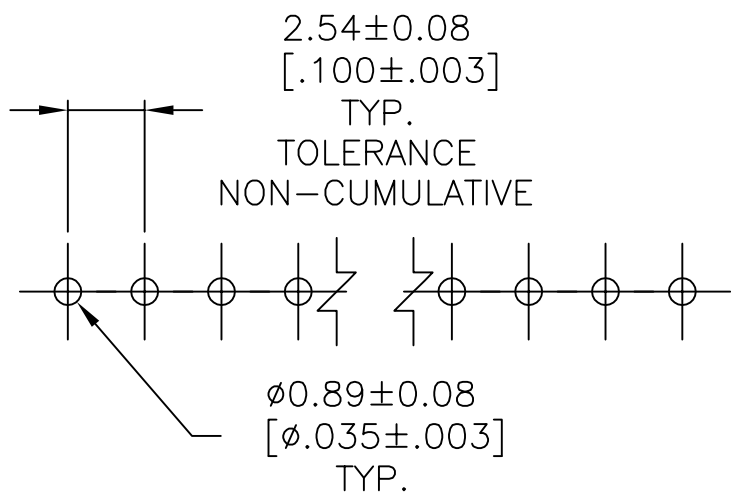
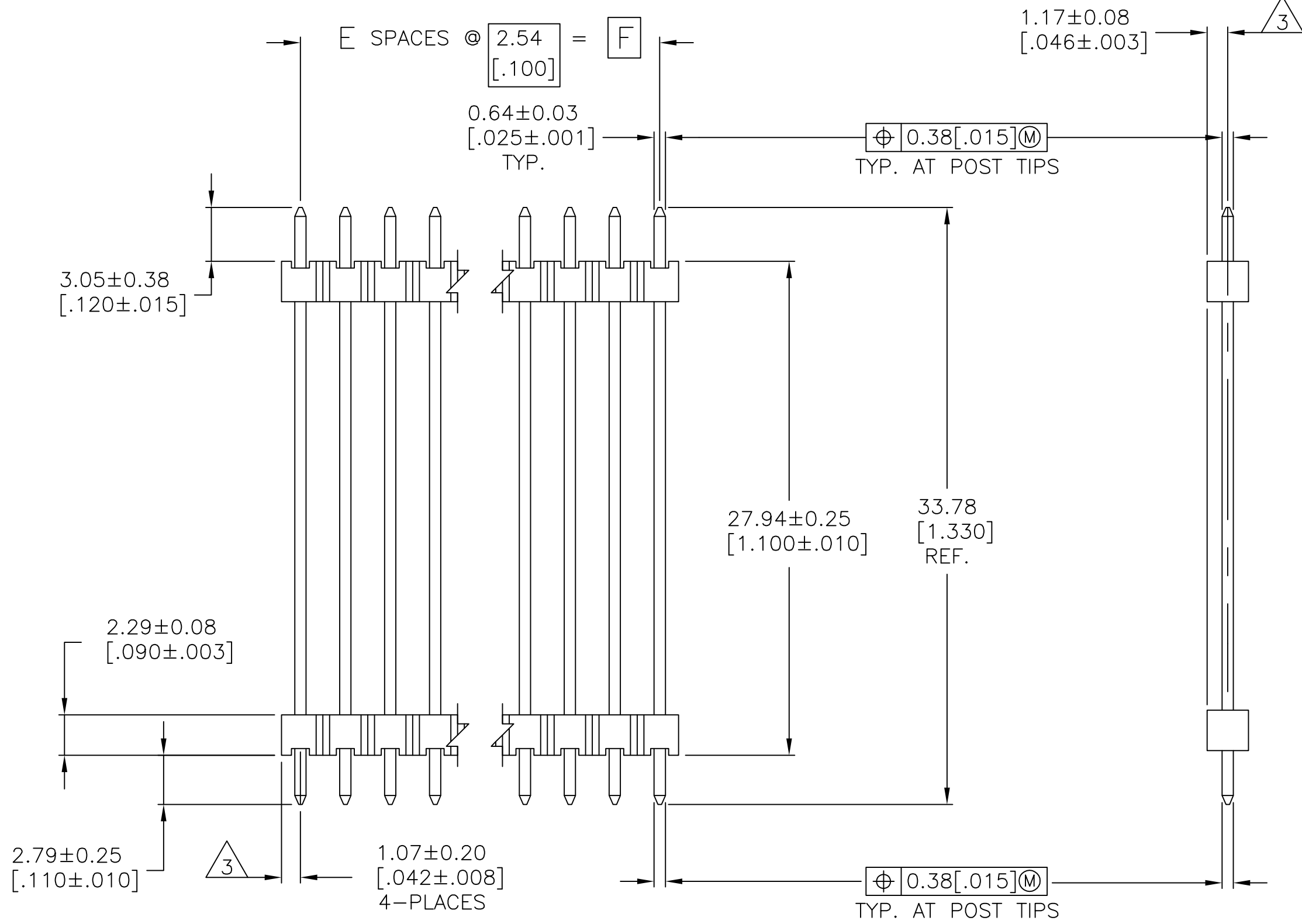
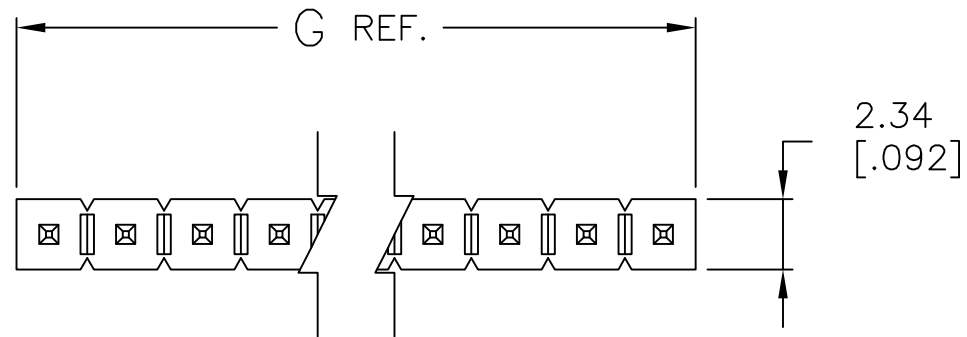
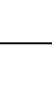
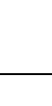
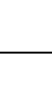
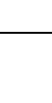
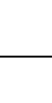
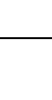
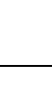
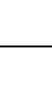
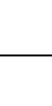
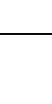
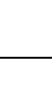
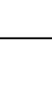
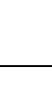
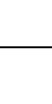
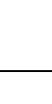
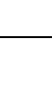
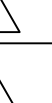
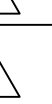
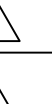
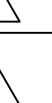
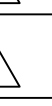
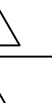
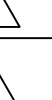
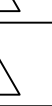
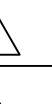
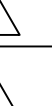
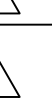
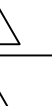
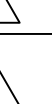
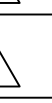
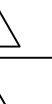
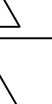
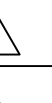
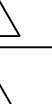
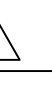
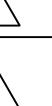


