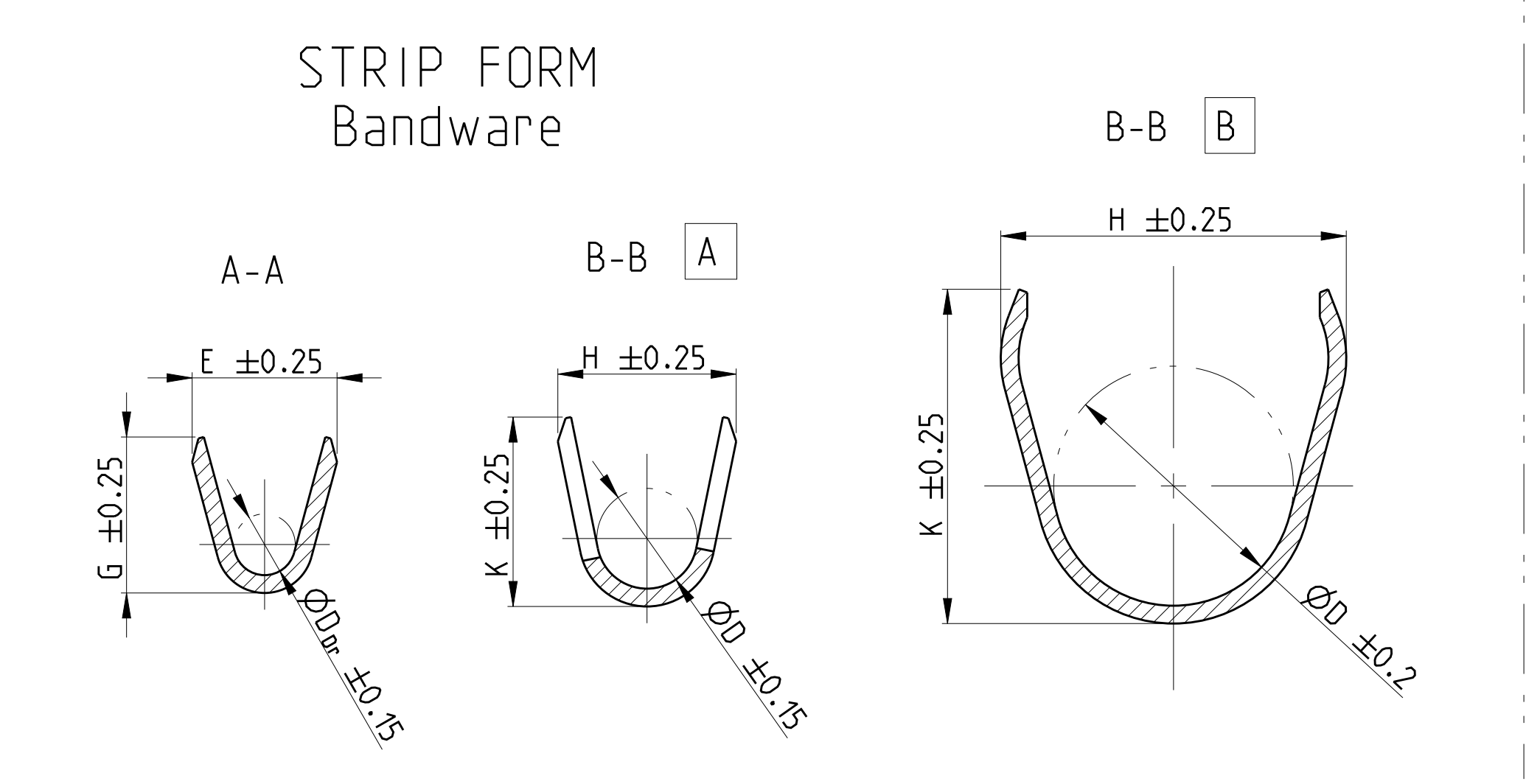
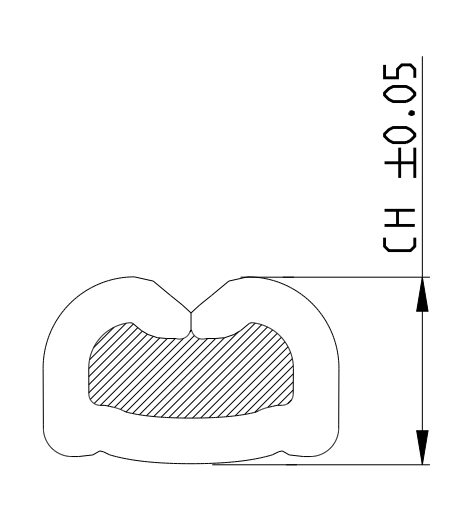




- 1 CONTACT AREA PRE SILVER MIN. 3µm
CANTILEVER SPRING PLAIN
Kontaktzone vorversilbert min. 3µm
Ueberfeder blank
- 2 CONTACT BODY NI-PLATING MIN. 0.5µm; CONTACT AREA PRE-GOLD MIN. 0.6µm
OVER NICKEL; CRIMP AREA PRE-TIN
CANTILEVER SPRING PLAIN
Kontaktkoerper vernickelt min. 0.5µm; Kontaktzone vorvergoldet min. 0.6µm ueber Nickel
Crimpzone vorverzinkt; Ueberfeder blank
- 3 IN THIS AREA CRACK SHAPING AT THE SURFACE PERMISSIBLE
----- In diesem Bereich Rissbildung in der Oberflaeche zulaessig
- 4 PRE-TIN MIN. 1µm; CANTILEVER SPRING PLAIN
vorverzinkt min. 1µm; Ueberfeder blank

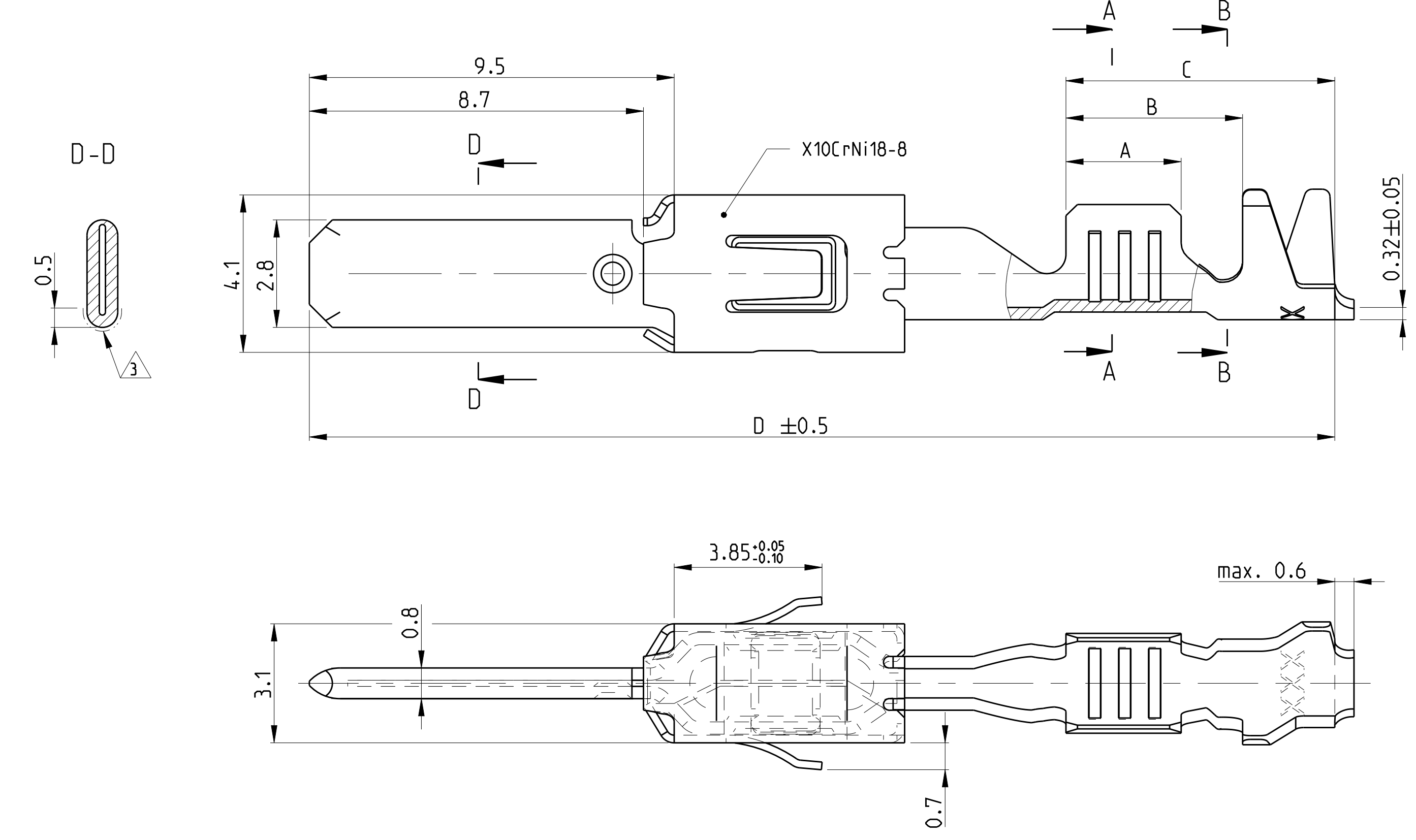
WIRE CRIMP
Drahtcrimp



