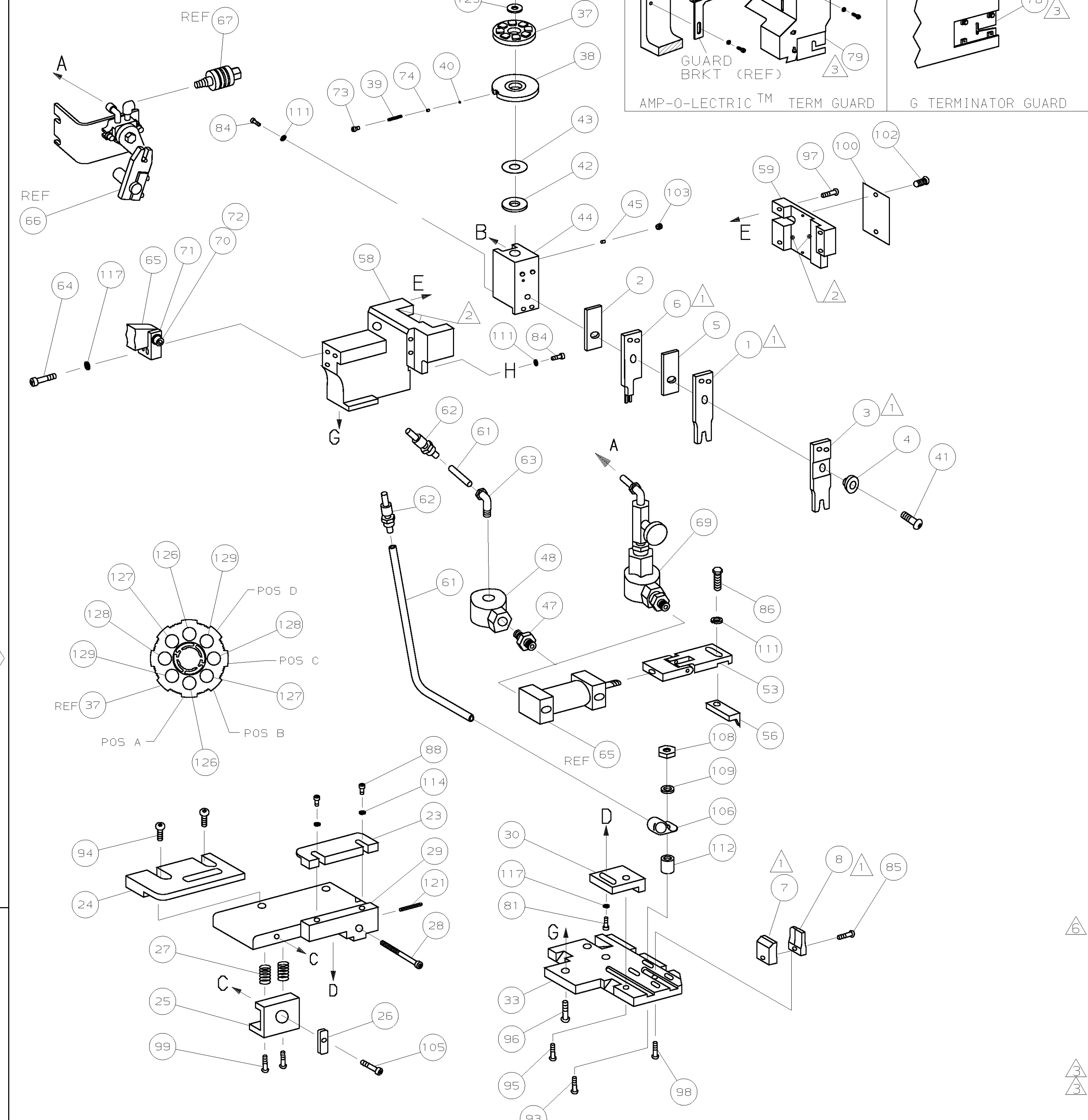


PART NUMBER	REV	FIRST USED
1385339-1	B	122500-1
1385339-2	B	565435-5
1385339-3	B	354500-1



- ① RECOMMENDED SPARE PARTS.
- ② GREASE LIGHTLY.
- ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- ④ SEE DRAWING FOR COMPONENTS
- ⑤ ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- ⑥ CUT TO LENGTH AT ASSY

TERMINAL NAME:		CRIMP DATA (NON-AMP TERMINAL-CUST SPEC)			
AMP	MFG P/N	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
1572030	6784-6	A	.072 ±.002 [1.83 ±0.05mm]	18	
		B	NOT	USED	
		C	NOT	USED	
		D	NOT	USED	
		CRIMP	SIZE	TYPE	RANGE
		WIRE	.090 [2.29mm]	F	18
		INSUL	.155 [3.94mm]	0	.115 MAX
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.166-.182	NONE	.342	408-8040	458637-1	L2598

