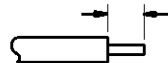
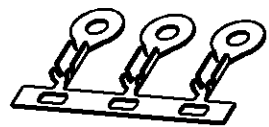
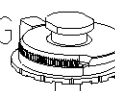
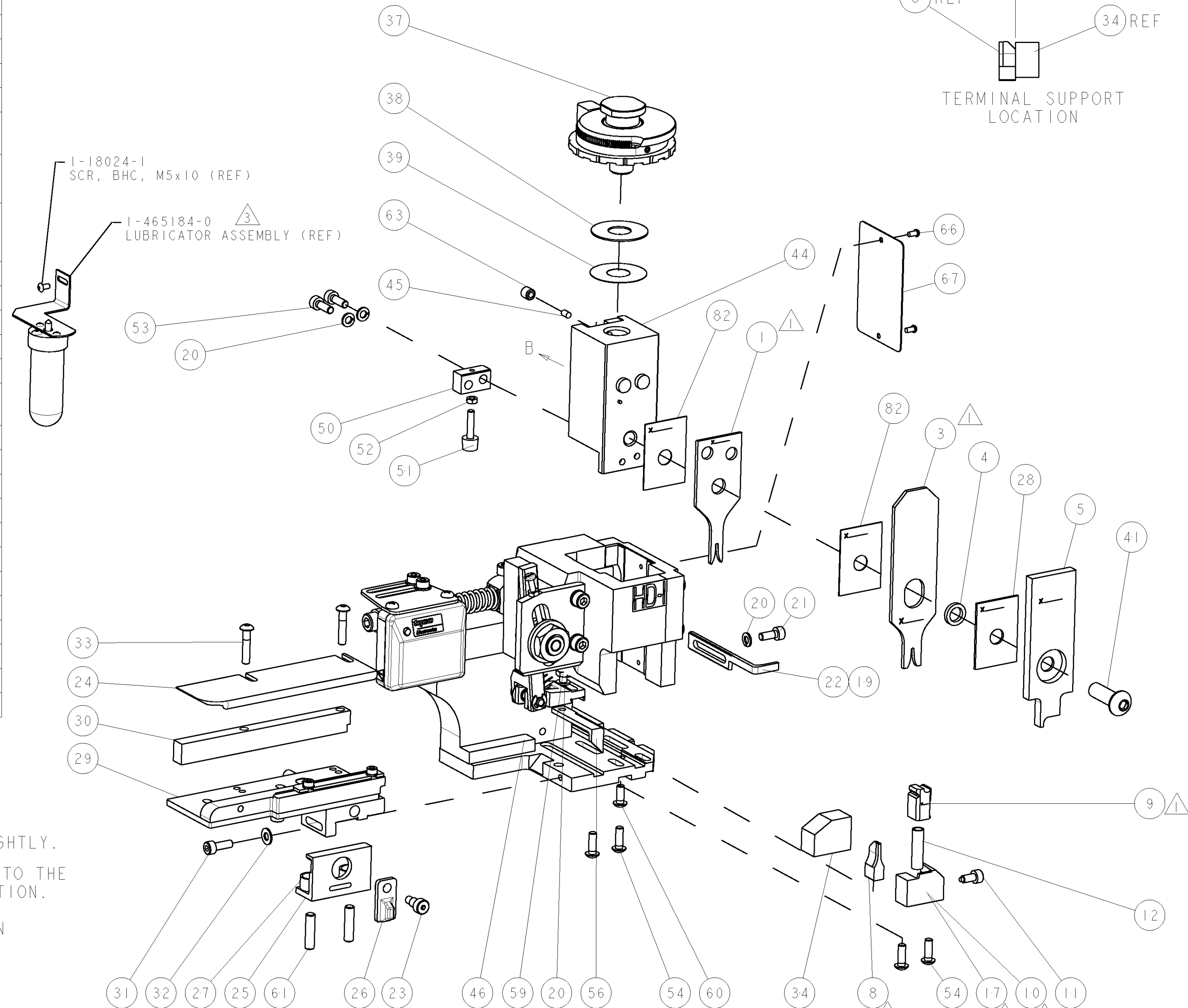