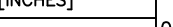


RECOMMENDED HOLE LAYOUT

1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
2. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
3. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
4. HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
5. FINISH: 0.00254-0.00508 [.000100-.000200] BRIGHT TIN-LEAD OVER 0.00127 [.000050] NICKEL ENTIRE POST.
6. FINISH: 0.00254-0.00508 [.000100-.000200] MATTE TIN OVER 0.00127 [.000050] NICKEL ENTIRE POST.

OBSOLETE		101.19 [3.984]	99.06 [3.900]	39	40	9-146477-0	
		98.65 [3.884]	96.52 [3.800]	38	39	8-146477-9	
		96.11 [3.784]	93.98 [3.700]	37	38	8-146477-8	
		93.57 [3.684]	91.44 [3.600]	36	37	8-146477-7	
		91.03 [3.584]	88.90 [3.500]	35	36	8-146477-6	
		88.49 [3.484]	86.36 [3.400]	34	35	8-146477-5	
		85.95 [3.384]	83.82 [3.300]	33	34	8-146477-4	
		83.41 [3.284]	81.28 [3.200]	32	33	8-146477-3	
		80.87 [3.184]	78.74 [3.100]	31	32	8-146477-2	
		78.33 [3.084]	76.20 [3.000]	30	31	8-146477-1	
		75.79 [2.984]	73.66 [2.900]	29	30	8-146477-0	
		73.25 [2.884]	71.12 [2.800]	28	29	7-146477-9	
		70.71 [2.784]	68.58 [2.700]	27	28	7-146477-8	
		68.17 [2.684]	66.04 [2.600]	26	27	7-146477-7	
		65.63 [2.584]	63.50 [2.500]	25	26	7-146477-6	
		63.09 [2.484]	60.96 [2.400]	24	25	7-146477-5	
		60.55 [2.384]	58.42 [2.300]	23	24	7-146477-4	
		58.01 [2.284]	55.88 [2.200]	22	23	7-146477-3	
		55.47 [2.184]	53.34 [2.100]	21	22	7-146477-2	
		52.93 [2.084]	50.80 [2.000]	20	21	7-146477-1	
		50.39 [1.984]	48.26 [1.900]	19	20	7-146477-0	
		47.85 [1.884]	45.72 [1.800]	18	19	6-146477-9	
		45.31 [1.784]	43.18 [1.700]	17	18	6-146477-8	
		42.77 [1.684]	40.64 [1.600]	16	17	6-146477-7	
	40.23 [1.584]	38.10 [1.500]	15	16	6-146477-6		
	37.69 [1.484]	35.56 [1.400]	14	15	6-146477-5		
OBSOLETE		35.15 [1.384]	33.02 [1.300]	13	14	6-146477-4	
		32.61 [1.284]	30.48 [1.200]	12	13	6-146477-3	
		30.07 [1.184]	27.94 [1.100]	11	12	6-146477-2	
		27.53 [1.084]	25.40 [1.000]	10	11	6-146477-1	
		24.99 [.984]	22.86 [.900]	9	10	6-146477-0	
		22.45 [.884]	20.32 [.800]	8	9	5-146477-9	
		19.91 [.784]	17.78 [.700]	7	8	5-146477-8	
		17.37 [.684]	15.24 [.600]	6	7	5-146477-7	
		14.83 [.584]	12.70 [.500]	5	6	5-146477-6	
		12.29 [.484]	10.16 [.400]	4	5	5-146477-5	
		9.75 [.384]	7.62 [.300]	3	4	5-146477-4	
		7.21 [.284]	5.08 [.200]	2	3	5-146477-3	
		4.67 [.184]	2.54 [.100]	1	2	5-146477-2	
		2.13 [.084]	— —	—	1	5-146477-1	
		PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

