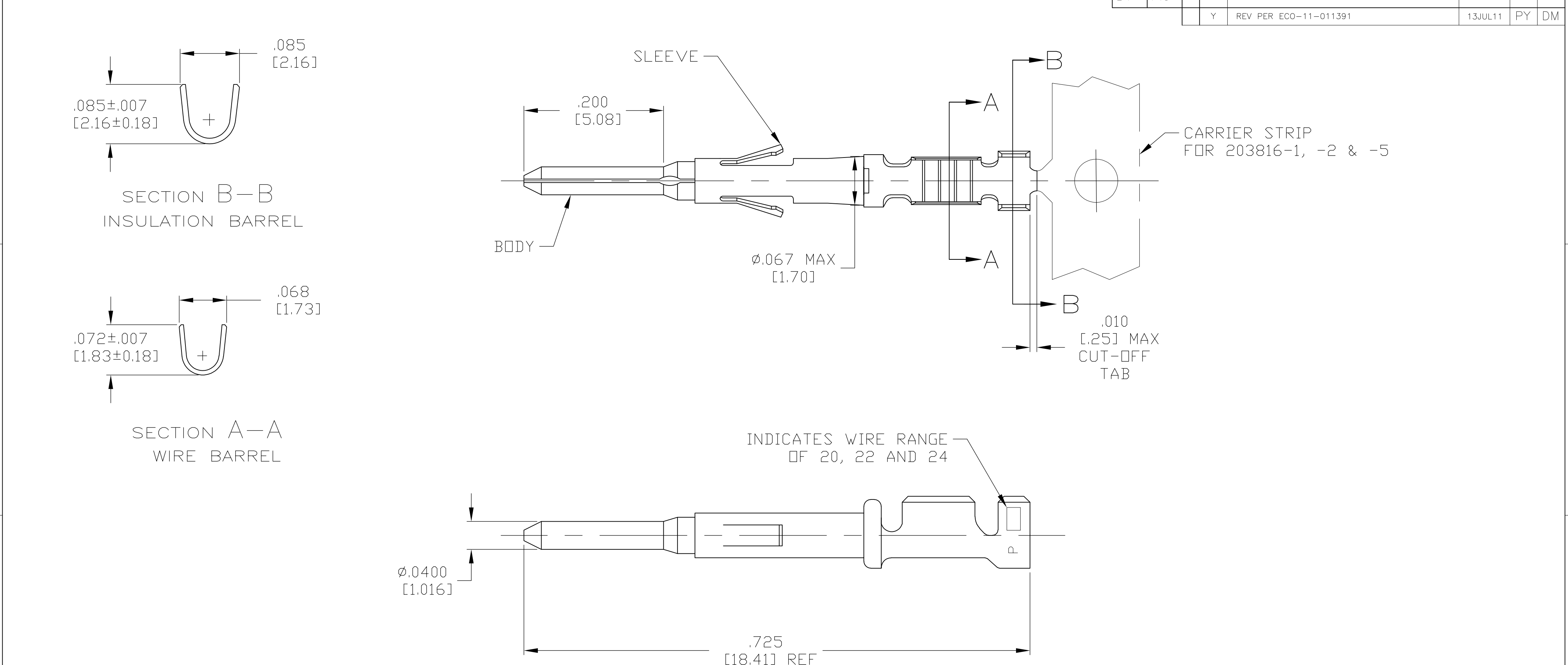




1	MATERIAL:	BODY: BRASS PER ASTM-B-19				LOOSE PIECE	4	1	203816-6
		SLEEVE: STAINLESS STEEL PER ASTM-A-240.				ON STRIP	4	1	203816-5
						LOOSE PIECE	3	1	203816-4
						LOOSE PIECE	2	1	203816-3
						ON STRIP	3	1	203816-2
2	FINISH:	.000030 MIN THK GOLD PER ASTM-B-488				ON STRIP	3	1	203816-1
		OVER .000050 MIN THK NICKEL PER AMS-QQ-N-290.				REMARKS	FINISH	MATERIAL	PART NO.
3	FINISH:	SELECTIVE .000030 MIN THK GOLD PER ASTM-B-488							
		OVER .000050 MIN THK NICKEL PER AMS-QQ-N-290.							
4	FINISH:	.000150 MIN TIN OVER NICKEL FLASH.							
		CAUTION: USE OF TIN PLATED TERMINALS IN CERTAIN ENVIRONMENT MAY CAUSE NON-CONFORMANCE TO TYCO PRODUCT SPECIFICATION 108-10015.							
5	WIRE RANGE:	20, 22 & 24 AWG							
	INSULATION RANGE:	.062 MAX.							
	HAND CRIMPING TOOL:	TYCO P/N 90260-1							
	EXTRACTION TOOL:	TYCO P/N 91038-3							
	INSERTION TOOL:	TYCO P/N 91042-1							
6	PART NUMBERS	203816-7 THRU 1-203816-6 ARE OBSOLETE.							

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