8			7		
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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION	
1528879-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER	
1528879-2	A	BENCH	MECH PRE FEED	CUTS CARRIER	
1528879-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER	
7-1528879-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS	
7-1528879-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS	
7-1528879-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS	
7-1528879-7	A	-	-	SPARE PARTS KIT	

CRIMP DATA		PANCON TERMINAL		TE CRIMP SPECS		
TERMINAL NAME: SWITCH CONNECTION TERMINAL						
CRIMP	SIZE		TYPE	RANGE		
WIRE	1.40 [1.055 IN]		F	22 AWG 		
INSUL	1.78 [1.070 IN]		O	1.40-1.60 [1.055-1.063 IN] 		
WIRE STRIP LENGTH 2.50-3.30 [1.098-1.130 IN]				APPL INSTRUCTIONS 408-8322 & 408-8490 		
TERMINAL APPL SPEC		-	-			FEED 15.88 [1.625 IN]
TERMINALS APPLIED						
T.E. TERM PN		MANUF TERM PN		-		-
1949605-1		CRSW-22-S		-		-
-		-		-		-
-		-		-		-
-		-		-		-
-		-		-		-
WIRE SIZE		CRIMP HEIGHT			REF SETTING 	
2 X 24 AWG 		0.99 ±0.05 [1.039 ±.002 IN]			B 5	
22 AWG		0.94 ±0.05 [1.037 ±.002 IN]			C 0	
24 AWG 		0.86 ±0.05 [1.034 ±.002 IN]			C 6	
-		-			-	
-		-			-	
-		-			-	
-		-			-	
-		-			-	
-		-			-	
-		-			-	
-		-			-	
-		-			-	
-		-			-	

- △ RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △ WIRE RANGE IS THAT OF THE TERMINAL.
- △ INSULATION RANGE IS THAT OF THE APPLICATOR.
- △ CRIMP DATA CALCULATED BY TYCO ELECTRONICS U.K. LTD.
- △ 24 AWG AND DUAL 24 AWG WIRE SIZES ARE OUTSIDE THE RANGE OF THE TERMINAL AND ARE INCLUDED AT THE REQUEST OF THE ORIGINAL CUSTOMER.

