

4

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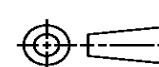
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						A1		ECR-14-001601			04FEB2014		
											GK HMR		

REPLACED BY OCEAN STYLE APPLICATOR PART

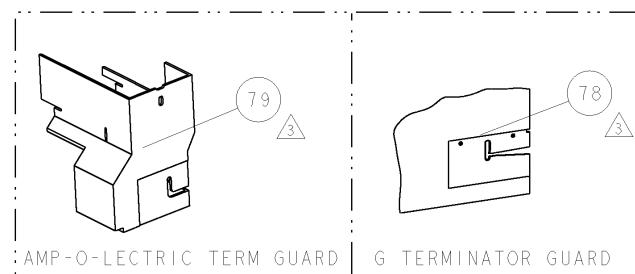
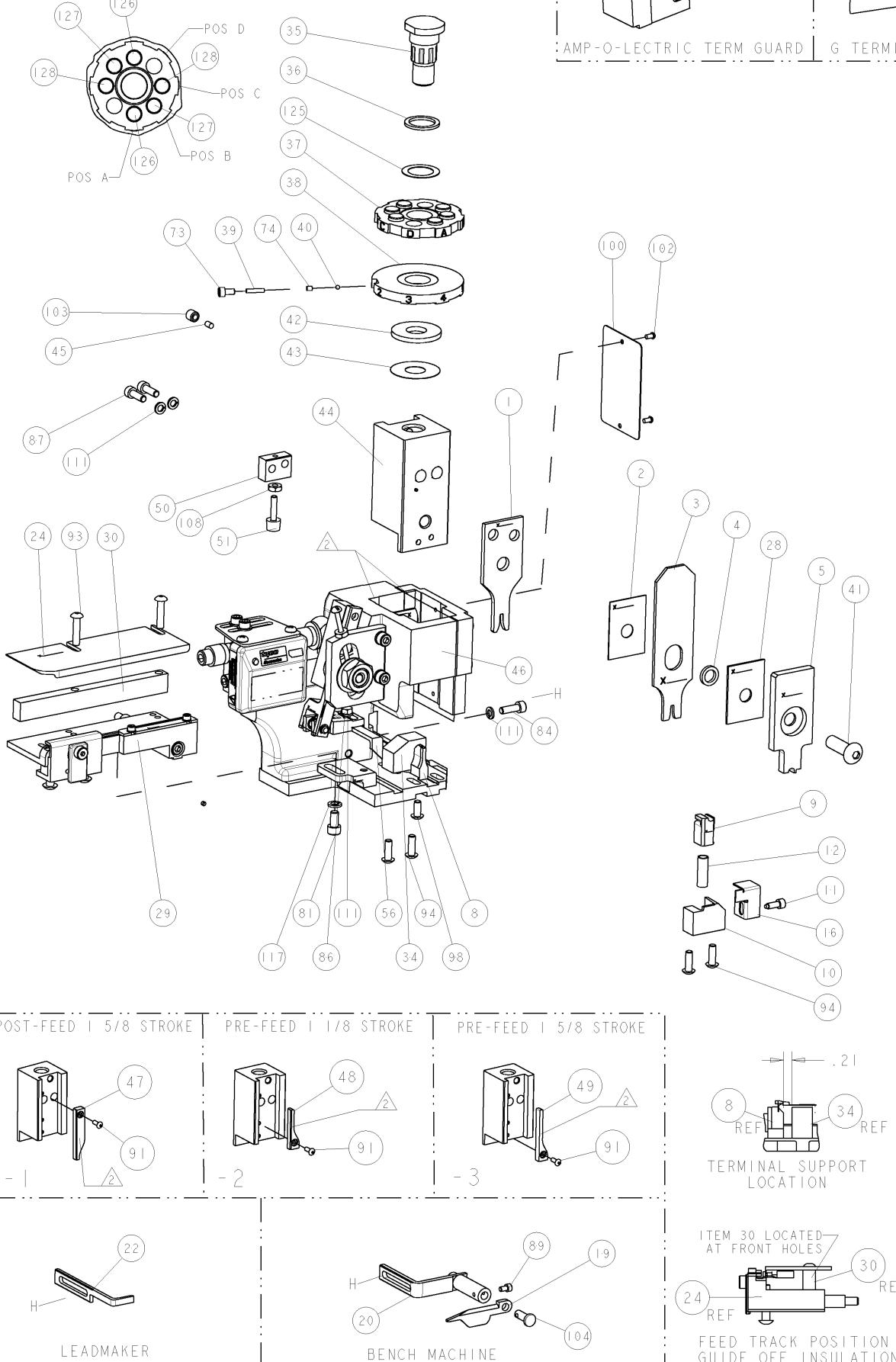
NUMBER 2266079-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1852134
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1852134

