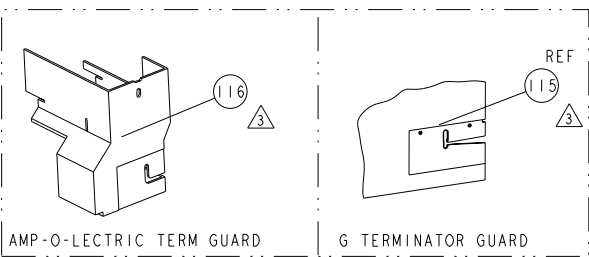


8		7		6		5		4		3		2		1	
PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION									
1855418-2		B	565435-5	BENCH MODEL K	AIR FEED	NO CUT CARRIER									
1855418-3		B	354500-1	BENCH MODEL G	AIR FEED	NO CUT CARRIER									
7-1855418-7		A	-	-	-	SPARE PARTS									

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

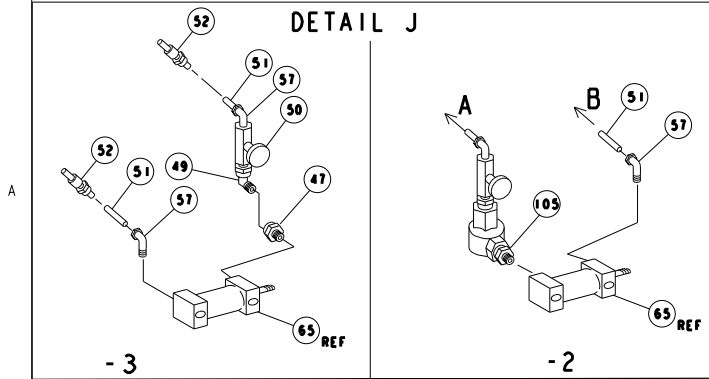
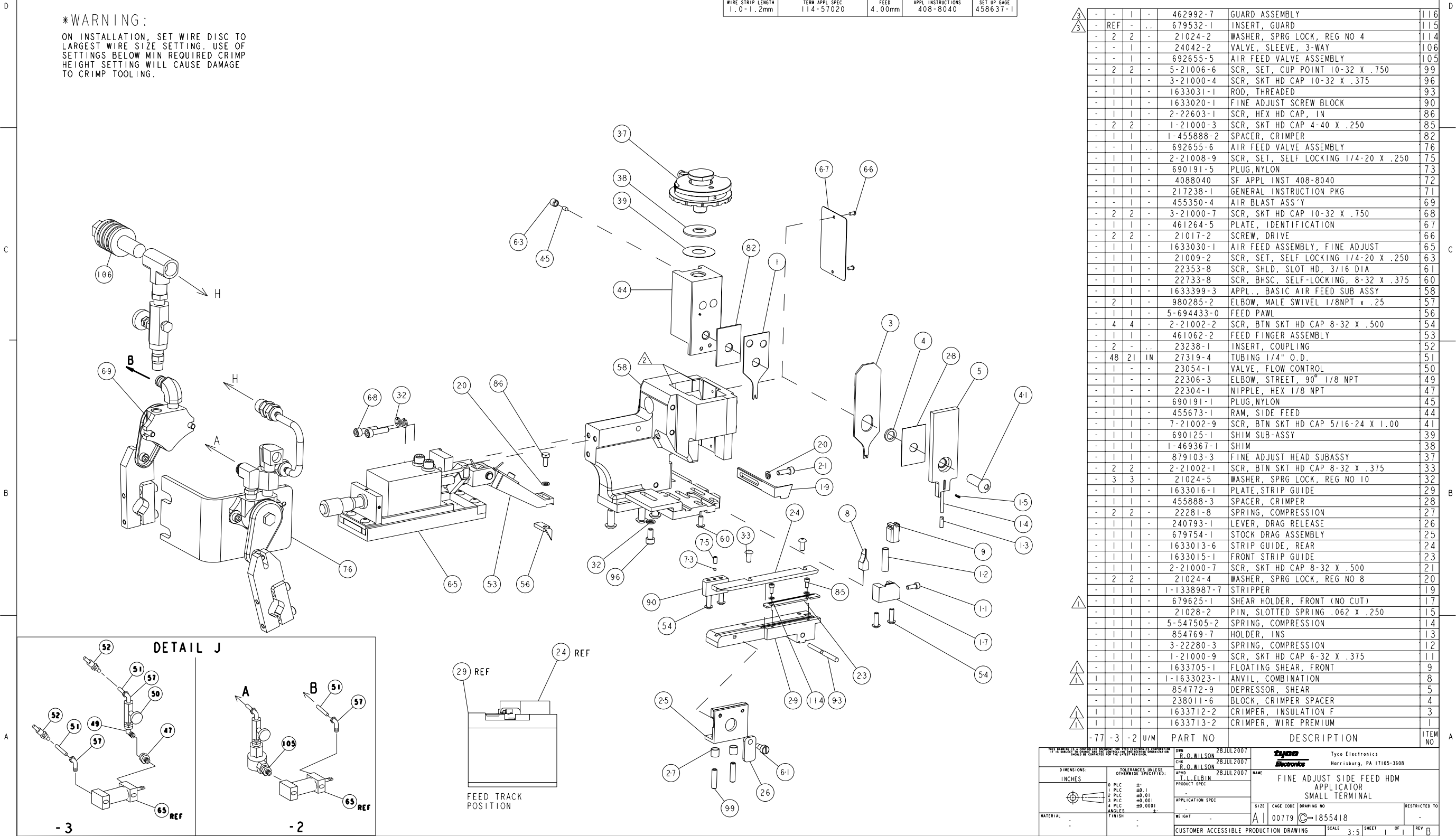
*WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: 1.0 MM PITCH WIRE TO BOARD CONNECTOR					
TE PN		TE TERMINAL - TE CRIMP SPECS			
1734597		CRIMP HEIGHT		WIRE SIZE	REF SETTING
-		.46±0.02mm [.0181±.0008]		28 AWG	B 2
-		.42±0.02mm [.0165±.0008]		30 AWG	B 4
-		.405±0.025mm [.0159±.0010]		32 AWG	B 6
		CRIMP	SIZE	TYPE	RANGE
-		WIRE	0.69mm [.027]	F	28-32 AWG
-		INSUL	0.76mm [.030]	F	∅0.4-0.8mm
WIRE STRIP LENGTH		TERM APPL SPEC		SET UP GAGE	
1.0-1.2mm		114-57020		458637-1	

LOC		DIST		REV		DATE		BY		APPD	
A		66		A		RELEASED		12DEC2008		LG	
				B		ECR-10-003282		12FEB2010		MY	



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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0.001			

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