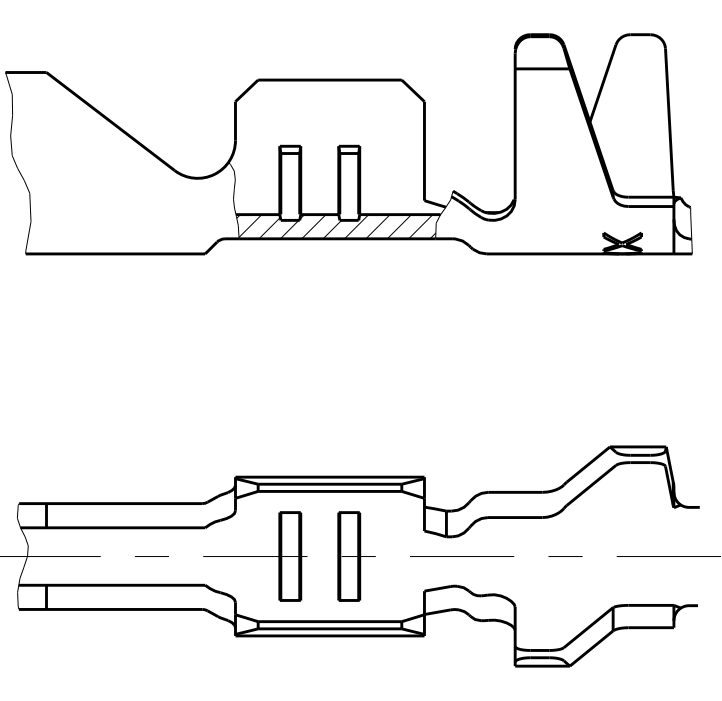
							SEE / siehe SECTION A-A Schnitt A-A	SEE / siehe SECTION B-B Schnitt B-B	SEE / siehe WIRE CRIMP Drahtcrimp																					
SINGLE WIRE SEAL / Einzeldichtungssystem	1-1719504-2	A	4	CuSn4		12 AWG	max. 3.0	E = 4.0 G = 4.2 D _{Dr} = 2.0	 H = 5.3 K = 5.0 D = 3.6	AWG 12 = 2.0	1852291-3	-	3.5	6.0	7.6	26.8		828922-1												
	1-1719504-1	A	4																											
	3-968947-1	A	6	CuSn0.20		>2.5 - 4.0 FLR	max. 3.7	E = 4.5 G = 4.7 D _{Dr} = 2.3	 H = 6.2 K = 6.0 D = 4.3	4.0 mm² = 2.25	MQC APPLICATOR 2-541537-2	539635-1 MATRIZE : 539727-2	4.3	6.9	8.5	28.5	828985 (Ø6.4)	828986-1												
	2-968947-2	A	6																											