OBSOLETE		101.19 [3.984]	99.06 [3.900]	39	40	4-146477-0
		98.65 [3.884]	96.52 [3.800]	38	39	3-146477-9
		96.11 [3.784]	93.98 [3.700]	37	38	3-146477-8
		93.57 [3.684]	91.44 [3.600]	36	37	3-146477-7
		91.03 [3.584]	88.90 [3.500]	35	36	3-146477-6
		88.49 [3.484]	86.36 [3.400]	34	35	3-146477-5
		85.95 [3.384]	83.82 [3.300]	33	34	3-146477-4
		83.41 [3.284]	81.28 [3.200]	32	33	3-146477-3
		80.87 [3.184]	78.74 [3.100]	31	32	3-146477-2
		78.33 [3.084]	76.20 [3.000]	30	31	3-146477-1
		75.79 [2.984]	73.66 [2.900]	29	30	3-146477-0
		73.25 [2.884]	71.12 [2.800]	28	29	2-146477-9
		70.71 [2.784]	68.58 [2.700]	27	28	2-146477-8
		68.17 [2.684]	66.04 [2.600]	26	27	2-146477-7
		65.63 [2.584]	63.50 [2.500]	25	26	2-146477-6
		63.09 [2.484]	60.96 [2.400]	24	25	2-146477-5
		60.55 [2.384]	58.42 [2.300]	23	24	2-146477-4
		58.01 [2.284]	55.88 [2.200]	22	23	2-146477-3
		55.47 [2.184]	53.34 [2.100]	21	22	2-146477-2
		52.93 [2.084]	50.80 [2.000]	20	21	2-146477-1
		50.39 [1.984]	48.26 [1.900]	19	20	2-146477-0
		47.85 [1.884]	45.72 [1.800]	18	19	1-146477-9
		45.31 [1.784]	43.18 [1.700]	17	18	1-146477-8
		42.77 [1.684]	40.64 [1.600]	16	17	1-146477-7
		40.23 [1.584]	38.10 [1.500]	15	16	1-146477-6
		37.69 [1.484]	35.56 [1.400]	14	15	1-146477-5
		35.15 [1.384]	33.02 [1.300]	13	14	1-146477-4
		32.61 [1.284]	30.48 [1.200]	12	13	1-146477-3
		30.07 [1.184]	27.94 [1.100]	11	12	1-146477-2
		27.53 [1.084]	25.40 [1.000]	10	11	1-146477-1
		24.99 [.984]	22.86 [.900]	9	10	1-146477-0
		22.45 [.884]	20.32 [.800]	8	9	146477-9
	19.91 [.784]	17.78 [.700]	7	8	146477-8	
	17.37 [.684]	15.24 [.600]	6	7	146477-7	
	14.83 [.584]	12.70 [.500]	5	6	146477-6	
	12.29 [.484]	10.16 [.400]	4	5	146477-5	
	9.75 [.384]	7.62 [.300]	3	4	146477-4	
	7.21 [.284]	5.08 [.200]	2	3	146477-3	
	4.67 [.184]	2.54 [.100]	1	2	146477-2	
	2.13 [.084]	—	—	1	146477-1	
	PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG 14-MAR-97	BRANDBERG		 TE Connectivity		
		CHK 14-MAR-97	G. DUBNICZKI				
		APP'D 14-MAR-97	G. DUBNICZKI				
			PRODUCT SPEC				
DIMENSIONS: mm. [INCHES]		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME	HEADER ASSEMBLY, MOD II, STACKING, SINGLE ROW, .025 SQ. POST, UNSHROUDED		
	0 PL/C	±	APPLICATION SPEC			SIZE CAGE CODE DRAWING NO	RESTRICTED TO
	1 PL/C	±					
	2 PL/C	0.51% [.02]					
	0 PL/C	0.127% [.005]	WEIGHT	A1 00779 C=146477	—		
1 PL/C	0.127% [.005]						
2 PL/C	0.51% [.02]						
MATERIAL	FINISH	SEE TABLE		CUSTOMER DRAWING			
				SCALE	4:1		
				SHEET	1 of 1		
				REV	A3		

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