

4

3

2

1

THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION
 © COPYRIGHT ALL RIGHTS RESERVED.

LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A2	ECR-14-001885	11FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151367-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911064 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR 1911064

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		
DIMENSIONS:		CHK	RAGHAVENDRA		
		APVD	RAGHAVENDRA		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	NAME		
0 PLC	±	APPLICATION SPEC	SIDE FEED SYSTEM III APPLICATOR		
1 PLC	±		SIZE	CAGE CODE	DRAWING NO
2 PLC	±		A3		©- 1911064
3 PLC	±				RESTRICTED TO
4 PLC	±				
ANGLES	±	WEIGHT			
MATERIAL	FINISH	CUSTOMER DRAWING	SCALE	SHEET 1 OF 2	REV A2



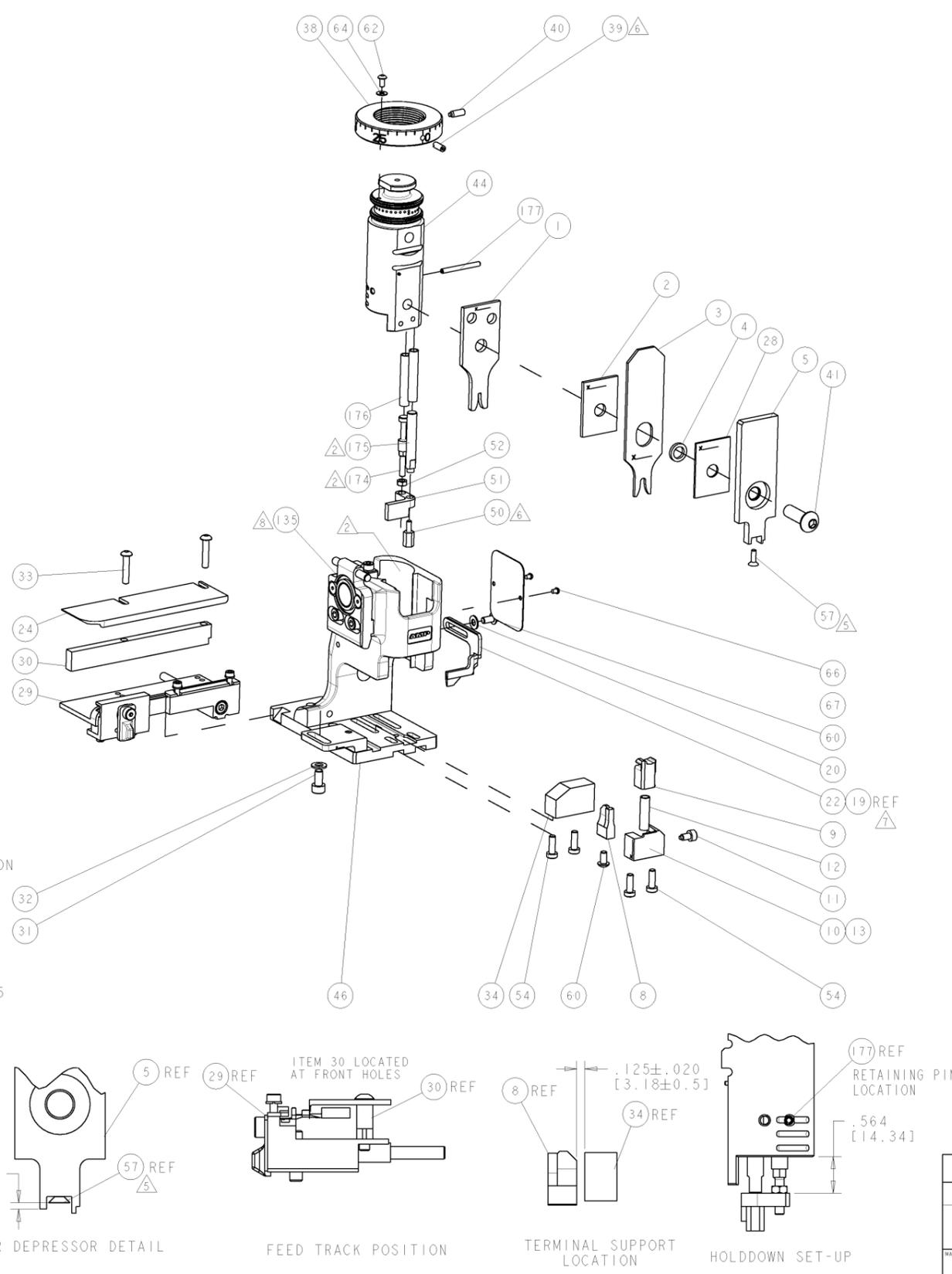
PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP
1911064-1	A	CUTS CARRIER	8-1911064-1
1911064-6	A	CONTINUOUS CARRIER	8-1911064-6
7-1911064-1	A	-1 AND SPARE PARTS	9-1911064-1
7-1911064-6	A	-6 AND SPARE PARTS	9-1911064-6
7-1911064-7	A	SPARE PARTS KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.01 [1.079 INJ]	F
INSUL	3.94 [1.155 INJ]	O