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		RESTRICTED TO	
MATERIAL		CUSTOMER DRAWING		A3	
FINISH		DRAWING NO		C- 1852134	
		SCALE		SHEET 1 OF 2	
		REV A1			

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	
1852134-1	A	122500-1	LEADMAKER	POST FEED	
1852134-2	A	565435-5	BENCH MODEL K	PRE FEED	
1852134-3	A	354500-1	BFNCH MODEL G	PRF FFFD	



TERMINAL NAME: MSTBC-MT 0,5-1,0 BA					
AMP P/N	PHOENIX P/N	PHOENIX TERMINAL - AMP CRIMP SPECS			
1572806	3190645				
-	-	PAQ LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	.058±.002[1.47±0.05mm]		16 AWG
-	-	B	.051±.002[1.30±0.05mm]		18 AWG
-	-	C	.046±.002[1.17±0.05mm]		20 AWG
-	-	D	-		-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-				
-	-	WIRE	.080 [2.03mm]	F	16-20 AWG
-	-	INSUL	.090 [2.29mm]	F	Ø .070 GAGE
IRE STRIP LENGTH	137 - .152	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE
		NONE	.556	408-8040	458637-1

- ▲ RECOMMENDED SPARE PARTS
- ▲ GREASE LIGHTLY
- ▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

-	-	-	.	.	-	-	.	1
2	2	2	.	-	4-354779-0	PIN, WIRE DISC, .3190	.	1
2	2	2	.	-	2-354779-9	PIN, WIRE DISC, .3135	.	1
2	2	2	.	-	1-354779-4	PIN, WIRE DISC, .3060	.	1
1	1	1	.	-	986950-1	WASHER, FLAT PRECISION	.	1
1	1	1	.	-	217238-1	GENERAL INSTRUCTION PKG	.	1
1	1	1	.	-	4088040	SF APPL INST 408-8040	.	1
-	-	-	.	.	-	-	.	1
-	-	-	.	.	-	-	.	1
-	-	-	.	.	-	-	.	1
-	-	-	.	.	-	-	.	1
-	-	-	.	.	-	-	.	1
1	1	1	.	-	21024-5	WASHER, SPRG LOCK, REG NO 10	.	1
-	-	-	.	.	-	-	.	1
-	-	-	.	.	-	-	.	1
-	-	-	.	.	-	-	.	1
-	-	-	.	.	-	-	.	1
4	4	4	.	-	21024-4	WASHER, SPRG LOCK, REG NO 8	.	1
-	-	-	.	.	-	-	.	1
-	-	-	.	.	-	-	.	1
1	1	1	.	-	21018-5	NUT, HEX, REG 6-32	.	1
-	-	-	.	.	-	-	.	1
-	-	-	.	.	-	-	.	1
1	1	-	.	.	992031-1	PIN, CLEVIS	.	1
1	1	1	-	.	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	.	1
2	2	2	-	.	21017-2	SCREW, DRIVE	.	1
-	-	-	.	.	-	-	.	1
1	1	1	-	.	461264-1	PLATE, IDENTIFICATION	.	1
-	-	-	.	.	-	-	.	1
1	1	1	-	.	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	S	1
-	-	-	.	.	-	-	S	1
-	-	-	.	.	-	-	S	1
-	-	-	.	.	-	-	S	1
4	4	4	.	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	S	1
2	2	2	.	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	S	1
-	-	-	.	.	-	-	S	1
1	1	1	-	.	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	S	1
-	-	-	.	.	-	-	S	1
1	1	-	.	.	7-21000-9	SCR, SKT HD CAP 4-40 X .188	S	1
-	-	-	.	.	-	-	S	1
2	2	2	.	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	S	1
1	1	1	-	.	2-22603-0	SCR, HEX HD CAP 8-32 X .312	S	1
-	-	-	.	.	-	-	S	1
1	1	1	-	.	2-21000-7	SCR, SKT HD CAP 8-32 X .500	S	1
-	-	-	.	.	-	-	S	1
-	-	-	.	.	-	-	S	1
1	1	1	-	.	3-21000-4	SCR, SKT HD CAP 10-32 X .375	S	1

Mouser Electronics

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[1852134-2](#)