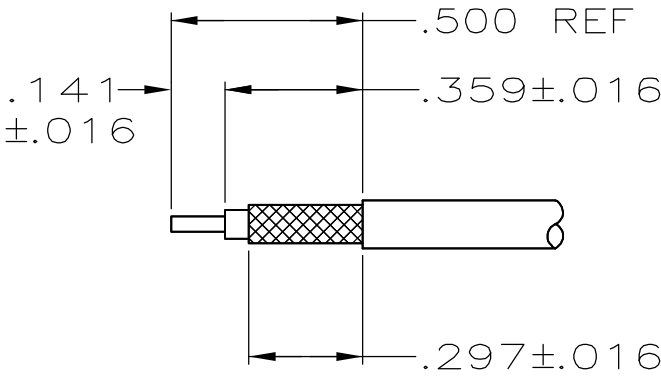
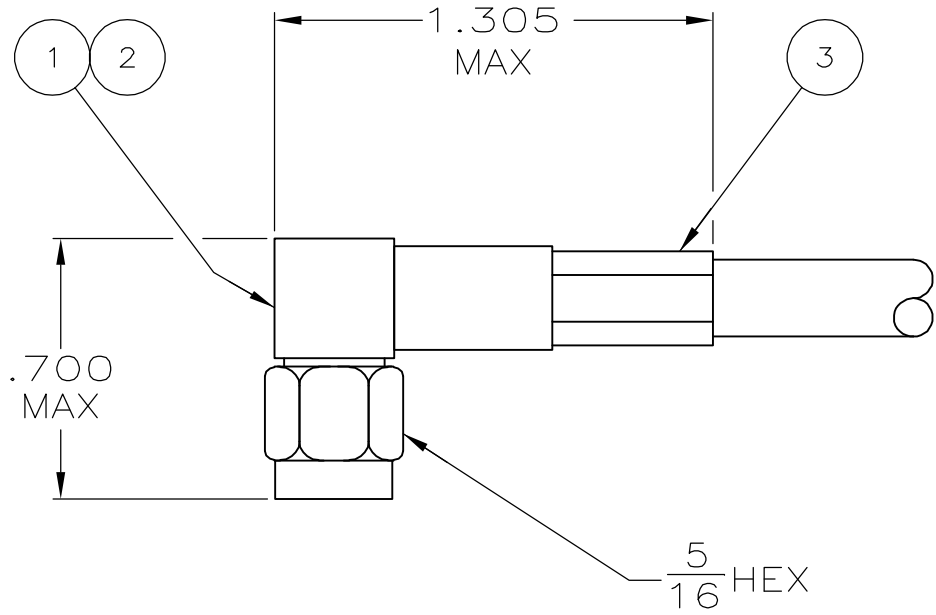
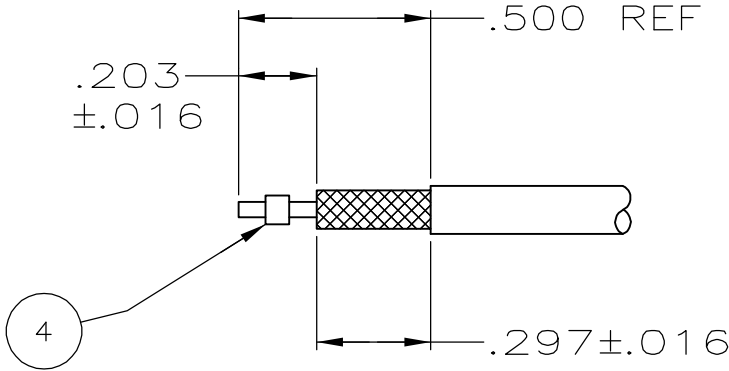


LOC	DIST	REVISIONS					
AJ	17	P	LTR	DESCRIPTION	DATE	DWN	APVD
			N	PER EC 0S14-0403-04	12/29/04	DCD	Cam



RECOMMENDED STRIP LENGTH FOR CRIMPED CENTER CONTACT



RECOMMENDED STRIP LENGTH FOR SOLDERED CENTER CONTACT

1. CENTER CONTACT: CRIMPING TOOL M22520/2-01 POSITIONER, DMC K997
SELECTOR SETTING PER TABLE.
2. FERRULE: CRIMPING TOOL M22520/5-01
DIE NUMBER OR HEX SIZE PER TABLE.
3. PRODUCT IS DESIGNED TO MEET PRODUCT SPECIFICATION 108-1574.
4. BRIGHT NICKEL PLATE.
5. APPLIES TO 447651-5 & 1-447651-0 ONLY.
6. COUPLING NUT MUST WITHSTAND 60 LB RETENTION FORCE. ALSO 15 IN-LB TORQUE WHEN MATED.
7. GOLD PLATE
8. INSTRUCTION SHEET: 408-4032

