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LOC

DIST

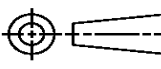
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B2	ECR-14-018439	10DEC14	RS	LZ

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266001-1

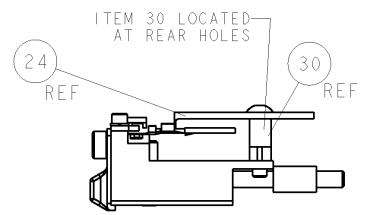
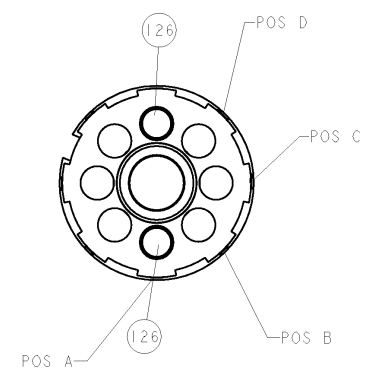
FOR REPLACEMENT PARTS FOR APPLICATOR 1852179
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1852179

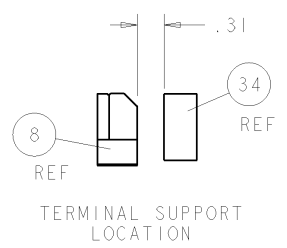
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		 TE Connectivity			
DIMENSIONS:		CHK LJ.ZHANG					
		APVD U.GUO		NAME SIDE FEED HDM APPLICATOR			
		PRODUCT SPEC					
		MATERIAL		APPLICATION SPEC		RESTRICTED TO	
FINISH		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1852179	REVIEW
CUSTOMER ACCESSIBLE PRODUCTION DRAWING				SCALE	SHEET 1 OF 2	REV B2	

8			7		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852179-1	B	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852179-2	B	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852179-3	B	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1852179-6	B	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1852179-7	A	-	-	-	SPARE PARTS

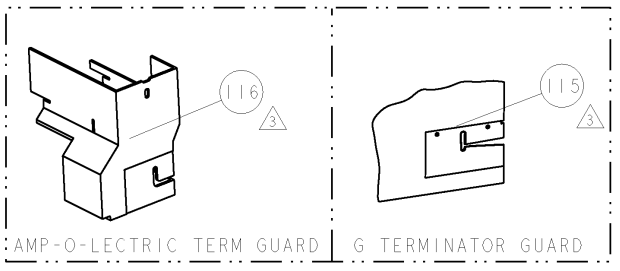
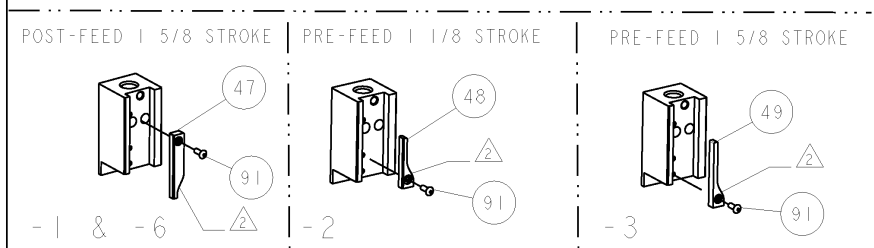
- 1 RECOMMENDED SPARE PARTS
2 GREASE LIGHTLY
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