TERMINAL DATA: G&H TERMINAL TYCO ELECTRONICS CRIMP SPEC			
TERMINAL NAME: MKR plus G&H/LEAR			
WIRE STRIP LENGTH	INSULATION DIAMETER RANGE		
4.2-4.5 mm [1.65-.180 INJ]	1.20-2.10mm [1.047-.082 INJ]		
TERMINAL APPL SPEC	NONE		
TERMINALS APPLIED			
TE TERMINAL	G&H TERMINAL	TE SEAL	G&H SEAL
1949351-1	26035	1949515-1	16695

WIRE SIZE	CRIMP HEIGHT
mm [INCH]	mm [INCH]
0.5mm ²	-1.25±.05 [-1.049±.002]
0.75mm ²	-1.35±.05 [-1.053±.002]
1mm ²	-1.45±.05 [-1.057±.002]

FEED FINGER		SET UP GAGE		LOC	DIST	REVISIONS				
1901694-1		1901040-1		A	66	REV	DESCRIPTION	DATE	OWN	APPD
A	RELEASED					230CT2007	RD	ND		
A1	ECR-09-009208					22APR2009	MY	TE		



REV	QTY	DESCRIPTION	ITEM NO	
-	1	1-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
-	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1752353-1	GUIDE PIN, HOLDDOWN	175
-	1	1901680-1	GUIDE PIN, HOLDDOWN	174
-	REF	REF REF SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	1	1633565-1	DOCUMENTATION PACKAGE S111	71
-	1	1901048-1	TAG, IDENTIFICATION	67
-	2	21017-1	SCREW, DRIVE	66
-	1	18028-1	WASHER, FLAT, REG M3	64
-	1	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62
-	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	2-1752354-3	STANDOFF, HOLD-DOWN	50
-	1	1752300-1	SF SYSTEM III APPLICATOR	46
-	1	1752308-1	RAM	44
-	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	1	993002-4	SCREW, SET, SFT TIP	40
-	1	1962043-1	PLUNGER, BALL, METRIC	39
-	1	1752309-2	RING, INSULATION CRIMP	38
-	1	1752356-6	SUPPORT, TERMINAL	34
-	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
-	1	18028-3	WASHER, FLAT, REG M5	32
-	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	1	1320908-2	SPACER, STRIP GUIDE	30
-	1	1901087-4	ASSEMBLY, STRIP GUIDE	29
-	1	1-455888-0	SPACER, CRIMPER	28
-	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1976045-1	STRIPPER	22
-	1	18028-2	WASHER, FLAT, REG M4	20
-	REF	REF REF REF 1752311-1	STRIPPER	19
-	1	1338684-2	SHEAR HOLDER, FRONT	13
-	1	3-22280-3	SPRING, COMPRESSION	12
-	1	356885-5	STOP, SHEAR	11
-	1	1-1320921-0	SHEAR HOLDER, FRONT, CUT	10
-	1	318707-2	FLOATING SHEAR, FRONT	9
-	1	6-1633138-5	ANVIL, COMBINATION	8
-	1	1338680-2	DEPRESSOR, SHEAR	5
-	1	238011-7	BLOCK, CRIMPER SPACER	4
-	1	8-683454-6	CRIMPER, INSULATION O	3
-	1	1-455888-9	SPACER, CRIMPER	2
-	1	1633588-4	CRIMPER, WIRE	1

