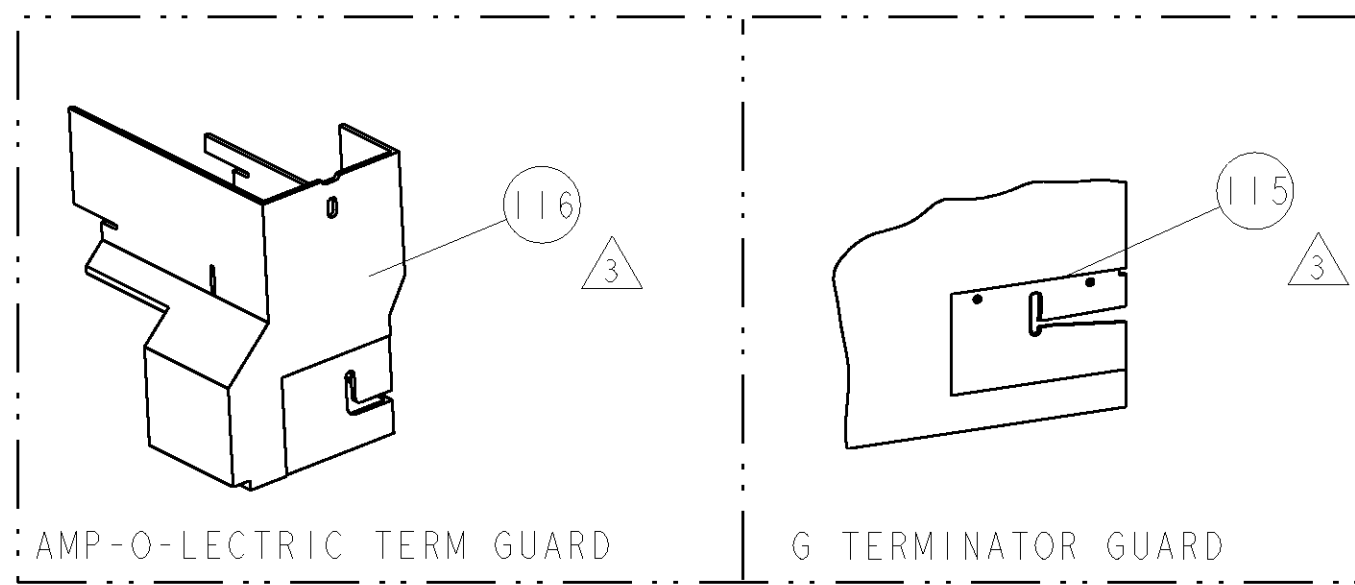
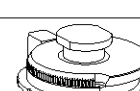


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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852751-1	A	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER
1852751-2	A	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER
1852751-3	A	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER
7-1852751-7	A	-	-	-	SPARE PARTS