OBsolete	RG-55, 55A, 55B, 223	DIE M22520/5-11 A OR .213X.400 HEX	#7	4	BRASS	-	4-446556-2	447961-3	447835-7	1-447651-3
OBsolete	RG-55, 55A, 55B, 223	DIE M22520/5-11 A OR .213X.400 HEX	#7	4	BRASS	-	3-446556-9	447961-3	447835-3	1-447651-2
OBsolete	RG-142, 142 A, 142 B	DIE M22520/5-11 A OR .213X.400 HEX	#7	4	BRASS	-	3-446556-6	447961-3	447835-3	1-447651-1
	BELDEN YR20621, CRIMPED/SOLDERED CONTACT	DIE M22520/5-11 A OR .213X.400 HEX	#5	4	BRASS	447863-1	4-446556-4	447961-3	447835-3	1-447651-0
OBsolete	RG-58, 58 A/U, 58 B/U, 58 C/U	DIE M22520/5-11 A OR .213X.400 HEX	#5	PASSIVATED	STAINLESS STEEL	-	3-446556-0	447961-3	447835-5	447651-9
OBsolete	RG-188 DB, RG-316 DB, RG-174 DB	DIE M22520/5-35 B OR .128X.400 HEX	#4	PASSIVATED	STAINLESS STEEL	-	2-446556-4	447842-3	447835-1	447651-8
OBsolete	RG-142, 142 A, 142 B, CRIMPED/SOLDERED CONTACT	DIE M22520/5-11 A OR .213X.400 HEX	#7	PASSIVATED	STAINLESS STEEL	-	3-446556-6	447961-3	447835-5	447651-7
OBsolete	RG-316, CRIMPED/SOLDERED CONTACT	DIE M22520/5-35 B OR .128X.400 HEX	#4	PASSIVATED	STAINLESS STEEL	-	2-446556-1	447842-3	447835-1	447651-6
OBsolete	BELDEN YR20621, CRIMPED/SOLDERED CONTACT	DIE M22520/5-11 A OR .213X.400 HEX	#5	PASSIVATED	STAINLESS STEEL	447863-1	2-446556-7	447961-3	447835-2	447651-5
	RG-188 Double Braid, 316 Double Braid	DIE M22520/5-35 B OR .128X.400 HEX	#4	4	BRASS	-	4-446556-3	447842-3	447835-4	447651-4
	RG-174, 188 A, 316	DIE M22520/5-35 B OR .128X.400 HEX	#4	4	BRASS	-	9-446556-1	447842-3	447835-4	447651-3
	RG-142, 142 A, 142 B	DIE M22520/5-11 A OR .213X.400 HEX	#7	4	BRASS	-	9-446556-0	447961-3	447835-3	447651-2
	RG-58, 58 A/U, 58 B/U, 58 C/U	DIE M22520/5-11 A OR .213X.400 HEX	#5	4	BRASS	-	9-446556-2	447961-3	447835-3	447651-1
	CABLE SIZE	2 DIE # OR HEX SIZE	1 SELECTOR SETTING	FINISH	MATERIAL	4 SPACER QTY=1	3 FERRULE QTY=1	2 CONTACT QTY=1	1 PLUG ASSY QTY=1	PART NUMBER
				SHELL						

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
INCHES

MATERIAL
-

TOLERANCES UNLESS
OTHERWISE SPECIFIED:

0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± -
4 PLC ± -
ANGLES ± -
FINISH -

DWN
BDY
8/11/93

CHK
LL
10/27/93

APVD
RLF
10/27/93

PRODUCT SPEC
108-1574

APPLICATION SPEC
-

WEIGHT
-

CUSTOMER DRAWING

tyco
Electronics

Tyco Electronics Corporation
Harrisburg, PA 17105-3608

NAME
SMA RIGHT ANGLE CABLE
PLU - CRIMP ATTACHMENT
-

SIZE
A2

CAGE CODE
00779

DRAWING NO
C=447651

RESTRICTED TO
-

SCALE
10:1

SHEET
1

OF
1

REV
N

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1-447651-0](#)