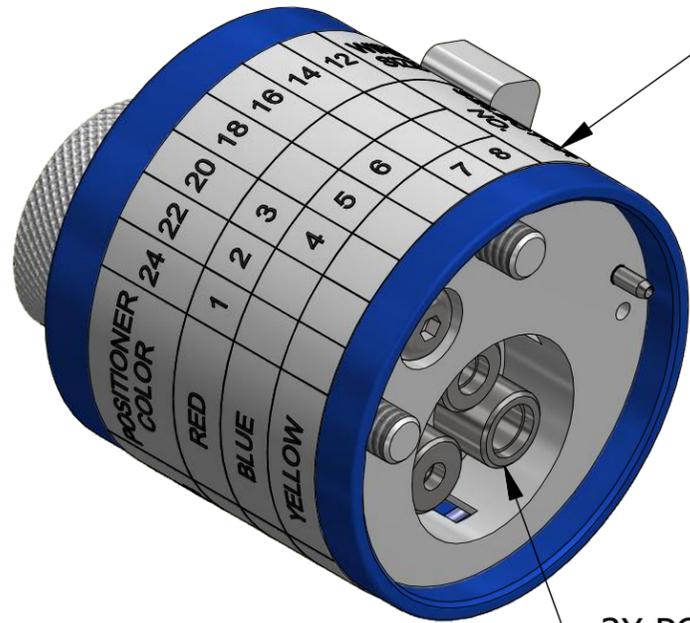


REVISIONS

REV	ECO NO.	DESCRIPTION	BY	DATE	APP'D BY	DATE
1		ORIGINAL RELEASE	JWS	1/31/1986	RRR	2/13/1986
2		REDRAWN	AAM	12/14/1999	RRR	12/14/1999
3	23573	UPDATED & REDRAWN	TonyD	2/20/2015		



DATAPLATE

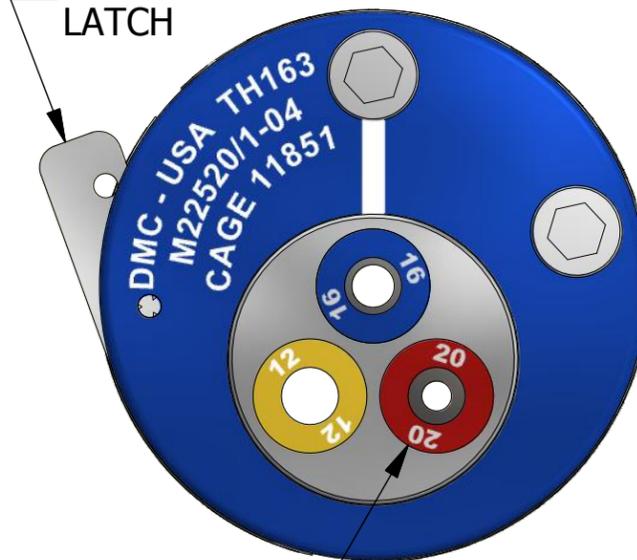
MS27655 MS27490 91, 92, 93, 94	POSITIONER COLOR	24	22	20	18	16	14	12	WIRE SIZE	SELECTOR NO.
-20	RED	1	2	3						
-16	BLUE			4	5	6				
-12	YELLOW						7	8		

3X POSITIONER INSERTS

**UNCONTROLLED DOCUMENT
WILL NOT BE UPDATED**
DIMENSIONS IN INCHES - UNLESS OTHERWISE SPECIFIED

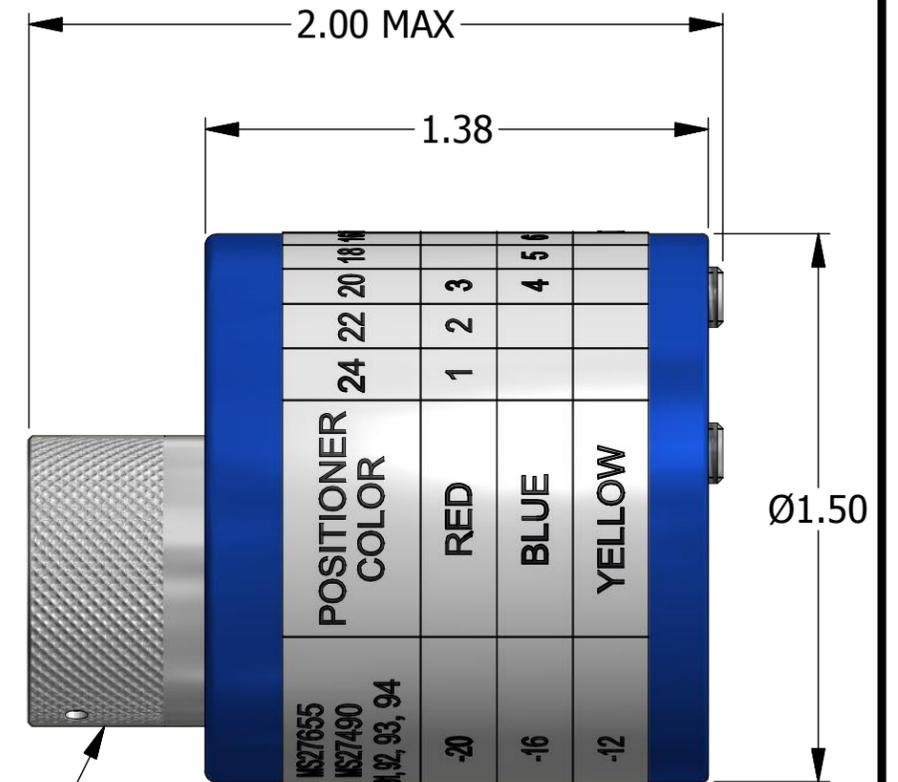


TURRET
LATCH



RANDOM ORDER OF
ROTATION IS ACCEPTABLE
FOR POSITIONER INSERTS

TURRET



INSERT COLOR	HOLE DIMENSIONS	ADDITIONAL FEATURES
RED	Ø.082 ▽THRU	└┬Ø.096 ▽.050
BLUE	Ø.116 ▽THRU	└┬Ø.136 ▽.047
YELLOW	Ø.166 ▽THRU	└┬Ø.185 ▽.040

MATERIAL	ITEM	PART NO.	QTY.	DESCRIPTION / REMARKS
N/A	DRN. JWS CHK'D.	DATE 1/31/1986 DATE		DMC DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CAGE 11851
RESTRICTED & CONFIDENTIAL CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS. REPRODUCTION OR USED FOR ANY OTHER PURPOSE EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR PURPOSES FOR WHICH LENT.	HEAT TREAT	N/A		NOTE: THIS DRAWING IS AN OUTLINE DRAWING OF THE RESPECTIVE DMC PART NUMBER INDICATED. ACTUAL DMC PART NUMBER IS CAD PART NUMBER WITHOUT THE "-ENV" SUFFIX
CREATED FROM AN INVENTOR MODEL. CHANGES MUST BE REFLECTED IN THE 3D PART	FINISH	N/A		TITLE TURRET HEAD (M22520/1-04) ENVELOPE DRAWING WHERE USED: AF8
DO NOT SCALE DRAWING				SIZE B SCALE 2 : 1 CAD P/N TH163-ENV SHEET 1 OF 1 DWG. NO. TH163 REV. 3

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[Daniels Manufacturing:](#)

[TH163](#)