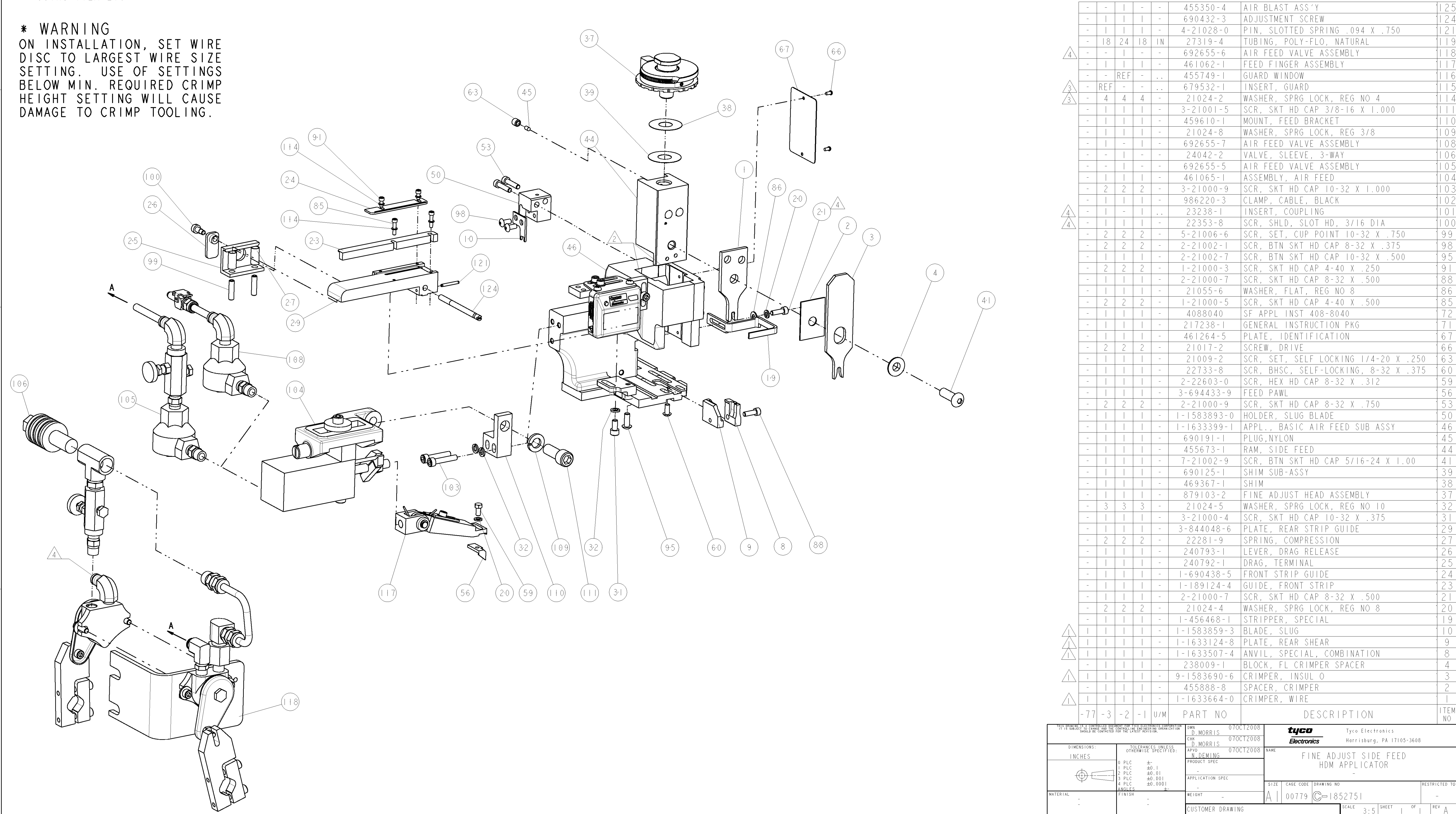
- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ INSTALL ITEMS 101, 102, AND 119 ON SIDE OF STRIPPER ON APPL HOUSING USING ITEM 21.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TERMINAL, RING							
TYCO PN	MFR PN	UTILUX TERM - UTILUX CRIMP SPECS					
1949768	ET-114CD						
-	-	CRIMP HEIGHT		WIRE SIZE		REF SETTING	
-	-	1.65mm±0.05 [1.065±.002]		1.00mm2		B3	
-	-	1.55mm±0.05 [1.061±.002]		0.85mm2		C5	
-	-	1.55mm±0.05 [1.061±.002]		0.75mm2		C4	
-	-	1.45mm±0.05 [1.057±.002]		0.5mm2		D2	
-	-	CRIMP	SIZE	TYPE	RANGE		
-	-						
-	-		WIRE	2.59mm [1.102]	F		0.4 - 1.0mm2
-	-		INSUL	3.86mm [1.152]	F		Ø2.8 mm MAX
WIRE STRIP LENGTH 4.75mm	TERM APPL SPEC NONE	FEED 9.3mm	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1		

LOC		DIST		REVISIONS			
A		66		P	LTR	DESCRIPTION	DATE
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1852751-3		-2		-1		U/M		PART NO		DESCRIPTION		ITEM NO	
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