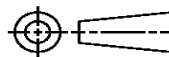


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<div>REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER</div> <div>FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.</div> <div>THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR</div>													
THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN		<div>TE Connectivity</div>							
DIMENSIONS:				CHK		NAME							
<div></div>				APVD		PRODUCT SPEC							
				APPLICATION SPEC		RESTRICTED TO							
				WEIGHT		SIZE		CAGE CODE		DRAWING NO		REV	
				MATERIAL		FINISH		SCALE		SHEET		OF	
						A3		C-					

1470-19 (3/11)

Pro/ENGINEER DRAWING

THIS DRAWING IS A CONTROLLED DOCUMENT

LAYOUT L1426006

SET UP GAGE 458637-3

20

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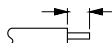



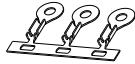
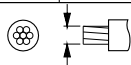


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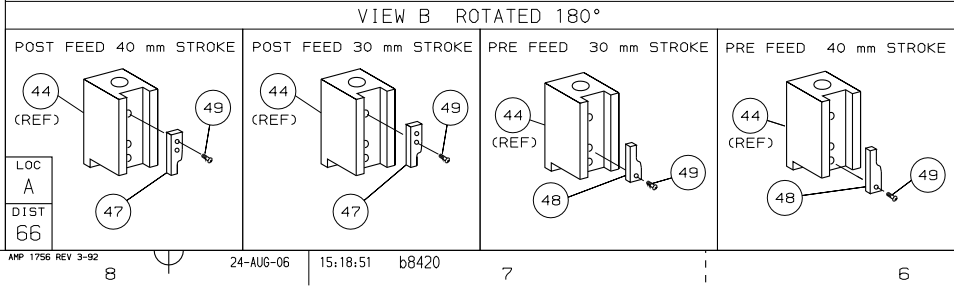
AMP 1756 REV 3-92

DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528298 -1	F	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528298 -2	F	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528298 -6	F	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528298 -1	F	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528298 -2	F	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528298 -6	F	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528298 -7	A	-	-	-	SPARE PARTS KIT

