

Exploded view diagram of a mechanical assembly. The diagram shows various components and their assembly sequence, indicated by numbered callouts (1 through 63). Key components include a main housing (1), a motor (2), a gear assembly (3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63). A detail view shows the terminal support location with dimensions 0 ± 0.5 and $[.000 \pm .020]$, and labels 8 REF and 34 REF.

- * WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
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-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

77-76-72-71-6-2-1			PART NO		DESCRIPTION			ITEM NO		
THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE WITHOUT NOTICE OR NOTIFICATION SHOULD BE CONTACTED FOR THE LATEST VERSION.			DWN D. PROUSE 06APR2006		 Tyco Electronics Harrisburg, PA 17105-3608					
DIMENSIONS : mm (IN)			CHK - APVD M. CLIFFORD 06APR2006							NAME
			TOLERANCES, UNLESS OTHERWISE SPECIFIED: 0 P/LC ± 1 P/LC ± 2 P/LC ± 3 P/LC ± 4 P/LC ± ANGLES ±		FINE ADJUST SIDE FEED HDI APPLICATOR -			PRODUCT SPEC -		
MATERIAL -			FINISH -		APPLICATION SPEC See Table			RESTRICTED TO -		
			WEIGHT -		SIZE A		CAGE CODE 00779		DRAWING NO C=1528641	
CUSTOMER DRAWING					SCALE 3:5		SHEET 1		OF 1	
					REV A					

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