Thermofit Molded Parts Specification Control Drawing

1. All dimensions are in $\frac{\text{inches}}{[\text{millimeters}]}$ $\frac{\text{inches}}{[\text{gms}]}$

b - After Unrestricted Recovery

 Coating is optional. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.

 Molding ports are optional. When -00 modification number is specified molding ports will be located as shown.

On sizes 222A011 and 222A021 the .18 diameter molding port at T will be eliminated. The .12 diameter molding port at U will be enlarged to .18.

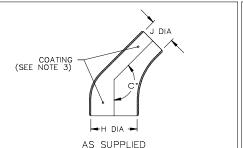
5. Weight shown in table of dimensions is based on polyolefin part.

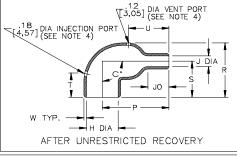
2. Dimensions appearing in table are as follows:

a - As Supplied

Part Number : Description : 222A011 thru 096

Boot, 90°





PART NUMBER	н		J		P	R	s	T	U	JO	w	c.		Weight	This Boot Fits	
	Min	Max	Min	Max	±10%	±10%	±10%	±20%	±20%	±10%	±20%	±10*	±5*	Nom	MIL-C-5015	MIL-C-2648
	a	ь	a	ь	ь	ь	ь	ь	ь	ь	ь	a	ь	ь	Shell Size	Shell Size
222A011	.42	.31	.33	.15	.68	.79	.60	N/A	.35	.17	.04	135*	90*	.002		6
	[10,7]	[7,9]	[8,4]	[3,8]	[17,3]	[20,1]	[15,2]		[8,9]	[4,3]	[1,02]			[0,9]		
222A021	.54	.41	.46	.22	.84	.89	.65	N/A	.58	.23	.05	135*	90*	.003	85,105	8
	[13,7]	[10,4]	[11,7]	[5,6]	[21,3]	[22,6]	[16,5]		[14,7]	[5,8]	[1,27]			[1,4]	00,100	
222A032	.76	.56	.56	.26	1.06	.95	.73	.75	.65	.28	.06	135*	90*	.006	10SL.12S	10
	[19,3]	[14,2]	[14,2]	[6,6]	[26,9]	[24,1]	[18,5]	[19,1]	[16,5]	[7,1]	[1,52]			[2,7]	1002,120	
222A042	.94	.70	.61	.28	1.44	1.20	.81	.75	.98	.40	.07	135*	90*	.014	145.165	12,14
	[23,9]	[17,8]	[15,5]	[7,1]	[36,6]	[30,5]	[20,6]	[19,1]	[24,9]	[10,2]	[1,78]			[6,4]	,	,
222A052	1.18	.88	.71	.33	1.72	1.38	.90	.75	1.18	.50	.07	135*	90-	.019	18	16
	[30,0]	[22,4]	[18,0]	[8,4]	[43,7]	[35,1]	[22,9]	[19,1]	[30,0]	[12,7]	[1,78]			[8,6]		
222A063	1.49	1.11	.84	.39	2.11	1.73	1.14	.75	1.30	.68	.08	135* 90*	.029	20.22	18,20	
	[37,8]	[28,2]	[21,3]	[9,9]	[53,6]	[43,9]	[29,0]	[19,1]	[33,0]	[17,3]	[2,03]			[13,2]		
222A074	1.85	1.38	1.40	.62	3.07	2.08	1.32	1.00	2.10	1.26	.13	135*	90*	.077	24.28 22.2	22.24
	[47,0]	[35,1]	[35,6]	[15,7]	[78,0]	[52,8]	[33,5]	[25,4]	[53,3]	[32,0]	[3,30]			[34,9]		
222A085	2.34	1.75	1.72	.80	3.84	2.60	1.64	1.00 2.80	1.60	.15	135*	90*	.143	32.36 —		
	[59,4]	[44,5]	[43,7]	[20,3]	[97,5]	[66,0]	[41,7]	[25,4]	[71,1]	[40,6]	[3,81]			[64,9]	02,00	
222A096	3.20	2.25	2.19	1.05	5.04	3.12	1.90	1.00 [25,4]	3.45	2.22	.18	135*	90*	.310	40	
	[81.3]	[57,2]	[55,6]	F26.71	128.01	Γ79 . 21	[48,3]		F87.61	Γ 56.4 1	[4.57]			140.61	"	

Raychem

NOTES

RAYCHEM CORPORATION 300 CONSTITUTION DRIVE MENLO PARK, CALIFORNIA 94025 (415) 361-6055

Revision: K Date: 5/4/95 Part Number: 222A011 thru 096

Description: Boot, 90°

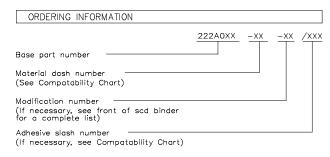
Thermofit Molded Parts Specification Control Drawing

Part Number: 222A011 thru 096

Description : Boot, 90°

COMPATABILITY CHART									
MATERIAL DASH NO.	MATERIAL DESCRIPTION	RT SPEC	COATING SLASH NO.	COATING S NO.	COATING DESCRIPTION				
-3	Polyolefin, Semi-rigid	RT-301	/42; /86; /87	S-1017; S-1048; S-1052	Adhesive				
-4	Polyolefin, Flexible	RT-1304	/42; /86; /87	S-1017; S-1048; S-1052	Adhesive				
-5	Elastomer, Flexible	RT-501							
-6	Silicone	RT-602							
-8	Polyolefin, Space	RT-1308							
-12	*VITON, Flexible	RT-1312							
-25	Elastomer, Fluid Resistant	RT-1325	/42	S-1017	Adhesive				

*VITON is a Registered Trademark of Dupont



THIS DRAWING IS SUBJECT TO CHANGE WITHOUT NOTICE; CONSULT YOUR NEAREST FIELD REPRESENTATIVE FOR CURRENT REVISION

Raychem CORPORATION

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Revision: K Date: 5/4/95 Part Number: 222A011 thru 096

Description: Boot, 90°

CAD FILE MP95242

Mouser Electronics

Authorized Distributor

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TE Connectivity: 222A032-4-0