QTY REOD PER ASSY															
															129
															128
															127
2	2	2								9-354778-1	PIN, WIRE DISC (.2950)A				126
1	1	1								986950-1	WASHER, FLAT PRECISION				125
1	1	1								217238-1	GENERAL INSTRUCTION PACKAGE				124
1	1	1								4088040	SF APPL INST 408-8040				123
															122
															121
1	1	1								4-21028-0	PIN, SLT SPR (Ø.093x.75) STP GDE PL				120
1	1	1								1-21030-1	PIN, DOWEL (Ø.187x.50) LEVER				119
1	1	1								1-21030-6	PIN, DOWEL (Ø.187x1.25) HOUSING				118
1	1	1								21045-3	RING, RET "C" (Ø.187) FD FING PIN				117
1	1	1								21024-5	WASHER, LOCK (#10) ADJ BLOCK				116
1	1	1								21024-5	WASHER, LOCK (#10) ADJ PLATE				115
1	1	1								21024-5	WASHER, LOCK (#10) FEED GDE ROD				114
2	2	2								21024-2	WASHER, LOCK (#4) FRONT STP GUIDE				113
1	1	1								5-21028-1	PIN, SLT SPR (Ø.125x.50) ADJ ROD				112
1	1	1								26928-2	SPACER				111
4	4	4								21024-4	WASHER, LOCK (#8) STRIPPER				110
1	1	1								21899-4	WASHER, FLAT (Ø5/16) SCREW ADJ				109
1	1	1								1-21899-3	WASHER, FLAT (Ø8-32) AIR BLAST				108
1	1	1								21018-6	NUT, HEX (8-32) AIR BLAST				107
1	1	1								21068-5	NUT, HEX (6-32) FEED ADJ				106
1	1	1								986220-3	CLAMP				105
1	1	1								22353-8	SCR, SHLD (Ø.187x.25) DRAG LEVER				104
1	1	1								21009-2	SCR, SKT 5ET (1/4-20x.25 LW) RAM				103
2	2	2								21017-2	SCR, DRIVE (#2x.19) ID PLATE				102
1	1	1								6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ				101
1	1	1								461264-1	PLATE, IDENTIFICATION				100
2	2	2								3-21002-0	SCR, BHC (10-32x.88) DRAG				99
1	1	1								22733-8	SCR, BHC (8-32x.38 LW) ANVIL				98
1	1	1								2-21002-9	SCR, BHC (10-32x.75) CAP				97
1	1	1								2-22733-8	SCR, BHC (1/4-20x.62) HOUSING				96
1	1	1								2-21002-7	SCR, BHC (10-32x.50) SG ADJ BLOCK				95
4	4	4								2-21002-2	SCR, BHC (8-32x.50) TERM H DWN				94
1	1	1								2-21002-4	SCR, BHC (8-32x.75) AIR BLAST				93
2	2	2								1-21002-4	SCR, BHC (4-40x.38) FENCE				92
															91
															90
															89
2	2	2								1-21000-4	SCR, SHC (4-40x.38) F ST GUIDE				88
															87
1	1	1								2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER				86
1	1	1								2-21000-6	SCR, SHC (8-32x.38) SHEAR				85
3	3	3								2-21000-7	SCR, SHC (8-32x.50) STRIPPER				84
1	1	1								3-21000-7	SCR, SHC (10-32x.75) FEED ROD GD				83
1	1	1								3-21000-6	SCR, SHC (10-32x.62) FD ADJ BLK				82
1	1	1								3-21000-4	SCR, SHC (10-32x.38) SG ADJ BL				81
1	1	1								3-21000-4	SCR, SHC (10-32x.38) PIVOT BLK				80
-	-	-								455749-1	GUARD, WINDOW				79
REF	-	-								679532-1	INSERT, GUARD				78
															77
															76
															75
1	1	1								690603-1	SPRING, ASSIST				74
1	1	1								23030-1	SCR, SHC (6-32x.25 SL) INS DISC				73
1	1	1								3-21001-4	SCR, SHC (3/8x.88) FEED MT				72
1	1	1								459610-3	MOUNT, FEED BRACKET				71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO								

LEADMAKER		AIRFEED			
BENCH MODEL	K		AIRFEED		
-1					
-2	BENCH MODEL K		AIRFEED		
-3	BENCH MODEL G		AIRFEED		

QTY REOD PER ASSY															
															60
															59
															58
															57
1	1	1													56
															55
															54
1	1	1													53
															52
															51
															50
															49
1	-	1								22374-7	VALVE, QUICK EXHAUST				48
1	-	1								22304-1	NIPPLE, HEX 1/8 NPT				47
															46
1	1	1								690191-1	PLUG, NYLON				45
1	1	1								455673-2	RAM				44
1	1	1								690125-1	WASHER, LAMINATED				43
1	1	1								690124-1	WASHER, RAM				42
1	1	1								690686-1	BOLT, CRIMPER (5/16x1.00)				41
1	1	1								23241-6	BALL, STEEL				40
1	1	1								690170-1	SPRING, COMPRESSION				39
1	1	1								690142-1	DISC, INSULATION				38
1	1	1								354777-1	WIRE DISC, PLASTIC				37
1	1	1								22480-5	WASHER, SPRING				36
1	1	1								690212-1	POST, RAM				35
															34
1	1	1								455675-1	PLATE, BASE				33
															32
															31
1	1	1								455689-1	BLOCK, STRIP GUIDE ADJ				30
1	1	1								4-458144-3	PLATE, STRIP GUIDE				29
1	1	1								690432-3	SCREW, ADJUSTMENT				28
2	2	2								1-22284-0	SPRING, DRAG				27
1	1	1								240793-1	LEVER, DRAG RELEASE				26
1	1	1								2-690754-6	DRAG, TERMINAL				25
1	1	1								1320413-3	GUIDE, STRIP (REAR)				24
1	1	1								690712-3	GUIDE, STRIP (FRONT)				23
1	1	1								1-458230-4	STRIPPER				22
															21
															20
															19
															18
															17
															16
															15
															14
															13
															12
															11
															10
1	1	1													9
1	1	1								1490880-1	ANVIL				8
1	1	1								1490881-1	PLATE, REAR SHEAR				7
1	1	1								1490882-1	BLADE, SLUG				6
1	1	1								1-455888-0	SPACER				5
1	1	1								1-238009-6	SPACER, CRIMPER				4
1	1	1								1490883-1	CRIMPER, INSULATION				3
1	1	1								455888-7	SPACER				2
1															

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