

1471-9 (3/11)

LOC		DIST	REVISIONS											
		$\cap \cap$												
G	P	00	Р	LTR	DESCRIPTION	DATE	DWN	APVD						
	•			U2	REVISED PER ECO-12-011709	26JUN2012	RW	SY						

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## SEE NOTES ON SHEET 2

				11 12	2-487	406-6	
				/10/12	2-487	406-4	
				9/12	2-487	406-3	
				8 12	2-487	406-2	
		SUPSD BY 48	7406-2	7	1-487	406-0	
				6	4874	06-9	
				4	4874	06-4	
				3	4874	06-3	
				2	4874	06-2	
				$\bigwedge_1$	4874	06-1	
				FINISH	PART N	UMBER	
THIS DRAWING IS A CO		DWN 11-10-84 D.DOLLYHIGH Снк 11-10-84 J.COMPTON		<b>E</b> TE	TE Conn	ectivity	
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± – 1 PLC ± –	APVD – – PRODUCT SPEC	- NAME RECEPTACLE CONTACT, STANDARD PRESSURE				
	2 PLC ± - 3 PLC ± .005 4 PLC ± - ANGLES ± -	108-9024 APPLICATION SPEC 114-16015	SIZE CAGE CO	DDE DRAWING NO	_	RESTRICTED TO	
MATERIAL	FINISH	WEIGHT	A2 0077	79 <b>C-</b> 4874	-06		
PHOSPHOR BRONZE	SEE TABLE	CUSTOMER DRAWING		SC,	ALE 10:1 SHEET	1 of 2 REV U2	

		4			3	
	THIS DRAWING IS UNP		RELEASED FOR PUBLICATION ALL RIGHTS RESERVED.	-,		
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	$\Delta$		H NICKEL UNDERPLATE .000 EA AND PLATED WITH BRIGH		CONTACT WITH GOLD .000015 THK HK IN CRIMP AREA,	
D		NICKEL .00005			D FLASH OVER PALLADIUM-NICKEL LEAD .000100 MIN THK IN CRIMP	
	2		H NICKEL UNDERPLATE .000 EA AND PLATED WITH BRIGH		CONTACT WITH GOLD .000030 THK HK IN CRIMP AREA,	
		NICKEL .00005			D FLASH OVER PALLADIUM-NICKEL .000100 MIN THK ON CRIMP ARE	
	<u>/3</u>		H NICKEL UNDERPLATE .000 EA AND PLATED WITH BRIGH		CONTACT WITH GOLD .000050 THK HK IN CRIMP AREA,	
		.000050 MIN T	OTAL THK ON MATING AREA	AND BRIGHT TIN/LEAD	D FLASH OVER PALLADIUM-NICKEL .000100 MIN THK ON CRIMP ARE	-
С	5	. MATING POST L SINGLE RO	ENGTH ACCEPTED: DW HOUSINGS .220323	PRE-PLATED NICKEL U	INDERPLATE ON ENTIRE CONTACT.	
		, PREPLATED WIT	ROW HOUSINGS .235—.323 H NICKEL UNDERPLATE .000 EA AND GOLD FLASH OVER		CONTACT WITH GOLD .000050 THK	
		NICKEL .00005	O MIN THK UNDERPLATE ON OTAL THK ON MATING AREA		.D FLASH OVER PALLADIUM—NICKEL R ENTIRE CONTACT.	-,
		MATING AREA A		0030 THK ON ENTIRE C	CONTACT WITH GOLD .000030 THK CONTACT EXCEPT .000003 MIN THE NG AREA.	
	8	2	H NICKEL UNDERPLATE .000 G AREA AND PLATED WITH G		RE CONTACT WITH GOLD .000015 Area,	MIN
		NICKEL .000050 .000015 MIN T	OTAL THK ON MATING AREA	AND GOLD FLASH IN C		
В	<u>/9</u>		H NICKEL UNDERPLATE .000 G AREA AND PLATED WITH G		RE CONTACT WITH GOLD .000030 AREA,	MIN
		.000030 MIN T	OTAL THK ON MATING AREA	AND GOLD FLASH IN C		•••
	/10	CRIMP AREA AN	ND .000100 MIN TIN ON MA	TING AREA.	E CONTACT WITH GOLD FLASH IN	
	<u></u>	ON MATING ARE —OR—	A AND PLATED WITH GOLD	FLASH IN CRIMP AREA,		
		.000050 MIN T	OTAL THK ON MATING AREA	AND GOLD FLASH IN C		
	/12\	GULD PLATING	may ur may nui be pres	eni un ihe bottom C	OF THE CRIMP BARREL IN THIS AR	LA.
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	LOC	DIST			REVISIONS			
	GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
-				_	SEE SHEET 1	—	—	—

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[		DUDI 44.40.04					
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 11-10-84 D.DOLLYHIGH					
		СНК 11-10-84	TE Connectivity	٨			
		J.COMPTON		А			
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD –	NAME				
INCHES		_	RECEPTACLE CONTACT,				
	0 PLC ± -	PRODUCT SPEC					
$\oplus$	1 PLC ± -	108-9024	STANDARD PRESSURE 				
	2 PLC ± - 3 PLC ± .005	APPLICATION SPEC					
$\downarrow$ $\downarrow$ $\neg$	3 PLC ± .005 4 PLC ± -		SIZE CAGE CODE DRAWING NO				
	ANGLES ± -	114-16015					
MATERIAL	FINISH	WEIGHT	$A_{2} _{00779}$ C=487406 -				
PHOSPHOR BRONZE	SEE TABLE						
		CUSTOMER DRAWING	SCALE 10.1 SHEET 2 OF 2 REV 12				

## **Mouser Electronics**

Authorized Distributor

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TE Connectivity: 487406-1