	2-968947-1	A	6	CuFe		>1.0 - 2.5 FLR	max. 3.0	E = 3.6 G = 3.8 D _{Dr} = 1.7	 H = 5.3 K = 5.0 D = 3.6	2.5 mm² = 1.88 2.0 mm² = 1.73 1.5 mm² = 1.58	MQC APPLICATOR 2-878560-2	734440-1	3.5	6.0	7.6	26.8	828905 (Ø5.0)	828922-1												
	1-968947-2	A	6																											
	1-968947-1	A	6	CuSn4															CuFe											
	2-962916-3	E	4																											
	2-962916-2	E	4	CuFe															CuSn4											
	2-962916-1	E	4																											
	2-962915-3	E	4	CuFe															CuSn4											
	2-962915-2	E	4																											
	2-962915-1	E	4	CuFe															CuSn4											
	6-962915-6	E	4																											
	1-962915-3	E	4	CuSn4															CuSn4											
	1-962915-2	E	4																											
1-962915-1	E	4	CuSn4		CuSn4																									
1-965982-3	A	5																												
1-965982-1	A	5	CuSn4		0.2 - 0.5 FLR														max. 2.1	E = 2.1 G = 2.1 D _{Dr} = 0.8	 H = 4.7 K = 4.5 D = 3.2	0.5 mm² = 1.12 0.35 mm² = 1.05 0.2 mm² = 0.98	MQC APPLICATOR 2-878558-2	539635-1 MATRIZE : 539737-2	2.5	4.9	6.5	26.8	828904 (Ø5.0)	
3-968946-1	A	3		CuSn0.20																										
UNSEALED / ungedichtet	2-968946-2	A	3	CuFe		>2.5 - 4.0 FLR	2.7 - 3.7	E = 4.5 G = 4.7 D _{Dr} = 2.3	 H = 5.7 K = 5.9 D = 3.3	4.0 mm² = 2.25	MQC APPLICATOR 2-541534-2	539635-1 MATRIZE : 539723-2	4.3	6.6	8.5	28.5														
	2-968946-1	A	3																											
	1-968946-2	A	3	CuSn4		CuFe																								
	1-968946-1	A	3																											