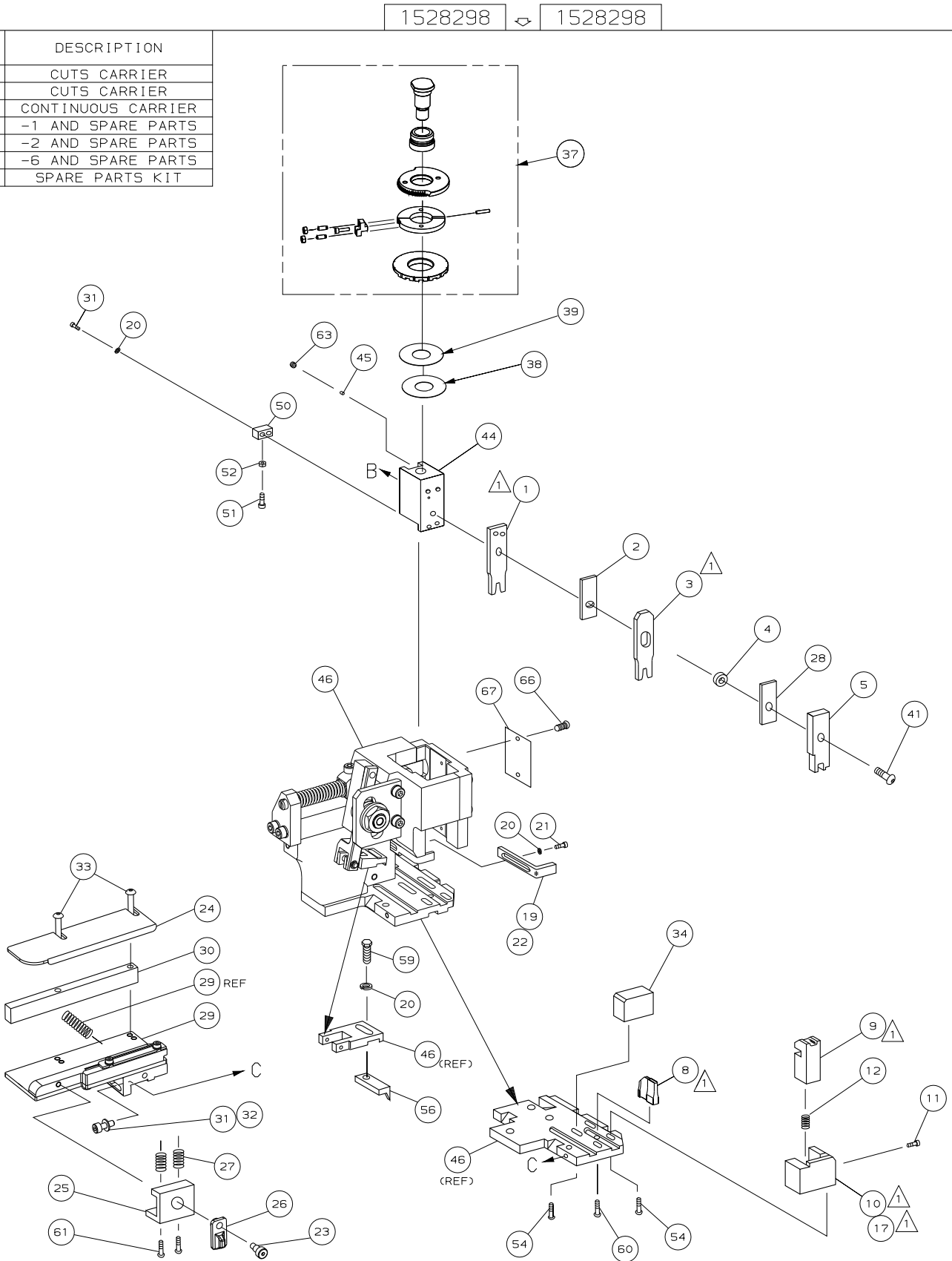
CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: STANDARD POWER TIMER CONTACT TYPE A				
CRIMP	SIZE	TYPE	RANGE	
WIRE	3.30 [.130 IN]	F	>2.5mm ² - 4.0mm ²	
INSUL	4.57 [.180 IN]	OV	3.30-4.50 [.130-.177 IN]	
WIRE STRIP LENGTH 4.40-5.00 [.173-.197 IN]			APPL INSTRUCTION 408-8322 & 408-8490	
TERMINAL	114-18037 (A)	-		FEED  16.00 [.630 IN]
APPL SPEC	114-18388 (B)	-		
TERMINALS APPLIED				
964328 (A)	-	-	-	-
1241406 (B)	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE mm ² AWG		CRIMP HEIGHT ✱		REF SETTING 
4.00mm ²		2.35 ±0.05 [.093 ±.002 IN]		D 0
3.50mm ²		2.24 ±0.05 [.088 ±.002 IN]		D 8
3.00mm ²		2.13 ±0.05 [.084 ±.002 IN]		E 4
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. FEED REQUIRES ADJUSTMENT TO 17.0mm [.669 IN] WHEN USING TERMINAL P/N 1241406.



*** WARNING:**

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



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-	-	-	-	-	-	-	-	-	16
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-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
-	-	-	-	-	-	-	REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
QTY REQD PER ASSY							PARTS LIST		
DIMENSIONS, mm (INCHES)							MATL	HT TR	FIN
DO NOT SCALE PRINT.							-		
TOLERANCES UNLESS OTHERWISE SPECIFIED:							-		
1 PLC DEC ±-							-		
2 PLC DEC ±-							-		
3 PLC DEC ±-							-		
ANGLES ±-							-		
SURF TEXTURE, REMOVE BURRS, BREAK SHARP EDGES RO.36 MAX							-		
CHG CODE							CUSTOMER AND ASSEMBLY DRAWING		
00779							-		

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