XXX: ±.005 [0.13]	
.XXXX: ±.0020 [0.051]	

MATERIAL: INSULATOR: LCP, UL 94 VO, COLOR BLACK
CONTACT: PHOS BRONZE

DO NOT SCALE DRAWING SHEET SCALE: 2:1

F:\DWG\MISC\MKTG\CLT-1XX-02-XX-D-XX-MKT.SLDRW

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520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 53322

DESCRIPTION: 2MM LOW PROFILE SOCKET STRIP

DWG. NO. CLT-1XX-02-XX-D-XX

BY: BRATCHER 10/03/1994 SHEET 1 OF 2

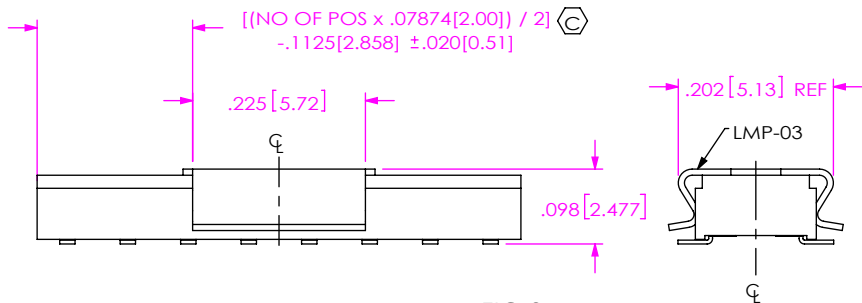
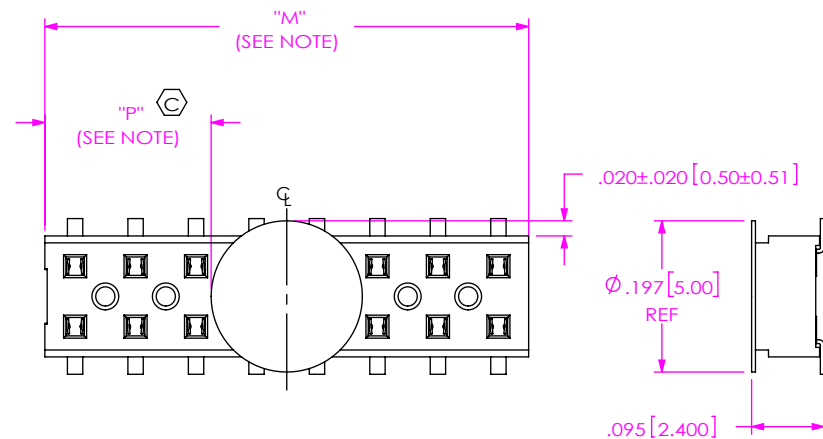


FIG 2
-P: PICK & PLACE PAD
(4 POS MIN)



NOTE: "M" = USED MEASURED DIMENSION (REF)
"P" = (("M" - .1969 [5.00]) / 2) ± .020[0.51]

FIG 5
-K OPTION
(4 POS MIN)

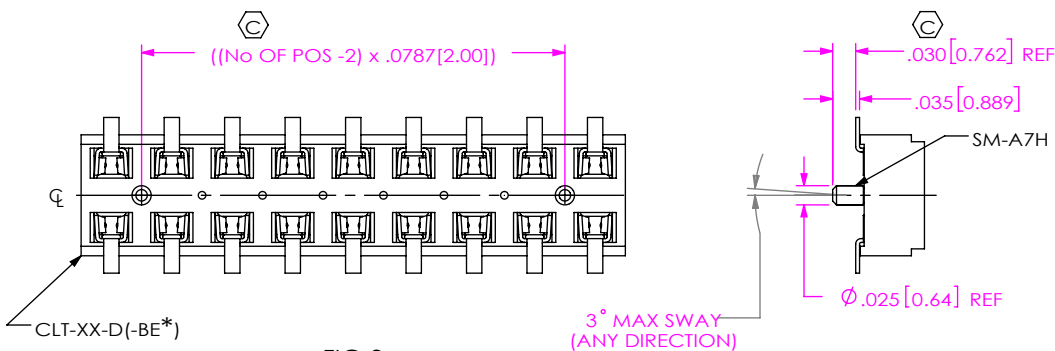
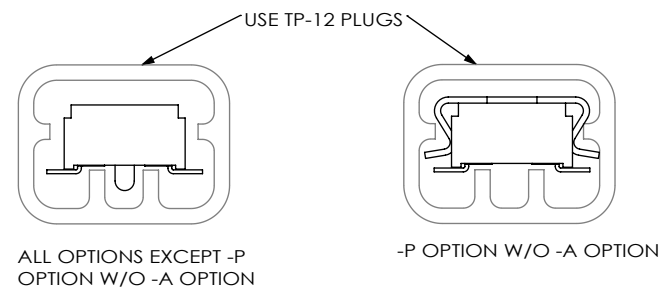


FIG 3
-A OPTION (STAKED)
(5 POS MIN)

* = FOR -BE OPTION ONLY



POSITIONS 04 - 50

PACKAGING VIEWS
(SEE NOTE 5)
PT-CLX002-D

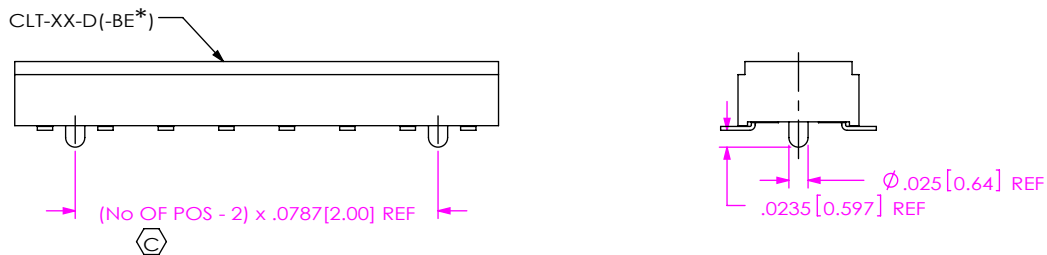


FIG 4
-A OPTION (MOLDED)
(3 POS MIN)

* = FOR -BE OPTION ONLY

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DO NOT SCALE DRAWING
SHEET SCALE: 4:1



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2MM LOW PROFILE SOCKET STRIP

DWG. NO.
CLT-1XX-02-XX-D-XX

BY: BRATCHER 10/03/1994 SHEET 2 OF 2