VIEW B ROTATED 180°			
POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE



* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

SET UP GAGE 458637-3		LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD		
		A		SEE ECO-08-004458	25FEB2008	LJL	MC		
-	-	-	-	-	-	-	73		
-	-	-	-	-	-	-	72		
-	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71	
-	-	-	-	-	-	-	-	70	
-	-	-	-	-	-	-	-	69	
-	-	-	-	-	-	-	-	68	
-	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67	
-	2	2	2	2	2	21017-2	SCREW, DRIVE	66	
-	-	-	-	-	-	-	-	65	
-	-	-	-	-	-	-	-	64	
-	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63	
-	-	-	-	-	-	-	-	62	
-	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61	
-	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60	
-	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59	
-	-	-	-	-	-	-	-	58	
-	-	-	-	-	-	-	-	57	
-	1	1	1	1	1	1338685-1	PAWL, FEED	56	
-	-	-	-	-	-	-	-	55	
-	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54	
-	2	2	2	2	2	1-18023-2	SCR, SKT HD CAP M4 X 12.0	53	
-	1	1	1	1	1	18030-1	NUT, HEX, REG M3	52	
-	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51	
-	1	1	1	1	1	690753-2	SPACER, TONKER	50	
-	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49	
-	-	1	-	-	1	1338675-1	CAM, UNIVERSAL PRE FEED	48	
-	1	-	1	-	1	1338676-1	CAM, UNIVERSAL POST-FEED	47	
-	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	46	
-	1	1	1	1	1	690191-1	PLUG,NYLON	45	
-	1	1	1	1	1	1338660-1	RAM	44	
-	-	-	-	-	-	-	-	43	
-	-	-	-	-	-	-	-	42	
-	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41	
-	-	-	-	-	-	-	-	40	
-	1	1	1	1	1	690125-1	SHIM SUB-ASSY	39	
-	1	1	1	1	1	469367-8	SHIM	38	
-	1	1	1	1	1	879103-3	FINE ADJUST HEAD ASSEMBLY	37	
-	-	-	-	-	-	-	-	36	
-	-	-	-	-	-	-	-	35	
-	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	34	
-	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33	
-	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	32	
-	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31	
-	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30	
-	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY	29	
-	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	28	
-	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27	
-	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26	
-	1	1	1	1	1	240792-1	DRAG, TERMINAL	25	
-	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24	
-	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23	
-	1	-	1	-	1	690472-2	STRIPPER	22	
-	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21	
-	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	20	
-	-	1	-	-	1	690472-1	STRIPPER	19	
-	-	-	-	-	-	-	-	18	
-	1	-	-	1	-	1338684-1	SHEAR HOLDER, FRONT	17	
-	-	-	-	-	-	-	-	16	
-	-	-	-	-	-	-	-	15	
-	-	-	-	-	-	-	-	14	
-	-	-	-	-	-	-	-	13	
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12	
-	1	1	1	1	1	356885-4	STOP, SHEAR	11	
-	-	1	1	-	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10	
-	1	1	1	1	1	462006-1	FLOATING SHEAR, FRONT	9	
1	2	2	2	1	1	2-1633128-2	ANVIL, COMBINATION .055	8	
-	-	-	-	-	-	-	-	7	
-	-	-	-	-	-	-	-	6	
-	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR	5	
-	1	1	1	1	1	238011-8	BLOCK, CRIMPER SPACER	4	
1	2	2	2	1	1	4-683454-9	CRIMPER, INSULATION O	3	
-	1	1	1	1	1	455888-4	SPACER, CRIMPER	2	
1	2	2	2	1	1	1-456402-5	CRIMPER, WIRE PREMIUM	1	
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
THIS DRAWING IS A PRELIMINARY DRAWING FOR YOUR INFORMATION. IT IS SUBJECT TO CHANGE. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE DIMENSIONS AND TOLERANCES OF THE PARTS. THE USER SHALL BE RESPONSIBLE FOR THE CORRECT IDENTIFICATION OF THE PARTS.									
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		APVD		NAME	
mm [IN]		3 PLC ±.005		LJL		14JAN2008		Tyco Electronics	
3 PLC ±.005		3 PLC ±.005		M. CLIFFORD		PRODUCT SPEC		FINE ADJUST SIDE FEED	
3 PLC ±.005		3 PLC ±.005		See Table		APPLICATION SPEC		HDI APPLICATOR	
3 PLC ±.005		3 PLC ±.005		See Table		WEIGHT		SIZE	
3 PLC ±.005		3 PLC ±.005		See Table		CUSTOMER DRAWING		SCALE	
3 PLC ±.005		3 PLC ±.005		See Table		CUSTOMER DRAWING		SHEET	
3 PLC ±.005		3 PLC ±.005		See Table		CUSTOMER DRAWING		OF	
3 PLC ±.005		3 PLC ±.005		See Table		CUSTOMER DRAWING		REV	
3 PLC ±.005		3 PLC ±.005		See Table		CUSTOMER DRAWING		A	
3 PLC ±.005		3 PLC ±.005		See Table		CUSTOMER DRAWING		00779	
3 PLC ±.005		3 PLC ±.005		See Table		CUSTOMER DRAWING		1528879	
3 PLC ±.005		3 PLC ±.005		See Table		CUSTOMER DRAWING		RESTRICTED TO	
3 PLC ±.005		3 PLC ±.005		See Table		CUSTOMER DRAWING		-	

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