	2-962843-3	C	1	CuFe		>1.0 - 2.5 FLK	2.4 - 3.7	E = 3.6 G = 3.8 D _{Dr} = 1.7	 H = 5.5 K = 5.7 D = 3.2	2.5 mm² = 1.88 2.0 mm² = 1.73 1.5 mm² = 1.58	MQC APPLICATOR 2-878552-2	734417-3	3.6	5.2	8.9	28.6														
	2-962843-2	C	1																											
	2-962843-1	C	1	CuSn4		CuFe																								
	1-962843-3	C	1																											
	1-962843-2	C	1	CuFe		>1.0 - 2.5 FLR	2.1 - 2.9	E = 3.6 G = 3.8 D _{Dr} = 1.7	 H = 4.3 K = 4.5 D = 2.6	2.5 mm² = 1.88 2.0 mm² = 1.73 1.5 mm² = 1.58	MQC APPLICATOR 2-878551-2	734417-2	3.6	5.2	8.2	27.9														
	2-962842-3	E	1																											
	2-962842-2	F	1	CuSn4		CuFe																								
	2-962842-1	E	1																											
	1-962842-3	E	1	CuFe		0.5 - 1.0 FLR	1.4 - 2.1	E = 2.6 G = 2.8 D _{Dr} = 1.1	 H = 3.2 K = 3.4 D = 1.8	1.0 mm² = 1.36 0.75 mm² = 1.27 0.5 mm² = 1.18	MQC APPLICATOR 2-878550-2	734417-1	3.0	4.6	7.0	26.7														
	2-962841-2	F	1																											
	2-962841-1	F	1	CuSn4		CuFe																								
	1-962841-3	F	1																											
	1-962841-2	F	1	CuSn4		0.2 - 0.5 FLR	1.3 - 1.6	E = 2.1 G = 2.1 D _{Dr} = 0.8	 H = 2.9 K = 2.9 D = 1.4	0.5 mm² = 1.12 0.35 mm² = 1.05 0.2 mm² = 0.98	MQC APPLICATOR 2-878549-2	734538-1	2.5	3.7	5.8	25.5														
	1-962841-1	F	1																											
	2-963860-3	B	2	CuFe		CuSn4																								
	2-963860-2	B	2																											