DIMENSIONS (INCHES/mm)		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATOR SPEC		CUSTOMER DRAWING	
0 PLC	±	0.001	±	SEE TABLE	SCALE	3:5	SHEET 1 OF 2
1 PLC	±	0.002	±				
2 PLC	±	0.003	±				
3 PLC	±	0.004	±				
4 PLC	±	0.005	±				
5 PLC	±	0.006	±				
6 PLC	±	0.007	±				
7 PLC	±	0.008	±				
8 PLC	±	0.009	±				
9 PLC	±	0.010	±				
10 PLC	±	0.011	±				
11 PLC	±	0.012	±				
12 PLC	±	0.013	±				
13 PLC	±	0.014	±				
14 PLC	±	0.015	±				
15 PLC	±	0.016	±				
16 PLC	±	0.017	±				
17 PLC	±	0.018	±				
18 PLC	±	0.019	±				
19 PLC	±	0.020	±				
20 PLC	±	0.021	±				
21 PLC	±	0.022	±				
22 PLC	±	0.023	±				
23 PLC	±	0.024	±				
24 PLC	±	0.025	±				
25 PLC	±	0.026	±				
26 PLC	±	0.027	±				
27 PLC	±	0.028	±				
28 PLC	±	0.029	±				
29 PLC	±	0.030	±				
30 PLC	±	0.031	±				
31 PLC	±	0.032	±				
32 PLC	±	0.033	±				
33 PLC	±	0.034	±				
34 PLC	±	0.035	±				
35 PLC	±	0.036	±				
36 PLC	±	0.037	±				
37 PLC	±	0.038	±				
38 PLC	±	0.039	±				
39 PLC	±	0.040	±				
40 PLC	±	0.041	±				
41 PLC	±	0.042	±				
42 PLC	±	0.043	±				
43 PLC	±	0.044	±				
44 PLC	±	0.045	±				
45 PLC	±	0.046	±				
46 PLC	±	0.047	±				
47 PLC	±	0.048	±				
48 PLC	±	0.049	±				
49 PLC	±	0.050	±				
50 PLC	±	0.051	±				
51 PLC	±	0.052	±				
52 PLC	±	0.053	±				
53 PLC	±	0.054	±				
54 PLC	±	0.055	±				
55 PLC	±	0.056	±				
56 PLC	±	0.057	±				
57 PLC	±	0.058	±				
58 PLC	±	0.059	±				
59 PLC	±	0.060	±				
60 PLC	±	0.061	±				
61 PLC	±	0.062	±				
62 PLC	±	0.063	±				
63 PLC	±	0.064	±				
64 PLC	±	0.065	±				
65 PLC	±	0.066	±				
66 PLC	±	0.067	±				
67 PLC	±	0.068	±				
68 PLC	±	0.069	±				
69 PLC	±	0.070	±				
70 PLC	±	0.071	±				
71 PLC	±	0.072	±				
72 PLC	±	0.073	±				
73 PLC	±	0.074	±				
74 PLC	±	0.075	±				
75 PLC	±	0.076	±				
76 PLC	±	0.077	±				
77 PLC	±	0.078	±				

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[7-1911064-7](#)