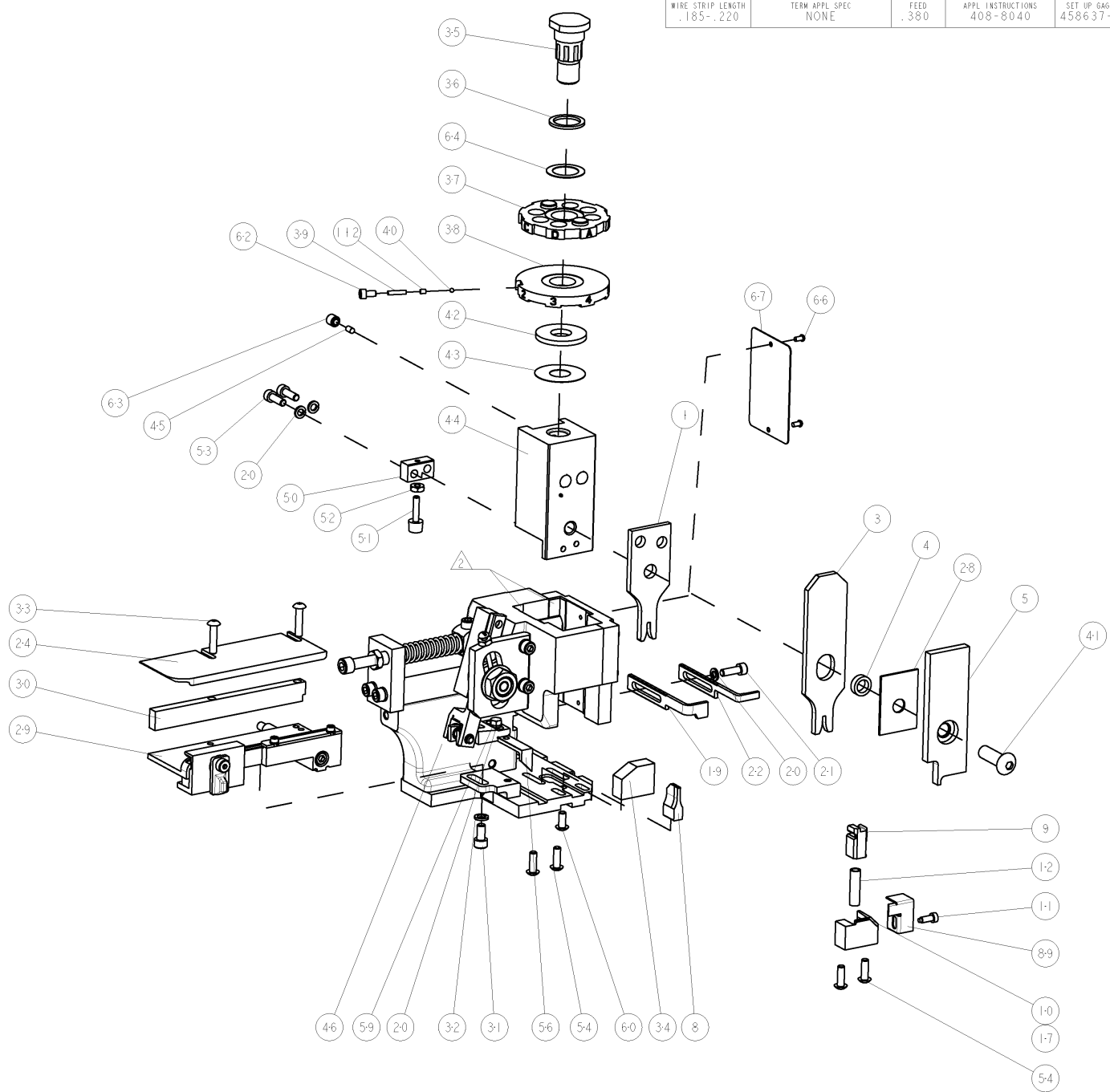
FEED TRACK POSITION



TERMINAL SUPPORT LOCATION



TERMINAL NAME: TERMINAL, PIN					
TYCO PN	COMP PN	MOLEX TERMINAL - MOLEX CRIMP SPECS			
1572890-1	33000-1002				
1572890-2	33011-0004	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
1572890-3	33011-3002	A	.049±.002[1.24±0.05mm]	18 AWG	
-	-	B	-	-	
-	-	C	-	-	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.080 [2.03mm]	F	18 AWG
-	-	INSUL	.085 [2.16mm]	F	.075-.081
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
.185-.220	NONE	.380	408-8040	458637-1	



-	2	2	2	2	-	3-354779-9	PIN, WIRE DISC, .3185	126
-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
-	-	REF	-	-	-	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-4	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-1	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-5	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-3	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	1	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	1-454276-9	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	1-1633109-0	ANVIL, COMBINATION .080	8
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	4-238011-5	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	8-1424909-3	CRIMPER, INSULATION F	3
1	1	1	1	1	-	1-456405-3	CRIMPER, WIRE PREMIUM	1

DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVED: B. HIGMAN		DATE: 13DEC2005	
0 PLC ±.01		1 PLC ±.01		2 PLC ±.01		3 PLC ±.01	
4 PLC ±.01		5 PLC ±.01		6 PLC ±.01		7 PLC ±.01	
8 PLC ±.01		9 PLC ±.01		10 PLC ±.01		11 PLC ±.01	
12 PLC ±.01		13 PLC ±.01		14 PLC ±.01		15 PLC ±.01	
16 PLC ±.01		17 PLC ±.01		18 PLC ±.01		19 PLC ±.01	
20 PLC ±.01		21 PLC ±.01		22 PLC ±.01		23 PLC ±.01	
24 PLC ±.01		25 PLC ±.01		26 PLC ±.01		27 PLC ±.01	
28 PLC ±.01		29 PLC ±.01		30 PLC ±.01		31 PLC ±.01	
32 PLC ±.01		33 PLC ±.01		34 PLC ±.01		35 PLC ±.01	
36 PLC ±.01		37 PLC ±.01		38 PLC ±.01		39 PLC ±.01	
40 PLC ±.01		41 PLC ±.01		42 PLC ±.01		43 PLC ±.01	
44 PLC ±.01		45 PLC ±.01		46 PLC ±.01		47 PLC ±.01	
48 PLC ±.01		49 PLC ±.01		50 PLC ±.01		51 PLC ±.01	
52 PLC ±.01		53 PLC ±.01		54 PLC ±.01		55 PLC ±.01	
56 PLC ±.01		57 PLC ±.01		58 PLC ±.01		59 PLC ±.01	
60 PLC ±.01		61 PLC ±.01		62 PLC ±.01		63 PLC ±.01	
64 PLC ±.01		65 PLC ±.01		66 PLC ±.01		67 PLC ±.01	
68 PLC ±.01		69 PLC ±.01		70 PLC ±.01		71 PLC ±.01	
72 PLC ±.01		73 PLC ±.01		74 PLC ±.01		75 PLC ±.01	
76 PLC ±.01		77 PLC ±.01		78 PLC ±.01		79 PLC ±.01	
80 PLC ±.01		81 PLC ±.01		82 PLC ±.01		83 PLC ±.01	
84 PLC ±.01		85 PLC ±.01		86 PLC ±.01		87 PLC ±.01	
88 PLC ±.01		89 PLC ±.01		90 PLC ±.01		91 PLC ±.01	
92 PLC ±.01		93 PLC ±.01		94 PLC ±.01		95 PLC ±.01	
96 PLC ±.01		97 PLC ±.01		98 PLC ±.01		99 PLC ±.01	
100 PLC ±.01		101 PLC ±.01		102 PLC ±.01		103 PLC ±.01	
104 PLC ±.01		105 PLC ±.01		106 PLC ±.01		107 PLC ±.01	
108 PLC ±.01		109 PLC ±.01		110 PLC ±.01		111 PLC ±.01	
112 PLC ±.01		113 PLC ±.01		114 PLC ±.01		115 PLC ±.01	
116 PLC ±.01		117 PLC ±.01		118 PLC ±.01		119 PLC ±.01	
120 PLC ±.01		121 PLC ±.01		122 PLC ±.01		123 PLC ±.01	
124 PLC ±.01		125 PLC ±.01		126 PLC ±.01		127 PLC ±.01	
128 PLC ±.01		129 PLC ±.01		130 PLC ±.01		131 PLC ±.01	
132 PLC ±.01		133 PLC ±.01		134 PLC ±.01		135 PLC ±.01	
136 PLC ±.01		137 PLC ±.01		138 PLC ±.01		139 PLC ±.01	
140 PLC ±.01		141 PLC ±.01		142 PLC ±.01		143 PLC ±.01	
144 PLC ±.01		145 PLC ±.01		146 PLC ±.01		147 PLC ±.01	
148 PLC ±.01		149 PLC ±.01		150 PLC ±.01		151 PLC ±.01	
152 PLC ±.01		153 PLC ±.01		154 PLC ±.01		155 PLC ±.01	
156 PLC ±.01		157 PLC ±.01		158 PLC ±.01		159 PLC ±.01	
160 PLC ±.01		161 PLC ±.01		162 PLC ±.01		163 PLC ±.01	

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