	2-963860-1	B	2	CuSn4		0.2 - 0.5 FLR	1.3 - 1.6	E = 2.1 G = 2.1 D _{Dr} = 0.8	H = 2.9 K = 2.9 D = 1.4	0.5 mm² = 1.12 0.35 mm² = 1.05 0.2 mm² = 0.98	MQC APPLICATOR 2-878549-2	734538-1	2.5	3.7	5.8	25.5														
	1-963860-3	B	2																											
	1-963860-2	B	2	CuSn4		0.2 - 0.5 FLR	1.3 - 1.6	E = 2.1 G = 2.1 D _{Dr} = 0.8	H = 2.9 K = 2.9 D = 1.4	0.5 mm² = 1.12 0.35 mm² = 1.05 0.2 mm² = 0.98	MQC APPLICATOR 2-878549-2	734538-1	2.5	3.7	5.8	25.5														
	1-963860-1	B	2																											
TE ORDER-NO. STRIPFORM Bandware	REV	DESIGN Ausführung	MATERIAL Werkstoff	SURFACE Oberfläche	DGB mm²	INSULATION IsolationsØ mm	WIRE CRIMP Drahtcrimp Bandware	INSUL. CRIMP Isolationscrimp Bandware	WIRE CRIMP HEIGHT CH Drahtcrimphöhe CH	APPLICATION TOOL Anschlagwerkzeug	HAND TOOL Handzange	A	B	C	D	TE ORDER-NO. SINGLE WIRE SEAL Einzeldichtungssystem (CAVITY DIAMETER) (Kammerdurchmesser)	TE ORDER-NO. SEALING PLUG Blindstopfen													
										EXTRACTION TOOL Ausdruckwerkzeug No. 968107-1																				

FLR-/FLK-WIRE
FLR-/FLK-Leitung

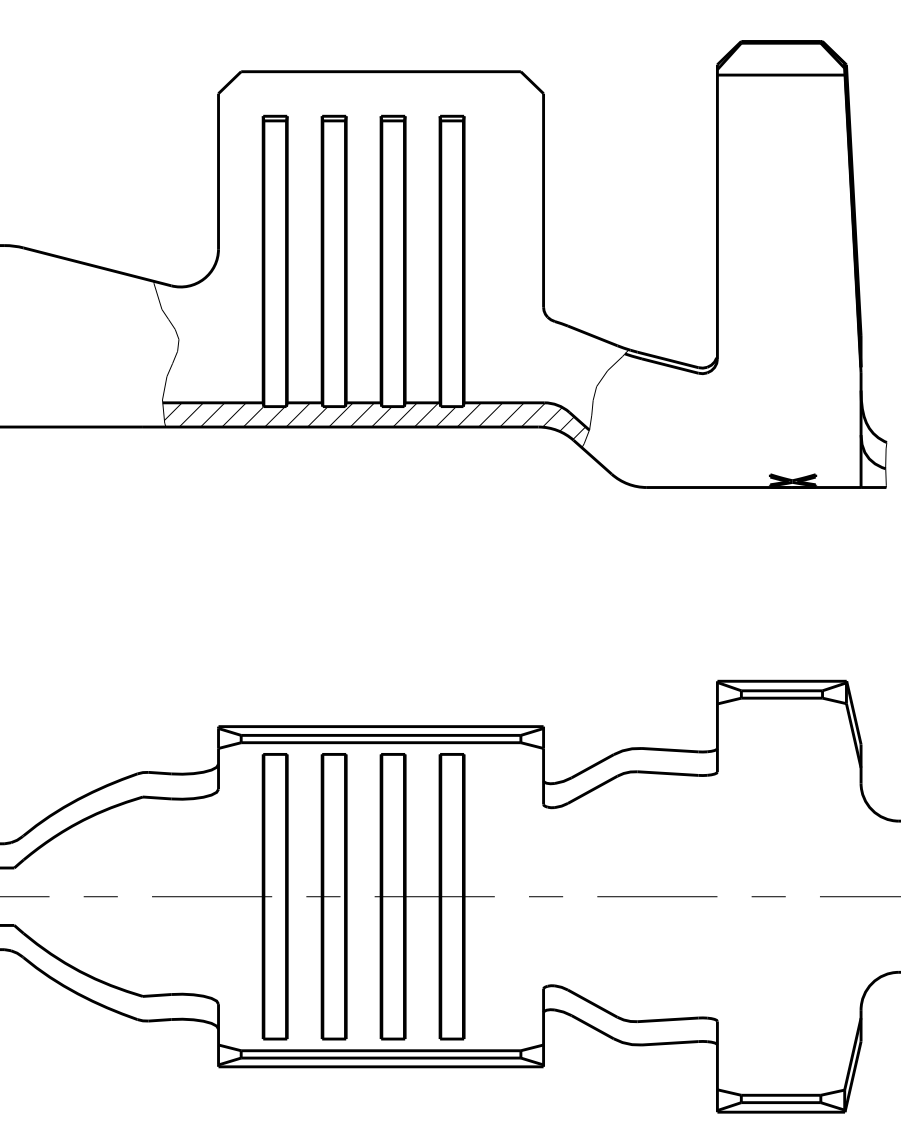
DESIGN 1
Ausfuehrung 1



DESIGN 2
Ausfuehrung 2

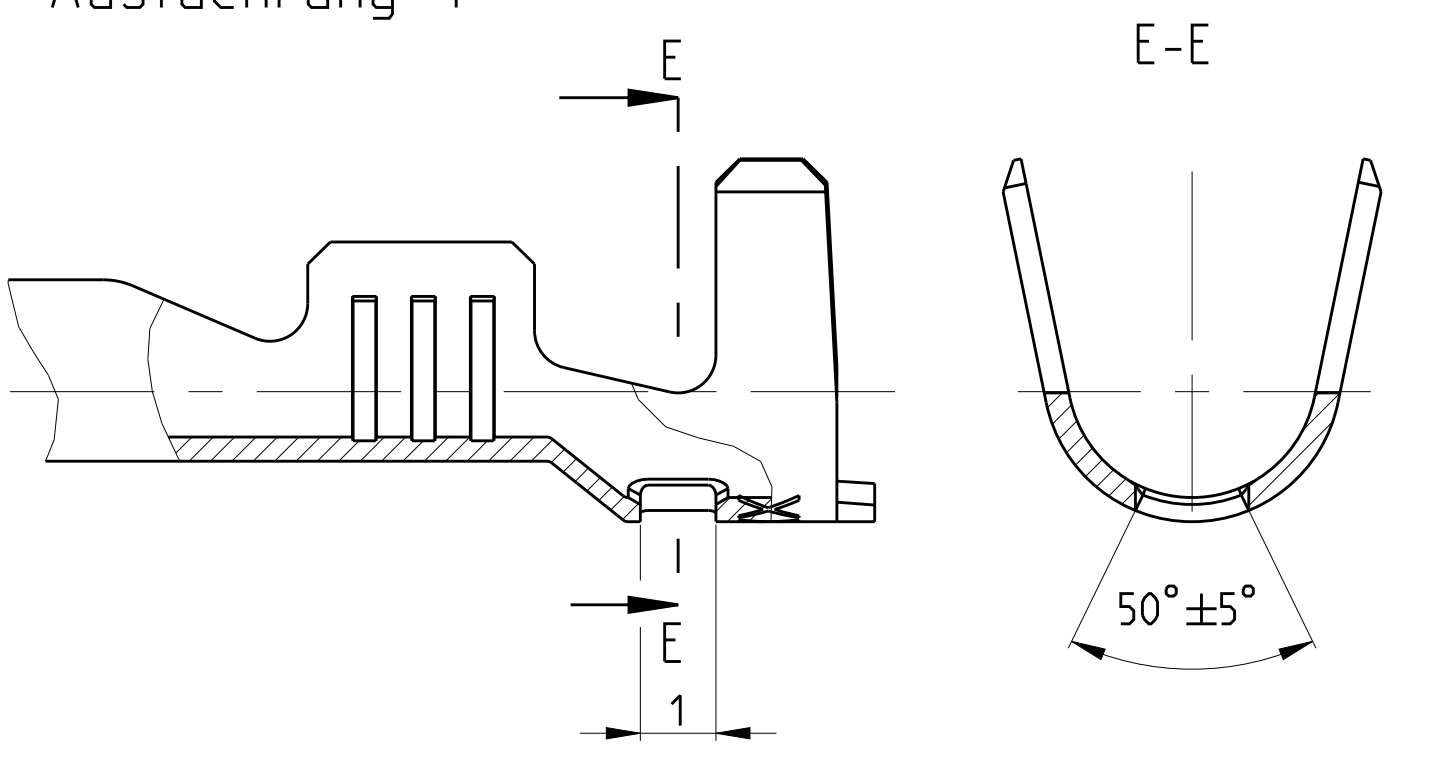


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Ausfuehrung 3

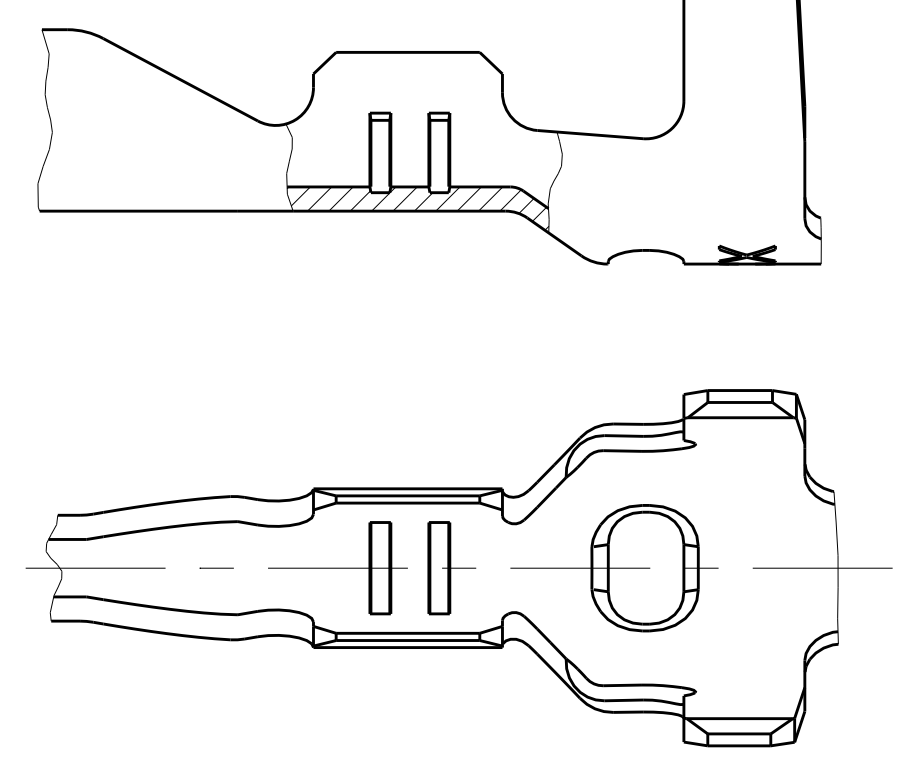


SINGLE WIRE SEAL
Einzeldichtungssystem

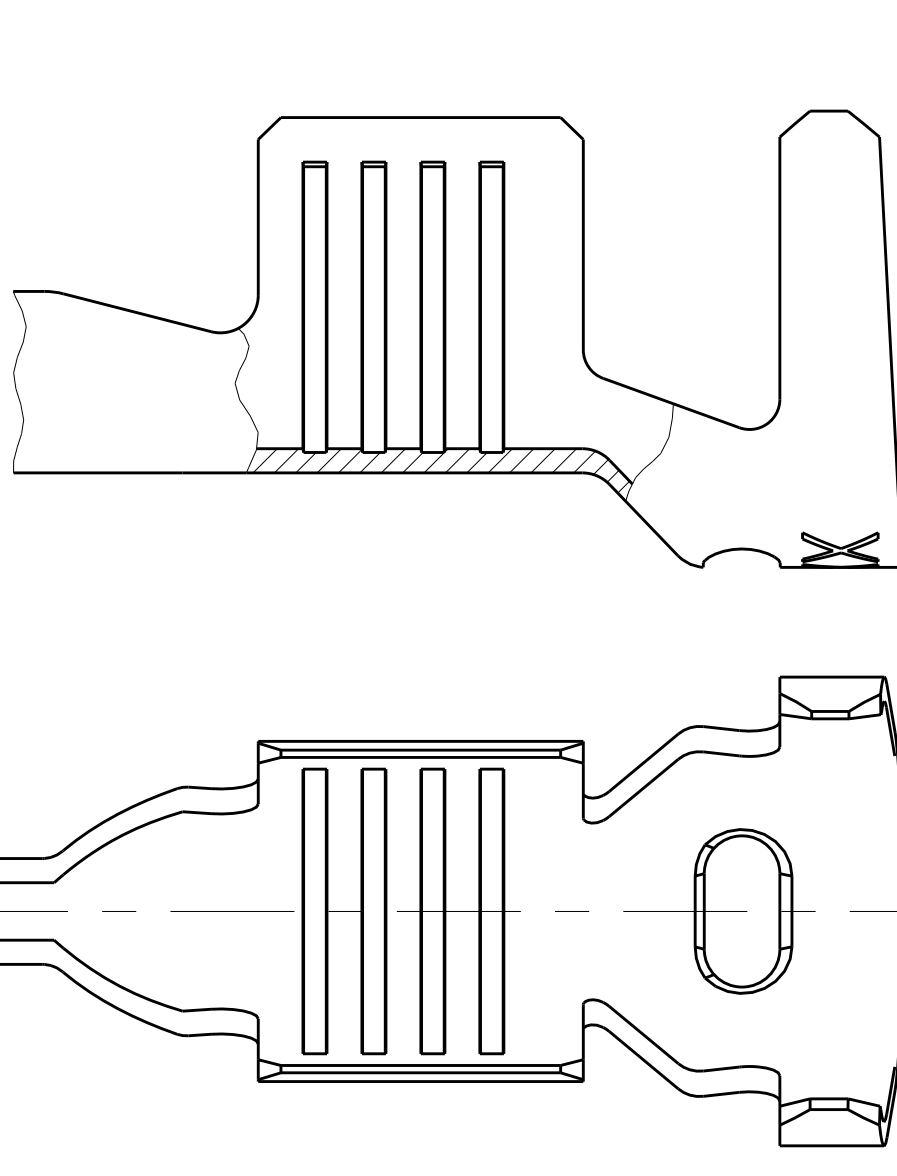
DESIGN 4
Ausfuehrung 4



DESIGN 5
Ausfuehrung 5



DESIGN 6
Ausfuehrung 6



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